OPTOCONTROL COMMAND REFERENCE

Form 725-120508—May, 2012



43044 Business Park Drive • Temecula • CA 92590-3614 Phone: 800-321-OPTO (6786) or 951-695-3000 Fax: 800-832-OPTO (6786) or 951-695-2712 www.opto22.com

Product Support Services

800-TEK-OPTO (835-6786) or 951-695-3080 Fax: 951-695-3017 Email: support@opto22.com Web: support.opto22.com

OptoControl Command Reference Form 725-120508—May, 2012

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OPTO 22

Welcome to the OptoControl Command Reference

Welcome to OptoControl[™], Opto 22's visual control language for Microsoft[®] Windows[®] systems, and a part of the Opto 22 FactoryFloor[®] suite of products. OptoControl provides a complete and powerful set of commands for all your industrial control needs.

About this Reference

This command reference describes in detail all OptoControl programming commands, or instructions. The commands are listed alphabetically. The *OptoControl User's Guide*, in a separate binder, explains how to install and use OptoControl. For helpful information on using commands, see Chapter 10, "Programming with Commands," in the user's guide.

This reference assumes that you are already familiar with Microsoft Windows on your personal computer. If you are not familiar with Windows or your PC, refer to the documentation from Microsoft and your computer manufacturer.

Other FactoryFloor Resources

Documents and Online Help

To help you understand and use the FactoryFloor suite of products, the following resources are provided:

- **Online Help** is available in OptoControl, OptoDisplay, OptoServer, and most of the OptoUtilities. To open online Help, choose Help→Contents and Index in any screen.
- OptoControl User's Guide, OptoDisplay User's Guide, and OptoServer User's Guide give step-by-step instructions for using each of these products. The OptoServer User's Guide binder also contains a master FactoryFloor Glossary, which defines terms for all FactoryFloor products.

Online versions (Adobe[®] Acrobat[®] format) of these and other FactoryFloor documents are available from the Help menu in your FactoryFloor application. To view a document, select Help \rightarrow Manuals, and then choose a document from the submenu.

- **OptoControl Command Reference** contains detailed information about each command (instruction) available in OptoControl.
- Two **quick reference cards**, *OptoControl Commands* and *Beginner's Guide to OptoControl Commands*, are located in the front pocket of the *OptoControl Command Reference*.
- FactoryFloor resources are also available on the Opto 22 Web site at factoryfloor.opto22.com. You can conveniently access this and other sections of the Opto 22 Web site using the Help menu in your FactoryFloor application. Select Help→Opto 22 on the Web, and then select an online resource from the submenu.

Product Support

If you have any questions about FactoryFloor, you can call, fax, or e-mail Opto 22 Product Support.

Phone:	800-TEK-OPTO (835-6786) 951-695-3080 (Hours are Monday through Friday, 7 a.m. to 5 p.m. Pacific Time)	NOTE: Email messages and phone calls to Opto 22 Product Support		
Fax:	951-695-3017	are grouped together and answered in the		
Email:	support@opto22.com	order received.		
Opto 22 website:	www.opto22.com			

When calling for technical support, be prepared to provide the following information about your system to the Product Support engineer:

- Software and version being used
- Controller firmware version
- PC configuration (type of processor, speed, memory, operating system)
- A complete description of your hardware and operating systems, including:
 - jumper configuration
 - accessories installed (such as expansion daughter cards)
 - type of power supply
 - types of I/O units installed
 - third-party devices installed (for example, barcode readers)
- Specific error messages seen.

Commands by Command Group

OptoControl Command	See pg	OptoScript Equivalent (Arguments)
Clear All Latches	C-24	ClearAllLatches(On I/O Unit)
Clear Counter	C-25	ClearCounter(On Point)
Clear Off-Latch	C-28	ClearOffLatch(<i>On Point</i>)
Clear All Latches Clear Counter Clear Off-Latch Clear On-Latch Clear Quadrature Counter	C-29	ClearOnLatch(On Point)
Clear Quadrature Counter	C-32	ClearQuadratureCounter(<i>On Point</i>)
Generate N Pulses*	G-4	GenerateNPulses(On Time (Seconds), Off Time
		(Seconds), Number of Pulses, On Point)
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Get & Clear On-Latch	G-20	GetClearOnLatch(From Point)
Get & Clear Quadrature Counter	G-21	GetClearQuadratureCounter(From Point)
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Get & Restart Off-Time Totalizer*	G-24	GetRestartOffTimeTotalizer(From Point)
Get & Restart On-Pulse Measurement*	G-25	GetRestartOnPulseMeasurement(From Point)
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Get On-Pulse Measurement*	G-77	GetOnPulseMeasurement(From Point)
Get On-Pulse Measurement Complete	G-78	GetOnPulseMeasurementCompleteStatus(From Point)
Status*		• • • • • • • • • • • • • • • • • • •
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On-Latch Set?	0-4	IsOnLatchSet(On Point)
Set TPO Percent*	S-44	SetTpoPercent(To Percent, On Point)
Set TPO Period*	S-45	SetTpoPeriod(To Seconds, On Point)
Start Continuous Square Wave*	S-54	<pre>StartContinuousSquareWave(On Time (Seconds), Off Time (Seconds), On Point)</pre>
Start Counter	S-55	StartCounter(On Point)
Start Off-Pulse*	S-59	StartOffPulse(Off Time (Seconds), On Point)
Start On-Pulse*	S-60	StartOnPulse(On Time (Seconds), On Point)
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Stop Counter	S-65	StopCounter(On Point)
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Turn Off	T-37	TurnOff(Output)
Turn On	T-40	TurnOn(<i>Output</i>)
*Not available on SNAP Ethernet-based I/O		

OptoControl Command	See pg	OptoScript Equivalent (Arguments)
Calculate & Set Analog Gain Calculate & Set Analog Offset	C-1	CalcSetAnalogGain(On Point)
Calculate & Set Analog Offset	C-3	CalcSetAnalogOffset(<i>On Point</i>)
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Get & Clear Analog Maximum Value	G-11	GetClearAnalogMaxValue(From)
Get & Clear Analog Minimum Value	G-12	GetClearAnalogMinValue(From)
Get & Clear Analog Totalizer Value*	G-13	GetClearAnalogTotalizerValue(From)
Get Analog Filtered Value*	G-30	GetAnalogFilteredValue(From)
Get Analog Lower Clamp	G-31	GetAnalogLowerClamp(From)
Get Analog Maximum Value	G-32	GetAnalogMaxValue(From)
Get Analog Minimum Value	G-33	GetAnalogMinValue(From)
Get Analog Square Root Filtered Value*	G-34	GetAnalogSquareRootFilteredValue(From)
Get Analog Square Root Value*	G-35	GetAnalogSquareRootValue(From)
Get Analog Totalizer Value*	G-36	GetAnalogTotalizerValue(From)
Get Analog Upper Clamp	G-37	GetAnalogUpperClamp(From)
Ramp Analog Output*	R-3	RampAnalogOutput(Ramp Endpoint, Units/Sec, Point to Ramp)
Set Analog Filter Weight*	S-2	SetAnalogFilterWeight(To, On Point)
Set Analog Gain	S-4	SetAnalogGain(To, On Point)
Set Analog Offset	S-5	SetAnalogOffset(To, On Point)
Set Analog Totalizer Rate*	S-6	SetAnalogTotalizerRate(<i>To Seconds, On Point</i>)
Set Analog TPO Period	S-8	SetAnalogTpoPeriod(To, On Point)
*Not available on SNAP Ethernet-based l/	'O units	
Call Chart	C-6	CallChart(Chart)
Call Chart Calling Chart Running?	C-7	IsCallingChartRunning()
Calling Chart Stopped?	C-8	IsCallingChartStopped()
Calling Chart Suspended?	C-9	IsCallingChartSuspended()
Chart Running?	C-13	IsChartRunning(Chart)
Chart Stopped?	C-14	IsChartStopped(Chart)
Chart Suspended?	C-15	IsChartSuspended(Chart)
Continue Calling Chart	C-43	ContinueCallingChart()
Continue Chart	C-44	ContinueChart(Chart)
Get Chart Status	G-41	GetChartStatus(Chart)
Get Priority	G-93	GetPriority()
Get Priority of Host Task	G-94	GetPriorityOfHostTask(On Port)
Host Task Received A Message?	H-1	HasHostTaskReceivedMessage(On Port)
Set Priority	S-39	SetPriority()
Set Priority Of Host Task	S-40	SetPriorityOfHostTask(On Port)
Start Chart	S-53	StartChart(Chart)
Start Default Host Task	S-56	StartDefaultHostTask()
Start Host Task (ASCII)	S-57	StartHostTaskAscii(On Port)
Start Host Task (Binary)	S-58	StartHostTaskBinary(On Port)
Stop Chart	S-63	StopChart(Chart)
Stop Chart on Error	S-64	StopChartOnError()
Stop Host Task	S-66	StopHostTask(On Port)
Suspend Chart	S-72	SuspendChart(Chart)
Suspend Chart on Error	S-73	SuspendChartOnError()
Suspend Default Host Task	S-74	SuspendDefaultHostTask()
	••••	

OptoControl Command	See pg	OptoScript Equivalent (Arguments)
Configure I/O Unit	C-40	ConfigureIoUnit(I/O Unit)
Get & Clear Digital I/O Unit Latches	G-15	GetClearDigitalIoUnitLatches(From, State, On-Latch,
Configure I/O Unit Get & Clear Digital I/O Unit Latches		Off-Latch, Clear Flag)
Get & Clear Digital-64 I/O Unit Latches	G-16	GetClearDigital64IoUnitLatches(From, State, On-Latch,
		Off-Latch, Clear Flag)
Get & Clear Simple-64 I/O Unit Latches	G-22	GetClearSimple64IoUnitLatches(From, State, On-Latch,
		Off-Latch, Clear Flag)
Get Digital I/O Unit as Binary Value	G-48	GetDigitalIoUnitAsBinaryValue(I/O Unit)
Get Digital-64 I/O Unit as Binary Value	G-49	GetDigital64IoUnitAsBinaryValue(<i>I/O Unit</i>)
Get Digital I/O Unit Latches	G-50	<pre>GetDigitalIoUnitLatches(From, State, On-Latch, Off-Latch)</pre>
Get Digital-64 I/O Unit Latches	G-51	<pre>GetDigital64IoUnitLatches(From, State, On-Latch, Off-Latch)</pre>
Get Mixed I/O Unit as Binary Value	G-65	GetMixedIoUnitAsBinaryValue(I/O Unit)
Get Simple-64 I/O Unit as Binary Value	G-100	GetSimple64IoUnitAsBinaryValue(I/O Unit)
Get Simple-64 I/O Unit Latches	G-101	GetSimple64IoUnitLatches(From, State, On-Latch,
	0 101	Off-Latch)
I/O Unit Ready?	I-9	IsIoUnitReady(I/O Unit)
Move Analog I/O Unit to Table	M-7	MoveAnalogIoUnitToTable(<i>I/O Unit</i> , <i>To Index</i> , <i>Of Table</i>)
Move Digital I/O Unit to Table	M-8	MoveDigitalIoUnitToTable(I/O Unit, Starting Index, Of
	in o	Table)
Move Digital I/O Unit to Table Element	M-9	(No exact equivalent. See the OptoControl Command Reference for an alternative method.)
Move Mixed I/O Unit to Table	M-13	MoveMixedIoUnitToTable(I/O Unit, Starting Index, Of Table)
Move Simple-64 I/O Unit to Table	M-14	MoveSimple64IoUnitToTable(<i>I/O Unit, Starting Index,</i> <i>Of Table</i>)
Move Table Element to Digital I/O Unit	M-16	<pre>MoveTableElementToDigitalIoUnit(From Table, Of Table, Move To)</pre>
Move Table to Analog I/O Unit	M-17	MoveTableToAnalogIoUnit(<i>Start at Index, Of Table,</i> <i>Move to</i>)
Move Table to Digital I/O Unit	M-19	MoveTableToDigitalIoUnit(<i>Start at Index, Of Table,</i> <i>Move to</i>)
Move Table to Mixed I/O Unit	M-20	<pre>MoveTableToMixedIoUnit(Start at Index, Of Table, Move</pre>
Move Table to Simple-64 I/O Unit	M-21	<pre>MoveTableToSimple64IoUnit(Start at Index, Of Table, Move to)</pre>
Set Digital I/O Unit from MOMO Masks	S-17	<pre>SetDigitalIoUnitFromMomo(Must-On Mask, Must-Off Mask, Digital I/O Unit)</pre>
Set Digital-64 I/O Unit from MOMO Masks	S-18	SetDigital64IoUnitFromMomo(Must-On Mask, Must-Off Mask, Digital-64 I/O Unit)
Set I/O Unit Configured Flag	S-22	SetIoUnitConfiguredFlag(For I/O Unit)
Set Mixed I/O Unit from MOMO Masks	S-24	<pre>SetMixedIoUnitFromMomo(Must-On Mask, Must-Off Mask, Mixed I/O Unit)</pre>
Set Number of Retries to All I/O Units	S-27	SetNumberOfRetriesToAllIoUnits(To)
Set Simple-64 I/O Unit from MOMO Masks		SetSimple64IoUnitFromMomo(Must-On Mask, Must-Off Mask, Simple-64 I/O Unit)
Write I/O Unit Configuration to EEPROM	W-5	WriteIoUnitConfigToEeprom(On I/O Unit)

OptoControl Command	See pg	OptoScript Equivalent (Arguments)
Comment (Block)	C-35	/* block comment */
Comment (Single Line)	C-36	// single line comment
Comment (Block) Comment (Single Line) Continue Timer Delay (mSec) Delay (Sec) Down Timer Expired?	C-45	ContinueTimer(Timer)
Delay (mSec)	D-2	DelayMsec(Milliseconds)
Delay (Sec)	D-3	DelaySec(Seconds)
Down Timer Expired?	D-22	HasDownTimerExpired(Down Timer)
Float Valid?	F-3	IsFloatValid(<i>Float</i>)
Generate Reverse CRC-16 on Table	G-8	GenerateReverseCrc16OnTable32(Start Value, Table,
(32 bit)		Starting Element, Number of Elements)
Get Length of Table	G-62	GetLengthOfTable(Table)
Move	M-5	x = y;
Move from Table Element	M-12	x = nt[0];
Move Table Element to Table	M-17	nt1[0] = nt2[5];
Move Table to Table	M-22	<pre>MoveTableToTable(From Table, From Index, To Table, To Index, Length)</pre>
Move to Table Element	M-26	nt[0] = x;
Pause Timer	P-1	PauseTimer(Timer)
Set Down Timer Preset Value	S-19	SetDownTimerPreset(Target Value, Down Timer)
Set Up Timer Target Value	S-46	SetUpTimerTarget(Target Value, Up Timer)
Shift Table Elements	S-50	ShiftTableElements(Shift Count, Table)
Start Timer	S-62	StartTimer(<i>Timer</i>)
Stop Timer	S-68	StopTimer(Timer)
Timer Expired?	T-15	HasTimerExpired(Timer)
Up Timer Target Time Reached?	U-1	HasUpTimerReachedTargetTime(Up Timer)
Clamp PID Output*	C-20	ClampPidOutput(High Clamp, Low Clamp, On PID Loop)
Clamp 1 12 Cotpoint	C-21	ClampPidSetpoint(High Clamp, Low Clamp, On PID Loop)
Disable PID Output*	D-15	DisablePidOutput(<i>Of PID Loop</i>)
Disable PID Output Tracking in Manual Mode*	D-16	DisablePidOutputTrackingInManualMode(<i>On PID Loop</i>)
Disable PID Setpoint Tracking in Manual Mode*	D-17	DisablePidSetpointTrackingInManualMode(<i>On PID Loop</i>)
Enable PID Output*	E-11	EnablePidOutput(Of PID Loop)
Enable PID Output Tracking in Manual Mode*	E-12	EnablePidOutputTrackingInManualMode(<i>On PID Loop</i>)
Enable PID Setpoint Tracking in Manual Mode*	E-13	EnablePidSetpointTrackingInManualMode(On PID Loop)
Get PID Control Word*	G-82	GetPidControlWord(From PID Loop)
Get PID D Term*	G-83	GetPidDTerm(From PID Loop)
Get PID I Term*	G-84	GetPidITerm(From PID Loop)
Get PID Input*	G-85	GetPidInput(From PID Loop)
Get PID Mode*	G-86	GetPidMode(From PID Loop)
Get PID Output*	G-87	GetPidOutput(From PID Loop)
Get PID Output Rate of Change*	G-88	GetPidOutputRateOfChange(From PID Loop)
Get PID P Term*	G-89	GetPidPTerm(From PID Loop)
Get PID Scan Rate*	G-90	GetPidScanRate(From PID Loop)
Get PID Setpoint*	G-90 G-91	GetPidSetpoint(From PID Loop)
Set PID Control Word*	S-29	SetPidControlWord(On Mask, Off Mask, For PID Loop)
Set PID D Term*	S-29 S-30	SetPidDTerm(To, On PID Loop)
Set PID I Term*	S-30 S-31	SetPidITerm(To, On PID Loop)
	S-31 S-32	
Set PID Input*		SetPidInput(To, On PID Loop)
Set PID Mode to Auto*	S-33	SetPidModeToAuto(On PID Loop)
Set PID Mode to Manual*	S-34	SetPidModeToManual(On PID Loop)
Set PID Output Rate of Change*	S-35	SetPidOutputRateOfChange(To, On PID Loop)
Set PID P Term*	S-36	SetPidPTerm(To, On PID Loop)
Set PID Scan Rate*	S-37	SetPidScanRate(To, On PID Loop)
Set PID Setpoint*	S-38	SetPidSetpoint(To, On PID Loop)
*Not available on SNAP Ethernet brains		

_	OptoControl Command	See pg	OptoScript Equivalent (Arguments)
er	Add User Error to Queue	A-4	AddUserErrorToQueue(Error Number)
Controller	Add User I/O Unit Error to Queue	A-5	AddUserIoUnitErrorToQueue(Error Number, I/O Unit)
ntr	Calculate & Store Srategy CRC	C-4	CalcStoreStrategyCRC()
ပိ		C-5	CalcStrategyCrc()
	Caused a Chart Error?	C-10	HasChartCausedError(Chart)
	Caused an I/O Unit Error?	C-11	HasIoUnitCausedError(<i>I/O Unit</i>)
	Clear All Errors	C-22	ClearAllErrors()
	Clear PC Byte Swap Mode (ISA only)	C-30	ClearPcByteSwapMode()
	Disable I/O Unit Causing Current Error	D-13	DisableIoUnitCausingCurrentError()
	Enable I/O Unit Causing Current Error	E-9	EnableIoUnitCausingCurrentError()
	Error?	E-19	IsErrorPresent()
	Error on I/O Unit?	E-20	IsErrorOnIoUnit()
	Get Address of I/O Unit Causing Current	G-29	GetAddressOfIoUnitCausingCurrentError()
	Error		
	Get Controller Address	G-42	GetControllerAddress()
	Get Controller Type	G-43	GetControllerType()
	Get Default Host Port	G-47	GetDefaultHostPort()
	Get Error Code of Current Error	G-52	GetErrorCodeOfCurrentError()
	Get Error Count	G-53	GetErrorCount()
	Get Firmware Version	G-56	GetFirmwareVersion(Put in)
	Get ID of Block Causing Current Error	G-60	GetIdOfBlockCausingCurrentError()
	Get Name of Chart Causing Current Error	G-67	GetNameOfChartCausingCurrentError(Put in)
	Get Name of I/O Unit Causing Current Error		GetNameOfIoUnitCausingCurrentError(Put in)
	Get Port of I/O Unit Causing Current Error	G-92	GetPortOfIoUnitCausingCurrentError()
	Get RTU/M4IO Temperature	G-96	GetRtuM4IoTemperature()
	Get RTU/M4IO Voltage	G-97	GetRtuM4IoVoltage()
	Low RAM Backup Battery?		IsRamBackupBatteryLow()
	Read Byte from PC Memory (ISA only)	R-4	ReadByteFromPcMemory(<i>From Address</i>)
	Read Byte from PC Port (ISA only)	R-5	ReadByteFromPcPort(<i>From Address</i>)
	Read Word from PC Memory (ISA only)	R-12	ReadWordFromPcMemory(From Address)
	Read Word from PC Port (ISA only)	R-13	ReadWordFromPcPort(<i>From Address</i>)
	Remove Current Error and Point to Next Error	R-26	RemoveCurrentError()
	Reset Controller	R-27	ResetController()
	Retrieve Strategy CRC	R-4	RetrieveStrategyCrc()
	Set PC Byte Swap Mode (ISA only)	S-28	SetPcByteSwapMode()
	Write Byte to PC Memory (ISA only)	W-3	WriteByteToPcMemory(Byte, To Address)
	Write Byte to PC Port (ISA only)	W-4	WriteByteToPcPort(Byte, To Address)
	Write Word to PC Memory (ISA only)	W-12	WriteWordToPcMemory(Word, To Address)
	Write Word to PC Port (ISA only)	W-13	WriteWordToPcPort(Word, To Address)

	Onte Control Common d	0	On the Density Environment (Annuments)
	OptoControl Command	See pg	OptoScript Equivalent (Arguments)
Fime/Date	Copy Date to String (DD/MM/YY)	C-60	DateToStringDDMMYY(String)
Q	Copy Date to String (MM/DD/YY)	C-61	DateToStringMMDDYY(<i>String</i>)
me	Copy Time to String	C-62	TimeToString(String)
iΞ		G-45	GetDay()
	Get Day of Week	G-46	GetDayOfWeek()
	Get Hours	G-59	GetHours()
	Get Julian Day	G-61	GetJulianDay()
	Get Minutes	G-64	GetMinutes()
	Get Month	G-66	GetMonth()
	Get Seconds	G-98	GetSeconds()
	Get Seconds Since Midnight	G-99	GetSecondsSinceMidnight()
	Get System Time	G-104	GetSystemTime()
	Get Year	G-105	GetYear()
	Set Date	S-14	SetDate(To)
	Set Day	S-15	SetDay(To)
	Set Day of Week	S-16	SetDayOfWeek(To)
	Set Hours	S-21	SetHours(To)
	Set Minutes	S-23	SetMinutes(To)
	Set Month	S-25	SetMonth(To)
	Set Seconds	S-41	SetSeconds(To)
	Set Time	S-43	SetTime(To)
	Set Year	S-49	SetYear(To)
0	Convert Mistic I/O Hex to Float	C-49	MisticIoHexToFloat(Convert)
0/1-	Convert Number to Mistic I/O Hex	C-52	NumberToMisticIoHex(Convert, Put Result in)
			ReadNumTableFromIoMemMap(Length, Start Index, I/O
ti	Read Numeric Table from No Memory Map	IX U	Unit, Mem address, To)
Communication	Read Numeric Variable from I/O Memory	R-8	ReadNumVarFromIoMemMap(I/O Unit, Mem address, To)
in	Map	11-0	Readivativatifionitomentmap(1/0 onic, ment address, 10)
Ē	Read String Table from I/O Memory Map	R-9	ReadStrTableFromIoMemMap(<i>Length</i> , <i>Start Index</i> , <i>I/O</i>
B	Read outing Table from i/o Memory Map	IX U	Unit, Mem address, To)
Ŭ	Read String Variable from I/O Memory Map	R-11	ReadStrVarFromIoMemMap(Length, I/O Unit, Mem address,
	Read outing variable from it of Memory Map	IX II	To)
	Transmit/Receive Mistic I/O Hex String	T-27	TransReceMisticIoHexStringWithChecksum(Hex String, On
	with Checksum	. 21	Port, Put Result in)
	Transmit/Receive Mistic I/O Hex String	T-28	TransReceMisticIoHexStringWithCrc(Hex String, On
	with CRC	. 20	Port, Put Result in)
	Transmit/Receive OPTOMUX String	T-29	TransReceOptomuxString(String, On Port, Put Result
	Transmit/ Cooline of Tomox outling	1 20	in)
	Write Numeric Table to I/O Memory Map	W-6	WriteNumTableToIoMemMap(<i>Length</i> , <i>Start Index</i> , <i>I/O</i>
	time running rubie to i/o memory map		Unit, Mem address, Table)
	Write Numeric Variable to I/O Memory Map	W-8	WriteNumVarToIoMemMap(I/O Unit, Mem address,
	while reamene variable to i/e memory map		Variable)
	Write String Table to I/O Memory Map	W-9	WriteStrTableToIoMemMap(<i>Length</i> , <i>Start Index</i> , <i>I/O</i>
	white earling rable to i/e memory map		Unit, Mem address, Table)
	Write String Variable to I/O Memory	W-11	WriteStrVarToIoMemMap(<i>I/O Unit, Mem address,</i>
	Map	** **	Variable)
			· ··· ···· · · · · · · · · · · · · · ·

	OptoControl Command	See pg	OptoScript Equivalent (Arguments)
Communication-Network	Accept Session on TCP Port	A-2	AcceptSessionOnTcpPort(TCP Port)
	ARCNET Connected?	A-10	IsArcnetConnected()
	ARCNET Message Address Equal To?	A-11	<pre>IsArcnetMsgAddressEqual(Address)</pre>
F	ARCNET Node Present?	A-12	IsArcnetNodePresent(Address)
Ę	Close Ethernet Session	C-34	CloseEthernetSession(Session, On Port)
Ĭ	Ethernet Session Open?	E-21	<pre>IsEnetSessionOpen(Session)</pre>
ü.	Get ARCNET Destination Address on Port		GetArcnetDestAddressOnPort(On Port)
	Get ARCNET Host Destination Address	G-38	GetArcnetHostDestAddress()
L L L	Get ARCNET Peer Destination Address	G-40	GetArcnetPeerDestAddress()
ā	Get Ethernet Session Name	G-54	GetEthernetSessionName(Session, Put in)
	Get Number of Characters waiting on	G-71	GetNumCharsWaitingOnEnetSession(On Session)
	Ethernet Session		
	Open Ethernet Session	O-5	OpenEthernetSession(Session Name, On Port)
	Receive N Characters via ARCNET	R-15	ReceiveNCharsViaArcnet(Put in, Num. Characters, From Port)
	Receive N Characters via Ethernet	R-16	ReceiveNCharsViaEthernet(Put in, Num. Characters, From Session)
	Receive String via ARCNET	R-19	ReceiveStringViaArcnet(<i>Put in, From Port</i>)
	Receive String via Ethernet	R-20	ReceiveStringViaEthernet(<i>Put in, From Session</i>)
	Receive Table via ARCNET	R-23	ReceiveTableViaArcnet(Start at Index, Of Table, From Port)
	Receive Table via Ethernet	R-24	ReceiveTableViaEthernet(Start at Index, Of Table, From Session)
	Set ARCNET Destination Address on Port	S-10	SetArcnetDestAddressOnPort(To Address, On Port)
	Set ARCNET Host Destination Address	S-9	SetArcnetHostDestAddress(To)
	Set ARCNET Mode Raw	S-11	SetArcnetModeRaw()
	Set ARCNET Mode Standard	S-12	SetArcnetModeStandard()
	Set ARCNET Peer Destination Address	S-13	SetArcnetPeerDestAddress(To)
	Transmit String via ARCNET	T-19	TransStringViaArcnet(<i>String, On Port</i>)
	Transmit String via Ethernet	T-20	TransStringViaEthernet(String, Via Session, On Port)
	Transmit Table via ARCNET	T-23	TransTableViaArcnet(Start at Index, Of Table, On Port)
	Transmit Table via Ethernet	T-24	TransTableViaEthernet(Start at Index, Of Table, Via Session, On Port)
	Transmit/Receive String via ARCNET	T-31	<pre>TransReceStringViaArcnet(String, On Port, Put Result in)</pre>
	Transmit/Receive String via Ethernet	T-32	TransReceStringViaEthernet(String, Via Session, On Port, Put Result in)

	OptoControl Command	See pg	OptoScript Equivalent (Arguments)
a	Absolute Value	A-1	AbsoluteValue(Of)
athematical	Add	A-3	х + у
ma	Arccosine	A-13	Arccosine(Of)
he	Arcsine	A-14	Arcsine(Of)
lat	Arctangent	A-15	Arctangent(Of)
2	Clamp Float Table Element	C-16	ClampFloatTableElement(High Limit, Low Limit, Element Index, Of Float Table)
	Clamp Float Variable	C-17	ClampFloatVariable(High Limit, Low Limit, Float Variable)
	Clamp Integer 32 Table Element	C-18	ClampInt32TableElement(High Limit, Low Limit, Element Index, Of Integer 32 Table)
	Clamp Integer 32 Variable	C-19	ClampInt32Variable(High Limit, Low Limit, Integer 32 Variable)
	Complement	C-39	-x
	Cosine	C-63	Cosine(Of)
	Decrement Variable	D-1	DecrementVariable(Variable)
	Divide	D-21	х / у
	Generate Random Number	G-5	GenerateRandomNumber()
	Hyperbolic Cosine	H-2	HyperbolicCosine(Of)
	Hyperbolic Sine	H-3	HyperbolicSine(Of)
	Hyperbolic Tangent	H-4	HyperbolicTangent(Of)
	Increment Variable	I-1	IncrementVariable(Variable)
	Maximum	M-2	Max(Compare, With)
	Minimum	M-3	Min(Compare, With)
	Modulo	M-4	х % У
	Multiply	M-27	х * у
	Natural Log	N-1	NaturalLog(Of)
	Raise e to Power	R-1	RaiseEToPower(<i>Exponent</i>)
	Raise to Power	R-2	Power(<i>Raise, To the</i>)
	Round	R-29	Round(Value)
	Seed Random Number	S-1	SeedRandomNumber()
	Sine	S-51	Sine(Of)
	Square Root	S-52	SquareRoot(<i>Of</i>)
	Subtract	S-71	х - у
	Tangent	T-4	Tangent(Of)
	Truncate	T-36	Truncate(Value)

OptoControl Command	See pg	OptoScript Equivalent (Arguments)
Append Character to String	A-8	s1 += 'a';
Append Character to String Append String to String Convert Float to String	A-9	s1 += s2;
Convert Float to String	C-45	FloatToString(Convert, Length, Decimals, Put Result
		in)
Convert Hex String to Number	C-45	HexStringToNumber(Convert)
Convert IEEE Hex String to Number	C-48	IEEEHexStringToNumber(Convert)
Convert Number to Formatted Hex String	C-50	NumberToFormattedHexString(Convert, Length, Put Result in)
Convert Number to Hex String	C-51	NumberToHexString(Convert, Put Result in)
Convert Number to String	C-53	NumberToString(Convert, Put Result in)
Convert Number to String Field	C-54	NumberToStringField(Convert, Length, Put Result in)
Convert String to Float	C-55	StringToFloat(Convert)
Convert String to Integer 32	C-56	StringToInt32(Convert)
Convert String to Integer 64	C-57	StringToInt64(Convert)
Convert String to Lower Case	C-59	StringToLowerCase(Convert)
Convert String to Upper Case	C-59	StringToUpperCase(Convert)
Find Character in String	F-1	<pre>FindCharacterInString(Find, Start at Index, Of String)</pre>
Find Substring in String	F-2	<pre>FindSubstringInString(Find, Start at Index, Of String)</pre>
Generate Checksum on String	G-1	GenerateChecksumOnString(Start Value, On String)
Generate Forward CCITT on String	G-2	GenerateForwardCcittOnString(Start Value, On String)
Generate Forward CRC-16 on String	G-3	GenerateForwardCrc16OnString(Start Value, On String)
Generate Reverse CCITT on String	G-6	GenerateReverseCcittOnString(Start Value, On String)
Generate Reverse CRC-16 on String	G-7	GenerateReverseCrc16OnString(Start Value, On String)
Get Nth Character	G-69	GetNthCharacter(From String, Index)
Get String Length	G-102	GetStringLength(Of String)
Get Substring	G-103	GetSubstring(From String, Start at Index, Num. Characters, Put Result in)
Move from String Table	M-11	s = st[0];
Move String	M-15	s1 = s2;
Move to String Table	M-25	st[0] = s;
Set Nth Character	S-26	SetNthCharacter(To, In String, At Index)
String Equal?	S-6 9	s1 == s2
String Equal to String Table Element?	S-7 0	s == st[0]
Test Equal Strings	T-37	See String Equal?
Verify Checksum on String	V-3	<pre>VerifyChecksumOnString(Start Value, On String)</pre>
Verify Forward CCITT on String	V-4	<pre>VerifyForwardCcittOnString(Start Value, On String)</pre>
Verify Forward CRC-16 on String	V-5	<pre>VerifyForwardCrc16OnString(Start Value, On String)</pre>
Verify Reverse CCITT on String	V-6	<pre>VerifyReverseCcittOnString(Start Value, On String)</pre>
Verify Reverse CRC-16 on String	V-7	<pre>VerifyReverseCrc160nString(Start Value, On String)</pre>
Clear Pointer Clear Pointer Table Element Move from Pointer Table Element	C-30	pn1 = null;
2 Clear Pointer Table Element	C-31	<pre>pt[0] = null;</pre>
Move from Pointer Table Element	M-10	pn = pt[0];
	M-23	pn = &n
Move to Pointer Table	M-24	pt[0] = &n
Pointer Equal to Null?	P-3	pn == null
Pointer Table Element Equal to Null?	P-4	<pre>pt[0] == null</pre>

OptoControl Command	See pg	OptoScript Equivalent (Arguments)
AND	A-6	x and y
and?	A-7	See AND
AND AND? Bit AND	B-1	x bitand y
Bit AND?	B-2	See Bit AND
Bit Clear	B-4	BitClear(Item, Bit to Clear)
Bit NOT	B-5	bitnot x
Bit NOT?	B-6	See Bit NOT
Bit Off?	B-8	IsBitOff(In, Bit)
Bit On?	B-9	IsBitOn(In, Bit)
Bit OR	B-10	x bitor y
Bit OR?	B-10 B-11	See Bit OR
Bit Rotate	B-12	
		BitRotate(Item, Count)
Bit Set	B-14	BitSet(Item, Bit to Set)
Bit Shift	B-15	x << nBitsToShift
Bit Test	B-17	BitTest(Item, Bit to Test)
Bit XOR	B-18	x bitxor y
Bit XOR?	B-19	See Bit XOR
Equal?	E-16	х == у
Equal to Table Element?	E-18	n = nt[0]
Get High Bits of Integer 64	G-58	GetHighBitsOfInt64(High Bits From)
Get Low Bits of Integer 64	G-63	GetLowBitsOfInt64(Integer 64)
Greater?	G-106	х > у
Greater Than Table Element?	G-109	x > nt[0]
Greater Than or Equal?	G-107	x >= y
Greater Than or Equal to Table Element?	G-108	x >= nt[0]
Less?	L-1	х < у
Less Than Table Element?	L-5	x < nt[0]
Less Than or Equal?	L-2	x <= y
Less Than or Equal to Table Element?	L-3	x <= nt[0]
Make Integer 64	M-1	MakeInt64(High Integer, Low Integer)
Move 32 Bits	M-6	Move32Bits(From, To)
NOT	N-2	not x
NOT?	N-3	not x
Not Equal?	N-4	x <> y
Not Equal to Table Element?	N-5	n <> nt[0]
OR	0-6	x or y
OR?	O-8	See OR
Set Variable False	S-47	SetVariableFalse(Variable)
Set Variable True	S-47 S-48	SetVariableTrue(Variable)
Table Element Bit Clear	-40 T-1	TableElementBitClear(Element Index, Of Integer Table,
		Bit to Clear)
Table Element Bit Set	T-2	TableElementBitSet(Element Index, Of Integer Table, Bit to Set)
Table Element Bit Test	T-3	TableElementBitTest(Element Index, Of Integer Table, Bit to Test)
Test Equal	T-5	See Equal?
Test Greater	T-8	See Greater?
Test Greater or Equal	T-9	See Greater Than or Equal?
Test Less	T-10	See Less?
Test Less or Equal	T-12	See Less Than or Equal?
Test Not Equal	T-13	See Not Equal?
Test Within Limits	T-14	See Within Limits?
Variable False?	V-1	IsVariableFalse(Variable)
Variable True?	V-2	IsVariableTrue(Variable)
Within Limits?	W-1	IsWithinLimits(Value, Low Limit, High Limit)
XOR	X-1	x xor y
XOR?	X-3	See XOR

	OptoControl Command	See pg	OptoScript Equivalent (Arguments)
		C-12	AreCharsWaitingAtSerialPort(Port)
ria	Clear Receive Buffer	C-33	ClearReceiveBuffer()
s	Configure Port	C-41	ConfigurePort(Configuration)
Communication—Serial	Configure Port Timeout Delay	C-42	ConfigurePortTimeoutDelay(Delay (Seconds), On Port)
jo	CTS Off?	C-42 C-64	IsCtsOff(On Port)
cat	CTS On?	C-65	IsctsOn(<i>On Port</i>)
Ĭ	Get Active Interrupt Mask	G-28	
m	Get Number of Characters Waiting on	G-28 G-70	GetActiveInterruptMask()
E	Serial or ARCNET Port	G-70	GetNumCharsWaitingOnPort(On Port)
ပိ	Interrupt on Port 0?	1-4	T - T-+ ++ 0 ()
		I-4 I-4	IsInterruptOnPort0()
	Interrupt on Port 1?		IsInterruptOnPort1()
	Interrupt on Port 2?	1-5	IsInterruptOnPort2()
	Interrupt on Port 3?	I-6	IsInterruptOnPort3()
	Interrupt on Port 6?	I-6	IsInterruptOnPort6()
	Receive Character via Serial Port	R-14	ReceiveCharViaSerialPort(From Port)
	Receive N Characters via Serial Port	R-18	ReceiveNCharsViaSerialPort(Put in, Num. Characters, From Port)
	Receive String via Serial Port	R-21	ReceiveStringViaSerialPort(Put in, From Port)
	Receive Table via Serial Port	R-25	ReceiveTableViaSerialPort(Start at Index, Of Table, From Port)
	Set End-of-Message Terminator	S-20	SetEndOfMessageTerminator(To Character)
	Transmit Character via Serial Port	T-16	TransCharViaSerialPort(Character, On Port)
	Transmit NewLine via Serial Port	T-17	TransNewLineViaSerialPort(<i>On Port</i>)
	Transmit String via Serial Port	T-22	TransStringViaSerialPort(<i>String, On Port</i>)
	Transmit Table via Serial Port	T-25	TransTableViaSerialPort(Start at Index, Of Table, On Port)
	Transmit/Receive String via Serial Port	T-34	<pre>TransReceStringViaSerialPort(String, On Port, Put Result in)</pre>
	Turn Off RTS	T-38	TurnOffRts(On Port)
	Turn Off RTS After Next Character	T-39	TurnOffRtsAfterNextChar()
	Turn On RTS	T-41	TurnOnRts(On Port)
c	Clear All Event Latches	C-23	ClearAllEventLatches(On I/O Unit)
Event/Reaction	Clear Event Latch	C-26	ClearEventLatch(On Event/Reaction)
ac	Clear I/O Unit Interrupt	C-27	ClearIoUnitInterrupt(On I/O Unit)
Re	Disable Interrupt On Event	D-14	DisableInterruptOnEvent(Event/Reaction)
nt/	Disable Scanning For All Events	D-18	DisableScanningForAllEvents(On I/O Unit)
Ş	Disable Scanning For Event	D-19	DisableScanningForEvent(Event/Reaction)
ш	Disable Scanning of Event/Reaction Group	D-20	DisableScanningOfEventReactionGroup(E/R Group)
	Enable Interrupt on Event	E-10	EnableInterruptOnEvent(Event/Reaction)
	Enable Scanning For All Events	E-14	EnableScanningForAllEvents(On I/O Unit)
	Enable Scanning For Event	E-15	EnableScanningForEvent(Event/Reaction)
	Enable Scanning of Event/Reaction Group	E-16	EnableScanningOfEventReactionGroup(E/R Group)
	Event Occurred?	E-22	HasEventOccurred(Event/Reaction)
	Event Occurring?	E-23	IsEventOccurring(Event/Reaction)
	Event Scanning Disabled?	E-26	IsEventScanningDisabled(Event/Reaction)
	Event Scanning Enabled?	E-27	IsEventScanningEnabled(Event/Reaction)
	Generating Interrupt?	G-9	IsGeneratingInterrupt(I/O Unit)
	Get & Clear Event Latches	G-18	GetClearEventLatches(E/R Group)
	Get Event Latches	G-55	GetEventLatches(E/R Group)
	Interrupt Disabled For Event?	I-2	IsInterruptDisabledForEvent(Event/Reaction)
	Interrupt Enabled For Event?	I-3	IsInterruptEnabledForEvent(Event/Reaction)
	Read Event/Reaction Hold Buffer	R-6	ReadEventReactionHoldBuffer(Event/Reaction)

	OptoControl Command	See pg	OptoScript Equivalent (Arguments)
n	Communication to All I/O Points Enabled?	C-37	IsCommToAllIoPointsEnabled()
Simulation	Communication To All I/O Units Enabled?	C-38	IsCommToAllIoUnitsEnabled()
ulâ	Disable Communication to All I/O Points	D-4	DisableCommuncationToAllIoPoints()
E	Disable Communication to All I/O Units	D-5	DisableCommunicationToAllIoUnits()
S	Disable Communication to Analog Point	D-6	DisableCommunicationToAnalogPoint(Analog Point)
	Disable Communication to Digital Point	D-7	DisableCommunicationToDigitalPoint(Digital Point)
	Disable Communication to Event/Reaction	D-8	DisableCommunicationToEventReaction(Event/Reaction)
	Disable Communication to I/O Unit	D-9	DisableCommunicationToIoUnit(I/O Unit)
	Disable Communication to PID Loop	D-11	DisableCommunicationToPidLoop(<i>PID Loop</i>)
	Disable Event/Reaction Group	D-12	DisableEventReactionGroup(E/R Group)
	Enable Communication to All I/O Points	E-1	EnableCommunicationToAllIoPoints()
	Enable Communication to All I/O Units	E-2	EnableCommunicationToAllIoUnits()
	Enable Communication to Analog Point	E-3	EnableCommunicationToAnalogPoint(Analog Point)
	Enable Communication to Digital Point	E-4	EnableCommunicationToDigitalPoint(Digital Point)
	Enable Communication to Event/Reaction	E-5	EnableCommunicationToEventReaction(<i>Event/Reaction</i>)
	Enable Communication to I/O Unit	E-6	EnableCommunicationToIoUnit(I/O Unit)
	Enable Communication to PID Loop	E-7	EnableCommunicationToPidLoop(PID Loop)
	Enable Event/Reaction Group	E-8	EnableEventReactionGroup(E/R Group)
	Event/Reaction Communication Enabled?	E-24	<pre>IsEventReactionCommEnabled(Event/Reaction)</pre>
	Event/Reaction Group Communication	E-25	IsEventReactionGroupEnabled(E/R Group)
	Enabled?		
	I/O Point Communication Enabled?	I-7	<pre>IsIoPointCommEnabled(I/O Point)</pre>
	I/O Unit Communication Enabled?	I-8	<pre>IsIoUnitCommEnabled(I/O Unit)</pre>
	IVAL Set Analog from Table	I-10	<pre>IvalSetAnalogFromTable(Start at Index, Of Table,</pre>
			On I/O Unit)
	IVAL Set Analog Point	I-11	IvalSetAnalogPoint(<i>To, On Point</i>)
	IVAL Set Counter	I-12	IvalSetCounter(<i>To, On Point</i>)
	IVAL Set Digital Binary	I-13	IvalSetDigitalBinary(On Mask, Off Mask, On I/O Unit)
	IVAL Set Frequency	I-14	IvalSetFrequency(<i>To, On Point</i>)
	IVAL Set Off-Latch	I-15	IvalSetOffLatch(<i>To, On Point</i>)
	IVAL Set Off-Pulse	I-16	IvalSetOffPulse(To, On Point)
	IVAL Set Off-Totalizer	I-17	IvalSetOffTotalizer(<i>To, On Point</i>)
	IVAL Set On-Latch	I-18	IvalSetOnLatch(<i>To, On Point</i>)
	IVAL Set On-Pulse	I-19	IvalSetOnPulse(To, On Point)
	IVAL Set On-Totalizer	I-20	IvalSetOnTotalizer(<i>To, On Point</i>)
	IVAL Set Period	I-21	IvalSetPeriod(<i>To</i> , <i>On Point</i>)
	IVAL Set PID Control Word	I-22	<pre>IvalSetPidControlWord(On Mask, Off Mask, For PID Loop)</pre>
	IVAL Set PID Process Term	I-23	IvalSetPidProcessTerm(To, On PID Loop)
	IVAL Set Quadrature Counter	I-24	IvalSetQuadratureCounter(To, On Point)
	IVAL Set TPO Percent	I-25	IvalSetTpoPercent(To, On Point)
	IVAL Set TPO Period	I-26	IvalSetTpoPeriod(To, On Point)
	IVAL Turn Off	I-27	IvalTurnOff(Point)
	IVAL Turn On	I-28	IvalTurnOn(<i>Point</i>)
	PID Loop Communication Enabled?		IsPidLoopCommEnabled(<i>PID Loop</i>)

Α

Absolute Value

Mathematical Action

Function:	To ensure that a value is positive.		
Typical Use:	To ensure a positive value when the result of a computation may be negative.		
Details:	Copies Argument 1 t	o Argument 2, dropping the	minus sign if it exists.
Arguments:	Argument 1 Of Analog Input Analog Output Float Variable Integer 32 Variable Integer 64 Variable	Argument 2 Put Result in Analog Output Float Variable Integer 32 Variable Integer 64 Variable	
Standard Example:	Absolute Value Of Put Result in	Negative_Value Positive_Value	Float Variable Float Variable
OptoScript Example:			e value. The returned value can be consumed by rol structure, mathematical expression, etc. See
Notes:	 See "Mathematical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. To change a negative value to a positive value, make <i>Argument 1</i> and <i>Argument 2</i> the same. Use to convert a -1 Boolean result to a 1 for programs communicating with the controller that represent logical True with 1 rather than -1. This is required only when such programs read Boolean values from the controller. 		
See Also:	Complement (page C	-39)	

See Also: Complement (page C-39)

Accept Session on TCP Port

Communication—Network Action

Function:	In peer-to-peer Ethernet communication, to find out if a new session has been opened and, if so, to acknowledge the session. (In this case the controller acts as the slave, and the session is opened by the master.)		
Typical Use:	To accept an incoming connection that has been made on a TCP port.		
Details:	 This function is currently usable on ports 2002 and 2003 only. (NOTE: If you are not using Ethernet, however, you can also use this command for port 2001.) Note the session number that is returned, as you will need to refer to the session by its number. This function is not needed for the host port 2001. 		
Arguments:	ArgumentS:Argument 1 TCP PortArgument 2 Put Result InFloat LiteralFloat VariableFloat VariableInteger 32 VariableInteger 32 LiteralInteger 32 Variable		
Standard	Accept Session on	TCP Port	
Example:	TCP Port Put Result In	2002 SESSION	Integer 32 Literal Integer 32 Variable
OptoScript Example:			
Notes:	S: The session will be closed by the master. To determine whether the session is still open, use the commands Get Number of Characters Waiting on Ethernet Session, Ethernet Session Open? or Receive String via Ethernet. (Get Number of Characters Waiting on Ethernet Session is the best method.)		
Result Data:	0—127 = Session num	lber	
Status Codes:	 Codes: -51 = Invalid port number. Use 2002 or 2003. -70 = No Ethernet card present. -74 = No sessions needing to be opened on the specified port. 		
See Also:			

Add

Function:	To add two numeric va	alues.	
Typical Use:	To add two numbers to	o get a third number, or to	o add one number to a running total.
Details:	in <i>Argument 3. Arg</i> they are read-only,	<i>gument 3</i> can be the same such as analog inputs), c ferent item types such as	<i>rgument 1</i> and <i>Argument 2</i> and places the result as either of the first two Arguments (unless or it can be a completely different argument. as float, integer, analog, and digital
Arguments:	Argument 1 [Value] Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 64 Literal Integer 64 Variable Up Timer Variable	Argument 2 Plus Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 64 Literal Integer 64 Variable Up Timer Variable	Argument 3 Put Result In Analog Output Down Timer Variable Float Variable Integer 32 Variable Integer 64 Variable Up Timer Variable
Standard Example:	Add Plus Put Result in	Ingredient_1_Weight Ingredient_2_Weight Total_Weight	Analog Input Analog Input Analog Output
OptoScript Example:			·
Notes:	 See "Mathematical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. In OptoScript code, the + operator has many uses. For more information on mathematical expressions in OptoScript code, see Chapter 11 of the <i>OptoControl User's Guide</i>. 		
Queue Errors:	33 = Overflow error—	result too large.	
See Also:	Increment Variable (pa	age I-1), Subtract (page S-	-71)

Add User Error to Queue

Controller Action

Enables the user to force a program error into the error queue.			
Simulating errors offline to test a user-written error handler.			
Adds a standard predefined error number to the error queue. Valid range is 30–45.			
Argument 1 Error Number Integer 32 Literal Integer 32 Variable			
Add User Error to QueueError Number36Integer 32 Literal			
AddUserErrorToQueue(<i>Error Number</i>) AddUserErrorToQueue(36); This is a procedure command; it does not return a value.			
See the Error Codes appendix in the OptoControl User's Guide for a complete list.			
Add User I/O Unit Error	to Queue (page A-5),	Get Error Code of Current Error (page G-52	2)
	Simulating errors offlin Adds a standard preder Argument 1 Error Number Integer 32 Literal Integer 32 Variable Add User Error to Que Error Number AddUserErrorToQue This is a procedure con See the Error Codes ap	Simulating errors offline to test a user-writter Adds a standard predefined error number to Argument 1 Error Number Integer 32 Literal Integer 32 Variable Add User Error to Queue Error Number 36 AddUserErrorToQueue (36); This is a procedure command; it does not ret See the Error Codes appendix in the OptoCon	Simulating errors offline to test a user-written error handler. Adds a standard predefined error number to the error queue. Valid range is 30–45. Argument 1 Error Number Integer 32 Literal Integer 32 Variable Add User Error to Queue Error Number 36 Integer 32 Literal AddUser ErrorToQueue (Error Number) AddUser ErrorToQueue (36); This is a procedure command; it does not return a value.

Add User I/O Unit Error to Queue

Controller Action

Function:	Enables the user to fo	orce an I/O unit error into	the error queue.
Typical Use:	Simulating I/O unit er	rors offline to test a user	-written error handler.
Details:	Adds a standard pred	efined I/O unit error num	ber to the error queue. Valid range is 1–29.
Arguments:	Argument 1 Error Number Integer 32 Literal Integer 32 Variable	Argument 2 I/O Unit B100 Digital Multifunction I B200 Analog Multifunction B3000 SNAP Analog B3000 SNAP Digital B3000 SNAP Mixed I/O G4 Analog Multifunction I/O G4 Digital Local Simple I/O G4 Digital Multifunction I/O G4 Digital Remote Simple I/ HRD Analog Current Output HRD Analog RTD Input I/O U HRD Analog Thermocouple/ HRD Analog Voltage Output HRD Analog Voltage/Current SNAP Digital 64 SNAP Remote Simple Digital	I/O Unit D Unit Unit D Unit O Unit I/O Unit Jnit /mV Input I/O Unit t I/O Unit nt Input I/O Unit
Standard Example:	Add User I/O Unit E Error Number I/O Unit	rror to Queue 29 MY_B3000	Integer 32 Literal B3000 SNAP Digital
OptoScript Example:	AddUserIoUnitErro	rrorToQueue(<i>Error l</i> prToQueue(29, MY_B3C pmmand; it does not retur	000);
Notes:	See the Error Codes a	ppendix in the OptoConti	<i>rol User's Guide</i> for a complete list.
See Also:	Add User Error to Que	eue (page A-4), Get Error (Code of Current Error (page G-52)

AND

Logical Action

Function:	To perform a logical AND on any two allowable values.
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- Typical Use: To determine if each of a pair of values is non-zero (True).
 - Details:

• The standard OptoControl command performs a logical AND on *Argument 1* and *Argument 2* and puts result in *Argument 3*. Examples:

Argument 1	Argument 2	Argument 3
0	0	0
-1	0	0
0	-1	0
-1	-1	-1

• The result is -1 (True) if both values are non-zero, 0 (False) otherwise.

• The result can be sent directly to a digital output if desired.

Arguments:	<u>Argument 1</u> [Value]	Argument 2 With	<u>Argument 3</u> Put Result in
	Digital Input	Digital Input	Digital Output
	Digital Output	Digital Output	Float Variable
	Float Literal	Float Literal	Integer 32 Variable
	Float Variable	Float Variable	Integer 64 Variable
	Integer 32 Literal	Integer 32 Literal	Local Simple Digital Output
	Integer 32 Variable	Integer 32 Variable	
	Integer 64 Literal	Integer 64 Literal	
	Integer 64 Variable	Integer 64 Variable	
	Local Simple Digital Input	Local Simple Digital Input	
	Local Simple Digital Output	Local Simple Digital Output	

Standard	AND
Example:	

imple:		Limit_Switch1	Digital Input
	With	Limit_Switch2	Digital Input
	Put Result in	Both_Switches_Closed	Integer Variable

OptoScript OptoScript doesn't use a command; the function is built in. Use the and operator. Example: Both_Switches_Closed = Limit_Switch1 and Limit_Switch2;

- **Notes:** See "Logical Commands" in Chapter 10 of the *OptoControl User's Guide*. The example shown is only one of many ways to use the and operator. For more information on logical operators in OptoScript code, see Chapter 11 of the *OptoControl User's Guide*.
 - It is advisable to use only integers or digital channels with this command.
 - In OptoScript code, you can combine logical operators and AND multiple variables, for example: x = a and b and c and d;
 - In standard OptoControl code, to AND multiple variables (such as A, B, C, and D) into one variable (such as ANSWER), do the following:
 - 1. AND A with B, Put Result in ANSWER.
 - 2. AND C with ANSWER, Put Result in ANSWER.
 - 3. AND D with ANSWER, Put Result in ANSWER.

• To test for individual bits, use Bit Test or Bit AND.

See Also: Bit Test (page B-17), AND (page A-6), AND? (page A-7)

AND?			
Logical Condition	n		
Function:	To perform a logical AN	ID? on any two allowable	values.
Typical Use:	Used in place of calling	Variable True? twice.	
Details:	Argument 1 0 -1 0 -1	ND? on <i>Argument 1</i> and Argument 2 0 0 -1 -1 -1 th values are non-zero, Fa	Result False False False True
Arguments:	Argument 1 Is Digital Input Digital Output Float Literal Float Variable Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output	Argument 2 [Value] Digital Input Digital Output Float Literal Float Variable Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output	
Standard Example:	ls AND?	Limit_Switch1 Limit_Switch2	Digital Input Digital Input
OptoScript Example:		a command; the function and Limit_Switch2)	is built in. Use the and operator.
Notes:	 shown is only one o operators in OptoSc It is advisable to use In OptoScript code, example: if (a as In standard OptoCor the Variable True? c 	f many ways to use the a ript code, see Chapter 11 e only integers or digital o you can combine logical o nd b and c and d) th	s can be AND?ed by repeating this condition or the same block.

• Executes faster than using Variable True? twice.

See Also: Bit AND? (page B-2) Variable True? (page V-2) Variable False? (page V-1)

Append Character to String			
String Action			
Function:	To add a character to the end of a string variable.		
Typical Use:	To build strings consisting of non-printable or binary characters.		
Details:	 Quotes ("") are used in OptoScript code, but not in standard OptoControl code. The character is represented by an ASCII value. (See the ASCII table in Chapter 10 of the <i>OptoControl User's Guide.</i>) A space is a character 32 and a "1" is a character 49. Appending a value of zero is legal and will append a null byte. If the appended value is greater than 255 (hex FF) or less than 0, the value will be truncated to eight bits; for example, -2 becomes hex FE and 257 (hex 101) becomes 1. Floats (if used) are automatically rounded to integers before conversion. If the string cannot hold any more characters, the character will not be appended. 		
Arguments:	Argument 1 Append Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 To String Variable	
Standard	•		g (for example, "Hello" would become "Hello!")
Example:	Append Characte	r to String 33	Integer 22 Literal
	Append To	Hello_String	Integer 32 Literal String Variable
	The following example appends an ETX (character 3) to a string. An ETX or some other terminating character may be required when sending commands to serial devices, such as barcode printers, scales, or single-loop controllers.Append Character to String Append3Integer 32 Literal StringAppend3String Variable		
OptoScript Example:	<pre>OptoScript doesn't use a command; the function is built in. Use the += operator and the cha keyword. The OptoScript code for the first example above could be either of the following line Hello_String += Chr(33); Hello_String += Chr('!'); The OptoScript code for the second example would be: Command_String += Chr(3);</pre>		



Notes:	 See "String Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. For more information on using strings in OptoScript code, see Chapter 11 of the <i>OptoControl User's Guide</i>. To clear a string, use Move String before using this command. Moving an empty string ("") to a string variable will clear it.
Dependencies:	The string variable must be wide enough to hold one more character.
See Also:	Append String to String (page A-9)

Append String to String

String Action

Function:	To add a string to the end (of another string variable	
Typical Use:	To add a string to the end of another string variable. To build strings.		
Details:	5	OptoScript code, but not i	in standard OptoControl code.
		nnot hold all of the appen	ded string, the remaining portion of the
	5	, s	same result as an Append Character to ne space bar rather than the number 32.
Arguments:	Argument 1Argument 2AppendToString LiteralString VariableString VariableString Variable		
Standard Example:	The following example appends the string "world" to a string. For example, "Hello" would become "Hello world" (note the space before the "w" in "world"). Quotes are shown here for clarity only; do not use them in the standard command. Append String to String		
	Append To	" world" Hello_String	String Literal String Variable
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the += operator. Quotes are required in OptoScript code. <pre>Hello_String += " world";</pre>		
Notes:	• See "String Commands" in Chapter 10 of the OptoControl User's Guide.		
	 For more information on using strings in OptoScript code, see Chapter 11 of the OptoControl User's Guide. For example, in OptoScript, you can append several strings at once, as shown: string1 = string2 + string3 + string4; 		
	 To clear a string, use Move String before using this command. Moving an empty string ("") to a string variable will clear it. 		
Dependencies:	The string variable must be wide enough to hold the appended string.		
See Also:	Append Character to String (page A-8)		

ARCNET Connected?

Communication—Network Condition

Function:	To determine if the controller is connected to an active ARCNET link.		
Typical Use:	To detect a failure of the ARCNET link so that a backup communication path can be enabled.		
Details:	 Evaluates True if there is at least one other active ARCNET device on the link, False otherwise. This "active" ARCNET device can be another controller or a PC, etc. 		
Arguments:	None.		
Standard Example:	ARCNET Connected?		
OptoScript	IsArcnetConnected()		
Example:	if IsArcnetConnected() then		
	This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	See "Communication—Network Commands" in Chapter 10 of the OptoControl User's Guide.		
Dependencies:	This command does not work with G4LC32 and G4LC32SX controllers that do not have Flash memory.		
See Also:	Host Task Received a Message? (page H-1) ARCNET Node Present? (page A-12)		

ARCNET Message Address Equal to?

Communication—Network Condition

Function:	To determine if the message received in the ARCNET port originated from a specified address.		
Typical Use:	To determine the source of the last ARCN	T message received.	
Details:	Evaluates True if the addresses match, Fal	se otherwise.	
Arguments:	Argument 1 Address Integer 32 Literal Integer 32 Variable		
Standard Example:	Address 3 ARCNET Message Address Equal to?	Integer 32 Literal	
OptoScript Example:	IsArcnetMsgAddressEqual (<i>Address</i>) if IsArcnetMsgAddressEqual(3) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	See "Communication—Network Commands" in Chapter 10 of the OptoControl User's Guide.		
See Also:	ARCNET Node Present? (page A-12)		

ARCNET Node Present?

Communication—Network Condition

Function:	To determine if a specific node on the ARCNET network or link is present.			
Typical Use:	To determine if a specific node on the ARCNET link has gone offline.			
Details:	 Evaluates True if the specified node responds, False otherwise. The ARCNET chip set cannot directly detect the presence of the next logical node on the network. The next logical node is defined as the first address found on the link either immediately before or after the controller's address. Knowledge of the addresses of each device on the network can be used with this function to determine if the next logical node is present. If there are controllers at addresses 1 and 2, and if there is a PC at address 3, then the controller at address 1 can determine if the ARCNET card in the PC at 3 is responding. If it is, this implies that the node at address 2 must exist also. 			
Arguments:	Argument 1 Address Integer 32 Literal Integer 32 Variable			
Standard Example:	Address247Integer 32 LiteralARCNET Node Present?			
OptoScript Example:	IsArcnetNodePresent (<i>Address</i>) if IsArcnetNodePresent(247) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	See "Communication—Network Commands" in Chapter 10 of the OptoControl User's Guide.			
Dependencies:	This command does not work with G4LC32 and G4LC32SX controllers that do not have Flash memory.			
See Also:	ARCNET Connected? (page A-10) ARCNET Message Address Equal to? (page A-11)			

Arccosine

Mathematical Action

Function:	To derive the angular value from a cosine value.			
Typical Use:	To solve trigonometric calculations.			
Details:	 Calculates the arccosine of <i>Argument 1</i> and places the result in <i>Argument 2</i>. <i>Argument 1</i> (the operand) must be a cosine value with a range of -1.0 to 1.0. The angular value returned is in radians with a range of 0 to pi. (To convert radians to degrees, multiply by 180/pi.) 			
Arguments:	Argument 1 Of Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 32 Variable Up Timer Variable	Argument 2 Put Result in Analog Output Down Timer Variable Float Variable Integer 32 Variable Up Timer Variable		
Standard	Arccosine			
Example:	Of Put Result in	X RADIANS	Float Variable Float Variable	
OptoScript Example:	Arccosine (<i>Of</i>) RADIANS = Arccosine(X); This is a function command, it returns the angular value. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	 See "Mathematical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Use Cosine if the angle is known and the cosine is desired. 			
Queue Errors:	33 = Overflow error—result too large. 35 = Not a number—result invalid.			
See Also:	Cosine (page C-63), A	rcsine (page A-14), Arctan	gent (page A-15)	

Arcsine

Mathematical Action

Function:	To derive the angular value from a sine value.	

Typical Use: To solve trigonometric calculations.

- **Details:** Calculates the arcsine of *Argument 1* and places the result in *Argument 2*.
 - Argument 1 (the operand) must be a sine value with a range of -1.0 to 1.0.
 - The angular value returned is in radians with a range of --pi/2 to pi/2. (To convert radians to degrees, multiply by 180/pi.)

Arguments:	Argument 1 Of Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 32 Variable Up Timer Variable	Argument 2 Put Result in Analog Output Down Timer Variable Float Variable Integer 32 Variable Up Timer Variable	
Example:	Arcsine	V	
	Of Put Result in	X RADIANS	Float Variable Float Variable
OptoScript Example:	Arcsine(Of) RADIANS = Arcsine(X); This is a function command, it returns the angular value. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the OptoControl User's Guide for more information.		
Notes:	 See "Mathematical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Use Sine if the angle is known and the sine is desired. 		
Queue Errors:	33 = Overflow error—result too large. 35 = Not a number—result invalid.		
See Also:	Sine (page S-51) , Arc	tangent (page A-15), Arcc	osine (page A-13)

Arctangent

Mathematical Action

Function:	To derive the angular value from a tangent value.		
Typical Use:	To solve trigonometric calculations.		
Details:	 Calculates the arctangent of <i>Argument 1</i> and places the result in <i>Argument 2</i>. <i>Argument 1</i> (the operand) must be a tangent value. The angular value returned is in radians with a range of -pi/2 to pi/2. (To convert radians to degrees, multiply by 180/pi.) 		
Arguments:	Argument 1 Of Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 32 Variable Up Timer Variable	Argument 2 Put Result in Analog Output Down Timer Variable Float Variable Integer 32 Variable Up Timer Variable	
Standard Example:	Arctangent Of Put Result in	X RADIANS	Float Variable Float Variable
OptoScript Example:	Arctangent(Of) RADIANS = Arctangent(X); This is a function command, it returns the angular value. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the OptoControl User's Guide for more information.		
Notes:	 See "Mathematical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Use Tangent if the angle is known and the tangent is desired. 		
Queue Errors:	33 = Overflow error—result too large. 35 = Not a number—result invalid.		
See Also:	Arccosine (page A-13), Arcsine (page A-14)	

B

Bit AND

Logical Action

Function:	To perform a bitwise AND on any two allowable values.			
Typical Use:	To clear one or more bits as specified by a mask (zero bits will clear).			
Details:	 Performs a bitwise AND or value is the mask for selection 	n <i>Argument 1</i> and <i>Argument</i> cting specific bits in the othe	2 and puts result in Argument 3. One	
Arguments:	Argument 1 [Value] B100 Digital Multifunction I/O Unit* B3000 SNAP Digital* Float Literal Float Variable G4 Digital Local Simple I/O Unit* G4 Digital Multifunction I/O Unit* G4 Digital Remote Simple I/O Unit* Integer 32 Literal Integer 32 Literal Integer 64 Literal Integer 64 Variable SNAP Digital 64* SNAP Remote Simple Digital*	Argument 2 With B100 Digital Multifunction I/O Unit* B3000 SNAP Digital* Float Literal Float Variable G4 Digital Local Simple I/O Unit* G4 Digital Multifunction I/O Unit* G4 Digital Remote Simple I/O Unit* Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable SNAP Digital 64* SNAP Remote Simple Digital*	B3000 SNAP Digital* Digital Output Float Variable G4 Digital Local Simple I/O Unit* G4 Digital Multifunction I/O Unit*	
Standard Example:	This example copies the four I bits in RESULT to zero. Bit AND <i>With</i> <i>Put Result in</i>	VALUE Integer 15 Integer	LUE to RESULT and sets all remaining <i>32 Variable</i> <i>32 Literal</i> <i>32 Variable</i>	
OptoScript Example:	<pre>OptoScript doesn't use a command; the function is built in. Use the bitand operator. RESULT = VALUE bitand 15; Note that for this command, I/O units cannot be used the same way as in the standard command. However, you can accomplish the same thing using OptoScript code. The following example ands the bits from two variables and writes the result to an I/O unit: SetDigitalIoUnitFromMomo(nTemp1 bitand nTemp2,</pre>			

This example moves a value from an I/O unit, ands the bits with a variable, and writes to the same I/O unit:

nTemp1 = GetDigitalIoUnitAsBinaryValue(Dig16_IO_Unit); nTemp1 = nTemp1 bitand nVariable; SetDigitalIoUnitFromMomo(nTemp1, bitnot nTemp1, Dig16_IO_Unit); For other types of I/O units, substitute the appropriate commands (for example, for a SNAP)

Digital 64 I/O unit, use GetDigital64IoUnitAsBinaryValue and SetDigital64IoUnitFromMomo).

- **Notes:** See "Logical Commands" in Chapter 10 of the *OptoControl User's Guide*. For more information on logical operators in OptoScript code, see Chapter 11 of the *OptoControl User's Guide*.
 - It is advisable to use only integers with this command.
 - To clear bits in *Argument 1*, set a zero for each bit to clear in the mask (all remaining bits must be 1), and make *Argument 1* and *Argument 3* the same.
 - You may prefer to set a 1 for each bit to clear in the mask, then use Bit NOT to invert all bits.
 - Use 255 as the mask to keep the lower eight bits.
 - To clear only one bit, use Bit Clear.
 - To test for non-zero values, use AND.

See Also: Bit Clear (page B-4), AND (page A-6), AND? (page A-7), Bit AND? (page B-2)

Bit AND?

Logical Condition

Function: To perform a bitwise AND? on any two allowable values.

Typical Use: To determine if the individual bits of one value match the on bits of a mask value.

Details:

•	Performs a bitwise	AND? on Argument 1 and	Argument 2. Examples:
	Argument 1	Argument 2	Result
	0	0	False

0	0	False
1	0	False
0	1	False
1	1	True

- Evaluates True if any bit set to 1 in the mask (*Argument 2*) is also set to 1 in *Argument 1*. Evaluates False if all of the mask's 1 bits are set to 0 in *Argument 1*.
- Acts on all bits.

Arguments:	Argument 1 Is B100 Digital Multifunction I/O Unit* B3000 SNAP Digital* Float Literal Float Variable G4 Digital Local Simple I/O Unit* G4 Digital Multifunction I/O Unit* G4 Digital Remote Simple I/O Unit* Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable SNAP Digital 64* SNAP Remote Simple Digital*	Argument 2 [Value] B100 Digital Multifunction I/O Unit* B3000 SNAP Digital* Float Literal Float Variable G4 Digital Local Simple I/O Unit* G4 Digital Multifunction I/O Unit* G4 Digital Remote Simple I/O Unit* Integer 32 Literal Integer 64 Literal Integer 64 Variable SNAP Digital 64* SNAP Remote Simple Digital* * Standard commands only	
Standard Example:	with the constant 33,280 (100 on, False if both points are off	nt state of all points on a digital I/O unit and Bit AND?s the value 00 0010 0000 0000 binary). Evaluates True if either point 15 or 9 is f. BRICK_1 <i>G4 Digital Remote Simple I/O Unit</i> 33280 <i>Integer 32 Literal</i>	
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the bitand operator. Note that for this command, I/O units cannot be used the same way as in the standard command. However, you can accomplish the same thing using OptoScript code. In this example, the value of BRICK_1 has been moved to a variable so it can be anded: if (GetDigitalIoUnitAsBinaryValue(BRICK_1) bitand 33280) then For other types of I/O units, substitute the appropriate command (for example, for a SNAP Digital 64 I/O unit, use GetDigital64IoUnitAsBinaryValue). The following is a simpler example; it ands the bits from two variables: if (nVariable1 bitand nVariable2) then		
Notes:	 See "Logical Commands" i information on logical oper <i>User's Guide</i>. It is advisable to use only i 	in Chapter 10 of the <i>OptoControl User's Guide</i> . For more erators in OptoScript code, see Chapter 11 of the <i>OptoControl</i> integers or digital I/O units with this command. o check the lower eight points.	
See Also:	Bit OR? (page B-11), AND? (pa	age A-7)	

Bit Clear

Logical Action

	T		
Function:	To clear a specified bit (set it to zero) in an allowable value.		
Typical Use:	To clear one bit of a particular integer variable.		
Details:	 Performs this action on a <i>copy</i> of <i>Argument 1</i>, then moves the copy to <i>Argument 3</i>. For most I/O units and integer 32 variables, the valid range for the bit to clear is 0–31. For SNAP digital 64 I/O units and integer 64 variables, the valid range is 0–63. Note that the types for <i>Argument 2</i> are 32-bit integers, because the top of the valid range, a value of 63, requires only 6 bits. 		
Arguments:	Argument 1 [Value]Argument 2 Bit to ClearArgument 3 Put Result inB100 Digital Multifunction I/O Unit B3000 SNAP DigitalInteger 32 Literal Integer 32 VariableB100 Digital Multifunction I/O Unit* B3000 SNAP Digital*G4 Digital Local Simple I/O Unit G4 Digital Multifunction I/O Unit Integer 32 VariableInteger 32 VariableB100 Digital Multifunction I/O Unit* G4 Digital Local Simple I/O Unit* G4 Digital Remote Simple I/O UnitInteger 32 VariableInteger 32 VariableG4 Digital Remote Simple I/O Unit* Integer 32 VariableInteger 64 Variable SNAP Digital 64 SNAP Remote Simple DigitalInteger 64* SNAP Remote Simple Digital*		
Standard Example:	This example does a binary read of the I/O unit IO_UNIT_1, clears bit 0, and does a binary write of the data back out to IO_UNIT_1. This will cause point 0 of the I/O unit to be turned off. If point 0 happens to be an input, nothing will happen. Bit Clear IO_UNIT_1 G4 Digital Local Simple I/O Unit Bit to Clear 0 Integer 32 Literal Put Result in IO_UNIT_1 G4 Digital Remote Simple I/O Unit		
OptoScript Example:	<pre>BitClear(Item, Bit to Clear) nBitCleared = BitClear(IO_UNIT_1, 0); This is a function command; it returns the cleared bit. This example is different from the standard example, because in OptoScript the returned value cannot be an I/O unit. To turn off a point as in the standard example, you could use the following OptoScript code: SetDigitalIoUnitFromMomo(0, 1 << nPointToClear, Dig16_IO_Unit);</pre>		
Notes:	 See "Logical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Although this command can be used to turn off digital points, it is primarily used to manipulate bits in an integer variable. These bits can be used as flags to carry information such as status, control, or fault (real-time or latch). To clear bits in <i>Argument 1</i>, make <i>Argument 1</i> and <i>Argument 3</i> the same. To clear several bits at once, use Bit AND. 		
See Also:	Bit AND (page B-1), Bit Test (page B-17), Bit Set (page B-14)		

Bit NOT

Logical Action

Function:	To invort all 32 or 64 bits of an allowable value		
	To invert all 32 or 64 bits of an allowable value.		
Typical Use:	To invert "mask" bits.		
Details:	0 -1	rgument 2 -1 0	<i>ent 2</i> . Examples: , then moves the copy to <i>Argument 2</i> .
Arguments:	Argument 1 [Value] B100 Digital Multifunction I/O Unit* B3000 SNAP Digital* Float Literal Float Variable G4 Digital Local Simple I/O Unit* G4 Digital Multifunction I/O Unit* G4 Digital Remote Simple I/O Unit* Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable SNAP Digital 64* SNAP Remote Simple Digital*	Argument 2 Put Result in B100 Digital Multifunction I/O Unit* B3000 SNAP Digital* Digital Output Float Variable G4 Digital Local Simple I/O Unit* G4 Digital Multifunction I/O Unit* G4 Digital Remote Simple I/O Unit* Integer 32 Variable Integer 64 Variable Local Simple Digital Output* SNAP Digital 64* SNAP Remote Simple Digital*	
Standard Example:	Bit NOT <i>Put Result in</i>	DATA DATA	Integer 32 Variable Integer 32 Variable
OptoScript Example:	<pre>OptoScript doesn't use a command; the function is built in. Use the bitnot operator. DATA = bitnot DATA; Note that for this command, I/O units cannot be used the same way as in the standard command. However, you can accomplish the same thing using OptoScript code. This example moves a value from an I/O unit, bitnots the value, and writes the result to the same I/O unit: nTemp1 = GetDigitalIoUnitAsBinaryValue(Dig16_IO_Unit); SetDigitalIoUnitFromMomo(bitnot nTemp1, nTemp1, Dig16_IO_Unit); For other types of I/O units, substitute the appropriate commands (for example, for a SNAP Digital 64 I/O unit, use GetDigital64IoUnitAsBinaryValue and SetDigital64IoUnitFromMomo).</pre>		
Notes:	0	ators in OptoScrip	e <i>OptoControl User's Guide</i> . For more t code, see Chapter 11 of the <i>OptoControl</i> ommand.

- To invert all bits in *Argument 1*, make both *Arguments* the same.
- To clear one or more specific bits, use this command to invert the mask bits. Then, Bit AND the mask with the value containing the bits to be cleared.
- To toggle True/False, use NOT.

See Also: NOT (page N-2), Bit XOR (page B-18), XOR (page X-1), Bit NOT? (page B-6)

Bit NOT?

Logical Condition

Function:	To invert all 32 or 64 bits of an allowable value and determine if the result is True or False.		
Typical Use:	To determine if any bit is off.		
Details:	 Inverts Argument 1 and evaluates whether the result is True or False. Examples: Argument 1 Result 0 True 1 False Evaluates True if any bit is set to 0, False otherwise. Acts on all bits. 		
Arguments:	Argument 1 Is B100 Digital Multifunction I/O Unit* B3000 SNAP Digital* Float Literal Float Variable G4 Digital Local Simple I/O Unit* G4 Digital Multifunction I/O Unit* G4 Digital Remote Simple I/O Unit* Integer 32 Literal Integer 64 Literal Integer 64 Variable SNAP Digital 64* SNAP Remote Simple Digital*		
Standard Example:	This example reads the state of all points of the specified digital I/O unit and then inverts them.Evaluates True if any point is off, False otherwise.IsBRICK_1G4 Digital Remote Simple I/O UnitBit NOT?		
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the <code>bitnot</code> operator. Note that for this command, I/O units cannot be used the same way as in the standard command. However, you can accomplish the same thing using OptoScript code. In this example, the value of BRICK_1 is moved to a variable so the <code>bitnot</code> operator can be used: nTemp1 = GetDigitalIoUnitAsBinaryValue(BRICK_1); if (bitnot nTemp1) then		

For other types of I/O units, substitute the appropriate command (for example, for a SNAP Digital 64 I/O unit, use GetDigital64IoUnitAsBinaryValue).

The following is a simpler example; it bitnots a variable:

- if (bitnot nVariable2) then
- **Notes:** See "Logical Commands" in Chapter 10 of the *OptoControl User's Guide*. For more information on logical operators in OptoScript code, see Chapter 11 of the *OptoControl User's Guide*.
 - It is advisable to use only integers or digital I/O units with this command.
 - Use NOT if the objective is to toggle the value between True and False.

See Also: Bit On? (page B-9), Bit Off? (page B-8)

Bit Off?

Logical Condition

Function:	To test the False status of a specific bit in an allowable value.		
Typical Use:	To test a bit used as a flag in an integer variable.		
Details:	 Evaluates True if the bit in <i>Argument 1</i> specified by <i>Argument 2</i> is set to 0. Evaluates False if the bit is set to 1. Note that the types for <i>Argument 2</i> are 32-bit integers, because the top of the valid range, a value of 63, requires only 6 bits. 		
Arguments:	Argument 1 InArgument 2 BitB100 Digital Multifunction I/O Unit B3000 SNAP DigitalInteger 32 Literal Integer 32 VariableG4 Digital Local Simple I/O Unit G4 Digital Remote Simple I/O Unit Integer 32 VariableInteger 32 VariableInteger 32 VariableInteger 32 VariableInteger 64 Variable SNAP Digital 64 SNAP Remote Simple DigitalInteger 32 Variable		
Standard Example:	This example evaluates to True if point 15 of I/O UNIT 1 is off, False otherwise. <i>In</i> IO_UNIT_1 <i>G4 Digital Multifunction I/O Unit</i>		
	Bit Off?Bit15Integer 32 Literal		
OptoScript Example:	IsBitOff(<i>In</i> , <i>Bit</i>) if (IsBitOff(IO_UNIT_1, 15)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information on OptoScript.		
Notes:	 See "Logical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Although this command can be used to determine the status of digital points, it is primarily used to test bits in an integer variable. These bits can be used as flags to carry information such as status, control, or fault (real-time or latch). Use Bit AND? if the objective is to test several bits at once. 		
See Also:	Bit On? (page B-9), Bit AND? (page B-2), Bit Test (page B-17)		

Bit On?

Logical Condition

Function:	To test the True status of a specific bit in an allowable value.			
Typical Use:	To test a bit used as a flag in an integer variable.			
Details:	 Evaluates True if the bit specified in <i>Argument 2</i> is set to 1 in <i>Argument 1</i>. Evaluates False if the bit is set to 0. Note that the types for <i>Argument 2</i> are 32-bit integers, because the top of the valid range, a value of 63, requires only 6 bits. 			
Arguments:	Argument 1Argument 2InBitB100 Digital Multifunction I/O UnitInteger 32 LiteralB3000 SNAP DigitalInteger 32 LiteralG4 Digital Local Simple I/O UnitInteger 32 VariableG4 Digital Multifunction I/O UnitFor the second			
Standard Example:	In IC IC IC IC)_UNIT_1 <i>G</i>) UNIT 1 is on, False otherwise. 4 Digital Multifunction I/O Unit	
	Bit	0	Integer 32 Literal	
OptoScript Example:	can be consumed by a control s	returns a value structure (as in th	of true (non-zero) or false (0). The returned value ne example shown) or by a variable, I/O point, etc. de for more information on OptoScript.	
Notes:	 See "Logical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Although this command can be used to determine the status of digital points, it is primarily used to test bits in an integer variable. These bits can be used as flags to carry information such as status, control, or fault (real-time or latch). Use Bit AND? if the objective is to test several bits at once. 			
See Also:	Bit Off? (page B-8), Bit AND? (p	bage B-2), Bit Te	est (page B-17)	

Bit OR

Logical Action

Function:	To perform a bitwise OR on any two allowable values.	
i unction.		•

To set one or more bits as specified by a "mask."

Typical Use:

Details: • Performs a bitwise OR on *Argument 1* and *Argument 2* and puts result in *Argument 3*.

Examples:

Argument 1	Argument 2	Argument 3
0	0	0
1	0	1
0	1	1
1	1	1

- Combines all bits set to 1 in *Argument 1* and *Argument 2*. The result (*Argument 3*) can be put into either of the first two items or into a different item.
- Acts on all bits. One value is the mask for selecting specific bits to set in the other value.

Arguments:	Argument 1	Argument 2	Argument 3	
	[Value]	With	Put Result in	
	B100 Digital Multifunction I/O Unit*	B100 Digital Multifunction I/O Unit*	B100 Digital Multifunction I/O Unit*	
	B3000 SNAP Digital*	B3000 SNAP Digital*	B3000 SNAP Digital*	
	Float Literal	Float Literal	Digital Output	
	Float Variable	Float Variable	Float Variable	
	G4 Digital Local Simple I/O Unit*	G4 Digital Local Simple I/O Unit*	G4 Digital Local Simple I/O Unit*	
	G4 Digital Multifunction I/O Unit*	G4 Digital Multifunction I/O Unit*	G4 Digital Multifunction I/O Unit*	
	G4 Digital Remote Simple I/O Unit*	G4 Digital Remote Simple I/O Unit*	G4 Digital Remote Simple I/O Unit*	
	Integer 32 Literal	Integer 32 Literal	Integer 32 Variable	
	Integer 32 Variable	Integer 32 Variable	Integer 64 Variable	
	Integer 64 Literal	Integer 64 Literal	Local Simple Digital Output*	
	Integer 64 Variable	Integer 64 Variable	SNAP Digital 64*	
	SNAP Digital 64*	SNAP Digital 64*	SNAP Remote Simple Digital*	
	SNAP Remote Simple Digital*	SNAP Remote Simple Digital*		
	* Standard commands only	* Standard commands only	* Standard commands only	
Standard	This example sets hit 2 in a co	py of Argument 1 and puts the	result in Argument 3	
Example:	Bit OR	py of <i>ragament</i> r and puts the	ioour in / igunon o.	
Example.	Bit On	VALLIE Integer 32	? Variahle	

	VALUE	Integer 32 Variable
With	4	Integer 32 Literal
Put Result in	RESULT	Integer 32 Variable

OptoScript

OptoScript doesn't use a command; the function is built in. Use the bitor operator.

Example: RESULT = VALUE bitor 4;

Note that for this command, I/O units cannot be used the same way as in the standard command. However, you can accomplish the same thing using OptoScript code. The following example ors the bits from two variables and writes the result to an I/O unit:



This example moves a value from an I/O unit, ors the bits with a variable, and writes to the same I/O unit:

```
nTemp1 = GetDigitalIoUnitAsBinaryValue(Dig16_IO_Unit);
nTemp1 = nTemp1 bitor nVariable;
SetDigitalIoUnitFromMomo(nTemp1, bitnot nTemp1, Dig16_IO_Unit);
For other types of I/O units, substitute the appropriate commands (for example, for a SNAP)
```

Digital 64 I/O unit, use GetDigital64IoUnitAsBinaryValue and SetDigital64IoUnitFromMomo).

- **Notes:** See "Logical Commands" in Chapter 10 of the *OptoControl User's Guide*. For more information on logical operators in OptoScript code, see Chapter 11 of the *OptoControl User's Guide*.
 - It is advisable to use only integers with this command.
 - Although this command can be used to turn on digital points, it is used primarily to manipulate bits in an integer variable. These bits can be used as flags to carry information such as status, control, or fault (real-time or latch).
 - To set bits in *Argument 1*, make *Argument 1* and *Argument 3* the same.
 - To set only one bit, use Bit Set.
 - To test if either of two values is True, use OR.

See Also: Bit Set (page B-14), OR (page 0-6), Bit XOR (page B-18), XOR (page X-1)

Bit OR?

Logical Condition

Function:	To perform a bitwise OR? on any two allowable values.		
Typical Use:	To determine if any bit is set to 1 in either of two values.		
Details:	Performs a bitwise OR? on <i>Argument 1</i> and <i>Argument 2</i> . Examples: Argument 1 Argument 2 Results		
	0	0	False
	1	0	True
	0	1	True
	1	1	True
	• Evaluates to True if	any bit is set to 1 in eithe	r of the two allowable values, False otherwise.

- Acts on all bits.
- Functionally equivalent to the OR? condition.

Arguments:	Argument 1 Is B100 Digital Multifunction I/O Ur B3000 SNAP Digital* Float Literal Float Variable G4 Digital Local Simple I/O Unit* G4 Digital Multifunction I/O Unit* G4 Digital Remote Simple I/O Unit Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable SNAP Digital 64* SNAP Remote Simple Digital* * Standard commands only	B3000 SNAP Digita Float Literal Float Variable G4 Digital Local Sin * G4 Digital Multifur	al* mple I/O Unit* nction I/O Unit* Simple I/O Unit* ple Digital*
Standard Example:	<i>ls</i> Bit Or?	Fault_Bits_1 Fault_Bits_2	Integer 32 Variable Integer 32 Variable
OptoScript Example:	if (Fault_Bits_1 bitc Note that for this command However, you can accompli of Dig16_IO_Unit is moved if (GetDigitalIoUnitA	ommand; the function or Fault_Bits_2) I, I/O units cannot be u ish the same thing usi I to a variable so the AsBinaryValue(Dig substitute the approp	is built in. Use the bitor operator. then used the same way as in the standard command. ing OptoScript code. In this example, the value bitor operator can be used: 16_IO_Unit) bitor nInteger) then riate command (for example, for a SNAP Digital
Notes:	 See "Logical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. For more information on logical operators in OptoScript code, see Chapter 11 of the <i>OptoControl User's Guide</i>. It is advisable to use only integers or digital I/O units with this command. Although this condition can be used to determine the status of digital points, it is primarily used to test bits in an integer variable. These bits can be used as flags to carry information such as status, control, or fault (real-time or latch). Use Bit On? or Bit Off? if the objective is to test only one bit. 		
See Also:	Bit On? (page B-9), Bit Off?	(page B-8), OR? (page	e O-8)

Bit Rotate

Logical Action

Function: To rotate all 32 or 64 bits of an allowable value to the left or right.

Typical Use: To shift bits left or right with wraparound.

- Acts on all bits. All bits rotated past one end reappear at the other end. If *Argument 2* is positive, bits rotate left. If it is negative, bits rotate right. If it is zero, no rotation occurs.
 - Note that the types for *Argument 2* are 32-bit integers, because the top of the valid range, a value of 63, requires only 6 bits.

Arguments:	Argument 1 [Value] B100 Digital Multifunction I/O Unit B3000 SNAP Digital G4 Digital Local Simple I/O Unit G4 Digital Multifunction I/O Unit G4 Digital Remote Simple I/O Unit Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable SNAP Digital 64 SNAP Remote Simple Digital	Argument 2 Count Integer 32 Literal Integer 32 Variable	Argument 3 Move To B100 Digital Multifunction I/O Unit* B3000 SNAP Digital* Digital Output Float Variable G4 Digital Local Simple I/O Unit* G4 Digital Multifunction I/O Unit* G4 Digital Remote Simple I/O Unit* Integer 32 Variable Integer 64 Variable Local Simple Digital Output SNAP Digital 64* SNAP Remote Simple Digital*
Standard Example:	Count Move To Resul This example shows the bits of a placed in Result_Variable. If Ma	4 It_Variable a copy of Mask_Var sk_Variable is -2,14	Integer 32 Variable Integer 32 Literal Integer 32 Variable iable rotated to the left by 4, with the result 47,483,904 (10000000 00000000 00000000 riable would be 8 (00000000 00000000
OptoScript Example:	<pre>BitRotate(Item, Count) Result_Variable = BitRotate(Mask_Variable, 4); This is a function command; it returns the result of the bit rotation. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. In OptoScript code it cannot be consumed by an I/O unit, however. See Chapter 11 of the OptoControl User's Guide for more information on OptoScript. Although the returned value cannot be consumed by an I/O unit, you can accomplish the same thing by using OptoScript code such as the following: nTemp1 = BitRotate(Dig16_IO_Unit, nCount); SetDigitalIoUnitFromMomo(nTemp1, bitnot nTemp1, Dig16_IO_Unit);</pre>		
Notes:	 See "Logical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. It is advisable to use only integers with this command. To rotate bits in <i>Argument 1</i>, make <i>Argument 1</i> and <i>Argument 3</i> the same. To get rid of all bits that move past either end, use Bit Shift. 		
See Also:	Bit Shift (page B-15)		

Bit Set

Logical Action

Details:

E	
Function:	To set a specified bit (set it to 1) in an allowable value.

Typical Use: To set a bit in an integer variable that is used as a flag.

- Performs this action on a *copy* of *Argument 1*, then moves the copy to *Argument 3*.
 - Note that the types for *Argument 2* are 32-bit integers, because the top of the valid range, a value of 63, requires only 6 bits.

Arguments:	Argument 1 [Value] B100 Digital Multifunction I/O Unit B3000 SNAP Digital G4 Digital Local Simple I/O Unit G4 Digital Multifunction I/O Unit G4 Digital Remote Simple I/O Unit Integer 32 Variable Integer 64 Variable SNAP Digital 64 SNAP Remote Simple Digital	Argument 2 Bit to Set Integer 32 Literal Integer 32 Variable	Argument 3 Put Result in B100 Digital Multifunction I/O Unit* B3000 SNAP Digital* G4 Digital Local Simple I/O Unit* G4 Digital Multifunction I/O Unit* G4 Digital Remote Simple I/O Unit* Integer 32 Variable Integer 64 Variable SNAP Digital 64* SNAP Remote Simple Digital*
Standard Example:	Bit to Set Put Result in Pump If Pump3_Ctrl_Bits is 8 (000000		Integer 32 Variable Integer 32 Literal Integer 32 Variable 0000 00001000 binary), then after the Bit Set, 0000 10000000 00001000 binary).
OptoScript Example:	<pre>BitSet(Item, Bit to Set) Pump3_Ctrl_Bits = BitSet(Pump3_Ctrl_Bits, 15); This is a function command; it returns the value with the specified bit set. The returned value can be consumed by a variable (as shown) or by another item, such as a control structure. It cannot be consumed by an I/O unit, however. See Chapter 11 of the OptoControl User's Guide for more information on OptoScript. Although the returned value cannot be consumed by an I/O unit, you can accomplish the same thing by using OptoScript code such as the following: SetDigitalIoUnitFromMomo(1 << nPointToSet, 0, Dig16_IO_Unit);</pre>		
Notes:	 See "Logical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. It is advisable to use only integers with this command. Although this command can be used to turn on digital points, it is primarily used to manipulate bits in an integer variable. These bits can be used as flags to carry information such as status, control, or fault (real-time or latch). 		

- To set bits in *Argument 1*, make *Argument 1* and *Argument 3* the same.
- To set several bits at once, use Bit OR.

See Also: Bit OR (page B-10), Bit Test (page B-17), Bit Clear (page B-4)

Bit Shift			
Logical Action			
Function:	To shift the bits of an allow	vable value to the righ	t or left.
Typical Use:	To evaluate the four bytes of A faster way to multiply or		ne eight bytes of a 64-bit integer one at a time
Details:	 Functionally equivalent to integer multiplication or division, except faster. Bit Shift with Count of 2 is the same as multiplying by 4. Bit Shift with a Count of -3 is the same as dividing by 8. Acts on all bits. All bit positions vacated by the shift are filled with zeros. Note that the types for <i>Argument 2</i> are 32-bit integers, because the top of the valid rang value of 63, requires only 6 bits. In the standard OptoControl command, if <i>Argument 2</i> is positive, bits will shift left. If it negative, bits will shift right. If it is zero, no shifting will occur. 		
Arguments:	Argument 1 [Value] B100 Digital Multifunction I/O Ur B3000 SNAP Digital* G4 Digital Local Simple I/O Unit* G4 Digital Multifunction I/O Unit G4 Digital Remote Simple I/O Un Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable SNAP Digital 64* SNAP Remote Simple Digital*	Integer 32 Variable	Argument 3 Put Result in B100 Digital Multifunction I/O Unit* B3000 SNAP Digital* Digital Output Float Variable G4 Digital Local Simple I/O Unit* G4 Digital Multifunction I/O Unit* G4 Digital Remote Simple I/O Unit* Integer 32 Variable Integer 64 Variable Local Simple Digital Output* SNAP Digital 64* SNAP Remote Simple Digital*
	* Standard commands only		* Standard commands only
Standard Example:	This example shows the bir result placed in Result_Var If Mask_Variable is -2,147,	iable. 483,904 (10000000 00	Integer 32 Variable Integer 32 Literal Integer 32 Variable Variable shifted to the right by 8, with the 000000 00000000 00000000 binary), then after 000000 10000000 00000000 00000000 binary

OptoScript
Example:OptoScript doesn't use a command; the function is built in. Use the << (left shift) or >> (right
shift) operators. Note that the result of the bit shift cannot be put into an I/O unit.

```
Result_Variable = Mask_Variable >> 8;
```

Although the result of the bit shift cannot be put into an I/O unit, you can accomplish the same thing by using OptoScript code. The following example shifts bits in a variable and writes the result to an I/O unit:

```
nTemp1 = nTemp1 >> 8;
SetDigitalIoUnitFromMomo(nTemp1, bitnot nTemp1, Dig16_IO_Unit);
This example moves a value from an I/O unit, shifts bits, and writes to the same I/O unit:
nTemp1 = GetDigitalIoUnitAsBinaryValue(Dig16_IO_Unit);
nTemp1 = nTemp1 >> 8;
SetDigitalIoUnitFromMomo(nTemp1, bitnot nTemp1, Dig16_IO_Unit);
For other types of I/O units, substitute the appropriate commands (for example, for a SNAP
```

- Digital 64 I/O unit, use GetDigital64IoUnitAsBinaryValue and SetDigital64IoUnitFromMomo).
 See "Logical Commands" in Chapter 10 of the *OptoControl User's Guide*. For more
- **Notes:** See "Logical Commands" in Chapter 10 of the *OptoControl User's Guide*. For more information on logical operators such as >> and << in OptoScript code, see Chapter 11 of the *OptoControl User's Guide*.
 - To shift bits in *Argument 1*, make *Argument 1* and *Argument 3* the same.
 - To retain all bits that move past either end, use Bit Rotate.

See Also: Bit Rotate (page B-12)

Bit Test

Logical Action

Function:	To determine the status of a specific bit in an allowable value.				
Typical Use:	To test a bit in an integer variable that is used as a flag.				
Details:	 Note that the types for <i>Argument 2</i> are 32-bit integers, because the top of the valid range, a value of 63, requires only 6 bits. If the bit is clear (0), 0 is moved to <i>Argument 3</i>. If the bit is set (1), -1 is moved to <i>Argument 3</i>. The result can also be sent directly to a digital output. 				
Arguments:	Argument 1 [Value]Argument 2 Bit to TestArgument 3 Put Result inB100 Digital Multifunction I/O Unit B3000 SNAP DigitalInteger 32 Literal Integer 32 VariableDigital OutputG4 Digital Local Simple I/O Unit G4 Digital Multifunction I/O Unit Integer 32 VariableInteger 32 Variable Local Simple Digital OutputG4 Digital Remote Simple I/O Unit Integer 32 VariableInteger 32 Variable Local Simple Digital OutputInteger 32 Variable SNAP Digital 64 SNAP Remote Simple DigitalInteger 32 Variable				
Standard	Bit Test				
Example:	Pump Bit to Test	3_Ctrl_Bits 15	Integer 32 Variable Integer 32 Literal		
		3_Ctrl_Bits	Integer 32 Variable		
	If Pump3_Ctrl_Bits is 00000000 00000000 10000000 00001000, the result would be set to True.				
OptoScript	BitTest(Item, Bit to Test)				
Example:	<pre>Pump3_Ctrl_Bits = BitTest(Pump3_Ctrl_Bits, 15); This is a function command; it returns a value of 0 (bit is clear) or -1 (bit is set). The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the OptoControl User's Guide for more information on OptoScript.</pre>				
Notes:	• See "Logical Commands" in	Chapter 10 of the	OptoControl User's Guide.		
	 Although this command can be used to determine the status of digital points, it is primarily used to test bits in an integer variable. These bits can be used as flags to carry information such as status, control, or fault (real-time or latch). To test several bits at once, use Bit AND. 				
See Also:	Bit Clear (page B-4), Bit Set (paç	ge B-14), Bit Un? (p	age B-9)		

Bit XOR

Logical Action

Function: To perform a bitwise EXCLUSIVE OR on any two allowable values.

Typical Uses:

- To toggle one or more bits as specified by a "mask."
- To toggle an integer between zero and any other value.
- Details:
- Performs a bitwise EXCLUSIVE OR on *Argument 1* and *Argument 2* and puts the result in *Argument 3*. Examples:

	BIT MANIPULATION	N	VA	LUE MANIPULATI	ON
Argument 1	Argument 2	Argument 3	Argument 1	Argument 2	Argument 3
0	0	0	0	22	22
0	1	1	22	22	0
1	0	1	255	65280	65535
1	1	0	0	-1	-1
			-1	0	-1

• Acts on all bits. One value is the mask for selecting specific bits in the other value.

Arguments:	Argument 1 [Value] B100 Digital Multifunction I/O Unit* B3000 SNAP Digital* Float Literal Float Variable G4 Digital Local Simple I/O Unit* G4 Digital Multifunction I/O Unit* G4 Digital Remote Simple I/O Unit* Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable SNAP Digital 64* SNAP Remote Simple Digital*	Argument 2 With B100 Digital Multifu B3000 SNAP Digital Float Literal Float Variable G4 Digital Local Sim G4 Digital Multifunc G4 Digital Remote S Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable SNAP Digital 64* SNAP Remote Simpl * Standard command	* ple I/O Unit* tion I/O Unit* imple I/O Unit* e Digital*	Argument 3 Put Result in B100 Digital Multifunction I/O Unit* B3000 SNAP Digital* Digital Output Float Variable G4 Digital Local Simple I/O Unit* G4 Digital Multifunction I/O Unit* G4 Digital Remote Simple I/O Unit* Integer 32 Variable Integer 64 Variable Local Simple Digital Output* SNAP Digital 64* SNAP Remote Simple Digital*
Standard Example:				<i>2 Literal</i> ? <i>Variable</i> constant 22 (binary 10110). The
OptoScript	OptoScript doesn't use a comr	mand; the function	is built in. Us	se the bitxor operator.

Example: Data_New = Data bitxor 22;

Note that for this command, I/O units cannot be used the same way as in the standard command. However, you can accomplish the same thing using OptoScript code. The following example xors the bits from two variables and writes the result to an I/O unit:

This example moves a value from an I/O unit, xors the bits with a variable, and writes to the same I/O unit:

```
nTemp1 = GetDigitalIoUnitAsBinaryValue(Dig16_IO_Unit);
nTemp1 = nTemp1 bitxor nVariable;
SetDigitalIoUnitFromMomo(nTemp1, bitnot nTemp1, Dig16_IO_Unit);
```

For other types of I/O units, substitute the appropriate commands (for example, for a SNAP Digital 64 I/O unit, use GetDigital64IoUnitAsBinaryValue and SetDigital64IoUnitFromMomo).

- **Notes:** See "Logical Commands" in Chapter 10 of the *OptoControl User's Guide*. For more information on logical operators in OptoScript code, see Chapter 11 of the *OptoControl User's Guide*.
 - It is advisable to use this command only with integers.
 - This command can be used to toggle digital outputs as well as bits in an integer variable. These bits can be used as flags to carry information such as status, control, or fault (real-time or latch).
 - To toggle bits in *Argument 1*, make *Argument 1* and *Argument 3* the same.
 - To toggle a bit, Bit XOR with 1. Zero leaves the bit unchanged.
 - To toggle an integer value between 0 and -1, use XOR.

See Also: XOR (page X-1), Bit NOT (page B-5), NOT (page N-2)

Bit XOR?

Logical Condition

Function: To determine the inequality of any two allowable values.

Typical Use: To detect a change of state of any bit in either of two values.

Details:

• Performs a bitwise XOR? on Argument 1 and Argument 2. Examples:

	Bit Test		1	Value Test	
Argument 1	Argument 2	Result	Argument 1	Argument 2	Result
0	0	FALSE	0	0	FALSE
0	1	TRUE	-1	0	TRUE
1	0	TRUE	255	65280	TRUE
1	1	FALSE	22	22	FALSE

- Evaluates True if the two allowable values are not equal, False if they are equal.
- Acts on all bits.
- Functionally equivalent to the Not Equal? condition when used with integer types.

Arguments:	Argument 1 Is B100 Digital Multifunction I/O Unit* B3000 SNAP Digital* Float Literal Float Variable G4 Digital Local Simple I/O Unit* G4 Digital Multifunction I/O Unit* G4 Digital Remote Simple I/O Unit* Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable SNAP Digital 64* SNAP Remote Simple Digital*	Argument 2 [Value] B100 Digital Multifunction I/O Unit* B3000 SNAP Digital* Float Literal Float Variable G4 Digital Local Simple I/O Unit* G4 Digital Multifunction I/O Unit* G4 Digital Remote Simple I/O Unit* Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable SNAP Digital 64* SNAP Remote Simple Digital*			
Standard	ls	BRICK_0 G4 Digital Local Simple I/O Unit			
Example:	Bit XOR? PRI	EV_BRICK_0 Integer 32 Variable			
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the <code>bitxor</code> operator. Note that for this command, I/O units cannot be used the same way as in the standard command. However, you can accomplish the same thing using OptoScript code. In this example, the value of BRICK_O is moved to a variable so the <code>bitxor</code> operator can be used: if (GetDigitalIoUnitAsBinaryValue(BRICK_O) bitxor PREV_BRICK_O) then For other types of I/O units, substitute the appropriate command (for example, for a SNAP Digital 64 I/O unit, use GetDigital64IoUnitAsBinaryValue). The following is a simpler example; it bitxors two variables: if (nVariable1 bitxor nVariable2) then				
Notes:	 See "Logical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. For more information on logical operators in OptoScript code, see Chapter 11 of the <i>OptoControl User's Guide</i>. It is advisable to use only integers or digital I/O units with this command. Although this condition can be used to determine the status of digital points, it is primarily used to test bits in an integer variable. These bits can be used as flags to carry information such as status, control, or fault (real-time or latch). Use the False exit if the objective is to test for an exact match, or use the Equal? condition if using numeric values. 				
Cae Alee.					

See Also: Equal? (page E-16), Bit AND? (page B-2), Bit NOT (page B-5), Bit OR? (page B-11)

C

Calculate & Set Analog Gain

Analog Point Action

Function: To improve the accuracy of an analog input signal.

Typical Uses: To improve calibration on a temperature input.

- **Details:** The command cannot be used with high-density analog inputs, such as the G4AIVA and G4AITM, or high-density bricks, such as the G4HDAR and G4HDAL. For these inputs, set gain manually using the command Set Analog Gain.
 - Reads the current value of a specified analog input and interprets it as the maximum (100 percent, full-scale) value. Make sure you set the analog input to its full-scale value before using this command. *Exception:* For all SNAP thermocouple analog inputs used with a SNAP serial brain (not Ethernet), set as follows:

Module	Thermocouple	Gain Temp in ° C	Gain Temp in ° F
SNAP-AITM	Е	981.75	1799.15
SNAP-AITM	J	673.50	1244.30
SNAP-AITM	К	904.30	1659.74
SNAP-AITM-2	В	1705.75	3102.35
SNAP-AITM-2	С	1399.75	2551.55
SNAP-AITM-2	D	1352.20	2465.96
SNAP-AITM-2	G	2140.50	3884.90
SNAP-AITM-2	N	712.00	1313.60
SNAP-AITM-2	R	1147.40	2097.32
SNAP-AITM-2	S	1451.80	2645.24
SNAP-AITM-2	Т	258.80	497.84

- Calculates a gain based on the current value that will cause this value to read 100 percent (full scale). Stores the calculated gain in *Argument 2* for subsequent use, if desired.
- The calculated gain will be used until power is removed from the I/O unit, or it will always be used if it is stored in permanent memory at the I/O unit.
- The default gain value is 1.0. The valid range for gain is 0.0003 to 16.0.

Ar	guments	:

Argument 1 On Point Analog Input Argument 2 Put Result in Float Variable Integer 32 Variable

Calculate & Set Analog Gain			
On Point	Boiler_Temperature	Analog Input	
Put Result in	Gain_Coefficient	Float Variable	
CalcSetAnalog	Gain(On Point)		
Gain_Coefficient	= CalcSetAnalogGain(E	<pre>Boiler_Temperature);</pre>	
This is a function command; it returns the calculated gain. The returned value can be consumed by a variable (as in the example shown) or by a control structure, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
To ensure that the calculated gain coefficient will always be used, store this and other changeable I/O unit values in permanent memory at the I/O unit. (You can do so through Debug mode.)			
 Always use Calculate & Set Analog Offset before using this command. Always set the analog input to the full-scale (100 percent) value before using this command. 			
Calculate & Set Analog Offset (page C-3), Set Analog Gain (page S-4), Set Analog Offset (page S-5)			
	On Point Put Result in CalcSetAnalogO Gain_Coefficient This is a function cor by a variable (as in th of the OptoControl U To ensure that the ca changeable I/O unit mode.) • Always use Calcu • Always set the an Calculate & Set Ana	On Point Put Result inBoiler_Temperature Gain_CoefficientCalcSetAnalogGain(On Point)Gain_Coefficient = CalcSetAnalogGain(E This is a function command; it returns the calcula by a variable (as in the example shown) or by a co of the OptoControl User's Guide for more informa To ensure that the calculated gain coefficient will changeable I/O unit values in permanent memory mode.)• Always use Calculate & Set Analog Offset be • Always set the analog input to the full-scale (Calculate & Set Analog Offset (page C-3), Set Analog	

Calculate & Set Analog Offset

Analog Point Action

Function:	To improve accuracy of an analog input signal.		
Typical Uses:	To improve calibration on a temperature input.		
Details:	 The command cannot be used with high-density analog inputs, such as the G4AIVA and G4AITM, or high-density bricks, such as the G4HDAR and G4HDAL. For these inputs, set offset manually using the command Set Analog Offset. Reads the current value of a specified analog input and interprets it as the minimum (0 percent, zero-scale) value. Make sure you set the analog input to its zero-scale value before using this command. (Note that zero scale on a bipolar input module with a range of -10 VDC to +10 VDC is -10 VDC.) <i>Exception:</i> For all SNAP thermocouple analog modules used with a SNAP serial brain (not Ethernet), set the analog input to 0° C. Calculates an offset based on the current input value that will cause this value to read 0 percent (zero scale). Stores the calculated offset in <i>Argument 2</i> for subsequent use. The calculated offset will be used until power is removed from the I/O unit, or it will always be used if it is stored in permanent memory at the I/O unit. For non-Ethernet brains, offset and gain are in units of raw counts. For example, on a G4 analog input, an offset of -1,024 causes a 25 percent input value to read 0 percent (zero scale). For Ethernet brains, offset and gain are in engineering units. For example, an offset of 1 affects actual input by one degree F. or C. 		
Arguments:	Argument 1Argument 2On PointPut Result inAnalog InputFloat VariableInteger 32 Variable		
Standard Example:	Calculate & Set Analog OffsetOn PointBoiler_TemperatureAnalog InputPut Result inOFFSETInteger 32 Variab	le	
OptoScript Example:	CalcSetAnalogOffset (<i>On Point</i>) OFFSET = CalcSetAnalogOffset(Boiler_Temperature); This is a function command; it returns the calculated offset. The returned value can be consumed by a variable (as in the example shown) or by a control structure, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information		
Notes:	 This command is intended to be used in conjunction with Calculate & Set Analog Gain. To ensure that the calculated offset will always be used, store this and other changeable I/O unit values in permanent memory at the I/O unit. (You can do so through Debug mode.) 		
		s and other changeable I/O	

Calculate & Store Strategy CRC

Controller Action

Function:	Calculates and stores a 16-bit CRC on the program in RAM.	
Typical Use:	After additional words are downloaded by PC Workstations and after variables are reassigned or "linked" to tables.	
Details:	 Recalculates and stores the CRC on the program in RAM. This value is the new program integrity reference used at powerup. It can also be checked by the running program. If the integrity check fails at powerup, the program in RAM will be immediately erased. If the program is altered by any of the "Link" commands, the powerup integrity check will fail unless this command is used after the last "Link" command in the Powerup chart. 	
Arguments:	None.	
Standard Example:	Calculate & Store Strategy CRC	
OptoScript Example:	CalcStoreStrategy(); CalcStoreStrategy(); This is a procedure command; it does not return a value.	
Notes:	 This command should only be used once in the Powerup chart. The CRC value calculated can be retrieved using Retrieve Strategy CRC. This is the same command automatically used after each full program download or after each online change download. 	
See Also:	Calculate Strategy CRC (page C-5), Reset Controller (page R-27)	

Calculate Strategy CRC

Controller Action

Function:	Calculates and returns a 16-bit CRC on the program in RAM.	
Typical Use:	Periodically used in an error handler to check the integrity of the running program.	
Details:	Use the result to compare with the original CRC that was automatically calculated during the last download. The original CRC is obtained by using Retrieve Strategy CRC. These two values should match exactly.	
Arguments:	Argument 1 Put Result in Integer 32 Variable	
Standard	Calculate Strategy CRC	
Example:	Put Result in New_CRC_Calc Integer 32 Variable	
OptoScript	CalcStrategyCrc()	
Example:	New_CRC-Calc = CalcStrategyCrc();	
	This is a function command; it returns the 16-bit CRC. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.	
Notes:	This command could take several minutes to execute when 30 tasks are running and the program is very large. Therefore, do not use it in a chart where timing is critical.	
See Also:	Retrieve Strategy CRC (page R-28), Reset Controller (page R-27)	

Call Chart

Chart Action

Function:	Starts another chart and immediately suspends the calling chart. Automatically continues the calling chart when the called chart ends.		
Typical Use:	Allows a main or "executive" chart to easily orchestrate the execution of other charts that typically have a dedicated function, thereby reducing the total number of charts running concurrently.		
Details:	 This command is functionally a combination of three other commands, Start Chart, Suspend Chart, and Continue Calling Chart. It attempts to start the specified chart and if successful, suspends the chart that issued the command. There is no need to check the returned status if it's known that the called chart is stopped and that there is room in the 32-task queue for another chart. When the called chart finishes, the calling chart automatically continues. If the called chart is already running, the command has no effect and a zero is returned, indicating that the command failed. The status variable indicates success (-1) or failure (0). 		
Arguments:	Argument 1 Chart Chart	Argument 2 Put Status in Float Variable Integer 32 Variable	
Standard	Call Chart		
Example:	Chart	Tank_Monitor	Chart
	Put Status in	Call_Status	Integer 32 Variable
OptoScript	CallChart(Chart)		
Example:	Call_Status = CallChart(Tank_Monitor); This is a function command; it returns a -1 (indicating success) or a 0 (indicating failure). The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	• Typically used to chain charts so that they run sequentially rather than concurrently.		
	Can be used by conc	currently running charts o	calling a sub-chart that performs a common ecked to ensure success.
Dependencies:	A task must be available in the 32-task queue.		
See Also:	Continue Calling Chart (page C-43), Start Chart (page S-53), Suspend Chart (page S-72)

Calling Chart Running?

Chart Condition

Function:	To check if the calling chart (the one that started this chart) is in the running state.
Typical Use:	To determine the status of the chart that started this chart.
Details:	Evaluates True if the calling chart is running, False if not.
Arguments:	None.
Standard Example:	Calling Chart Running?
OptoScript Example:	IsCallingChartRunning() Chart_Status = IsCallingChartRunning(); This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a variable (as in the example shown) or by a control structure, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.
Notes:	See "Chart Commands" in Chapter 10 of the OptoControl User's Guide.
See Also:	Continue Calling Chart (page C-43), Calling Chart Suspended? (page C-9), Calling Chart Stopped? (page C-8)

Calling Chart Stopped?

Chart Condition

Function:	To check if the calling chart (the one that started this chart) is in the stopped state.
Typical Use:	To determine the status of the chart that started this chart.
Details:	Evaluates True if the calling chart is stopped, False if not.
Arguments:	None.
Standard Example:	Calling Chart Stopped?
OptoScript Example:	IsCallingChartStopped() Chart_Status = IsCallingChartStopped(); This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a variable (as in the example shown) or by a control structure, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.
Notes:	See "Chart Commands" in Chapter 10 of the OptoControl User's Guide.
See Also:	Continue Calling Chart (page C-43), Calling Chart Suspended? (page C-9), Calling Chart Running? (page C-7)

Calling Chart Suspended?

Chart Condition

Function:	To check if the calling chart (the one that started this chart) is in the suspended state.
Typical Use:	Called before Continue Calling Chart to ensure its success.
Details:	Evaluates True if the calling chart is suspended, False if not.
Arguments:	None.
Standard Example:	Calling Chart Suspended?
OptoScript Example:	<pre>IsCallingChartSuspended() Chart_Status = IsCallingChartSuspended(); This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a variable (as in the example shown) or by a control structure, I/O point, etc. See Chapter 11 of the OptoControl User's Guide for more information.</pre>
Notes:	 See "Chart Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Always use before Continue Calling Chart to ensure its success. See the Continue Calling Chart action for details.
See Also:	Continue Calling Chart (page C-43), Calling Chart Running? (page C-7), Calling Chart Stopped? (page C-8)

С

Caused a Chart Error?

Controller Condition

Function:	To determine if the specified chart caused the current error in the error queue.			
Typical Use:	To determine which chart caused the current error.			
Details:		Evaluates True if the specified chart caused the error, False otherwise.The current error is the oldest one and is always at the top of the error queue.		
Arguments:	<u>Argument 1</u> Has Chart			
Standard Example:	Has POWERUP Caused a Chart Error?	Chart		
OptoScript Example:	HasChartCausedError(Chart) if (HasChartCausedError(POWERUP)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the OptoControl User's Guide for more information			
Notes:	Use Debug mode to view the error queue for detailed information.			
Dependencies:	Prior to using this call, you should ensure that the error of interest is pointed to by using the Remove Current Error and Point to Next Error command.			
See Also:	Get Error Code of Current Error (page G-52), Remove C R-26)	Current Error and Point to Next Error (page		

Caused an I/O Unit Error?

Controller Condition

Function: To determine if the specified I/O unit caused the top error in the error queue. Typical Use: To determine which I/O unit caused an error. Details: • Evaluates True if the specified I/O unit caused the error, False otherwise. Must use Error on I/O Unit? before using this command, since this command assumes the top error is an I/O error. Arguments: Argument 1 Has B100 Digital Multifunction I/O Unit B200 Analog Multifunction I/O Unit B3000 SNAP Analog B3000 SNAP Digital B3000 SNAP Mixed I/O G4 Analog Multifunction I/O Unit G4 Digital Local Simple I/O Unit G4 Digital Multifunction I/O Unit G4 Digital Remote Simple I/O Unit HRD Analog Current Output I/O Unit HRD Analog RTD Input I/O Unit HRD Analog Thermocouple/mV Input I/O Unit HRD Analog Voltage Output I/O Unit HRD Analog Voltage/Current Input I/O Unit **SNAP** Digital 64 **SNAP** Remote Simple Digital Standard Has DIG_BRICK_1 G4 Analog Mulitifunction I/O Unit Example: Caused an I/O Unit Error? OptoScript HasIoUnitCausedError(*I/O Unit*) Example: if (HasIoUnitCausedError(DIG_BRICK_1)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the OptoControl User's Guide for more information. Notes: Be sure the top error in the queue is an I/O error. Use Debug mode to view the error queue for detailed information. Dependencies: Must use Error on I/O Unit? before using this command. See Also: Error on I/O Unit? (page E-20), Get Error Code of Current Error (page G-52), Remove Current Error and Point to Next Error (page R-26)

Characters Waiting at Serial Port?

Communication—Serial Condition

Function:	To determine if there are characters in the receive buffer of a closed communication port.		
Typical Use:	To communicate with other controllers and other serial devices.		
Details:	 Evaluates False if there are no characters in the receive buffer. Evaluates True if there is at least one character in the receive buffer, or if the command could not execute properly (see Notes below). 		
Arguments:	Argument 1 Port Integer 32 Literal Integer 32 Variable		
Standard Example:	Port 1 Integer 32 Literal		
Example.	Characters Waiting at Serial Port?		
OptoScript Example:	AreCharsWaitingAtSerialPort(<i>Port</i>) if (AreCharsWaitingAtSerialPort(1)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	• See "Chart Commands" in Chapter 10 of the OptoControl User's Guide.		
	 It is possible that this command may not execute properly because the port may be in use of the port number may not be valid. Because of this, it is recommended that the command Ger Number of Characters Waiting on Serial or ARCNET Port be used instead. 		
See Also:	• It is possible that this command may not execute properly because the port may be in use of the port number may not be valid. Because of this, it is recommended that the command Ger		

Chart Running?

Chart Condition

Function:	To check if the specified chart is in the running state.		
Typical Use:	To determine the status of the specified chart.		
Details:	Evaluates True if the specified chart is running, False if not.		
Arguments:	Argument 1 Is Chart		
Standard Example:	<i>ls</i> CHART_B <i>Chart</i> Chart Running?		
OptoScript Example:	IsChartRunning(Chart) Chart_Status = IsChartRunning(Chart_B); This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a variable (as in the example shown) or by a control structure, I/O point, etc. See Chapter 11 of the OptoControl User's Guide for more information.		
Notes:	See "Chart Commands" in Chapter 10 of the <i>OptoControl User's Guide</i> .		
See Also:	Chart Suspended? (page C-15) Chart Stopped? (page C-14)		

Chart Stopped?

Chart Condition

Function:	To check if the specified chart is in the stopped state.		
Typical Use:	Used before Start Chart to ensure its success when it is imperative that Start Chart succeed.		
Details:	Evaluates True if the specified c	hart is stopped, False if n	ot.
Arguments:	Argument 1 Is Chart		
Standard Example:	<i>ls</i> CH Chart Stopped?	IART_B	Chart
OptoScript Example:		eturns a value of true (nor as in the example shown) (n-zero) or false (0). The returned value or by a control structure, I/O point, etc. information.
Notes:	 See "Chart Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. When a chart calls a Start Chart followed immediately by a Suspend Chart to suspend itself, it depends on the target chart to continue it later. Hence, it is imperative that the target chart be started, otherwise the original (calling) chart will remain suspended. This condition can determine if the target chart has started. 		
See Also:	Chart Suspended? (page C-15) C	hart Running? (page C-13)

Chart Suspended?

Chart Condition

Function:	To check if the specified chart is in the suspended state.			
Typical Use:	To determine the statu	us of the specified chart.		
Details:	Evaluates True if the s	pecified chart is suspended	d, False if not.	
Arguments:	<u>Argument 1</u> Is Chart			
Standard Example:	<i>ls</i> Chart Suspended?	CHART_B	Chart	
OptoScript Example:	This is a function com can be consumed by a	ChartSuspended(Chart_ mand; it returns a value of	true (non-zero) or false (0). Th shown) or by a control structu	
Notes:	 See "Chart Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Use before Continue Chart to ensure success. 			
See Also:	Chart Running? (page C-13) Chart Stopped? (page C-14)			

Clamp Float Table Element

Function:	To force a table element value to be greater than or equal to a low limit <i>and</i> less than or equal to a high limit.			
Typical Use:	To keep values within a desired range. Very useful on analog input signals to prevent out-of-range values from being evaluated as real values.			
Details:	 A table element value greater than the high limit will be set to the high limit. A table element value less than the low limit will be set to the low limit. Any other value is left unchanged. Use this command before evaluating the table value each time. 			
Arguments:	Argument 1 High Limit Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 Low Limit Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 3 Element Index Integer 32 Literal Integer 32 Variable	Argument 4 Of Table Float Table
Standard Example:	Clamp Float Table El High Limit Low Limit Element Index Of Table	ement Max_Flow_Rate Low_Flow_Cutoff 4 Flow_Data	Float Variable Float Variable Integer 32 Literal Float Table	
OptoScript Example:	ClampFloatTableElement (<i>High Limit, Low Limit, Element Index, Of Float Table</i>) ClampFloatTableElement(Max_Flow_Rate, Low_Flow_Cutoff, 4, Flow_Data); This is a procedure command; it does not return a value.			
Queue Errors:	32 = Bad table index	value—index was nega	ative or greater than or e	qual to the table size.
See Also:	Clamp Integer 32 Table Element (page C-18), Clamp Float Variable (page C-17), Clamp Integer 32 Variable (page C-19)			

Clamp Float Variable

Function:	To force a variable value to be greater than or equal to a low limit <i>and</i> less than or equal to a high limit.		
Typical Use:	To keep values within a desired range. Very useful on analog input signals to prevent out-of-range values from being evaluated as real values.		
Details:	 A variable value greater than the high limit will be set to the high limit. A variable value less than the low limit will be set to the low limit. Any other value is left unchanged. Use this command before evaluating the variable value each time. 		
Arguments:	Argument 1 High Limit Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 Low Limit Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 3 Float Variable Float Variable
Standard	Clamp Float Variable	•	
Example:	High Limit Low Limit	Max_Flow_Rate	Float Variable Float Variable
	Float Variable	Low_Flow_Cutoff Flow_Var	Float Variable
OptoScript Example:	ClampFloatVariable(<i>High Limit, Low Limit, Float Variable to Clamp</i>) ClampFloatVariable(Max_Flow_Rate, Low_Flow_Cutoff, Flow_Var); This is a procedure command; it does not return a value.		
See Also:	Clamp Float Table Element (page C-16), Clamp Integer 32 Table Element (page C-18), Clamp Integer 32 Variable (page C-19)		

Clamp Integer 32 Table Element

Function:	To force a table element value to be greater than or equal to a low limit <i>and</i> less than or equal to a high limit.			
Typical Use:	To keep values within a desired range. Very useful on analog input signals to prevent out-of-range values from being evaluated as real values.			
Details:	 A table element value greater than the high limit will be set to the high limit. A table element value less than the low limit will be set to the low limit. Any other value is left unchanged. Use this command before evaluating the table value each time. 			
Arguments:	Argument 1 High Limit Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 Low Limit Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 3 Element Index Integer 32 Literal Integer 32 Variable	Argument 4 Of Integer 32 Table Integer 32 Table
Standard Example:	Clamp Integer 32 Tal High Limit Low Limit Element Index Of Integer 32 Table	D le Element Max_Flow_Rate Low_Flow_Cutoff 4 Flow_Data	Float Variable Float Variable Integer 32 Literal Integer 32 Table	
OptoScript Example:	ClampInt32TableElement (<i>High Limit, Low Limit, Element Index, Of Integer 32 Table</i>) ClampInt32TableElement(Max_Flow_Rate, Low_Flow_Cutoff, 4, Flow_Data); This is a procedure command; it does not return a value.			
Queue Errors:	32 = Bad table index	value—index was nega	tive or greater than or eq	ual to the table size.
See Also:	Clamp Float Table Element (page C-16), Clamp Float Variable (page C-17), Clamp Integer 32 Variable (page C-19)			

Clamp Integer 32 Variable

Function:	To force a variable value to be greater than or equal to a low limit <i>and</i> less than or equal to a high limit.		
Typical Use:	To keep values within a desired range. Very useful on analog input signals to prevent out-of-range values from being evaluated as real values.		
Details:	 A variable value greater than the high limit will be set to the high limit. A variable value less than the low limit will be set to the low limit. Any other value is left unchanged. Use this command before evaluating the variable value each time. 		
Arguments:	Argument 1 High Limit Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 Low Limit Float Literal Float Variable Integer 32 Literal Integer 32 Variable	<u>Argument 3</u> Integer 32 Variable Integer 32 Variable
Standard	Clamp Integer 32 Var		[last]/aviable
Example:	High Limit Low Limit	Max_Flow_Rate Low Flow Cutoff	Float Variable Float Variable
	Integer 32 Variable	 Flow_Var	Integer 32 Variable
OptoScript	ClampInt32Varia	ble(High Limit, Low	Limit, Integer 32 Variable to Clamp)
Example:			w_Flow_Cutoff, Flow_Var);
	·	nmand; it does not retur	
See Also:	Clamp Integer 32 Table Element (page C-18), Clamp Float Variable (page C-17), Clamp Float Table Element (page C-16)		

Clamp PID Output

PID Action

Function:	To force a PID output value to be greater than or equal to a low limit <i>and</i> less than or equal to a high limit.		
Typical Use:	To keep the PID output within a desired range while it is fully operational in auto mode.		
Details:	 A calculated PID output value greater than the high limit will be set to the high limit. A calculated PID output value less than the low limit will be set to the low limit. Any other calculated PID output value is left unchanged. If this command is sent when the PID is in manual mode, the command will not be executed. This command takes effect at the next PID scan interval. This command is not for use with SNAP Ethernet I/O or the SNAP-PID-V module. 		
Arguments:	Argument 1 High Clamp Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 Low Clamp Float Literal Float Variable Integer 32 Literal Integer 32 Variable	<u>Argument 3</u> On PID Loop PID Loop
Standard	Clamp PID Output		
Example:	High Clamp Low Clamp On PID Loop	Max_PID_output Min_PID_output Extruder_zone8	Float Variable Float Variable PID Loop
OptoScript Example:	ClampPidOutput (<i>High Clamp, Low Clamp, On PID Loop</i>) ClampPidOutput(Max_PID_output, Min_PID_output, Extruder_zone8); This is a procedure command; it does not return a value.		
Dependencies:	Will not clamp values written directly to the analog output channel by anything else besides the PID on the I/O unit.		
See Also:	Clamp PID Setpoint (p	age C-21)	

Clamp PID Setpoint

PID Action

Function:	To force a PID setpoint value to be greater than or equal to a low limit <i>and</i> less than or equal to a high limit.		
Typical Use:	To keep an operator from	m moving the PID setpo	int outside a desired range.
Details:	 A setpoint value greater than the high limit will be set to the high limit. A setpoint value less than the low limit will be set to the low limit. Any other setpoint value is left unchanged. If this command is sent when the PID is in manual mode, the command will not be executed. This command takes effect at the next PID scan interval. This command is not for use with SNAP Ethernet I/O or the SNAP-PID-V module. 		
Arguments:	Argument 1 High Clamp Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 Low Clamp Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 3 On PID Loop PID Loop
Standard Example:	Clamp PID Setpoint High Clamp Low Clamp On PID Loop	Max_PID_output Min_PID_output Extruder_zone8	Float Variable Float Variable PID Loop
OptoScript Example:	ClampPidSetpoint (<i>High Clamp, Low Clamp, On PID Loop</i>) ClampPidSetpoint(Max_PID_output, Min_PID_output, Extruder_zone8); This is a procedure command; it does not return a value.		
See Also:	Clamp PID Output (page C-20)		

Clear All Errors

Controller Action

Function:	To clear the error queue in the controller.		
Typical Use:	To clear all errors from a full error queue.		
Details:	This function clears all errors in the queue. Normally this is not necessary. If your program performs error checking, it will eventually clear the error queue. If no error checking is done, simply let the queue fill up.		
Arguments:	None.		
Standard	Clear All Errors		
Example:			
Example: OptoScript Example:	ClearAllErrors() ClearAllErrors(); This is a procedure command; it does not return a value.		
OptoScript	ClearAllErrors();		

Clear All Event Latches

Event/Reaction Action

Function:	To reset all 256 event latches on the I/O unit.		
Typical Use:	In the Powerup chart, to reset all event latches on the I/O unit to a known or default state.		
Details:	Each event sets a latch at the moment its criteria is True. This command resets all latches.		
Arguments:	Argument 1 On I/O Unit B100 Digital Multifunction I/O Unit B200 Analog Multifunction I/O Unit B3000 SNAP Analog B3000 SNAP Digital G4 Analog Multifunction I/O Unit G4 Digital Multifunction I/O Unit HRD Analog Current Output I/O Unit HRD Analog RTD Input I/O Unit HRD Analog Thermocouple/mV Input I/O Unit HRD Analog Voltage Output I/O Unit HRD Analog Voltage Output I/O Unit HRD Analog Voltage Output I/O Unit SNAP Remote Simple Digital		
Standard Example:	Clear All Event LatchesOn I/O UnitESTOP_BUTTONSG4 Analog Multifunction I/O Unit		
OptoScript Example:	ClearAllEventLatches (<i>On I/O Unit</i>) ClearAllEventLatches(ESTOP_BUTTONS); This is a procedure command; it does not return a value.		
Notes:	 Use with care, since this command will erase the history of all event latches. Normally Clear Event Latch is used to reset a single event latch after it has been evaluated. 		
Dependencies:	Event/reactions are not supported on local simple I/O units.		
See Also:	Clear Event Latch (page C-26)		

Clear All Latches

Digital Point Action

Function:	To reset all digital input latches on a digital multifunction or remote simple I/O unit.		
Typical Use:	To ensure all input on- or off-latches are reset. Usually performed after a powerup sequence.		
Details:	 Clears all previously set on- or off-latches associated with input channels on the specified digital multifunction I/O unit regardless of the on/off status of the inputs. All input channels automatically have the latch feature. An on-latch is set when the input channel changes from off to on. An off-latch is set when the input channel changes from on to off. 		
Arguments:	Argument 1 On I/O Unit B100 Digital Multifunction I/O Unit B3000 SNAP Digital B3000 SNAP Mixed I/O G4 Digital Multifunction I/O Unit G4 Digital Remote Simple I/O Unit SNAP Digital 64 SNAP Remote Simple Digital		
Standard Example:	Clear All Latches On I/O Unit INPUT_BOARD_1 Digital Multifunction I/O Unit		
OptoScript Example:	ClearAllLatches(On I/O Unit) ClearAllLatches(INPUT_BOARD_1); This is a procedure command; it does not return a value.		
Notes:	If using the latching feature on one or more digital inputs, it is a good practice to clear all the latches after powerup or reset.		
Dependencies:	Applies only to remote simple and local digital multifunction I/O units.		
See Also:	Clear On-Latch (page C-29), Clear Off-Latch (page C-28)		

Clear Counter

Digital Point Action

Function:	To reset a digital input counter to zero.		
Typical Use:	To reset a digital input configured with a counter feature.		
Details:	Resets the specified counter input to zero as soon as it is used.Does not stop the counter from continuing to run (as Stop Counter does).		
Arguments:	<u>Argument 1</u> On Point Counter		
Standard Example:	Clear CounterOn PointBottle_CounterCounter		
OptoScript Example:	ClearCounter(On Point) ClearCounter(Bottle_Counter); This is a procedure command; it does not return a value.		
Dependencies:	Applies only to inputs configured with the counter feature on digital multifunction I/O units.		
See Also:	Get Counter (page G-44), Get & Clear Counter (page G-14), Start Counter (page S-55), Stop Counter (page S-65)		

Clear Event Latch

Event/Reaction Action

Function:	To reset a specified event latch on the I/O unit.		
Typical Use:	After an event has been evaluated.		
Details:	To determine that a specified event has occurred, the event latch must be checked. One way to check the event latch is to use the condition Event Occurred? To detect the next incident of the event, the event latch must be reset using this command.		
Arguments:	Argument 1 On Event/Reaction Analog Event/Reaction Digital Event/Reaction		
Standard Example:	Clear Event LatchOn Event/ReactionESTOP_BUTTON_1Analog Event/Reaction		
OptoScript Example:	ClearEventLatch(<i>On Event/Reaction</i>) ClearEventLatch(ESTOP_BUTTON_1); This is a procedure command; it does not return a value.		
Notes:	Always use after Clear I/O Unit Interrupt (if using interrupts).		
Dependencies:	 Event/reactions must be named and configured on the I/O unit before they can be referenced. Event/reactions are not supported on simple I/O units. 		
See Also:	Clear I/O Unit Interrupt (page C-27), Clear All Event Latches (page C-23), Event Occurred? (page E-22)		

Clear I/O Unit Interrupt

Event/Reaction Action

Function:	To reset the interrupt latch, which turns off the interrupt line on the I/O unit.		
Typical Use:	In the Interrupt chart, to reset the interrupt latch immediately after determining that an I/O unit has generated an interrupt.		
Details:	Resets the interrupt latch to off.		
Arguments:	Argument 1On I/O UnitB100 Digital Multifunction I/O UnitB200 Analog Multifunction I/O UnitB3000 SNAP AnalogB3000 SNAP DigitalG4 Analog Multifunction I/O UnitG4 Digital Multifunction I/O UnitHRD Analog Current Output I/O UnitHRD Analog RTD Input I/O UnitHRD Analog Thermocouple/mV Input I/O UnitHRD Analog Voltage Output I/O UnitHRD Analog Voltage/Current Input I/O UnitSNAP Remote Simple Digital		
Standard Example:	Clear I/O Unit Interrupt On I/O UNIT ESTOP_BUTTONS B3000 SNAP DIGITAL		
OptoScript Example:	ClearIoUnitInterrupt(<i>On I/O Unit</i>) ClearIoUnitInterrupt(ESTOP_BUTTONS); This is a procedure command; it does not return a value.		
Notes:	 Use Generating Interrupt? to determine if a specified I/O unit has generated an interrupt. Clear the interrupt first, then check all event latches, to ensure that a new event latch will generate a new interrupt. 		
Dependencies:	Event/reactions are not supported on simple I/O units.		
See Also:	Generating Interrupt? (page G-9) Event Occurred? (page E-22) Clear Event Latch (page C-26)		

Clear Off-Latch

Digital Point Action

Function:	To reset a previously set digital input off-latch.			
Typical Use:	To reset the off-latch associated with a digital input to catch the next transition.			
Details:	 Resets the off-latch of a single digital input regardless of the on/off status of the input. The next time the input channel changes from on to off, the off-latch will be set. Off-latches are very useful for catching high-speed on-off-on input transitions, since they are processed by the remote simple or digital multifunction I/O unit locally. 			
Arguments:	<u>Argument 1</u> On Point Digital Input			
Standard Example:	Clear Off-Latch On Point	BUTTON_1	Digital Input	
OptoScript Example:	ClearOffLatch(<i>On Point</i>) ClearOffLatch(BUTTON_1); This is a procedure command; it does not return a value.			
Notes:	Clear an off-latch after a Get Off-Latch command to re-arm the latch.			
Dependencies:	Applies only to inputs configured with the off-latch feature on digital multifunction or remote simple I/O units.			
See Also:	Get Off-Latch (page G-72), Clear All Latches (page C-24)			

Clear On-Latch

Digital Point Action

Function:	To reset a previously set digital input on-latch.		
Typical Use:	To reset the on-latch associated with a digital input to catch the next transition.		
Details:	 Resets the on-latch of a single digital input regardless of the on/off status of the input. The next time the input channel changes from off to on, the on-latch will be set. On-latches are very useful for catching high-speed off-on-off input transitions, since they are processed by the remote simple or digital multifunction I/O unit locally. 		
Arguments:	<u>Argument 1</u> On Point Digital Input		
Standard Example:	Clear On-Latch On Point	Button_1	Digital Input
OptoScript Example:	ClearOnLatch(On Point) ClearOnLatch(Button_1); This is a procedure command; it does not return a value.		
Notes:	Clear an on-latch after a Get On-Latch command to re-arm the latch.		
Dependencies:	Applies only to inputs configured with the on-latch feature on digital multifunction or remote simple I/O units.		
See Also:	Get On-Latch (page G-76), Clear All Latches (page C-24)		

Clear PC Byte Swap Mode (ISA only)

Controller Action

Function:	Restores the ISA controller PC bus driver to the default mode of operation.		
Typical Use:	During testing to undo the mode change.		
Details:	Normally this command will never be used outside of testing.		
Arguments:	None.		
Standard Example:	Clear PC Byte Swap Mode (ISA only)		
OptoScript Example:	ClearPcByteSwapMode() ClearPcByteSwapMode(); This is a procedure command; it does not return a value.		
See Also:	Set PC Byte Swap Mode (ISA only) (page S-28)		

Clear Pointer

Pointers Action

Function:	To NULL out a pointer.		
Typical Use:	To clear a pointer so that it no longer points to an object.		
Arguments:	Argument 1 Pointer Pointer Variable		
Standard Example:	Clear Pointer Pointer	IO_Pointer	Pointer Variable
OptoScript Example:	OptoScript doesn't use a command; the functionality is built in. Assign null to the pointer: IO_Pointer = null;		
Notes:	Operations cannot be performed on NULL pointers. NULL pointers do not point to any object.		
See Also:	Move to Pointer (page M-23), Clear Pointer Table Element (page C-31)		

Clear Pointer Table Element

Pointers Action

Function:	To NULL out the specified element of a pointer table.		
Typical Use:	To clear an element in a pointer table so that it no longer points to any object.		
Arguments:	<u>Argument 1</u> Index Integer 32 Literal Integer 32 Variable	Argument 2 Of Table Pointer Table	
Standard Example:	Clear Pointer Table I Index Of Table	Element 17 IO_POINTER_TABLE	Integer 32 Literal Pointer Table
OptoScript Example:	OptoScript doesn't use a command; the functionality is built in. Assign null to the pointer: IO_POINTER_TABLE[17] = null;		
Notes:	Operations cannot be performed on a NULL pointer.		
Queue Errors:	32 = Bad table index value—index was negative or greater than the table size.		
See Also:	Move to Pointer Table (page M-24)		

Clear Quadrature Counter

Digital Point Action

Function:	To reset a quadrature counter to zero.		
Typical Use:	To reset a quadrature counter used with incremental encoders.		
Details:	 Resets the specified quadrature counter to zero as soon as it is used. Does not stop the quadrature counter from continuing to count. A quadrature counter occupies two adjacent channels. Input module pairs specifically made for quadrature counting must be used. The first channel must be an even channel number on the digital multifunction I/O unit. For example, positions 0 and 1, 4 and 5 are valid, but 1 and 2, 3 and 4 are not. 		
Arguments:	Argument 1 On Point Quadrature Counter		
Standard Example:	Clear Quadrature Counter On Point ENCODER_1 Quadrature Counter		
OptoScript Example:	ClearQuadratureCounter(<i>On Point</i>) ClearQuadratureCounter(ENCODER_1); This is a procedure command; it does not return a value.		
Dependencies:	Applies only to input channels configured with the quadrature feature on digital multifunction I/O units.		
See Also:	Get Quadrature Counter (page G-95), Get & Clear Quadrature Counter (page G-21), Start Quadrature Counter (page S-61), Stop Quadrature Counter (page S-67)		

Clear Receive Buffer

Communication—Serial Action

Function:	To empty the receive buffer of a communication port.		
Typical Use:	To put the receive buffer in a known state (empty). To empty it of garbage characters or partial messages.		
Details:	All characters in the receive buffer will be deleted, even if the port is in use by another chart.		
Arguments:	Argument 1 On Port Integer 32 Literal Integer 32 Variable	Argument 2 Put Result in Integer 32 Variable	
Standard Example:	Clear Receive Buffer On Port Put Result in	My_Port My_Port_Status	Integer 32 Variable Integer 32 Variable
OptoScript Example:		Eer(<i>On Port</i>) learReceiveBuffer(My_ and; it returns a status coo	
Notes:	 See "Communication—Serial Commands" in Chapter 10 of the OptoControl User's Guide. Always use once before starting communications. Always use just before sending a message that requires a response. Always use after communication errors to help recover. 		
Status Codes:	0 = Port is in use already. -1 = OK. -51 = Invalid port number—use port 0–7.		

Close Ethernet Session

Communication—Network Action

Function:	Disconnect the previously established link with another Ethernet node.		
Typical Use:	When communication with the other node is no longer required.		
Details:	Frees the session number for later use.Valid ports are 8, 9, and 10.		
Arguments:	Argument 1 Session Integer 32 Literal Integer 32 Variable	Argument 2 On Port Integer 32 Literal Integer 32 Variable	Argument 3 Put Status in Integer 32 Variable
Standard Example:	Close Ethernet Ses Session On Port Put Status in	ssion Session_Number 9 Ethernet_Status	Integer 32 Variable Integer 32 Literal Integer 32 Variable
OptoScript Example:	CloseEthernetSession(<i>Session, On Port</i>) Ethernet_Status = CloseEthernetSession(Session_Number, 9); This is a function command; it returns a status code as shown below.		
Status Codes:	 0 = Success. -40 = Timeout—specified port already in use. -51 = Invalid port number—must be 8, 9, or 10. Or, wrong port number for the session. -70 = No Ethernet card present. -73 = Timeout—Couldn't close the session. -74 = Session wasn't open. -75 = Invalid session number—use 0–127. -77 = This controller doesn't support Ethernet. 		
See Also:	Open Ethernet Session (page 0-5)		

Comment (Block)

Miscellaneous Action or Condition

Function:	To disable one or more commands in an action or condition block.		
Typical Use:	To temporarily disable commands within an action or condition block during debugging.		
Details:	 This command is normally used in pairs. Everything between the pair of Comment (Block) commands is considered a comment and is ignored when the strategy is compiled and downloaded. In the Instructions dialog box, commands that are commented out appear in gray. This command is useful for temporarily disabling a group of commands within an action block while debugging a program. If the second Comment (Block) is omitted, everything from the first Comment (Block) to the end of the action block is considered a comment. 		
Arguments:	None.		
Standard Example:	Comment (Block) Action or Condition Action or Condition Action or Condition Comment (Block)		
OptoScript Example:	OptoScript doesn't use a command; the functionality is built in. Use a slash and an asterisk before the block comment, and an asterisk and a slash after the block comment: /* block comment */		
See Also:	Comment (Single Line) (page C-36)		

Comment (Single Line)

Miscellaneous Action or Condition

Function:	To add a comment to an action or condition block.		
Typical Use:	To document commands within a block.		
Details:	Comments are string constants. They use controller memory.		
Arguments:	Argument 1 [Value] String Literal		
Standard Example:	Comment (Single Line) PID_LOOP_CONTROL_START String Literal		

Communication to All I/O Points Enabled?

Simulation Condition

Function:	To determine whether communication between the program in the controller and all analog and digital points is enabled.
Typical Use:	For simulation and testing. An I/O point might be disabled if you do not want to communicate with it during testing.
Details:	All analog and digital point communication is enabled by default. It can be turned off for individual points in the configuration dialog box or by using the command Disable Communication to Analog Point or Disable Communication to Digital Point. Use this command to find out if communication has been disabled.
Arguments:	None
Standard Example:	Communication to All I/O Points Enabled?
OptoScript Example:	IsCommToAllIoPointsEnabled() if (IsCommToAllIoPointsEnabled()) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.
Notes:	 This command is much faster than checking points individually. Be aware that I/O points may not be reachable even if communication is enabled. For example, the I/O unit may be turned off or unplugged, but its points may still be enabled. To determine whether an I/O unit is reachable, use I/O Unit Ready?
See Also:	Disable Communication to All I/O Points (page D-4), Enable Communication to All I/O Points

Communication to All I/O Units Enabled?

Simulation Condition

Function:	To determine whether communication between the program in the controller and all I/O units is enabled.
Typical Use:	For simulation and testing. An I/O unit might be disabled if you do not want to communicate with it during testing.
Arguments:	None.
Standard Example:	Communication to All I/O Units Enabled?
OptoScript	IsCommToAllIoUnitsEnabled()
Example:	if (IsCommToAllIoUnitsEnabled()) then
	This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.
Notes:	 This command is much faster than checking I/O units individually.
	• Be aware that the I/O unit may not be reachable even if communication is enabled. For example, the I/O unit may be turned off or unplugged, but its points and the unit itself may still be enabled. To determine whether an I/O unit is reachable, use I/O Unit Ready?
See Also:	Disable Communication to All I/O Units (page D-5), Enable Communication to All I/O Units (page E-2), Disable Communication to I/O Unit (page D-9), , I/O Unit Communication Enabled? (page I-8)

Complement

Function:	To change the sign of a number from positive to negative or from negative to positive.		
Typical Use:	To make a result positive after subtracting a large number from a small number. The command Absolute Value is another, better way to accomplish the same thing.		
Details:	Same as multiplying by -1, but executes faster. Thus, -1 becomes 1, 1 becomes -1, etc.		
Arguments:	Argument 1 [Value] Float Variable Integer 32 Variable Integer 64 Variable		
Standard Example:	Complement Temperature_Difference Float Variable		
	•		
Example: OptoScript	Temperature_Difference <i>Float Variable</i> OptoScript doesn't use a command; the function is built in. Use the minus sign:		

Configure I/O Unit

I/O Unit Action

Function:	Configures the I/O unit: sets a power-up clear, configures all points, watchdogs, temperature reporting (F or C), and so on		
Typical Use:	Factory QA testing.		
Details:	Forces a reconfiguration of the I/O unit the next time any point on the I/O unit is referenced by the program.		
Arguments:	Argument 1I/O UnitB100 Digital Multifunction I/O UnitB2000 Analog Multifunction I/O UnitB3000 SNAP AnalogB3000 SNAP DigitalB3000 SNAP Mixed I/OG4 Analog Multifunction I/O UnitG4 Digital Local Simple I/O UnitG4 Digital Multifunction I/O UnitG4 Digital Remote Simple I/O UnitHRD Analog Current Output I/O UnitHRD Analog TD Input I/O UnitHRD Analog Thermocouple/mV Input I/O UnitHRD Analog Voltage Output I/O UnitHRD Analog Voltage/Current Input I/O UnitSNAP Digital 64SNAP Remote Simple Digital		
Standard Example:	Configure I/O Unit FURNACE_PID G4 Analog Multifunction I/O Unit		
OptoScript Example:	ConfigureIoUnit (<i>I/O Unit</i>) ConfigureIoUnit (FURNACE_PID) ; This is a procedure command; it does not return a value.		
Notes:	If you are using Ethernet for communication, you need to already have a session open. To open a session, first use Enable I/O Unit; then use Configure I/O Unit.		
See Also:	Set I/O Unit Configured Flag (page S-22)		

Configure Port

Communication—Serial Action

Function:	To set serial port baud rate, parity, number of data bits, number of stop bits, and CTS on ports 0–3.		
Typical Uses:	 To deviate from the factory defaults (no parity, 8 data bits, 1 stop bit, CTS disabled). To set the baud rate independently of either the Configurator settings or the front panel or jumper settings on the controller. To activate CTS control when sending to radios and modems. 		
Details:	 Parameters are not case-sensitive. Works only on ports 0–3. Sets a default port timeout delay that is baud rate-dependent. Use COMO for port 0, COM1 for port 1, COM2 for port 2, COM3 for port 3. Valid baud rates are 300, 600, 1200, 2400, 4800, 9600, 19200, 38400, 57600, 76800, and 115200. Valid parity choices are N (none), E (even), O (odd). Valid data bit choices are 5–8. Valid stop bit choices are 1–2. Valid CTS choices are "CTS" (enabled) or no entry (disabled). 		
Arguments:	Argument 1Argument 2ConfigurationPut Status inString LiteralFloat VariableString VariableInteger 32 Variable		
Standard Example:	Configure PortConfigurationCOM1:38400,N,8,1,CTSString LiteralPut Status inMY_PORT_STATUSInteger 32 Variable		
OptoScript Example:	ConfigurePort (<i>Configuration</i>) MY_PORT_STATUS = ConfigurePort("COM1:38400,N,8,1,CTS"); This is a function command; it returns a status code as shown below.		
Notes:	 See "Communication—Serial Commands" in Chapter 10 of the OptoControl User's Guide. Overrides all previous settings made by the Configurator or controller front panel or jumpers. Use before Configure Port Timeout Delay, since this command will alter its value. Use the "CTS" parameter when communicating with radios and modems. 		
Status Codes:	 Use the CTS parameter when communicating with radios and modems. 0 = OK. -40 = Timeout—specified port is already in use. -50 = Improper configuration string syntax. 		

Configure Port Timeout Delay

Communication—Serial Action

Function:	To change the default timeout delay setting.			
Typical Use:	To change the timeout delay (the time before retries are attempted) when there is a communication error.			
Details:	The default value is based on the baud rate for the port and is usually sufficient.			
Arguments:	Argument 1 Delay (Seconds) Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 On Port Integer 32 Literal Integer 32 Variable		
Standard Example:	Configure Port Time Delay (Seconds) On Port	eout Delay 1.5 2	Float Literal Integer 32 Literal	
OptoScript Example:	ConfigurePortTimeoutDelay (<i>Delay</i> (<i>Seconds</i>), <i>On Port</i>) ConfigurePortTimeoutDelay(1.5, 2); This is a procedure command; it does not return a value.			
Notes:	 See "Communication—Serial Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. If you choose to change the timeout delay, do so after using the Configure Port command. Use this command to increase the delay if errors -41 or -42 are a constant problem. When sending or receiving long messages (50 or more characters), increase the timeout delay. As a minimum, use the result of this formula: (longest message length / baud rate) * 40. For example, a 24-character message at 9600 baud results in a delay of 0.1 seconds. This command does not apply to ports 8, 9, or 10 (Ethernet). 			
Dependencies:	The Configure Port command will overwrite any value set by this command.			
See Also:	Set Number of Retries to All I/O Units (page S-27), Configure Port (page C-41)			

Continue Calling Chart

Chart Action

Function:	To continue the chart that started the current chart without having to know its name.		
Typical Use:	To use a chart as a form of subroutine, where this "subchart" may be called from many other charts to perform some common function.		
Details:	 The only effect this command will have is to continue a suspended chart. If the calling chart is in any other state, the calling chart will be unaffected by this command. The calling chart will resume execution at its next scheduled time in the 32-task queue. The STATUS variable indicates success (-1) or failure (0). Since a failure would "break the chain" of execution, care must be taken to ensure success. In this example, it is possible for CHART_A to start SUB_CHART_A, then lose its time slice before it suspends itself, leaving it in the running state. Further, it is possible for SUB_CHART_A to complete execution in its allocated time slice(s) and issue the Continue Calling Chart command, which will fail because the calling chart is still in the running state. To prevent this situation, SUB_CHART_A should be modified to add the condition CALLING Chart Suspended? just before the Continue Calling Chart action. The True exit will lead directly to the Continue Calling Chart action, but the False exit will loop back to the CALLING Chart Suspended? condition itself to re-evaluate if the chart has been suspended. This ensures proper operation. For the same reason, the condition Chart Stopped? should preface the Start Chart "SUB CHART A" command. 		
Arguments:	Argument 1 Put Status in Float Variable Integer 32 Variable		
Standard Example:	Continue Calling ChartPut Status inSTATUSInteger 32 Variable		
OptoScript Example:	ContinueCallingChart() STATUS = ContinueCallingChart(); This is a function command; it returns a -1 (indicating success) or a 0 (indicating failure).		
Notes:	 See "Chart Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. A safer method from a multitasking perspective is to utilize OptoControl's built-in subroutine feature. 		
See Also:	Continue Calling Chart (page C-43), Start Chart (page S-53), Stop Chart (page S-63), Suspend Chart (page S-72), Calling Chart Suspended? (page C-9)		

Continue Chart

Chart Action

Function:	To change the state of a specified chart from suspended to running.		
Typical Use:	In conjunction with Suspend Chart, to cause a specified chart to resume execution from where it left off.		
Details:	 The only effect this command will have is to continue a suspended chart. If the specified chart is in any other state, it will be unaffected by this command. Upon success, the chart will resume execution at its next scheduled time in the 32-task queue at the point at which it was suspended. Suspended charts give up their time slice. The STATUS variable indicates success (-1) or failure (0). It is possible for CHART_A to complete execution of the commands between Suspending Chart B and Continuing Chart B in its allocated time slice(s). If this happens the Continue Chart "CHART_B" command will fail, because the actual state of Chart B hasn't changed since it hasn't received a time slice yet. 		
Arguments:	Argument 1 Chart Chart	<u>Argument 2</u> Put Status in Float Variable Integer 32 Variable	
Standard Example:	Continue Chart Chart Put Status in	CHART_A STATUS	Chart Integer 32 Variable
OptoScript Example:	ContinueChart (<i>Chart</i>) STATUS = ContinueChart(CHART_A); This is a function command; it returns a -1 (indicating success) or a 0 (indicating failure).		
Notes:	 See "Chart Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Loop on Chart Suspended? before this command if success is critical. If you are trying to continue the Interrupt chart at the very beginning of the Powerup chart, first use the Delay command to allow the Interrupt chart time to start up and suspend itself. A delay of at least two milliseconds is recommended. 		
See Also:	Suspend Chart (page S-72), Chart Suspended? (page C-15), Set Priority (page S-39)		

Continue Timer

Miscellaneous Action

Function:	To continue a paused timer variable.		
Typical Use:	Used with Pause Timer command to track total on/off (up/down, fwd/reverse) time.		
Details:	The timer variable must have been paused with the Pause Timer command. It continues from the value at which it was paused.		
Arguments:	<mark>Argument 1</mark> Timer Down Timer Variable Up Timer Variable		
Standard Example:	Continue Timer OVEN_TIMER Down Timer Variable		
OptoScript Example:	ContinueTimer(Timer) ContinueTimer(OVEN_TIMER); This is a procedure command; it does not return a value.		
Notes:	None		
See Also:	Start Timer (page S-62), Stop Timer (page S-68), Pause Timer (page P-1), Set Down Timer Preset Value (page S-19), Set Up Timer Target Value (page S-46)		

Convert Float to String

Function:	To convert a float to a formatted string having a specified length and number of digits to the right of the decimal.		
Typical Use:	To print a float or send it to another device using a specific format or length.		
Details:	 The <i>Length</i> parameter (<i>Argument 2</i>) specifies the final length of the resulting string, including the decimal point. Leading spaces (character 32) are added if required. The <i>Decimals</i> parameter (<i>Argument 3</i>) specifies the number of digits to the right of the decimal point. 		
	 Rounding occurs whenever digits on the right must be dropped. 		
	 Digits to the left of the decimal point are never dropped. 		
	• If the whole number portion (digits to the left of the decimal plus the decimal itself) of the resulting string would be larger than its allocated space, the resulting string will be filled with asterisks to alert you to the problem. For example, if the value to convert is 123.4567 with a <i>Length</i> value of 5 and a Decimals value of 2, the space allocated to the whole		

number portion is only three (5 - 2). Since four characters ("123.") are required, the formatted number "123.46" will not fit, so "*****" will be moved to the destination string.

- If the declared width of the string variable is less than the specified length, the remaining portion (least significant characters) of the formatted string will be discarded.
- Although integers can also be converted, significant rounding errors will occur for values of 1,000,000 or more.

Arguments:	Argument 1 Convert Analog Input Analog Output Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 Length Integer 32 Literal Integer 32 Variable	Argument 3 Decimals Integer 32 Literal Integer 32 Variable	Argument 4 Put Result in String Variable
Standard Example:				JE to a string
	Convert Float to Strin	g		

	ung	
Convert	My_Value	Float Variable
Length	5	Integer 32 Literal
Decimals	2	Integer 32 Literal
Put Result in	Value_as_String	String Variable

OptoScript Example:	<pre>FloatToString(Convert, Length, Decimals, Put Result in) FloatToString(My_Value, 5, 2, Value_as_String); This is a procedure command; it does not return a value.</pre>
Notes:	 See "String Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. For more information on using strings in OptoScript code, see Chapter 11 of the <i>OptoControl User's Guide</i>. Set decimals to zero to get an integer. Normal rounding will occur.
Dependencies:	The string variable must be wide enough to hold the resulting formatted string.
See Also:	Convert Float to String (page C-45), Convert Number to String (page C-53)

Convert Hex String to Number

String Action

Function: To convert a hex string value to an integer value. Typical Use: To accommodate communications where values may be represented by hex strings. Details: Quotes ("") are used in OptoScript code, but not in standard OptoControl code. • An empty string results in a value of zero. Conversion is not case-sensitive. For example, the strings "FF," "ff," "fF," and "Ff" all convert to a value of 255. • Legal hex characters are "0" through "9," "A" through "F," and "a" through "f." • A string containing an illegal character will be converted up to the point just before the illegal character. For example, the strings "AG" and "A 123" will both convert to 10 (the value of "A"). • Leading spaces in strings will convert to zeros. Arguments: Argument 2 Argument 1 Convert Put Result in String Literal Float Variable String Variable Integer 32 Variable Standard **Convert Hex String to Number** Example: Convert String From Port String Variable Put Result in Int Value Integer 32 Variable OptoScript HexStringToNumber(Convert) Example: Int_Value = HexStringToNumber(String_From_Port); This is a function command; it returns the converted number. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the *OptoControl User's Guide* for more information. • See "String Commands" in Chapter 10 of the OptoControl User's Guide. Notes: If the hex string contains an IEEE float, you must use Convert IEEE Hex String to Number. See Also: Convert Number to Hex String (page C-51), Convert String to Float (page C-55), Convert String to Integer 32 (page C-56), Convert IEEE Hex String to Number (page C-48)

Convert IEEE Hex String to Number

Function:	To convert a hex string representing an IEEE float in native IEEE format to a number.		
Typical Use:	To retrieve the float value previously stored as hex after using Convert Number to Formatted Hex String.		
Details:	 Quotes ("") are used in OptoScript code, but not in standard OptoControl code. Use between controllers or other computers that use the IEEE format when efficiency of communications is desired. The eight hex characters are converted to four bytes (IEEE float format). The hex string must be in Motorola or Big Endian format (most significant byte on the left, in the least significant address). 		
Arguments:	Argument 1 Convert String Literal String Variable	Argument 2 Put Result in Float Variable Integer 32 Variable	
Standard Example:	The following example converts a hex string into a float value. For example, if STRING FROM PORT contains "418E6666" then MY FLOAT VALUE becomes 17.8.		
	Convert IEEE Hex <i>Convert</i> <i>Put Result in</i>	String to Number STRING_FROM_PORT MY_FLOAT_VALUE	String Variable Float Variable
OptoScript Example:	IEEEHexStringToNumber(<i>Convert</i>) MY_FLOAT_VALUE = IEEEHexStringToNumber(STRING_FROM_PORT); This is a function command; it returns the converted number. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	See "String Commands" in Chapter 10 of the OptoControl User's Guide.		
See Also:	Convert Number to I	Formatted Hex String (page C-5	50), Convert Hex String to Number (page C-47)

Convert Mistic I/O Hex to Float

Communication–I/O Action

Function:	Converts a float value represented as an eight-character hex response from an I/O unit to a float number.		
Typical Use:	Reading analog values in engineering units from an I/O unit.		
Details:	 I/O units use integers to represent all numeric values. Float values are handled using a 16-bit signed integer for the whole number part and a 16-bit unsigned integer for the fractional part. Each count in the fractional part represents 0.000015259. These four bytes become eight bytes when represented in hex. Legal range is -32768 to 32767. 		
Arguments:	Argument 1Argument 2Hex StringPut Result inString LiteralFloat VariableString VariableFloat Variable		
Standard	Convert Mistic I/O Hex to Float		
Example:	Hex StringIO_ResponseString VariablePut Result inEunit_ValueFloat Variable		
OptoScript Example:	MisticIoHexToFloat(Convert) Eunit_Value = MisticIoHexToFloat(IO_Response); This is a function command; it returns the converted float. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the OptoControl User's Guide for more information.		
Notes:	Use Convert Hex String to Number instead when the hex response represents a count.		
Dependencies:	Use Transmit/Receive Mistic I/O Hex String first.		
See Also:	Transmit/Receive Mistic I/O Hex String with Checksum (page T-27), Transmit/Receive Mistic I/O Hex String with CRC (page T-28), Convert Number to Mistic I/O Hex (page C-52), Convert Hex String to Number (page C-47)		

Convert Number to Formatted Hex String

Function:	To convert an integer to a formatted hex string having a specified length, or to convert a float to an eight-byte IEEE hex format.		
Typical Uses:	 To allow efficient transfer of numeric data via a serial port. (The largest number can be sent using only eight hex characters.) To print a hex number or to send it to another device with a fixed length. 		
Details:	 The <i>Length</i> parameter (<i>Argument 2</i>) specifies the final length of the resulting string. Leading zeros are added if required. To send a float value in native IEEE format, set <i>Argument 2</i> to <i>Argument 8</i> and use a variable or float literal. Use Convert IEEE Hex String to Number to convert the eight hex characters back to a float. If the resulting hex string is wider than the specified length, the most significant hex characters will be discarded. If the declared width of the string variable is less than the specified length, the remaining portion (least significant characters) of the formatted string will be discarded. Upper case is used for all hex characters; for example, 1,000 decimal is represented as 3E8 rather than 3e8. 		
Arguments:	Argument 1 Convert Analog Input Analog Output Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 Length Integer 32 Literal Integer 32 Variable	Argument 3 Put Result in String Variable
Standard Example:	The following example converts a decimal integer to a hex string. If MY ADDRESS has the value 255, the resulting hex string would be "00FF" because Length is 4. If Length had been 2, the hex string would have become "FF."		
	Convert Number to Convert Length Put Result in	Formatted Hex String My_Address 4 Address_as_Hex	Integer 32 Variable Integer 32 Literal String Variable
OptoScript Example:	NumberToFormattedHexString(<i>Convert, Length, Put Result in</i>) NumberToFormattedHexString(My_Address, 4, Address_as_Hex); This is a procedure command; it does not return a value.		
Notes:	 See "String Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Caution: Do not use a float where an integer would suffice. Floats are not automatically converted to integers with this command. 		

• Must use a Length of 8 when converting a float.

Dependencies: The string variable must be wide enough to hold the hex string.

See Also: Convert Float to String (page C-45), Convert Number to Hex String (page C-51), Convert Number to String Field (page C-54)

Convert Number to Hex String

Function:	To convert a decimal integer to a hex string.			
Typical Uses:	To send an integer value with a predetermined length to another controller.To print a hex representation of a number or to send it to another device.			
Details:	 Does not add leading zeros or spaces. If the resulting string is too big, the string will be truncated. No error will be reported and memory will not be corrupted. If the declared width of the string variable is less than the resulting hex string length, the remaining portion of the hex string (least significant characters) will be discarded. Upper case is used for all hex characters; for example, 1,000 decimal is represented as 3E8 rather than 3e8. 			
Arguments:	Argument 1 Convert Analog Input Analog Output B100 Digital Multifunctio B3000 SNAP Digital Down Timer Variable Float Literal Float Variable G4 Digital Local Simple I/ G4 Digital Multifunction I G4 Digital Remote Simple Integer 32 Literal Integer 32 Variable SNAP Remote Simple Dig Up Timer Variable	0 Unit /0 Unit I/0 Unit		
Standard Example:	The following example converts a number in MY ADDRESS to a hex string (for example, if MY ADDRESS has the value 256, the hex string becomes "100"):			
	Convert Number to <i>Convert</i> <i>Put Result in</i>	Hex String My_Address Address_as_Hex	Integer 32 Variable String Variable	

OptoScript	NumberToHexString(Convert, Put Result in)		
Example:	NumberToHexString(My_Address, Address_as_Hex); This is a procedure command; it does not return a value.		
Notes:	 See "String Commands" in Chapter 10 of the OptoControl User's Guide. 		
	 Must use Convert Number to Formatted Hex String when converting floats. 		
Dependencies:	The string variable must be wide enough to hold the resulting hex string.		
See Also:	Convert Number to Formatted Hex String (page C-50), Convert Float to String (page C-45), Convert Number to String (page C-53), Convert Number to String Field (page C-54)		

Convert Number to Mistic I/O Hex

Communication–I/O Action

Function:	Converts a float value to an eight-character hex string using the I/O unit engineering units format.

- **Typical Use:** Sending values in engineering units to an analog I/O unit.
 - I/O units use integers to represent all numeric values. Float values are handled using a 16-bit signed integer for the whole number part and a 16-bit unsigned integer for the fractional part. Each count in the fractional part represents 0.000015259. These four bytes become eight bytes when represented in hex.
 - Legal range is -32768 +32767.

Arguments:	Argument 1 Number Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 Put Result in String Variable	
Standard	Convert Number to N	=	
Example:	Number Put Result in	EUNIT_VALUE HEX_VALUE	Float Variable String Variable
OptoScript Example:	NumberToMisticIoHex(Convert, Put Result in) NumberToMisticIoHex(EUNIT_VALUE, HEX_VALUE); This is a procedure command; it does not return a value.		
Notes:	Use Convert Number to Formatted Hex String when the number represents a count or bit pattern.		
See Also:	Transmit/Receive Mistic I/O Hex String with Checksum (page T-27), Convert Mistic I/O Hex to Float (page C-49), Convert Number to Formatted Hex String (page C-50)		

Convert Number to String

String Action

Details:

Function: To convert a decimal number to a string.

Typical Use: To print a number or send it to another device.

- Represents floating point values in scientific notation (for example, 1.234e+01 rather than 12.34).
 - If the declared width of the string variable is less than the resulting string length, the remaining portion of the string (characters on the right) will be discarded.

• Examples:

12.3456 becomes1.23456e+01—Note the exponential format for floats.

12345 becomes12345—Note no change for integers.

Arguments:	Argument 1 Convert Analog Input Analog Output Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 Put Result in String Variable	
Standard Example:	0		per in MY_VALUE to a string (for example, if +01; if MY_VALUE is the integer value 1234, the
	Convert Number to S	tring	
	<i>Convert</i> Put Result in	My_Value Value_as_String	Float Variable String Variable
OptoScript Example:	NumberToString(<i>Convert, Put Result in</i>) NumberToString(MY_Value, Value_as_String); This is a procedure command; it does not return a value.		
Notes:	 See "String Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. To avoid scientific notation or to have greater control over format, use Convert Float to String instead. 		
Dependencies:	The string variable must be wide enough to hold the resulting string.		
See Also:	Convert String to Integ	er 32 (page C-56), Conver	t Float to String (page C-45)

Convert Number to String Field

Function:	To convert a number to a string using a specified minimum length.		
Typical Use:	To fix the length of an integer before sending it to a serial printer or to another device.		
Details:	 parameter (<i>Arg</i>) If the declared view remaining porti A value whose necessary. A value whose Examples: 23456 becomes 0 becomes 0—2345678 becomes 	<i>ument 2</i>). width of the string variable on of the string (characters length is less than that sp length is equal to or greate 23456—There are six dig There are six digits (five le	than or equal to the length specified in the <i>Length</i> e is less than the resulting string length, the s on the right) will be discarded. ecified will have leading spaces added as er than the specified length will be sent as is. pits (one leading space in front of the 2). eading spaces in front of the 0). t specified length is ignored. ified length is ignored.
Arguments:	Argument 1 Convert Analog Input Analog Output Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 Length Integer 32 Literal Integer 32 Variable	Argument 3 Put Result in String Variable
Standard	Convert Number	to String Field	
Example:	Convert Length Put Result in	Value 6 Value_as_String	Integer 32 Variable Integer 32 Literal String Variable
OptoScript Example:	NumberToStringField(Convert, Length, Put Result in) NumberToStringField(Value, 6, Value_as_String); This is a procedure command; it does not return a value.		
Notes:		•	the <i>OptoControl User's Guide.</i> rol the resulting format, if desired.
Dependencies:	The string variable	must be wide enough to h	old the resulting string.
See Also:			e C-50), Convert Float to String (page C-45), Convert er to Hex String (page C-51)

Convert String to Float

Function:	To convert a string to a float value.
Typical Use:	To accommodate communications or operator entry, since all characters from these sources are strings.
Details:	 Quotes ("") are used in OptoScript code, but not in standard OptoControl code. Although this command can be used to convert a string to an integer, significant rounding errors will occur for values of 1,000,000 or more. Valid, convertible characters are 0 to 9, the decimal point, and "e" (natural log base). Spaces are also considered valid, although they are not converted. Note in particular that commas are invalid. Strings are analyzed from left to right. Spaces divide text blocks within a string. If a space appears to the right of a valid text block, the space and all characters to its right will be ignored. For example, "123 4" and "123.0 X" both convert to 123.0. If an invalid character is found, the string will be converted to 0.0. For example, "X 22.2 4" and "1,234 45" both convert to 0.0, since the X in the first string and the comma in the second are invalid. Note, however, that "45 1,234" would convert to 45.0, since the invalid character (",") would be ignored once the valid text block ("45") was found. The following are string-to-float conversion examples: STRING FLOAT """ 0.0 "123 P" 123.0 "123 4" 22.0 "22.3 44" 22.0 "123 455" 123.456 "22.3 44" 22.0 "123 4.00" 0.0 "123.456" "123.456 "123.456" "123.456 "123.456" "123.456 "123.456" "123.456 "123.400" 0.0 "123.400" "123.400" 12.3 <!--</th-->
Arguments:	Argument 1Argument 2ConvertPut Result inString LiteralFloat VariableString VariableFloat Variable
Standard Example:	Convert String to FloatConvertString_from_PortString VariablePut Result inFloat_ValueFloat Variable
OptoScript Example:	<pre>StringToFloat(Convert) Float_Value = StringToFloat(String_from_Port);</pre>

This is a function command; it returns the converted float. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the *OptoControl User's Guide* for more information.

Notes: See "String Commands" in Chapter 10 of the OptoControl User's Guide.

See Also: Convert Float to String (page C-45), Convert String to Integer 32 (page C-56)

Convert String to Integer 32

String Action

Function:	To convert a string to a	n integer value.
Typical Use:	To accommodate comm are strings.	nunications or operator entry, since all characters from these sources
Details:	 Valid, convertible c not converted. Note Strings are analyze Text that could be m is truncated to 123. Instead, use Conve Spaces divide text If a space appears are ignored. For exa are ignored. For exa becomes 0, since th invalid. 	d in OptoScript code, but not in standard OptoControl code. haracters are 0 to 9. Spaces are also considered valid, although they are e in particular that commas are invalid. d from left to right. ead as a float value is truncated to an integer value. For example, "123.6" (To round a float rather than truncating it, do not use this command. t String to Float and then use Move to move the float to an integer.) blocks within a string. to the right of a valid text block, the space and all characters to its right ample, "123 4" and "123.0 X" both convert to 123. ter is found, the string is used up to that character. For example, "X 22 4" te first character (X) is invalid. "1,234 45" becomes 1, since the comma is tring-to-integer conversion examples: INTEGER 0 0 123 123 123 123 123 123 123 123 123 123
Arguments:	<u>Argument 1</u> Convert	Argument 2 Put Result in

Integer 32 Variable

String Literal

String Variable

Standard	Convert String to In	iteger 32	-	
Example:	Convert	String_from_Port	String Variable	
	Put Result in	Int_Value	Integer 32 Variable	
OptoScript	StringToInt32(Convert)		
Example:	<pre>Int_Value = StringToInt32(String_from_Port);</pre>			
	by a variable (as shov	vn) or by another item, suc	ted integer. The returned value can be consumed h as a mathematical expression or a control ser's Guide for more information.	
Notes:	See "String Comm	nands" in Chapter 10 of the	e OptoControl User's Guide.	
	Avoid alpha chara	cters. Stick with 0 to 9.		
	1	vert a string to an integer Convert String to Integer 6	64 for use with a 64-point digital-only I/O unit, 64.	
See Also:	Convert String to Floa	at (page C-55), Convert Nur	nber to String (page C-53)	

Convert String to Integer 64

Function:	To convert a string to an integer 64 value.
Typical Use:	Most conversions will be to integer 32 values and use the command Convert String to Integer 32. Use this command to accommodate communications or operator entry strings that must be converted to integer 64 values for use with digital-only 64-point I/O units.
Details:	 Quotes ("") are used in OptoScript code, but not in standard OptoControl code. Valid, convertible characters are 0 to 9. Spaces are also considered valid, although they are not converted. Note in particular that commas are invalid. Strings are analyzed from left to right. Text that could be read as a float value is truncated to an integer value. For example, "123.6" is truncated to 123. (To round a float rather than truncating it, do not use this command. Instead, use Convert String to Float and then use Move to move the float to an integer.) Spaces divide text blocks within a string. If a space appears to the right of a valid text block, the space and all characters to its right are ignored. For example, "123 4" and "123.0 X" both convert to 123. If an invalid character is found, the string is used up to that character. For example, "X 22 4" becomes 0, since the first character (X) is invalid. "1,234 45" becomes 1, since the comma is invalid. The following are string-to-integer conversion examples: \$\frac{1}{x123P''}\$ \$\frac{1}{x123P'''}\$ \$\frac{1}{x123P''''}\$ \$\frac{1}{x123P''''''''''''''''''''''''''''''''''''

	"123.456" "22 33 44" " 22.51" "1,234" "4.224"	123 22 22 1	
Arguments:	"1234.00" <u>Argument 1</u> <u>Convert</u> String Literal String Variable	1234 Argument 2 Put Result in Integer 64 Variable	
Standard Example:	Convert String to Ir Convert Put Result in	iteger 64 String_from_Port Int_Value	String Variable Integer 64 Variable
OptoScript Example:	<pre>StringToInt64(Convert) Int_Value = StringToInt64(String_from_Port); This is a function command; it returns the converted integer. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the OptoControl User's Guide for more information.</pre>		
Notes:	0	nands" in Chapter 10 of the octers. Stick with 0 to 9.	e OptoControl User's Guide.
See Also:	Convert String to Floa	at (page C-55), Convert Nur	mber to String (page C-53)

Convert String to Lower Case

String Action

Function:	Changes any upperca	ase letters in the string to lo	wer case.
Typical Use:	To simplify string ma	tching by making all charac	ters the same case.
Details:	Does not affect numb	pers, blanks, punctuation, et	tc.
Arguments:	Argument 1 Convert String Variable		
Standard Example:	Convert String to L Convert	ower Case IO_COMMAND	String Variable
	Convert StringToLowerC StringToLowerCas	IO_COMMAND	U

Convert String to Upper Case

Function:	Changes any lowercas	se letters in the string to up	oper case.
Typical Use:	To simplify string matching by making all characters the same case.		
Details:	Does not affect numbers, blanks, punctuation, etc.		
Arguments:	<u>Argument 1</u> Convert String Variable		
Standard Example:	Convert String to Up Convert	oper Case IO_COMMAND	String Variable
	Convert StringToUpperCase	IO_COMMAND ase(Convert)	U

Copy Date to String (DD/MM/YY)

Time/Date Action

Function:	To read the date from the controller's real-time clock/calendar and put it into a string variable in the standard European format dd/mm/yy, where dd = day (01–31), mm = month (01–12), and yy = year (00–99).		
Typical Use:	To date stamp an event in an OptoControl program.		
Details:	 If the current date is March 1, 1999, this action would place the string "01/03/99" into the <i>String</i> parameter (<i>Argument 1</i>). The destination string should have a minimum width of eight. 		
Arguments:	<u>Argument 1</u> To String Variable		
Standard Example:	Copy Date to String (DD/MM/YY)ToDATE_STRINGString Variable		
OptoScript Example:	DateToStringDDMMYY(<i>String</i>) DateToStringDDMMYY(DATE_STRING); This is a procedure command; it does not return a value.		
Notes:	This is a one-time read of the date. If the date changes, you will need to execute the command again to get the current date.		
Queue Error:	-48 = String too short.		
See Also:	Copy Date to String (MM/DD/YY) (page C-61), Copy Time to String (page C-62), Set Date (page S-14), Set Time (page S-43)		

Copy Date to String (MM/DD/YY)

Time/Date Action

Function:	To read the date from the controller's real-time clock/calendar and put it into a string variable in the standard United States format mm/dd/yy, where mm = month (01–12), dd = day (01–31), and yy = year (00–99).		
Typical Use:	To date stamp an event in an OptoControl program.		
Details:	 If the current date is March 1, 1999, this action would place the string "03/01/99" into the <i>String</i> parameter (<i>Argument 1</i>). The destination string should have a minimum width of eight. 		
Arguments:	<u>Argument 1</u> To String Variable		
Standard Example:	Copy Date to String (MM/DD/YY) To DATE_STRING String Variable		
OptoScript Example:	DateToStringMMDDYY(<i>String</i>) DateToStringMMDDYY(DATE_STRING); This is a procedure command; it does not return a value.		
Notes:	This is a one-time read of the date. If the date changes, you will need to execute the command again to get the current date.		
Queue Error:	-48 = String too short.		
See Also:	Copy Date to String (DD/MM/YY) (page C-60), Copy Time to String (page C-62), Set Date (page S-14), Set Time (page S-43)		

Copy Time to String

Time/Date Action

Function:	To read the time from the controller's real-time clock/calendar and put it into a string variable in the format hh:mm:ss, where hh = hours (00–23), mm = minutes (00–59), and ss = seconds (00–59).		
Typical Use:	To time stamp an event in an OptoControl program.		
Details:	 Time is in 24-hour format. For example, 8 a.m. = 08:00:00, 1 p.m. = 13:00:00, and 11:59:00 p.m. = 23:59:00. If the current time is 2:35 p.m., this action would place the string "14:35:00" into the <i>String</i> parameter (<i>Argument 1</i>). The destination string should have a minimum width of eight. 		
Arguments:	<u>Argument 1</u> To String Variable		
Standard Example:	Copy Time to String To TIME_STRING String Variable		
OptoScript Example:	TimeToString(<i>String</i>) TimeToString(TIME_STRING); This is a procedure command; it does not return a value.		
Notes:	 This is a one-time read of the time. If the time changes, you will need to execute the command again to get the current time. Put this command in a small program loop that executes frequently to ensure that the string always contains the current time. 		
Queue Error:	-48 = String too short.		
See Also:	Copy Date to String (DD/MM/YY) (page C-60), Copy Date to String (MM/DD/YY) (page C-61), Set Date (page S-14), Set Time (page S-43)		

Cosine

Mathematical Action

Function:	To derive the cosine of an angle.		
Typical Use:	Trigonometric function for computing triangular base of the angle.		
Details:	 Argument 1 has a The range of Argument 1	range of -infinity to +infin ment 2 is -1.0 to 1.0, inclue examples of cosine calcul ANS DEGREES 0 0.0 5398 45 0796 90 5194 135 1592 180 5991 225 2388 270 7787 315	isive.
Arguments:	Argument 1 Of Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 32 Variable Up Timer Variable	Argument 2 Put Result in Analog Output Down Timer Variable Float Variable Integer 32 Variable Up Timer Variable	
Standard Example:	Cosine Of Put Result in	RADIANS COSINE	Float Variable Float Variable
OptoScript Example:	COSINE = Cosine(RADIANS); This is a function command; it returns the cosine. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	 See "Mathematical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. To convert units of degrees to units of radians, divide degrees by 57.29578. Use Arccosine if the cosine is known and the angle is desired. 		
Queue Errors:	35 = Not a number—I	result invalid.	
See Also:	Arccosine (page A-13), Sine (page S-51), Tangent (page T-4)		

CTS Off?

Communication—Serial Condition

Function:	Checks the CTS input on	the specified serial	port to determine if it's Off.	
Typical Use:	In applications that requ	ire flow control such	as high-speed modems and radio links.	
Details:	input is not connecte	d to anything.	less than zero volts and may be True when led, no characters can be transmitted.	the CTS
Arguments:	<u>Argument 1</u> On Port Integer 32 Literal Integer 32 Variable			
Standard Example:	On Port CTS Off?	3	Integer 32 Literal	
	CTS Off? IsCtsOff(<i>On Port</i>) if (IsCtsOff(3)) th This is a function comma consumed by a control s	and; it returns a value tructure (as shown) o	Integer 32 Literal e of -1 (true) or 0 (false). The returned value or by another item, such as a mathematical ol User's Guide for more information.	

CTS On?

Communication—Serial Condition

Function:	Checks the CTS input on the specified serial port to determine if it's On.		
Typical Use:	In applications that require flo	w control such a	as high-speed modems and radio links.
Details:	CTS input is not connected	l to anything.	greater than zero volts and may be True when the d, characters can be transmitted at any time.
Arguments:	Argument 1 On Port Integer 32 Literal Integer 32 Variable		
Standard Example:	On Port CTS On?	3	Integer 32 Literal
OptoScript Example:	consumed by a control structur	re (as shown) or	of -1 (true) or 0 (false). The returned value can be r by another item, such as a mathematical of User's Guide for more information.
See Also:	CTS Off? (page C-64)		

D

Decrement Variable

Mathematical Action

Function:	To decrease the value specified by 1.		
Typical Use:	To control countdown loops and other counting applications.		
Details:	Same as subtracting 1: 9 becomes 8, 0 becomes -1, 22.22 becomes 21.22, etc.		
Arguments:	Argument 1 [Value] Float Variable Integer 32 Variable Integer 64 Variable		
Standard Example:	Decrement Variable Num_Holes_Left_to_Punch Integer 32 Variable		
OptoScript Example:	<pre>DecrementVariable(Variable) DecrementVariable(Num_Holes_Left_to_Punch); This is a procedure command; it does not return a value. This command is equivalent to the following math expression in OptoScript: Num_Holes_Left_to_Punch = Num_Holes_Left_to_Punch - 1;</pre>		
Notes:	 See "Mathematical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Executes faster than subtracting 1. (TRUE IN OPTOSCRIPT??) 		
See Also:	Increment Variable (page I-1)		

Delay (mSec)

Miscellaneous Action

Function: To slow the execution of program logic and to release the remaining time of a chart's time slice.

Typical Use: To cause a chart to give up the remaining time of its time slice.

- **Details:** Units are in milliseconds.
 - When this command is used, the chart is suspended immediately, since it would be inefficient to use CPU time just to wait.
 - The chart is continued automatically at the Delay (mSec) command at its next scheduled time in the 32-task queue. If the delay has not expired, the suspend/continue cycle continues.
 - The actual minimum delay is usually greater than 1 millisecond and is a function of how many tasks are running concurrently. For example, if there are 10 tasks running, each with a priority of 1, the minimum delay would be 10 x 1 x 0.5 milliseconds = 5 milliseconds.

Arguments:	Argument 1 [Value] Integer 32 Literal Integer 32 Variable
Standard Example:	Delay (mSec) 1 Integer 32 Literal
OptoScript Example:	DelayMsec(Milliseconds) DelayMsec(1); This is a procedure command; it does not return a value.
Notes:	 For readability, use Delay (Sec) for delays longer than 10 seconds. When high accuracy is needed, reduce the number of tasks running concurrently. <i>Speed Tip:</i> Use this command in an action block connected to the False exit of a condition block while waiting in a loop for the condition to become true. This will give up the time slice while waiting. Connect the Delay (mSec) action block back to the condition block.
Dependencies:	Minimum time is increased as the number of concurrent tasks increases.
Queue Errors:	33 = 0 verflow error—delay value larger than 2,147,483,647.
See Also:	Delay (Sec) (page D-3)

Delay (Sec)

Miscellaneous Action

Function:	To slow the execution of program logic and to release the remaining time of a chart's time slice.		
Typical Use:	To pause logic execution in a chart.		
Details:	 Units are in seconds with millisecond resolution. When this command is used, the chart is suspended immediately, since it would be inefficient to utilize CPU time just to wait. The chart is continued automatically at the Delay (Sec) command at its next scheduled time in the 32-task queue. If the delay has not expired, the suspend/continue cycle continues. The actual minimum delay is usually greater than 1 millisecond and is a function of how many tasks are running concurrently. For example, if there are 10 tasks running, each with a priority of 1, the minimum delay would be 10 x 1 x 0.5 milliseconds = 5 milliseconds. 		
Arguments:	Argument 1 [Value] Float Literal Float Variable		
Standard Example:	Delay (Sec) 10.525 Float Literal		
OptoScript Example:	DelaySec(Seconds) DelaySec(10.525); This is a procedure command; it does not return a value.		
Notes:	 Use Delay (mSec) for delays shorter than 10 seconds. When high accuracy is needed, reduce the number of tasks running concurrently. 		
Dependencies:	Minimum time is increased as the number of concurrent tasks increases.		
See Also:	Delay (mSec) (page D-2)		

Disable Communication to All I/O Points

Function:	To disable communication between the program in the controller and all analog and digital points.
Typical Use:	To disconnect the program from all analog and digital points for simulation and testing. To force the program in the controller to read/write internal values (IVALs) rather than reading/writing to I/O units (XVALs). This command can be used for simulation and for faster processing of program logic in speed-sensitive applications.
Details:	 All analog and digital point communication is enabled by default. This command does not affect the points in any way. It only disconnects the program in the controller from the points. When communication to I/O points is disabled, program actions have no effect. When a program reads the value of a disabled point, the last value before the point was disabled (IVAL) will be returned. Likewise, any attempts by the program to change the value of an output point will affect only the IVAL, not the actual output point (XVAL). Disabling a point while a program is running has no effect on the program.
Arguments:	None
Standard Example:	Disable Communication to All I/O Points
OptoScript Example:	DisableCommunicationToAllIoPoints() DisableCommunicationToAllIoPoints(); This is a procedure command; it does not return a value.
See Also:	Enable Communication to All I/O Points (page E-1)

Disable Communication to All I/O Units

Function:	Changes a flag internal to the controller to indicate that all the I/O units are offline. This causes communication from the program to the I/O units to cease.
Typical Use:	To force the program in the controller to read/write internal values (IVALs) rather than reading/writing to I/O units (XVALs). This can be used for simulation and for faster processing of program logic in speed-sensitive applications.
Details:	 No I/O unit communication errors will be generated by the program while communication to the I/O units is disabled. In Debug mode OptoControl can still communicate to the I/O units, since it ignores the disabled flag.
Arguments:	None.
Standard Example:	Disable Communication to All I/O Units
OptoScript Example:	DisableCommunicationToAllIoUnits() DisableCommunicationToAllIoUnits();
See Also:	This is a procedure command; it does not return a value. Enable Communication to All I/O Units (page E-2)
JCC 1130.	Enable Communication to An I/O Onita (page E-Z)

Disable Communication to Analog Point

Function:	To disable communication between the program in the controller and an individual analog channel.
Typical Use:	To disconnect the program from a specified analog channel for simulation and program testing.
Details:	 All analog point communication is enabled by default. This command does not affect the analog channel in any way. It only disconnects the program in the controller from the analog channel. When communication to an analog channel is disabled, program actions have no effect. When a program reads the value of a disabled channel, the last value before the channel was disabled (IVAL) will be returned. Likewise, any attempts by the program to change the value of an output channel will affect only the IVAL, not the actual output channel (XVAL). Disabling an analog channel while a program is running has no effect on the program.
Arguments:	Argument 1 [Value] Analog Input Analog Output
Standard Example:	Disable Communication to Analog Point TANK_LEVEL Analog Input
OptoScript Example:	DisableCommunicationToAnalogPoint(<i>Point</i>) DisableCommunicationToAnalogPoint(TANK_LEVEL); This is a procedure command; it does not return a value.
Notes:	 Disabling an analog channel is ideal for a startup situation, since the program thinks it is reading an input or updating an output as it normally would be. Use the IVAL field in Debug mode to change the value of an analog input. Use the XVAL field in Debug mode to change the value of an analog output.
See Also:	Enable Communication to Analog Point (page E-3)

Disable Communication to Digital Point

Function:	To disable communication between the program in the controller and an individual digital channel.
Typical Use:	To disconnect the program from a specified digital channel for simulation and program testing.
Details:	All digital point communication is enabled by default.
	 This command does not affect the digital channel in any way. It only disconnects the program in the controller from the digital channel.
	 When communication to a digital channel is disabled, program actions have no effect.
	 When a program reads the state of a disabled channel, the last value before the channel was disabled (IVAL) will be returned.
	• Likewise, any attempts by the program to change the state of an output channel will affect only the IVAL, not the actual output channel (XVAL). Disabling a digital channel when a program is running has no effect on the program.
Arguments:	Argument 1 [Value] Digital Input Digital Output Local Simple Digital Input Local Simple Digital Output
Standard Example:	Disable Communication to Digital Point START_BUTTON Local Simple Digital Input
OptoScript Example:	DisableCommunicationToDigitalPoint(<i>Point</i>) DisableCommunicationToDigitalPoint(START_BUTTON); This is a procedure command; it does not return a value.
Notes:	 Use Turn Off instead if the objective is to shut off a digital output. Disabling a digital channel is ideal for a start-up situation, since the program thinks it is reading an input or updating an output as it normally would. Use the IVAL field in Debug mode to change the state of an input to on or off. Use the XVAL field in Debug mode to change the state of an output to on or off.
See Also:	Enable Communication to Digital Point (page E-4)

Disable Communication to Event/Reaction

Function:	To disable communication between the program in the controller and the specified event/reaction.		
Typical Use:	To disconnect the program from a specified event/reaction for simulation and program testing.		
Details:	 All event/reaction communication is enabled by default. Does not affect the event/reaction at the I/O unit in any way. While communication to the event/reaction is disabled, any OptoControl command that refers to it by name will not affect it because the command only has access to the IVAL. If the event/reaction is disabled and it's active, reactions <i>will</i> occur. If an interrupt is enabled, it will try to interrupt the controller. However, the program in the controller will not be able to read or clear any status bits associated with the event/reaction until it is enabled (see Enable Communication to Event/Reaction). 		
Arguments:	Argument 1 [Value] Analog Event/Reaction		
	Digital Event/Reaction		
Standard Example:	Disable Communication to Event/Reaction ESTOP_BUTTON_1 Digital Event/Reaction		
	Disable Communication to Event/Reaction		
Example: OptoScript	Disable Communication to Event/Reaction ESTOP_BUTTON_1 Digital Event/Reaction DisableCommunicationToEventReaction(EstoP_BUTTON);		
Example: OptoScript Example:	Disable Communication to Event/Reaction ESTOP_BUTTON_1 Digital Event/Reaction DisableCommunicationToEventReaction(EstoP_BUTTON); DisableCommunicationToEventReaction(EstoP_BUTTON); This is a procedure command; it does not return a value. • See "Event/Reaction Commands" in Chapter 10 of the OptoControl User's Guide.		

Disable Communication to I/O Unit

Function:	To disable communication between the program in the controller and all channels on the I/O unit.
Typical Uses:	 To prohibit the program in the controller from reading or writing to the I/O unit for simulation and program testing. To goin fast I/O proceeding. With communication disabled, all legis is even uted using values.
	 To gain fast I/O processing. With communication disabled, all logic is executed using values within the controller.
Details:	 All program references to I/O will be restricted to the use of internal I/O values (IVAL). Input IVALs will remain in their current state (unless changed by the user via Debug mode or with special simulation commands). Output IVALs will reflect what the program is instructing the outputs to do.
	• <i>Caution:</i> Event/reactions (if any) will still be operational at the I/O unit. Any outputs that are on may remain on.
Arguments:	Argument 1 [Value]B100 Digital Multifunction I/O UnitB200 Analog Multifunction I/O UnitB3000 SNAP AnalogB3000 SNAP DigitalB3000 SNAP Mixed I/OG4 Analog Multifunction I/O UnitG4 Digital Local Simple I/O UnitG4 Digital Multifunction I/O UnitG4 Digital Remote Simple I/O UnitHRD Analog Current Output I/O UnitHRD Analog TD Input I/O UnitHRD Analog Voltage Output I/O UnitHRD Analog Voltage/Current Input I/O UnitHRD Analog Voltage/Current Input I/O UnitSNAP Digital 64SNAP Remote Simple Digital
Standard Example:	Disable Communication to I/O Unit Vapor_Extraction <i>G4 Analog Multifunction I/O Unit</i>
OptoScript Example:	DisableCommunicationToIoUnit(<i>I/O Unit</i>) DisableCommunicationToIoUnit(Vapor_Extraction); This is a procedure command; it does not return a value.
Notes:	 Communication to I/O units is normally disabled using OptoControl. If I/O units are disabled to speed logic execution, perform the following in the order shown: 1. Move Analog I/O Unit to Table (with I/O unit still disabled): Copies analog output IVALs updated by program.

- 2. Get Digital I/O Unit as Binary Value (with I/O unit still disabled): Copies digital output IVALs updated by program.
- 3. Enable Communication to I/O Unit: Re-establishes communications.
- 4. Move Table to Analog I/O Unit: Writes to the table Moved to above. Updates analog outputs.
- 5. Set Digital I/O Unit from MOMO Masks: writes to the value read above. Updates digital outputs.
- 6. Move Analog I/O Unit to Table: Updates analog input IVALs.
- 7. Get Digital I/O Unit as Binary Value: Updates digital input IVALs.
- 8. Disable Communication to I/O Unit: Disconnects communications.
- 9. Program logic . . . (Not for use with commands that access MIN, MAX, AVERAGE, COUNTS, etc.)
- 10. Repeat 1 through 9.

See Also: Enable Communication to I/O Unit (page E-6)

Disable Communication to PID Loop

Function:	To disable communication between the program in the controller and the PID.
Typical Use:	To disconnect the program from a specified PID for simulation and program testing.
Details:	 All PID communication is enabled by default. Does not affect the PID at the I/O unit in any way. While communication to the PID is disabled, any OptoControl command that refers to it by name will not affect it because the command will only have access to the IVAL. No changes can be made to the PID by the program in the controller while the PID is disabled.
Arguments:	Argument 1 [Value] PID Loop
Standard Example:	Disable Communication to PID LoopHEATER_3PID Loop
OptoScript Example:	DisableCommunicationToPidLoop(<i>PID Loop</i>) DisableCommunicationToPidLoop(HEATER_3); This is a procedure command; it does not return a value.
Notes:	 To stop updating the PID output, use Set PID Mode to Manual instead of Disable Communication to PID Loop. Many additional PID loop control features are available, including Deactivate PID Output. See the <i>Mistic Analog and Digital Commands Manual</i> (Opto 22 form 270) or consult the Opto 22 BBS.
Dependencies:	Requires an analog multifunction I/O unit (HRD I/O units are not supported).
See Also:	Enable Communication to PID Loop (page E-7), Set PID Mode to Manual (page S-34)

Disable Event/Reaction Group

Function:	Changes a flag internal to the controller to indicate that the event/reaction group is offline. This causes communication from the program to the event/reaction group to cease.
Typical Use:	To force the program in the controller to read/write internal values (IVALs) rather than reading/writing to I/O units (XVALs). This can be used for simulation.
Details:	 No I/O unit communication errors will be generated by the program while communication to the event/reaction group is disabled. In Debug mode OptoControl can still communicate to the event/reaction group since it ignores the disabled flag.
Arguments:	<u>Argument 1</u> [Value] Event/Reaction Group
Standard Example:	Disable Event/Reaction Group Event/Reaction Group ER_E_STOP_GROUP_A
OptoScript Example:	DisableEventReactionGroup(<i>E/R Group</i>) DisableEventReactionGroup(ER_E_STOP_GROUP_A); This is a procedure command; it does not return a value.
Notes:	This command has no effect on the operation of the event/reaction group at the I/O unit.
See Also:	Enable Event/Reaction Group (page E-8)

Disable I/O Unit Causing Current Error

Controller Action

Function:	To disable communication between the program in the controller and all channels on the I/O unit if the I/O unit generated the top queue error.
Typical Use:	Since the I/O unit is automatically disabled after a queue error 29, this command is not currently needed.
Details:	 The controller generates a queue error 29 (timeout) whenever an I/O unit does not respond. When this happens, all further communication to the I/O unit is disabled to ensure that communication to other I/O units does not slow down. I/O unit errors other than 29 will not disable communication.
A	
Arguments:	None.
Standard Example:	Disable I/O Unit Causing Current Error
OptoScript Example:	DisableIoUnitCausingCurrentError() DisableIoUnitCausingCurrentError(); This is a procedure command; it does not return a value.
Notes:	 This command is typically used in an error handling chart. Always use Error on I/O Unit? to determine if the top error in the error queue is an I/O unit error before using this command. Always use Remove Current Error and Point to Next Error after using this command.
Dependencies:	 For this command to have any effect, the top error in the queue must be an error generated by an I/O unit, as listed below: Queue error 2 = CRC/checksum. Queue error 3 = Bad message length received. Queue error 4 = I/O unit has powered up since last access. Queue error 6 = Watchdog timeout has occurred on I/O unit. Queue error 29 = I/O unit did not respond within specified time.
Queue Errors:	29 = I/O unit did not respond within specified time. 60 = The current error in the error queue is not an I/O error.
See Also:	Enable I/O Unit Causing Current Error (page E-9), Error on I/O Unit? (page E-20)

Disable Interrupt on Event

Event/Reaction Action

Function:	To disable interrupt notification for a specified event/reaction.
Typical Use:	To accommodate situations where the specified event/reaction is still needed but the interrupt notification is not.
Details:	See "Event/Reaction Commands" in Chapter 10 of the OptoControl User's Guide.
Arguments:	Argument 1 Event/Reaction Analog Event/Reaction Digital Event/Reaction
Standard Example:	Disable Interrupt on Event Event/Reaction ESTOP_BUTTON_1 Analog Event/Reaction
OptoScript Example:	DisableInterruptOnEvent(<i>Event/Reaction</i>) DisableInterruptOnEvent(ESTOP_BUTTON_1); This is a procedure command; it does not return a value.
Notes:	To disable both the interrupt notification and the event/reaction, use Disable Scanning for Event.
Dependencies:	 Event/reactions must be configured on the I/O unit before they can be referenced. Event/reactions are not supported on simple I/O units.
See Also:	Enable Interrupt on Event (page E-10), Disable Scanning for Event (page D-19)

Disable PID Output

PID Action

Function:	To prevent the PID from updating its associated analog output channel.		
Typical Use:	To allow manual changes to the analog output channel associated with the PID without disturbing the PID and without interference by the PID.		
Details:	 A manually set output value will remain unchanged until it is either changed again manually or the PID output is enabled. When the PID output is enabled, any necessary output adjustments will be made to the current value. This is a bumpless operation. Clears bit 5 of the PID control word. This command is not for use with SNAP Ethernet I/O or the SNAP-PID-V module. 		
Arguments:	<u>Argument 1</u> Of PID Loop PID Loop		
Standard Example:	Disable PID Output	ruder_Zone08	PID Loop
	Disable PID Output	PID Loop) der_Zone08);	
Example: OptoScript	Disable PID Output Of PID LoopExtDisablePidOutput (Of D DisablePidOutput (Extruct This is a procedure command• This command is quite use output to off.• The PID calculation is ongoing	PID Loop) der_zone08); ; it does not return a value eful in presetting a PID ou oing while the PID output i	

D

Disable PID Output Tracking in Manual Mode

PID Mode

To prevent the PID output from tracking the PID input while in manual mode.		
To put the PID output back to normal mode.		
 Factory default is PID output tracking <i>disabled</i>. When PID output tracking is disabled the PID output will not track the input while in manual mode. The PID output will remain unchanged by the PID calculation while in manual mode. Clears bit 4 of the PID control word. This command is not for use with SNAP Ethernet I/O or the SNAP-PID-V module. 		
<u>Argument 1</u> On PID Loop PID Loop		
Disable PID Output Tracking in Manual ModeOn PID LoopExtruder_Zone08PID Loop		
DisablePidOutputTrackingInManualMode(<i>On PID Loop</i>) DisablePidOutputTrackingInManualMode(Extruder_Zone08); This is a procedure command; it does not return a value.		
 This command is best used in the Powerup chart. The effects of this command can be stored at the I/O unit permanently by using Write I/O Unit Configuration to EEPROM. 		
Enable PID Output Tracking in Manual Mode (page E-12), Write I/O Unit Configuration to EEPROM (page W-5)		

D

Disable PID Setpoint Tracking in Manual Mode

PID Action

Function:	To prevent the PID setpoint from tracking the PID input while in manual mode.		
Typical Use:	To prevent the setpoint from being altered automatically while in manual mode.		
Details:	 Factory default is PID setpoint tracking <i>enabled</i>. When PID setpoint tracking is disabled the setpoint will not be altered by the PID at the I/O unit. This may be the most desirable state because it does not disturb the setpoint. Clears bit 3 of the PID control word. This command is not for use with SNAP Ethernet I/O or the SNAP-PID-V module. 		
Arguments:	Argument 1 On PID Loop PID Loop		
Standard Example:	Disable PID Setpoint Tracking in Manual Mode On PID Loop Extruder_Zone08 PID Loop		
OptoScript Example:	DisablePidSetpointTrackingInManualMode(<i>On PID Loop</i>) DisablePidSetpointTrackingInManualMode(Extruder_Zone08); This is a procedure command; it does not return a value.		
Notes:	 This command is best used in the Powerup chart. The effects of this command can be stored at the I/O unit permanently by using Write I/O Unit Configuration to EEPROM. 		
See Also:	Enable PID Setpoint Tracking in Manual Mode (page E-13), Write I/O Unit Configuration to EEPROM (page W-5)		

Disable Scanning for All Events

Function:	To deactivate all event/reactions on the specified I/O unit.		
Typical Use:	To shut off all event/reactions during a planned shutdown or an emergency stop.		
Details:	Disables the scanning of all event/reactions, directing the I/O unit to stop looking for any events. No logic is executed; no reaction occurs.		
Arguments:	Argument 1 On I/O Unit B100 Digital Multifunction I/O B200 Analog Multifunction I/O B3000 SNAP Analog B3000 SNAP Digital G4 Analog Multifunction I/O U HRD Analog Current Output I/ HRD Analog RTD Input I/O Ur HRD Analog Thermocouple/m HRD Analog Voltage Output I, HRD Analog Voltage Output I, HRD Analog Voltage Output I, HRD Analog Voltage/Current SNAP Remote Simple Digital	/O Unit Unit Unit I/O Unit nit nV Input I/O Unit I/O Unit : Input I/O Unit	
Standard Example:	Disable Scanning for On I/O Unit	r All Events Overtemp_Sensors	G4 Analog Multifunction I/O Unit
OptoScript Example:	DisableScanningForAllEvents(<i>On I/O Unit</i>) DisableScanningForAllEvents(Overtemp_Sensors); This is a procedure command; it does not return a value.		
Notes:	To stop a specific event/reaction, use Disable Scanning for Event.		
Dependencies:	Event/reactions are not supported on simple I/O units.		
See Also:	Disable Scanning for Event (page D-19), Enable Scanning for Event (page E-15), Enable Scanning for All Events (page E-14)		

Disable Scanning for Event

Function:	To deactivate a specific event/reaction.		
Typical Use:	To shut off a specific event/reaction during a planned shutdown or an emergency stop.		
Details:	Disables the scanning of an event/reaction, directing the I/O unit to stop looking for the event. No logic is executed; no reaction occurs.		
Arguments:	Argument 1 Event/Reaction Analog Event/Reaction Digital Event/Reaction		
Standard Example:	Disable Scanning for EventEvent/ReactionESTOP_BUTTON_1Analog Event/Reaction		
OptoScript Example:	DisableScanningForEvent(<i>Event/Reaction</i>) DisableScanningForEvent(ESTOP_BUTTON_1); This is a procedure command; it does not return a value.		
Notes:	 See "Event/Reaction Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. To disable all event/reactions, use Disable Scanning for All Events. 		
Dependencies:	 Event/reactions must be named and configured on the I/O unit before they can be referenced. Event/reactions are not supported on simple I/O units. 		
See Also:	Disable Scanning for All Events (page D-18), Enable Scanning for Event (page E-15), Enable Scanning for All Events (page E-14)		

Disable Scanning of Event/Reaction Group

Function:	Stops all event/reactions in the specified group.
Typical Use:	To stop scanning all event/reactions in the specified group with one command rather than issuing a separate command to stop each one.
Details:	There can be up to 16 event/reaction groups, each containing as many as 16 event/reactions. If all related event/reactions are in the same group, this command could be quite useful.
Arguments:	Argument 1 Event/Reaction Group Event/Reaction Group
Standard Example:	Disable Scanning of Event/Reaction Group Event/Reaction Group ER_E_STOP_GROUP_A
OptoScript Example:	DisableScanningOfEventReactionGroup(<i>E/R Group</i>) DisableScanningOfEventReactionGroup(ER_E_STOP_GROUP_A); This is a procedure command; it does not return a value.
See Also:	Enable Scanning of Event/Reaction Group (page E-16)

Divide

Mathematical Action

Function:	To divide two numerical values.		
Typical Use:	To perform a standard division action.		
Details:	 Divides Argument 1 by Argument 2 and places the result in Argument 3. Argument 3 can be the same as either of the first two arguments (unless they are read-only, such as analog inputs), or it can be a completely different argument . If Argument 2 is 0, an error 36 (divide by zero) is added to the error queue. 		
Arguments:	Argument 1 [Value] Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 64 Literal Integer 64 Variable Up Timer Variable	Argument 2 By Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 64 Literal Integer 64 Variable Up Timer Variable	Argument 3 Put Result in Analog Output Down Timer Variable Float Variable Integer 32 Variable Integer 64 Variable Up Timer Variable
Standard Example:	Divide By Put Result in	Total_Distance 2.0 Half_Distance	Float Variable Float Literal Float Variable
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the / operator. Half_Distance = Total_Distance / 2.0;		
Notes:	 See "Mathematical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. For more information on mathematical expressions in OptoScript code, see Chapter 11 of the <i>OptoControl User's Guide</i>. Avoid divide-by-zero errors by checking <i>Argument 2 before</i> doing the division to be sure it does not equal zero. Use VARIABLE TRUE? (if it's True, it's not zero) or Test Not Equal (to zero). <i>Speed Tip:</i> Use Bit Shift instead of Divide for integer math when the divisor is 2, 4, 8, 16, 32, 64, etc. 		
Queue Errors:	33 = Overflow error—result too large. 36 = Divide by zero.		
See Also:	Modulo (page M-4), Multiply (page M-27), Bit Shift (page B-15)		

Down Timer Expired?

Miscellaneous Condition

Function:	To check if a down timer has expired (reached zero).		
Typical Use:	Used to measure a time interval with good precision. Better than time delay commands for delays within looping charts.		
Details:	When a down timer has reached zero, it is considered expired.		
Arguments:	Argument 1 Down Timer Down Timer Variable		
Standard Example:	Down Timer Expired? Down Timer OVEN_TIMER Down Timer OVEN_TIMER		
OptoScript Example:	HasDownTimerExpired(Down Timer) if (HasDownTimerExpired(OVEN_TIMER)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the OptoControl User's Guide for more information.		
Notes:	See "Miscellaneous Commands" in Chapter 10 of the <i>OptoControl User's Guide</i> for more information on using timer commands.		
See Also:	Start Timer (page S-62), Stop Timer (page S-68), Continue Timer (page C-45), Pause Timer (page P-1), Set Down Timer Preset Value (page S-19)		



Enable Communication to All I/O Points

Function:	To enable communication between the program in the controller and all analog and digital points.
Typical Use:	To re-connect the program to all analog and digital points after simulation and testing.
Details:	All analog and digital point communication is enabled by default.
Arguments:	None
Standard Example:	Enable Communication to All I/O Points
OptoScript Example:	EnableCommunicationToAllIoPoints() EnableCommunicationToAllIoPoints(); This is a procedure command; it does not return a value.
See Also:	Disable Communication to All I/O Points (page D-4), I/O Point Communication Enabled? (page I-7)

Enable Communication to All I/O Units

Function:	Changes a flag internal to the controller to indicate that all the I/O units are online. This allows normal communication from the program to the I/O units.
Typical Use:	To cause the program in the controller to attempt to read/write to I/O units (XVALs) rather than use internal values (IVALs). Very useful to re-establish communication with all I/O units that have just been turned on without having to specify their name.
Details:	Sets the Enabled flag which allows the next program reference to the I/O unit to attempt to communicate with the I/O unit. If the I/O unit has just been turned on, it will be configured. If a watchdog at the I/O unit timed out while communication was disabled, a watchdog timeout error will be added to the error queue.
Arguments:	None.
Standard Example:	Enable Communication to All I/O Units
Example: OptoScript	EnableCommunicationToAllIoUnits()
Example:	<pre>EnableCommunicationToAllIoUnits();</pre>
Example: OptoScript Example:	EnableCommunicationToAllIoUnits() EnableCommunicationToAllIoUnits(); This is a procedure command; it does not return a value.
Example: OptoScript	<pre>EnableCommunicationToAllIoUnits();</pre>
Example: OptoScript Example:	<pre>EnableCommunicationToAllIoUnits() EnableCommunicationToAllIoUnits(); This is a procedure command; it does not return a value. • Can be used in a chart that executes periodically to automatically bring I/O units that have</pre>

Enable Communication to Analog Point

Simulation Action

Function:	To enable communication between the program in the controller and an individual analog channel.		
Typical Use:	To reconnect the program to a specified analog channel after simulation or program testing.		
Details:	 All analog channel communication is enabled by default. This command does not affect the analog channel in any way. It only connects the program in the controller with the analog channel. When communication to an analog channel is enabled, program actions again take effect. When a program reads the value of an enabled input channel, the current value of the channel (XVAL) will be returned to the program (IVAL). Likewise, an enabled output channel will update when the program writes a value. The XVAL and IVAL will match at this time. 		
Arguments:	Argument 1 [Value] Analog Input Analog Output		
Standard Example:	Enable Communication to Analog Point TANK_LEVEL Analog Input		
OptoScript Example:	EnableCommunicationToAnalogPoint(<i>Point</i>) EnableCommunicationToAnalogPoint(TANK_LEVEL); This is a procedure command; it does not return a value.		
Notes:	Use this command to enable an analog channel previously disabled by the Disable Communication to Analog Point command.		
See Also:	Disable Communication to Analog Point (page D-6)		

Ε

Enable Communication to Digital Point

Function:	To enable communication between the program in the controller and an individual digital channel.		
Typical Use:	To reconnect the program to a specified digital channel after simulation or program testing.		
Details:	 All digital channel communication is enabled by default. This command does not affect the digital channel in any way. It only connects the program in the controller with the digital channel. When communication to a digital channel is enabled, program actions can affect it. When a program reads the state of an enabled input channel, the current status of the channel (XVAL) will be returned to the program (IVAL). Likewise, an enabled output channel will update when the program writes a value. The XVAL and IVAL will match at this time. 		
Arguments:	Argument 1 [Value] Digital Input Digital Output Local Simple Digital Input Local Simple Digital Output		
Standard Example:	Enable Communication to Digital Point Motor_Start Local Simple Digital Output		
OptoScript Example:	EnableCommunicationToDigitalPoint (<i>Point</i>) EnableCommunicationToDigitalPoint(Motor_Start); This is a procedure command; it does not return a value.		
Notes:	 Use Turn On instead to turn on digital output. Use this command to enable a digital channel previously disabled by the Disable Communication to Digital Point command. 		
See Also:	Disable Communication to Digital Point (page D-7)		

Enable Communication to Event/Reaction

Function:	To enable communication between the program in the controller and the specified event/reaction.
Typical Use:	To reconnect the program to a specified event/reaction after simulation and program testing.
Details:	 All event/reaction communication is enabled by default. Does not affect the event/reaction at the I/O unit in any way.
Arguments:	Argument 1 [Value] Analog Event/Reaction Digital Event/Reaction
Standard Example:	Enable Communication to Event/Reaction ESTOP_BUTTON_1 Analog Event/Reaction
OptoScript Example:	EnableCommunicationToEventReaction(<i>Event/Reaction</i>) EnableCommunicationToEventReaction(ESTOP_BUTTON_1); This is a procedure command; it does not return a value.
Notes:	 See "Event/Reaction Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. To enable all event/reactions, use Enable Scanning for All Events.
Dependencies:	 Event/reactions must be named and configured on the I/O unit before they can be referenced. Event/reactions are not supported on local simple I/O units.
See Also:	Disable Communication to Event/Reaction (page D-8), Enable Scanning for All Events (page E-14)

Enable Communication to I/O Unit

To enable communication between the program in the controller and all channels on the I/O unit.
To re-establish communication between the controller and the I/O unit after it was automatically disabled due to a timeout error (29).
 Attempts to communicate with the I/O unit. If the communication succeeds and the I/O unit reports that it has lost power since the last communication, all channels will be configured and all event/reactions (if any) will be sent. Counters will have to be restarted under program control. If this command fails because the I/O unit specified is still not responding, a new error 29 will be added to the bottom of the error queue.
Argument 1[Value]B100 Digital Multifunction I/O UnitB200 Analog Multifunction I/O UnitB3000 SNAP AnalogB3000 SNAP DigitalB3000 SNAP Mixed I/OG4 Analog Multifunction I/O UnitG4 Digital Local Simple I/O UnitG4 Digital Multifunction I/O UnitG4 Digital Remote Simple I/O UnitHRD Analog Current Output I/O UnitHRD Analog TD Input I/O UnitHRD Analog Thermocouple/mV Input I/O UnitHRD Analog Voltage Output I/O UnitHRD Analog Voltage Output I/O UnitHRD Analog Voltage/Current Input I/O UnitSNAP Digital 64SNAP Remote Simple Digital
Enable Communication to I/O Unit Vapor_Extraction G4 Digital Multifunction I/O Unit
EnableCommunicationToIoUnit(<i>I/O Unit</i>) EnableCommunicationToIoUnit(Vapor_Extraction); This is a procedure command; it does not return a value.
This command is sometimes useful for debugging and/or system startup.
29 = I/O unit did not respond within specified time.
Disable Communication to I/O Unit (page D-9)

Enable Communication to PID Loop

Function:	To enable communication between the program in the controller and the PID.
Typical Use:	To reconnect the program to a specified PID after simulation or program testing.
Details:	 All PID communication is enabled by default. Does not affect the PID at the I/O unit in any way. While communication to the PID is enabled, any OptoControl command that refers to it by name will have full access.
Arguments:	Argument 1 [Value] PID Loop
Standard Example:	Enable Communication to PID Loop HEATER_3 PID Loop
OptoScript Example:	EnableCommunicationToPidLoop(<i>PID Loop</i>) EnableCommunicationToPidLoop(HEATER_3); This is a procedure command; it does not return a value.
Notes:	Many additional PID loop control features are available, including Activate PID Output. See the <i>Mistic Analog and Digital Commands Manual</i> (Opto 22 form 270) or consult the Opto 22 BBS.
Dependencies:	Requires an analog multifunction I/O unit (HRD I/O units are not supported).
See Also:	Disable Communication to PID Loop (page D-11)

Enable Event/Reaction Group

Function:	Changes a flag internal to the controller to indicate that the event/reaction group is online. This allows normal communication from the program to the event/reaction group in the I/O unit.
Typical Use:	To re-enable communication from the program in the controller to the event/reaction group in the I/O unit after it was disabled using Disable Event/Reaction Group.
Details:	Sets the event/reaction group Enabled flag which allows the next program reference to anything in that group to attempt to communicate with the I/O unit.
Arguments:	Argument 1 [Value] Event/Reaction Group
Standard Example:	Enable Event/Reaction Group ER_E_STOP_GROUP_A
	•
Example: OptoScript	ER_E_STOP_GROUP_A EnableEventReactionGroup(E/R Group) EnableEventReactionGroup(ER_E_STOP_GROUP_A);
Example: OptoScript Example:	ER_E_STOP_GROUP_A EnableEventReactionGroup(<i>E/R Group</i>) EnableEventReactionGroup(ER_E_STOP_GROUP_A); This is a procedure command; it does not return a value.

Enable I/O Unit Causing Current Error

Controller Action

Function:	To enable communication between the program in the controller and all channels on the I/O unit if the top queue error is a 29.
Typical Use:	To re-establish communication between the controller and the I/O unit after it was automatically disabled due to a timeout error (29).
Details:	 The controller generates a queue error 29 (timeout) whenever an I/O unit does not respond. When this happens, all further communication to the I/O unit is disabled to ensure that communication to other I/O units does not slow down. This may be undesirable in some cases. This command can be used to re-establish communication. If this command fails because the I/O unit specified is still not responding, a new error 29 will be added to the bottom of the error queue.
Arguments:	None.
Standard Example:	Enable I/O Unit Causing Current Error
OptoScript	EnableIoUnitCausingCurrentError()
Example:	EnableIoUnitCausingCurrentError(); This is a procedure command; it does not return a value.
Notes:	 This command is typically used in an error handling chart. Always use Error on I/O Unit? to determine if the top error in the error queue is an I/O unit error before using this command. Always use Remove Current Error and Point to Next Error after using this command.
Dependencies:	For this command to have any effect, the top error in the queue must be a 29.
Queue Errors:	29 = I/O unit did not respond within specified time. 60 = The current error in the error queue is not an I/O error.
See Also:	Disable I/O Unit Causing Current Error (page D-13), Error on I/O Unit? (page E-20)

Enable Interrupt on Event

Function:	To activate interrupt notification for a specified event/reaction.
Typical Use:	To provide interrupt notification to the Mistic program so it can resume.
Details:	The event/reaction must be active (scanning enabled) for the interrupt to work.
Arguments:	Argument 1 Event/Reaction Analog Event/Reaction Digital Event/Reaction
Standard Example:	Enable Interrupt on EventEvent/ReactionAcid_Tank_1_High_LevelAnalog Event/Reaction
OptoScript Example:	<pre>EnableInterruptOnEvent(Event/Reaction) EnableInterruptOnEvent(Acid_Tank_1_High_Level); This is a procedure command; it does not return a value.</pre>
Notes:	 See "Event/Reaction Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Use Enable Communication to Event/Reaction to enable a disabled event/reaction.
Dependencies:	 Event/reactions must be configured on the I/O unit before they can be referenced. Event/reactions are not supported on simple I/O units.
See Also:	Disable Interrupt on Event (page D-14), Disable Scanning for Event (page D-19)

Enable PID Output

PID Action

Function:	To enable the PID to update its associated analog output channel.
Typical Use:	To reconnect the PID with its associated analog output channel after manual changes were made to the analog output channel via program or debugger.
Details:	 A manually set output value will remain unchanged until it is either changed again manually or the PID output is enabled. When the PID output is enabled, any necessary output adjustments will be made to the current value. This is a bumpless operation. Sets bit 5 of the PID control word. This command is not for use with SNAP Ethernet I/O or the SNAP-PID-V module.
Arguments:	Argument 1 On PID Loop PID Loop
Standard Example:	Enable PID Output On PID Loop EXTRUDER_ZONE08 PID Loop
OptoScript Example:	EnablePidOutput (<i>On PID Loop</i>) EnablePidOutput(EXTRUDER_ZONE08); This is a procedure command; it does not return a value.
Notes:	The PID calculation is ongoing while the PID output is "disabled." The PID has no knowledge that its connection to the associated analog output channel has been disconnected.
See Also:	Disable PID Output (page D-15)

Enable PID Output Tracking in Manual Mode

PID Action

Function:	To cause the PID output to track the PID input while in manual mode.
Typical Use:	As a non-PID related signal converter.
Details:	 Factory default is PID output tracking <i>disabled</i>. When PID output tracking is enabled the PID output will track the input while in manual mode. This is useful as a signal converter where the input is a temperature sensor for example and the output is 0–10 volts. Sets bit 4 of the PID control word. This command is not for use with SNAP Ethernet I/O or the SNAP-PID-V module.
Arguments:	Argument 1 On PID Loop PID Loop
Standard Example:	Enable PID Output Tracking in Manual Mode On PID Loop EXTRUDER_ZONE08 PID Loop
OptoScript Example:	EnablePidOutputTrackingInManualMode(<i>On PID Loop</i>) EnablePidOutputTrackingInManualMode(EXTRUDER_ZONE08); This is a procedure command; it does not return a value.
Notes:	 This command is best used in the Powerup chart. The effects of this command can be stored at the I/O unit permanently by using Write I/O Unit Configuration to EEPROM.
See Also:	Disable PID Output Tracking in Manual Mode (page D-16), Write I/O Unit Configuration to EEPROM (page W-5)

Enable PID Setpoint Tracking in Manual Mode

PID Action

Function:	To cause the PID setpoint to track the PID input while in manual mode.
Typical Use:	To prevent a "bump" on the PID output when switching from manual to auto mode.
Details:	 Factory default is PID setpoint tracking <i>enabled</i>. When PID setpoint tracking is enabled the setpoint will follow the PID input to ensure zero error. Therefore, when switching from manual to auto, the PID output will not change. This is called a "bumpless transfer." This may not be the most desirable state because the setpoint is altered, which means the setpoint must be changed back to where it was, which will cause a bump in the PID output. Sets bit 3 of the PID control word. This command is not for use with SNAP Ethernet I/O or the SNAP-PID-V module.
Arguments:	Argument 1 On PID Loop PID Loop
Standard Example:	Enable PID Setpoint Tracking in Manual Mode On PID Loop EXTRUDER_ZONE08 PID Loop
OptoScript Example:	EnablePidSetpointTrackingInManualMode(<i>On PID Loop</i>) EnablePidSetpointTrackingInManualMode(EXTRUDER_ZONE08); This is a procedure command; it does not return a value.
Notes:	 This command is best used in the Powerup chart. The effects of this command can be stored at the I/O unit permanently by using Write I/O Unit Configuration to EEPROM.
See Also:	Disable PID Setpoint Tracking in Manual Mode (page D-17), Write I/O Unit Configuration to EEPROM (page W-5)

Ε

Enable Scanning for All Events

Function:	To activate all event/reactions on the specified I/O unit.
Typical Use:	To reactivate all event/reactions after a planned shutdown or an emergency stop.
Details:	Whenever scanning for event/reactions is started, all events found to be True on the first scan will be considered to have just occurred. Therefore, the reactions will follow.
Arguments:	Argument 1 On I/O UnitB100 Digital Multifunction I/O UnitB200 Analog Multifunction I/O UnitB3000 SNAP AnalogB3000 SNAP DigitalG4 Analog Multifunction I/O UnitG4 Digital Multifunction I/O UnitHRD Analog Current Output I/O UnitHRD Analog TD Input I/O UnitHRD Analog Thermocouple/mV Input I/O UnitHRD Analog Voltage Output I/O UnitHRD Analog Voltage/Current Input I/O Unit
Standard Example:	Enable Scanning for All Events On I/O Unit Overtemp_Sensors G4 Digital Multifunction I/O Unit
OptoScript Example:	EnableScanningForAllEvents(<i>On I/O Unit</i>) EnableScanningForAllEvents(Overtemp_Sensors); This is a procedure command; it does not return a value.
Notes:	 See "Event/Reaction Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. To activate a specific event/reaction, use Enable Scanning for Event. Normally used after Disable Scanning for All Events.
Dependencies:	Event/reactions are not supported on simple I/O units.
See Also:	Disable Scanning for Event (page D-19), Enable Scanning for Event (page E-15), Disable Scanning for All Events (page D-18)

Enable Scanning for Event

Function:	To activate a specific event/reaction.
Typical Use:	To reactivate a specific event/reaction after a planned shutdown.
Details:	If the event is found to be True when scanning for an event/reaction is started, the reaction will occur.
Arguments:	Argument 1 Event/Reaction Analog Event/Reaction Digital Event/Reaction
Standard Example:	Enable Scanning for Event Event/Reaction Acid_Tank_1_High_Level Digital Event/Reaction
OptoScript Example:	EnableScanningForEvent(<i>Event/Reaction</i>) EnableScanningForEvent(Acid_Tank_1_High_Level); This is a procedure command; it does not return a value.
Notes:	 See "Event/Reaction Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. To activate all event/reactions, use Enable Scanning for All Events.
Dependencies:	 Event/reactions must be named and configured on the I/O unit before they can be referenced. Event/reactions are not supported on simple I/O units.
See Also:	Enable Scanning for All Events (page E-14)

Enable Scanning of Event/Reaction Group

Event/Reaction Action

Function:	Starts all event/reactions in the specified group.
Typical Use:	To start scanning all event/reactions in the specified group with one command rather than issuing a separate command to start each one.
Details:	There can be up to 16 event/reaction groups, each containing as many as 16 event/reactions. If all related event/reactions are in the same group, this command could be quite useful.
Arguments:	Argument 1 Event/Reaction Group Event/Reaction Group
Standard Example:	Enable Scanning of Event/Reaction Group Event/Reaction Group ER_E_STOP_GROUP_A
OptoScript Example:	EnableScanningOfEventReactionGroup() EnableScanningOfEventReactionGroup(ER_E_STOP_GROUP_A); This is a procedure command; it does not return a value.
See Also:	Disable Scanning of Event/Reaction Group (page D-20)

Equal?

Logical Condition

Function:	To determine the equa	lity of two values.	
Typical Use:	To branch program logic based on the sequence number of the process.		
Details:	• Determines if <i>Argument 1</i> is equal to <i>Argument 2</i> . Examples:		
	Argument 1	Argument 2	Result
	-1	-1	True
	-1	1	False
	22.22	22.22	True

• Evaluates True if both values are the same, False otherwise.

Ε

Arguments:	Argument 1	Argument 2		
	ls	То		
	Analog Input	Analog Input		
	Analog Output	Analog Output		
	Counter	Counter		
	Digital Input	Digital Input		
	Digital Output	Digital Output		
	Down Timer Variable	Down Timer Variable		
	Float Literal	Float Literal		
	Float Variable	Float Variable		
	Frequency	Frequency		
	Integer 32 Literal	Integer 32 Literal		
	Integer 32 Variable	Integer 32 Variable		
	Integer 64 Literal	Integer 64 Literal		
	Integer 64 Variable	Integer 64 Variable		
	Local Simple Digital Input	Local Simple Digital Input		
	Local Simple Digital Output Off Pulse	Local Simple Digital Outpu Off Pulse	IL	
	Off Totalizer	Off Totalizer		
	On Pulse	On Pulse		
	On Totalizer	On Totalizer		
	Period	Period		
	Quadrature Counter	Quadrature Counter		
	Up Timer Variable	Up Timer Variable		
Standard	ls	BATCH_STEP	Integer 32 Variable	
Example:	Equal?			
	To	4	Integer 32 Literal	
			Ũ	
OptoScript	OptoScript doesn't use a	a command; the function	on is built in. Use the == operator.	
Example:	if (BATCH_STEP == 4	1) then		
Notes:	• See "Logical Comma	nds" in Chapter 10 of t	the OptoControl User's Guide.	
	 In OptoScript code, the == operator has many uses. For more information on comparison 			
		•	11 of the <i>OptoControl User's Guide</i> .	
			han or Equal? when testing floats or analog	
		nan of Equal. of E000 I	han of Equal. Whon cooling houto of analog	

- Use Within Limits? to test for an approximate match.
- To test for inequality, use either Not Equal? or the False exit.

Greater? (page G-106), Less? (page L-1), Not Equal? (page N-4), Greater Than or Equal? (page See Also: G-107), Greater Than or Equal? (page G-107), Less Than or Equal? (page L-2), Within Limits? (page W-1)

Equal to Table Element?

Logical Condition

- **Function:** To determine if a numeric value is exactly equal to the specified value in a float or integer table.
- Typical Use: To perform lookup table matching.
 - Details:
- Determines if one value (*Argument 1*) is equal to another (a value at index *Argument 2* in float or integer table *Argument 3*). Examples:

Value 1	Value 2	Result
0.0	0.0	True
0.0001	0.0	False
-98.765	-98.765	True
-32768	-32768	True
2222	2222	True

• Evaluates True if both values are exactly the same, False otherwise.

Arguments:	Argument 1 Is Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter Up Timer Variable	Argument 2 At Index Integer 32 Literal Integer 32 Variable	Argument 3 Of Table Float Table Integer 32 Table Integer 64 Table
Standard	<i>ls</i>	THIS_READING	Float Variable
Example:	Equal to Table Eleme	nt?	
	<i>At Index</i>	TABLE_INDEX	Integer 32 Variable
	Of Table	TABLE_OF_READINGS	Float Table
OptoScript	OptoScript doesn't use a command; the function is built in. Use the == operator.		
Example:	if (THIS_READING == TABLE_OF_READINGS[TABLE_INDEX]) then		
Notes:	• See "Logical Comm	ands" in Chapter 10 of t	he OptoControl User's Guide.

	 In OptoScript code, the == operator has many uses. For more information on comparison operators in OptoScript code, see Chapter 11 of the OptoControl User's Guide.
	• Use either Greater Than or Equal to Table Element? or Less Than Or Equal To Table Element? when testing floats, integers, or analog values unless an exact match is required.
	• To test for inequality, use either Not Equal to Table Element? or the False exit.
Queue Errors:	32 = Bad table index value—index was negative or greater than the table size.
See Also:	Greater Than Table Element? (page G-109), Less Than Table Element? (page L-5), Not Equal to Table Element? (page N-5), Greater Than or Equal to Table Element? (page G-108), Less Than or Equal to Table Element? (page L-3)

Error?

Controller Condition

Function:	To determine if there is an error in the error queue.
Typical Use:	To determine if further error handling should be performed.
Details:	Evaluates True if there is an error in the error queue, False otherwise.
Arguments:	None.
Standard Example:	Error?
OptoScript Example:	IsErrorPresent() if (IsErrorPresent()) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.
Notes:	 Use Error on I/O Unit? to determine if it is an I/O related error. Use Debug mode to view the error queue for detailed information.
See Also:	Error on I/O Unit? (page E-20)

Error on I/O Unit?

Controller Condition

Function:	To determine if the top error in the error queue is an I/O-related error.
Typical Use:	To determine if further error handling for I/O units should be performed.
Details:	 Evaluates True if the current error in the error queue is an I/O unit error, False otherwise. Queue errors two through 29 are considered I/O unit errors, with 29 being the most common.
Arguments:	None.
Standard Example:	Error on I/O Unit?
OptoScript Example:	<pre>IsErrorOnIoUnit() if (IsErrorOnioUnit()) then</pre>
	This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.
Notes:	Use Caused an I/O Unit Error? to determine which I/O unit caused the error.
Queue Errors:	Use Debug mode to view the error queue for detailed information.
See Also:	Caused an I/O Unit Error? (page C-11), Remove Current Error and Point to Next Error (page R-26), Error? (page E-19)

Ethernet Session Open?

Communication—Network Condition

Function:	To determine if the specified Ethernet session is still online.		
Typical Use:	To determine if the other node associated with the Ethernet session number is still online.		
Details:	Evaluates True if the Ethernet session is online.		
Arguments:	Argument 1 Session Integer 32 Literal Integer 32 Variable		
Standard Example:	Session SESSION_NUMBER Integer 32 Variable Ethernet Session Open?		
OptoScript Example:	IsEnetSessionOpen(Session) if (IsEnetSessionOpen(SESSION_NUMBER)) then This is a function command; it returns a value of true (non-zero) or false (0). The return can be consumed by a control structure (as in the example shown) or by a variable, I/O See Chapter 11 of the OptoControl User's Guide for more information.		
Notes:	An Ethernet session is a logical link (a virtual dedicated cable) between two nodes. sessions total can be concurrently established on the three logical Ethernet ports—8, These three ports use the same Ethernet card.		
Dependencies:	Must first use Open Ethernet Session to establish a session, or Accept Session on T(accept a session initiated by a peer.	CP Port to	
See Also:	Open Ethernet Session (page 0-5)		

Event Occurred?

Event/Reaction Condition

Function:	To determine if a specific event has occurred.		
Typical Use:	To determine which event caused an interrupt.		
Details:	 Evaluates True if the specified event/reaction has occurred, False if it has not. When the event occurs, its event latch is set. It will remain set until cleared with Clear Event Latch. 		
Arguments:	Argument 1 Has Analog Event/Reaction Digital Event/Reaction		
Standard Example:	HasSequence_FinishedAnalog Event/ReactionEvent Occurred?		
OptoScript Example:	HasEventOccurred(<i>Event/Reaction</i>) if (HasEventOccurred(Sequence_Finished)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	 See "Event/Reaction Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. The current state of the event is not relevant to this condition. See Event Occurring? Always use Clear Event Latch after the event has occurred. This allows detection of subsequent events. 		
Dependencies:	 Event/reactions must be named and configured on the I/O unit before they can be referenced. Event/reactions are not supported on local simple I/O units. 		
See Also:	Event Occurring? (page E-23) Clear Event Latch (page C-26), Clear I/O Unit Interrupt (page C-27), Generating Interrupt? (page G-9)		

Event Occurring?

Event/Reaction Condition

Function:	To determine if the criteria for a specific event is currently true.		
Typical Use:	To determine if a specific situation still exists.		
Details:	Evaluates True if the criteria for the specified event are still true, False if the criteria are no longer true.		
Arguments:	Argument 1 Is Analog Event/Reaction Digital Event/Reaction		
Standard Example:	<i>Is</i> Sequence_Finished <i>Analog Event/Reaction</i> Event Occurring?		
OptoScript Example:	IsEventOccurring(<i>Event/Reaction</i>) if (IsEventOccurring(Sequence_Finished)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	 See "Event/Reaction Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. This is an easy way to test for an I/O state pattern. 		
Dependencies:	 Event/reactions must be named and configured on the I/O unit before they can be referenced. Event/reactions are not supported on local simple I/O units. 		
See Also:	Event Occurred? (page E-22)		

Event/Reaction Communication Enabled?

Simulation Condition

Function:	Checks a flag internal to the controller to determine if communication to the specified event/reaction is enabled.
Typical Use:	Primarily used in factory QA testing and simulation.
Details:	Evaluates True if communication is enabled.
Arguments:	Argument 1 Event/Reaction Analog Event/Reaction Digital Event/Reaction
Standard Example:	Event/ReactionER_E_STOP_1Event/Reaction Communication Enabled?
OptoScript Example:	IsEventReactionCommEnabled (<i>Event/Reaction</i>) if (IsEventReactionCommEnabled(ER_E_STOP_1)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.
See Also:	Event/Reaction Group Communication Enabled? (page E-25)

Event/Reaction Group Communication Enabled?

Simulation Condition

-

Function:	Checks a flag internal to the controller to determine if communication to the specified event/reaction group is enabled.
Typical Use:	Primarily used in factory QA testing and simulation.
Details:	Evaluates True if communication is enabled.
Arguments:	Argument 1 E/R Group Event/Reaction Group
Standard Example:	<i>E/R Group</i> ER_E_STOP_GROUP Event/Reaction Group Communication Enabled?
OptoScript Example:	IsEventReactionGroupEnabled (<i>E/R Group</i>) if (IsEventReactionGroupEnabled(ER_E-STOP_GROUP)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.
See Also:	Event/Reaction Communication Enabled? (page E-24)

Ε

Event Scanning Disabled?

Event/Reaction Condition

Function:	To determine if a specific event/reaction is active or not.
Typical Use:	To verify the active/inactive state of a specific event/reaction.
Details:	Evaluates True if the specified event/reaction is not being scanned, False if it is being scanned.
Arguments:	Argument 1 Event/Reaction Analog Event/Reaction Digital Event/Reaction
Standard Example:	Event/Reaction Sequence_Finished Event Scanning Disabled?
OptoScript Example:	<pre>IsEventScanningDisabled(Event/Reaction) if (IsEventScanningDisabled(Sequence_Finished)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the OptoControl User's Guide for more information.</pre>
Dependencies:	 Event/reactions must be named and configured on the I/O unit before they can be referenced. Event/reactions are not supported on local simple I/O units.
Notes:	See "Event/Reaction Commands" in Chapter 10 of the OptoControl User's Guide.
See Also:	Event Scanning Enabled? (page E-27)

Event Scanning Enabled?

Event/Reaction Condition

Function:	To determine if a specific event/reaction is active.
Typical Use:	To verify the active/inactive state of a specific event/reaction.
Details:	Evaluates True if the specified event/reaction is being scanned, False if it's not being scanned.
Arguments:	Argument 1 Event/Reaction Analog Event/Reaction Digital Event/Reaction
Standard Example:	Event/Reaction Sequence_Finished Event Scanning Enabled?
OptoScript Example:	<pre>IsEventScanningEnabled(Event/Reaction) if (IsEventScanningEnabled(Sequence_Finished)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the OptoControl User's Guide for more information.</pre>
Notes:	See "Event/Reaction Commands" in Chapter 10 of the OptoControl User's Guide.
Dependencies:	 Event/reactions must be named and configured on the I/O unit before they can be referenced. Event/reactions are not supported on local simple I/O units.
See Also:	Event Scanning Disabled? (page E-26)

F

Find Character in String

String Action

Function:	Locate a character within a string.				
Typical Use:	When parsing strings to locate delimiters and punctuation characters.				
Details:	 The search is case-sensitive. The search begins at the location specified so that multiple occurrences of the same character can be found. The last parameter will contain an integer specifying the position at which the character is located. Values returned will be from 1 to the string length. 				
Arguments:	Argument 1 Find Integer 32 Literal Integer 32 Variable	<u>Argument 2</u> Start at Index Integer 32 Literal Integer 32 Variable	Argument 3 Of String String Literal String Variable	Argument 4 Put Result in Integer 32 Variable	
Standard	Find Character in S	tring			
Example:	Find Start at Index Of String Put Result in	34 POSITION MSG_RECEIVED POSITION	Integer 32 Litera Integer 32 Variabl String Variable Integer 32 Variabl	le	
OptoScript Example:	FindCharacterInString(<i>Find, Start at Index, Of String</i>) POSITION = FindCharacterInString(34, POSITION, MSG_RECEIVED); This is a function command; it returns the position at which the character is located in the string.				
Notes:	When the 2nd and 4th parameters use the same variable, increment the variable after each find so that the same character won't be found again and again.				
Error Code:	-80 = Specified chara	cter could not be found.			
See Also:	Find Substring in Stri	ng (page F-2)			

Find Substring in String

String Action

Function:	Locate a string of characters (substring) within a string.			
Typical Use:	When parsing strings to locate key words.			
Details:	 Quotes ("") are used in OptoScript code, but not in standard OptoControl code. The search is case-sensitive. The search begins at the location specified so that multiple occurrences of the same substring can be found. The last parameter will contain an integer specifying the position at which the substring starts. Values returned will be from 1 to the string length. 			
Arguments:	Argument 1 Find String Literal String Variable	Argument 2 Start at Index Integer 32 Literal Integer 32 Variable	<u>Argument 3</u> Of String String Literal String Variable	Argument 4 Put Result in Integer 32 Variable
Standard Example:	This example shows th command: Find Substring in Str <i>Find</i> Start at Index Of String Put Result in		arity only; do not use quo String Literal Integer 32 Variable String Variable Integer 32 Variable	tes in the standard
OptoScript Example:	<pre>FindSubstringInString(Find, Start at Index, Of String) POSITION = FindSubstringInString("SHIFT", POSITION, MSG_RECEIVED); This is a function command; it returns the position at which the substring starts within the string. Quotes are required in OptoScript code.</pre>			
Notes:	When <i>Start At Index</i> and <i>Put Result In</i> use the same variable, increment the variable after each find so that the same substring won't be found again and again.			
Error Code:	-81 = Specified substri	ng could not be found.		
See Also:	Find Character in String	g (page F-1)		

Float Valid?

Miscellaneous Condition

Function:	To verify that a float variable contains a valid value.			
Typical Use:	To check float validity after reading a float from an external device, such as a comm handle, a scratch pad location, or an analog point.			
Details:	This command performs a simple test on the float variable to see if it contains a valid IEEE format float number. If the bit pattern of the float value has at least these bits set, 0x7F800000 (011111110000000000000000000000), then it is considered invalid and the command returns a false (0).			
Arguments:	<u>Argument 1</u> Is Float Variable			
Standard	Float Valid?			
Standard Example:	Float Valid? Is	Oil_Pressure	Float Variable	
	<i>ls</i> IsFloatValid if (IsFloatValid This is a function co can be consumed by	<i>Float</i>) d(Oil_Pressure)) then mmand; it returns a value o	f true (non-zero) or false (0). The returned e example shown) or by a variable, I/O poi	
Example: OptoScript	<i>Is</i> IsFloatValid if (IsFloatValid This is a function co can be consumed by See Chapter 11 of th	<i>Float</i>) d(Oil_Pressure)) then ommand; it returns a value o a control structure (as in the he <i>ioControl User's Guide</i> fo	f true (non-zero) or false (0). The returned e example shown) or by a variable, I/O poi	nt, etc.

G

Generate Checksum on String

String Action

Function:	Calculate an eight-bit checksum value.			
Typical Use:	Serial communication that requires checksum error checking.			
Details:	 Checksum type is eight-bit. The <i>Start Value</i> is also known as the "seed." It is usually zero. When calculating the checksum one character at a time (or a group of characters at a time), the <i>Start Value</i> must be the result of the calculation on the previous character(s). The <i>On String</i> can contain as little as one character. 			
Arguments:	Argument 1Argument 2Argument 3Start ValueOn StringPut Result inInteger 32 LiteralString LiteralInteger 32 VariableInteger 32 VariableString Variable			
Standard Example:	Generate Checksum on StringStart Value0Integer 32 LiteralOn StringMSG_TO_SENDString VariablePut Result inPOSITIONInteger 32 Variable			
OptoScript Example:	GenerateChecksumOnString(<i>Start Value, On String</i>) POSITION = GenerateChecksumOnString(0, MSG_TO_SEND); This is a function command; it returns the checksum. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	 Variable (as shown) of by another hear, such as a mathematical expression of a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information. The checksum can be appended to the string by using the following standard commands: "Convert Number to Formatted Hex String" with the length argument set to a value of 2. "Append String to String." The method used to calculate the checksum is: Take the numerical sum of the ASCII numerical representation of each character in the string. Divide the result by 256. The integer remainder is the eight-bit checksum. To calculate the LRC of a string, take the two's complement of the checksum: Generate checksum from 255. This is the one's complement of the checksum. Add one to the result. This is the two's complement of the checksum. 			

Example: For a string containing only the capital letter "A", the checksum is 65. To calculate the LCR, subtract the checksum (65) from 255, which equals 190. Add one to this result, resulting in an LCR of 191.

See Also: Verify Checksum on String (page V-3)

Generate Forward CCITT on String

String Action

Function:	Calculate a 16-bit CRC value.			
Typical Use:	Serial communication that requires CRC error checking.			
Details:	 CRC type is 16-bit forward CCITT. The <i>Start Value</i> is also known as the "seed." It is usually zero or -1. When calculating the CRC one character at a time (or a group of characters at a time), the <i>Start Value</i> must be the result of the calculation on the previous character(s). The <i>On String</i> can contain as little as one character. 			
Arguments:	Argument 1 Start Value Integer 32 Literal Integer 32 Variable	Argument 2 On String String Literal String Variable	Argument 3 Put Result in Integer 32 Variable	
Standard Example:	Generate Forward Start Value On String Put Result in	CCITT on String 0 MSG_TO_SEND POSITION	Integer 32 Literal String Variable Integer 32 Variable	
OptoScript Example:	GenerateForwardCcittOnString(<i>Start Value, On String</i>) POSITION = GenerateForwardCcittOnString(0, MSG_TO_SEND); This is a function command; it returns the forward CCITT. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	The CRC can be appended to the string one character at a time using Append Character to String. For the first character use Bit Shift -8 on the CRC and append the result. For the second character simply append the original CRC value.			
Result Data:	The "Put Result in" a	argument will contain the	e Forward CCITT that was calculated.	
See Also:		CITT on String (page G-6 RC-16 on Table (32 bit) (p), Generate Forward CRC-16 on String (page G-3), page G-8)	

Generate Forward CRC-16 on String

String Action

Function:	Calculate a 16-bit CRC value.			
Typical Use:	Serial communication that requires CRC error checking.			
Details:	 CRC type is 16-bit forward. The <i>Start Value</i> is also known as the "seed." It is usually zero or -1. When calculating the CRC one character at a time (or a group of characters at a time), the <i>Start Value</i> must be the result of the calculation on the previous character(s). The <i>On String</i> can contain as little as one character. 			
Arguments:	<u>Argument 1</u> Start Value Integer 32 Literal Integer 32 Variable	<u>Argument 2</u> On String String Literal String Variable	Argument 3 Put Result in Integer 32 Variable	
Standard	Generate Forward C	RC-16 on String		
Example:	Start Value		Integer 32 Literal	
	On String Put Result in	MSG_TO_SEND POSITION	String Variable Integer 32 Variable	
OptoScript	GenerateForward	lCrc16OnString(S	art Value, On String)	
Example:	<pre>POSITION = GenerateForwardCrc16OnString(0, MSG_TO_SEND);</pre>			
	This is a function command; it returns the forward CRC. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	The CRC can be appended to the string one character at a time using Append Character to String. For the first character use Bit Shift -8 on the CRC and append the result. For the second character simply append the original CRC value.			
See Also:		C-16 on String (page G-7 C-16 on Table (32 bit) (pa), Generate Forward CCITT on String (page G-2), ige G-8)	

G

Generate N Pulses

To output a specified number of pulses of configurable on and off times.				
To drive stepper motor controllers, flash indicator lamps, or increment counters.				
 Generates a digital waveform on the specified digital output channel. <i>On Time</i> specifies the amount of time in seconds that the channel will remain on during each pulse; <i>Off Time</i> specifies the amount of time the channel will remain off. The minimum <i>On Time</i> and <i>Off Time</i> is 0.001 second with a resolution of 0.0001 second, making the maximum frequency 500 Hertz. The maximum <i>On Time</i> and <i>Off Time</i> is 429,496.7000 seconds (4.97 days on, 4.97 days off). Valid range for <i>Number of Pulses</i> is 0 to 2,147,483,647 if an integer is used, 0 to 4,294,967,000 if a float is used. 				
 Not available on SI 	NAP Ethernet brains.			
<u>Argument 1</u> On Time (Seconds) Float Literal Float Variable Integer 32 Literal Integer 32 Variable	<u>Argument 2</u> Off Time (Seconds) Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 3 Number of Pulses Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 4 On Point Digital Output	
Generate N Pulses				
On Time (Seconds) Off Time (Seconds) Number of Pulses On Point	0.250 0.500 Number_of_Pulses DIG_OUTPUT	Float Literal Float Literal Float Variable Digital Output		
GenerateNPulses(On Time (Seconds), Off Time (Seconds), Number of Pulses, On Point) GenerateNPulses(0.250, 0.500, Number_of_Pulses, DIG_OUTPUT); This is a procedure command; it does not return a value.				
 To stop a currently executing pulse train, use Turn Off. Executing a Generate N Pulses command will discontinue any previous Generate N Pulses command. The minimum on or off time is 0.001 seconds; however, the digital output module's minimum turn-on and turn-off times may be greater. Check the specifications for the module to be used. 				
Applies only to outputs	s on digital multifunctior	n I/O units.		
Turn Off (page T-37), S	tart Continuous Square	Wave (page S-54)		
	 To drive stepper motor Generates a digital amount of time in s specifies the amout The minimum On T making the maximut The maximum On T Valid range for Nun 4,294,967,000 if a Not available on SI Argument 1 On Time (Seconds) Float Literal Float Variable Integer 32 Variable Generate N Pulses On Time (Seconds) Off Time (Seconds) Off Time (Seconds) Number of Pulses On Point GenerateNPulses (0) This is a procedure cor To stop a currently Executing a Generate command. The minimum on or turn-on and turn-of used. 	 To drive stepper motor controllers, flash indica Generates a digital waveform on the specifiamount of time in seconds that the channer specifies the amount of time the channel with the channer specifies the amount of time the channel with the	 To drive stepper motor controllers, flash indicator lamps, or increment Generates a digital waveform on the specified digital output channamount of time in seconds that the channel will remain on during especifies the amount of time the channel will remain on during especifies the amount of time the channel will remain on during especifies the amount of time the channel will remain on during especifies the amount of time the channel will remain on during especifies the amount of time the channel will remain on during especifies the amount of time the channel will remain on during especifies the amount of time the channel will remain off. The minimum <i>On Time</i> and <i>Off Time</i> is 0.001 second with a resolut making the maximum frequency 500 Hertz. The maximum <i>On Time</i> and <i>Off Time</i> is 429,496.7000 seconds (4.97 Valid range for <i>Number of Pulses</i> is 0 to 2,147,483,647 if an integer 4,294,967,000 if a float is used. Not available on SNAP Ethernet brains. Argument 1 On Time (Seconds) Float Literal Float Literal Float Literal Float Literal Float Literal Float Variable Integer 32 Literal Integer 32 Literal Integer 32 Variable Benerate N Pulses On Time (Seconds) 0.250 Float Literal Float Literal Float Variable Integer 32 Variable Biologital Output Generate NPulses (0.250, 0.500, Number_of_Pulses, DIG_OUTPUT Digital Output GenerateNPulses (0.250, 0.500, Number_of_Pulses, DIG_OUTPUT Digital Output GenerateNPulses (0.250, 0.500, Number_of_Pulses, DIG_OUTPUT To stop a currently executing pulse train, use Turn Off. Executing a Generate N Pulses command will discontinue any previous and turn-off times may be greater. Check the specifications	

Generate Random Number

Mathematical Action

Function:	To get a random value between zero and one.			
Typical Use:	To generate random delay values for retries when multiple clients are requesting the same resource.			
Details:	Use Seed Random Number before using this command to give the random number generator a random value to start with. Since the sequence of "random" numbers generated for any given seed value is always the same, it is imperative that a random seed value be used to avoid generating the same sequence of numbers every time.			
Arguments:	<u>Argument 1</u> Put in Float Variable			
Standard	Generate Random Number			
Example:	Put in LOTTO_SEED Float Variable			
OptoScript Example:	GenerateRandomNumber() LOTTO_SEED = GenerateRandomNumber(); This is a function command; it returns the random number. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	To get a random Integer between zero and 99, for example, multiply the float value returned by 99.0 and put the result in an integer.			
Dependencies:	Use Seed Random Number first.			
See Also:	Seed Random Number (page S-1)			

Generate Reverse CCITT on String

String Action

Function:	Calculate a 16-bit CRC value.			
Typical Use:	Serial communication that requires CRC error checking.			
Details:	 CRC type is 16-bit reverse CCITT. The <i>Start Value</i> is also known as the "seed." It is usually zero or -1. When calculating the CRC one character at a time (or a group of characters at a time), the <i>Start Value</i> must be the result of the calculation on the previous character(s). The <i>On String</i> can contain as little as one character. 			
Arguments:	<u>Argument 1</u> Start Value Integer 32 Literal Integer 32 Variable	<u>Argument 2</u> On String String Literal String Variable	Argument 3 Put Result in Integer 32 Variable	
Standard Example:	Generate Reverse C Start Value On String Put Result in	CITT on String 0 MSG_TO_SEND POSITION	Integer 32 Literal String Variable	
OptoScript Example:	Put Result inPOSITIONInteger 32 VariableGenerateReverseCcittOnString(Start Value, On String)POSITION = GenerateReversCcittOnString(0, MSG_TO_SEND);This is a function command; it returns the reverse CCITT. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the OptoControl User's Guide for more information.			
Notes:	The CRC can be appended to the string one character at a time using Append Character to String. For the first character use Bit Shift -8 on the CRC and append the result. For the second character simply append the original CRC value.			
See Also:		TT on String (page G-2) G-16 on Table (32 bit) (p	, Generate Reverse CRC-16 on String (page G-7), age G-8)	

Generate Reverse CRC-16 on String

String Action

Function:	Calculate a 16-bit CRC value.			
Typical Use:	Serial communication that requires CRC error checking.			
Details:	 CRC type is 16-bit reverse. The <i>Start Value</i> is also known as the "seed." It is usually zero or -1. When calculating the CRC one character at a time (or a group of characters at a time), the <i>Start Value</i> must be the result of the calculation on the previous character(s). The <i>On String</i> can contain as little as one character. 			
Arguments:	<u>Argument 1</u> Start Value Integer 32 Literal Integer 32 Variable	<u>Argument 2</u> On String String Literal String Variable	Argument 3 Put Result in Integer 32 Variable	
Standard Example:	Generate Reverse C Start Value On String Put Result in	RC-16 on String 0 MSG_TO _SEND POSITION	Integer 32 Literal String Variable Integer 32 Variable	
OptoScript Example:	GenerateReverseCrc16OnString(<i>Start Value, On String</i>) POSITION = GenerateReverseCrc16OnString(0, MSG_TO_SEND); This is a function command; it returns the CRC. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	The CRC can be appended to the string one character at a time using Append Character to String. For the first character use Bit Shift -8 on the CRC and append the result. For the second character simply append the original CRC value.			
See Also:		C-16 on String (page G-3 C-16 on Table (32 bit) (pa), Generate Reverse CCITT on String (page G-6), ge G-8)	

Generate Reverse CRC-16 on Table (32 bit)

Miscellaneous Action

Function: Calculate a 16-bit CBC value. Typical Use: Serial communication that requires CRC error checking. The command is a guick and convenient way to verify the integrity of table data transferrred serially from one controller to another. Details: • CRC type is 16-bit reverse. • The Start Value is also known as the "seed." It is usually zero or -1. The table can contain as little as one element. Arguments: Argument 1 Argument 2 Argument 3 Argument 4 Argument 5 Start Value Table Starting Element Number of Elements Put Result in Float Table Integer 32 Variable Integer 32 Literal Integer 32 Literal Integer 32 Literal Integer 32 Variable Integer 32 Table Integer 32 Variable Integer 32 Variable Standard Generate Reverse CRC-16 on Table (32 bit) Integer 32 Literal Example: Start Value Table VALUES_TO _SEND FloatTable Integer 32 Literal Starting Element 1 31 Number of Elements Integer 32 Literal Put Result in POSITION Integer 32 Variable OptoScript GenerateReverseCrc16OnTable32(Start Value, Table, Starting Element, Number of Example: Elements) POSITION = GenerateReverseCrc16OnTable32(0, VALUES_TO_SEND, 1, 31); This is a function command; it returns the CRC. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the OptoControl User's Guide for more information. Notes: This command is only useful once the data in the table is static. • The easiest way to check data is to make the table one element longer than necessary, then generate the CRC and move its result to the extra table element. The command Transmit Table via Serial Port is typically used to transfer up to 32 table elements at a time, including the CRC value. When the data is received, use this command at the receiving end to generate the CRC again and compare it to the first CRC value. For example, on the controller sending the data: 1. Generate Reverse CRC-16 on Table (32 bit) on table elements 1–31. 2. Use Move to Table Element to move the CRC value to table element 0. 3. Use Transmit Table via Serial Port to send all 32 table elements (0–31). Then, on the controller receiving the data:

- 1. Receive Table via Serial Port.
- 2. Generate Reverse CRC-16 on Table (32 bit) on table elements 1–31.

3. Compare the calculated CRC against the value stored in element 0.

• Remember that the maximum size of the table (including the CRC value) is 32 elements.

See Also: Generate Forward CRC-16 on String (page G-3), Generate Reverse CCITT on String (page G-6), Generate Reverse CRC-16 on String (page G-7), Generate Forward CCITT on String (page G-2)

Generating Interrupt?

Event/Reaction Condition

Function:	To determine if a specific I/O unit is generating an interrupt.			
Typical Use:	In the Interrupt chart, to determine which I/O unit is generating an interrupt when more than one is configured to do so.			
Details:	Evaluates True if the specified I/O unit is generating an interrupt, False if it's not.			
Arguments:	Argument 1 Is B100 Digital Multifunction I/O Unit B200 Analog Multifunction I/O Unit B3000 SNAP Analog B3000 SNAP Digital G4 Analog Multifunction I/O Unit G4 Digital Multifunction I/O Unit HRD Analog Current Output I/O Unit HRD Analog RTD Input I/O Unit HRD Analog Thermocouple/mV Input I/O Unit HRD Analog Voltage Output I/O Unit HRD Analog Voltage Output I/O Unit HRD Analog Voltage/Current Input I/O Unit SNAP Remote Simple Digital			
Standard Example:	<i>ls</i> Generating Inte	OVERTEMP_SENSOR rrupt?	G4 Digital Multifunction I/O Unit	
	Generating Inte IsGenerating if (IsGeneration This is a function can be consumed	rrupt? gInterrupt(<i>I/O Unit</i>) ingInterrupt(OVERTEMP_SENSOF command; it returns a value of true	(non-zero) or false (0). The returned value nple shown) or by a variable, I/O point, etc.	
Example: OptoScript	Generating Inte IsGenerating if (IsGeneration Can be consumed See Chapter 11 of See "Event/Re Use Clear I/O	rrupt? gInterrupt (<i>I/O Unit</i>) ingInterrupt (OVERTEMP_SENSOF command; it returns a value of true by a control structure (as in the exar	(non-zero) or false (0). The returned value nple shown) or by a variable, I/O point, etc. nore information. f the <i>OptoControl User's Guide</i> . termining the interrupt is on.	
Example: OptoScript Example:	Generating Inter IsGenerating if (IsGeneration can be consumed See Chapter 11 of See "Event/Ref Use Clear I/O Then use Even Event/reaction be referenced	rrupt? gInterrupt (<i>I/O Unit</i>) ingInterrupt (OVERTEMP_SENSOF command; it returns a value of true by a control structure (as in the exar f the <i>OptoControl User's Guide</i> for m eaction Commands" in Chapter 10 o Unit Interrupt immediately after det at Occurred? for each event/reaction ms must be named and configured of	(non-zero) or false (0). The returned value nple shown) or by a variable, I/O point, etc. nore information. f the <i>OptoControl User's Guide</i> . termining the interrupt is on. n configured to interrupt. n the I/O unit before they can	

Get & Clear Analog Filtered Value

Function:	To read a digitally filtered input value from a specified analog channel, then set the filtered value to the current value.			
Typical Use:	To restart digital filtering using the current value as the default.			
Details:	 Digital filtering must be activated before using this command by using Set Analog Filter Weight. Digital filtering, if activated, is performed at the I/O unit. The analog input point is sampled 10 times a second with the filtered value stored locally on the I/O unit. 			
	The unfiltered analogNot available on SNA		g standard analog commands.	
Arguments:	From F Analog Input F	Argument 2 Put in ^F loat Variable nteger 32 Variable		
Standard Example:	Get & Clear Analog Fil t From Put in	t ered Value Temp_Sensor Filtered_Temp	Analog Input Float Variable	
OptoScript Example:	GetClearAnalogFilteredValue (<i>From</i>) Filtered_Temp = GetClearAnalogFilteredValue(Temp_Sensor); This is a function command; it returns the analog filtered value. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	 Do not use this command for frequent reads (one per second or faster) since it continually resets the averaging. Use Get Analog Filtered Value instead. To ensure that digital filtering will always be active, store changeable I/O unit values (such as filter weight) in permanent memory at the I/O unit. (You can do so through Debug mode.) 			
Dependencies:	Before using this command, Set Analog Filter Weight must be executed. Otherwise, a value of -32,768 will be returned to indicate an error.			
Result Data:		le installed or with a thern a value of -32,768 to indica	nocouple module that has an open ate an error.	
See Also:	Get Analog Filtered Value	e (page G-30), Set Analog F	ilter Weight (page S-2)	

Get & Clear Analog Maximum Value

Function:	To retrieve the peak value of a specified analog input since its last reading, then reset it to the current value.								
Typical Use:	To capture the peak pressure over a given period of time.								
Details:	 The current value for each channel is read and stored at the I/O unit every seven milliseconds. However, the response time of the input module may be much slower due to smoothing built into the module. Check the specifications for the module to be used if high-speed readings are required. Min and max values are recorded at the I/O unit immediately after the current value is updated. 								
Arguments:	Argument 1 From Analog Input	<u>Argument 2</u> Put in Float Variable Integer 32 Variable							
Standard	Get & Clear Analog	Maximum Value							
Example:	From Put in	Pres_Sensor MAX_KPA	Analog Input Float Variable						
OptoScript Example:	This is a function com returned value can be	arAnalogMaxValue(Pres mand; it returns the maxim consumed by a variable (a	_Sensor); um value of the input since its last reading. The s shown) or by another item, such as a See Chapter 11 of the <i>OptoControl User's Guide</i>						
Notes:	Use this command to	clear the analog max value	before actual readings commence.						
Dependencies:	from the filtered read	•	Veight), min and max value detection is derived every 100 milliseconds. This could reduce the orders of magnitude.						
Result Data:	maximum value wChannels without	 The value returned will be the highest value recorded on this channel since the last time the maximum value was cleared, or since the unit was turned on. Channels without a module installed or with a thermocouple module that has an open thermocouple will return a value of -32,768 to indicate an error. 							
See Also:	Get & Clear Analog N Analog Filter Weight (Get Analog Minimum Value (page G-33), Set						

Get & Clear Analog Minimum Value

Function:	To retrieve the lowest value of a specified analog input since its last reading, then reset it to the current value.								
Typical Use:	To capture the lowest pressure over a given period of time.								
Details:	 The current value for each channel is read and stored at the I/O unit every seven milliseconds. However, the response time of the input module may be much slower due to smoothing built into the module. Check the specifications for the module to be used if high-speed readings are required. Min and max values are recorded at the I/O unit immediately after the current value is updated. 								
Arguments:	<u>Argument 1</u> From Analog Input	<u>Argument 2</u> Put in Float Variable Integer 32 Variable							
Standard	Get & Clear Analog								
Example:	From Put in	PRES_SENSOR MIN_KPA	Analog Input Float Variable						
OptoScript Example:	This is a function con returned value can be	arAnalogMinValue(Pres nmand; it returns the minimu e consumed by a variable (a sion or a control structure. S	_Sensor); um value of the input since its last reading. The s shown) or by another item, such as a See Chapter 11 of the <i>OptoControl User's Guide</i>						
Notes:	Use this command to	clear the analog min value	before actual readings commence.						
Dependencies:	from the filtered read		Weight), min and max value detection is derived every 100 milliseconds. This could reduce the orders of magnitude.						
Result Data:	was reset or sinceChannels without	 The value returned will be the lowest value recorded since the last time the minimum value was reset or since the unit was turned on. Channels without a module installed or with a thermocouple module that has an open thermocouple will return a value of -32,768 to indicate an error. 							
See Also:	Get & Clear Analog N Analog Filter Weight		, Get Analog Maximum Value (page G-32), Set						

Get & Clear Analog Totalizer Value

Function:	To read and clear the totalized (integrated) value of a specified analog input.								
Typical Use:	To capture a flow total that has been accumulating at the I/O unit before it reaches its maximum value.								
Details:	 Totalizing is performed at the I/O unit by sampling the input point and storing the total value locally on the I/O unit. This command reads the current total, then clears it to zero. The sample rate is set using the Set Analog Totalizer Rate Command. Totalizing will be bidirectional if the input range is bidirectional, such as -10 to +10. Totalizing will stop when the total reaches either limit. Totalizing will resume after using Get & Clear Analog Totalizer Value. Totalizing will stop when an input channel is too far under range. Totalizing will resume when the input signal is back within range. Not available on SNAP Ethernet brains. 								
Arguments:	Argument 1 From Analog Input	<u>Argument 2</u> Put in Float Variable Integer 32 Variable							
Standard Example:	Get & Clear Analog 1 From Put in	Fotalizer Value Flow_Rate Total_Barrels	Analog Input Float Variable						
OptoScript Example:	Total_Barrels = Ge This is a function comm can be consumed by a v	and; it returns the totaliz ariable (as shown) or by a	om) zerValue(Flow_Rate); er value for the analog input. The return another item, such as a mathematical ex toControl User's Guide for more informa	pression					
Notes:	 Before using this command, use Set Analog Totalizer Rate once to establish the sampling rate and start the totalizer. Use this command to clear the total before actual readings start. Use Get Analog Totalizer Value periodically to simply "watch" the total. When it exceeds 30,000, use Get & Clear Analog Totalizer Value to capture the total to a float variable and reset it to zero. Do not use this command frequently when the total is a small value. Doing so may degrade the cumulative accuracy. 								
Dependencies:	Before using this comm -32,768 will be returne	0	er Rate must be executed. Otherwise, a	value of					
Result Data:		will be an integer from -3 module installed will ret	32,768 to 32,767. turn a value of -32,768 to indicate an er	ror.					
See Also:	Get Analog Totalizer Va	alue (page G-36), , Set Ar	alog Totalizer Rate (page S-6)						

Get & Clear Counter

Function:	To read and clear a digital input counter value.									
Typical Use:	To count pulses from turbine flow meters, magnetic pickups, encoders, proximity switches, etc.									
Details:	 Reads the current value of a digital input counter and places it in the <i>Put In</i> parameter. Sets the counter at the I/O unit to zero. Does not stop the counter from continuing to count. Valid range is 0 to 4,294,967,296 counts. 									
Arguments:	Argument 1 From Point Counter	<u>Argument 2</u> Put in Float Variable Integer 32 Variable								
Standard	Get & Clear Counter									
Example:	From Point Put in	Bottle_Counter Number_of_Bottles	<i>Counter Integer 32 Variable</i>							
OptoScript Example:	This is a function comm can be consumed by a v	= GetClearCounter(B and; it returns the counter ariable (as shown) or by a	ottle_Counter); value from the digital input. The returned value nother item, such as a mathematical expression <i>oControl User's Guide</i> for more information.							
Notes:	turn-on and turn-off	times. Check the specific integers can only count u	n operate is limited by the input module's cations for the module to be used. p to 2,147,483,647, use a float to hold the							
Dependencies:		•	this command for the first time. unter feature on digital multifunction I/O units.							
See Also:	Get & Clear Counter (pa Counter (page C-25)	age G-14), Start Counter (page S-55), Stop Counter (page S-65), Clear							

Get & Clear Digital I/O Unit Latches

I/O Unit Action

Function:	To read all on and off latches (as well as the state of all points) on a digital I/O unit and optionally
	to clear latches.

Typical Use: To read and clear all point states and all latches in a bank, instead of individually.

- **Details:** Reads the states of all points and the states of all on-latches and off-latches at once. The command has no effect on output points.
 - Off-latches detect on-off-on input transitions; on-latches detect off-on-off transitions. These
 quick transitions occur too fast for the controller to detect otherwise, since they are
 processed by the I/O unit.
 - Argument 5 determines which latches are cleared, as follows:
 - 0 = No latches cleared
 - 1 = All on-latches cleared
 - 2 = AII off-latches cleared
 - 3 = Both on- and off-latches cleared

Arguments:	<u>Argument 1</u>	<u>Argument 2</u>	Argument 3	Argument 4
	From	State	On-Latch	Off-Latch
	B100 Digital Multifunction I/O Unit	Integer 32 Variable	Integer 32 Variable	Integer 32 Variable
	B3000 SNAP Digital			
	B3000 SNAP Mixed I/O			
	G4 Digital Local Simple I/O Unit			
	G4 Digital Multifunction I/O Unit			
	G4 Digital Remote Simple I/O Unit			
	SNAP Remote Simple Digital			

Argument 5

Clear Flag Integer 32 Literal Integer 32 Variable

Arguments 2, 3, and 4 are returned as 32-bit masks. If the point or latch is on, a 1 appears in the respective bit. If the point or latch is off, a 0 appears. For example:

	Point Number	31	30	29	28	27	26	25	24	\rightarrow	7	6	5	4	3	2	1	0
Bit	Binary	0	1	1	0	1	1	0	0	\rightarrow	0	1	0	0	0	0	1	0
mask	Hex		6	6			()		\rightarrow		4	4			2	2	

To save space, this example shows only the first eight points and the last eight points. You can see that the points (or latches) 1, 6, 26, 27, 29, and 30 are on.

Standard Get & Clear Digital I/O Unit Latches

Example:

From	I/O_Unit_A	B3000 SNAP Mixed I/O
State	Unit_A_State	Integer 32 Variable
On-Latch	Unit_A_On_Latches	Integer 32 Variable
Off-Latch	Unit_A_Off_Latches	Integer 32 Variable
Clear Flag	3	Integer 32 Literal

OptoScript	GetClearDigitalIoUnitLatches(From, State, On-Latch, Off-Latch, Clear Flag)
Example:	GetClearDigitalIoUnitLatches(I/O_Unit_A, Unit_A_State, Unit_A_On_Latches, Unit_A_Off_Latches, 3);
	This is a procedure command; it does not return a value. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.
Notes:	The ability of the I/O unit to detect fast input transitions is limited by the input module's turn-on and turn-off times. Check the specifications for the module to be used.
Dependencies:	Applies only to inputs on SNAP, digital multifunction, and remote simple I/O units.
See Also:	Get Off-Latch (page G-72), Clear Off-Latch (page C-28), Clear All Latches (page C-24), Get & Clear Digital-64 I/O Unit Latches (page G-16), Get & Clear Simple-64 I/O Unit Latches (page G-22)

Get & Clear Digital-64 I/O Unit Latches

I/O Unit Action

Function:	To read all on and off latches (as well as the state of all points) on a digital 64 I/O unit (such as an I/O unit with a SNAP-ENET-D64 brain) and optionally to clear latches.								
Typical Use:	To read and clear all point states	To read and clear all point states and all latches in a bank, instead of individually.							
Details:	 Reads the states of all points command has no effect on of Off-latches detect on-off-on a quick transitions occur too fa processed by the I/O unit. Argument 5 determines white 0 = No latches cleared 1 = All on-latches cleared 2 = All off-latches cleared 3 = Both on- and off-latches 	utput points. input transitions; on ast for the controller ch latches are cleare	-latches detect off-or to detect otherwise,	n-off transitions. These					
Arguments:	Argument 1 From SNAP Digital 64 Argument 5 Clear Flag Integer 32 Literal	Argument 2 State Integer 64 Variable	Argument 3 On-Latch Integer 64 Variable	Argument 4 Off-Latch Integer 64 Variable					

Integer 32 Variable

Arguments 2, 3, and 4 are returned as 64-bit masks. If the point or latch is on, a 1 appears in the respective bit. If the point or latch is off, a 0 appears. For example:

	Point Number	63	62	61	60	59	58	57	56	\rightarrow	7	6	5	4	3	2	1	0
Bit	Binary	0	1	1	0	1	1	0	0	\rightarrow	0	1	0	0	0	0	1	0
mask	Hex		6	6			C)		\rightarrow		4	4			2	2	

To save space, this example shows only the first eight points and the last eight points. You can see that the points (or latches) 1, 6, 58, 59, 61, and 62 are on.

Standard	Get & Clear Digital	-64 I/O Unit Latches						
Example:	From	I/O_Unit_A	SNAP Digital 64					
	State	Unit_A_State	Integer 64 Variable					
	On-Latch	Unit_A_On_Latches	Integer 64 Variable					
	Off-Latch	Unit_A_Off_Latches	Integer 64 Variable					
	Clear Flag	3	Integer 64 Literal					
OptoScript	_		From, State, On-Latch, Off-La	0				
Example:	GetClearDigital64IoUnitLatches(I/O_Unit_A, Unit_A_State, Unit_A_On_Latches, Unit_A_Off_Latches, 3);							
	This is a procedure command; it does not return a value. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.							
Notes:	, · · ·	unit to detect fast input tran neck the specifications for t	nsitions is limited by the inpur he module to be used.	t module's turn-on				
See Also:			C-28), Clear All Latches (page [•] Simple-64 I/O Unit Latches (

Get & Clear Event Latches

Event/Reaction Action

Function:	Gets and clears all event	latches in the specified group.
Typical Use:	To get and clear all event separate command for ea	ach one.
Details:	all related event latchThe value returned is	event/reaction groups, each containing as many as 16 event latches. If hes are in the same group, this command could be quite useful. an integer with the lower 16 bits representing the 16 latches in the has a value greater than zero, one or more latches are set.
Arguments:	Event/Reaction Group	Argument 2 Put in Integer 32 Variable
Standard Example:	Get & Clear Event Latc Event/Reaction Group El Put in (
OptoScript Example:	This is a function comman group, in the form of an ir value can be consumed b	ches (<i>E/R Group</i>) = GetClearEventLatches(ER_E_STOP_GROUP_A); and; it returns the status of all 16 event latches in the event/reaction integer with the lower 16 bits representing the latches. The returned by a variable (as shown) or by another item, such as a mathematical 11 of the <i>OptoControl User's Guide</i> for more information.
Notes:	Bit Test could be used to	test each of the lower 16 bits numbered 0–15.
See Also:	Get Event Latches (page (G-55)

Get & Clear Off-Latch

Digital Point Action

Details:

Function: To read and re-arm a high-speed off-latch associated with a digital input.

Typical Use: To ensure detection of an extremely brief on-to-off transition of a digital input.

- Reads and re-arms the off-latch of a single digital input.
 - The next time the input channel changes from on to off, the off-latch will be set.
 - Off-latches detect on-off-on input transitions that would otherwise occur too fast for the controller to detect, since they are processed by the digital multifunction or remote simple I/O units.
 - If *Argument 2* is a digital output and the latch is not set, the output will turn off. If the latch is set, the output will turn on.

Arguments:	Argument 1 From Point Digital Input	Argument 2 Put in Digital Output Float Variable Integer 32 Variable	
Standard	Get & Clear Off-Latcl	ı	
Example:	From Point Put in	BUTTON_3_LATCH ALARM_HORN	Digital Input Digital Output
OptoScript Example:	This is a function comm the off latch has been s	earOffLatch(BUTTON_3_L nand; it returns a value of true set. The returned value can be variable, control structure, e	e (non-zero) or false (0) indicating whether e consumed by a digital output (as in the tc. See Chapter 11 of the <i>OptoControl User's</i>
Notes:		it to detect fast input transiti ck the specifications for the r	ions is limited by the input module's turn-on module to be used.
Dependencies:	Applies only to inputs of	on digital multifunction and re	emote simple I/O units.
See Also:	Get Off-Latch (page G-7	72), Clear Off-Latch (page C-2	8), Clear All Latches (page C-24)

Get & Clear On-Latch

Function:	To read and re-arm a hi	gh-speed on-latch associ	ated with a digital input.								
Typical Use:	To ensure detection of a	an extremely brief off-to-	on transition of a digital input.								
Details:	 The next time the in On-latches detect of controller to detect, I/O units. The value read is place 	 On-latches detect off-on-off input transitions that would otherwise occur too fast for the controller to detect, since they are processed by the remote simple digital multifunction I/O units. The value read is placed in the argument specified by the <i>Put In</i> parameter. If the latch is not set, the argument will contain the value 0 (False). If the latch is set, the argument will be set 									
Arguments:	<u>Argument 1</u> From Point Digital Input	<u>Argument 2</u> Put in Digital Output Float Variable Integer 32 Variable									
Standard Example:	Get & Clear On-Latch From Point Put in	E_STOP_BUTTON LATCH_VAR	Digital Input Integer 32 Variable								
OptoScript Example:	This is a function comm the on latch has been so	arOffLatch(E_STOP_B nand; it returns a value of et. The returned value ca utput, control structure, e	UTTON); true (non-zero) or false (0) indicating whether n be consumed by a variable (as in the example etc. See Chapter 11 of the <i>OptoControl User's</i>								
Notes:	•	it to detect fast input tran ck the specifications for t	nsitions is limited by the input module's turn-on he module to be used.								
Dependencies:	Applies only to inputs c multifunction I/O units.	onfigured with the on-lat	ch feature on remote simple and digital								
See Also:	Get On-Latch (page G-7	6), Clear On-Latch (page	C-29), Clear All Latches (page C-24)								

Get & Clear Quadrature Counter

Digital Point Action

Function: To read and clear a quadrature counter value. Typical Use: To read incremental encoders for positional or velocity measurement. Details: Reads the current value of a guadrature counter and places it in the Put In parameter. Resets the counter at the I/O unit to zero. Does not stop the guadrature counter from continuing to count. Valid range is -2,147,483,648 to 2,147,483,647 counts. A positive value indicates forward movement (phase B leads phase A), and a negative value indicates reverse movement (phase A leads phase B). A quadrature counter occupies two adjacent channels. Input module pairs specifically made for quadrature counting must be used. The first channel must be an even channel number on the digital multifunction I/O unit. For example, positions 0 and 1, 4 and 5 are valid, but 1 and 2.3 and 4 are not. Arguments: Argument 1 Argument 2 From Point Put in Quadrature Counter Float Variable Integer 32 Variable Standard **Get & Clear Quadrature Counter** From Point Example: ENCODER 1 Quadrature Counter Put in TABLE POSITION Integer 32 Variable OptoScript GetClearQuadratureCounter(From Point) Example: TABLE_POSITION = GetClearQuadratureCounter(ENCODER_1); This is a function command; it returns the current value of the quadrature counter. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the OptoControl User's Guide for more information. Notes: The maximum encoder RPM will be related to the number of pulses per revolution that the encoder provides. Max Encoder RPM = (750,000 Pulses per Minute) / (Encoder Pulses [or lines] per Revolution). **Dependencies:** Always use Start Quadrature Counter once before using this command for the first time. • Applies only to input channels configured with the quadrature feature on digital multifunction I/O units. See Also: Get Quadrature Counter (page G-95), Start Quadrature Counter (page S-61), Stop Quadrature Counter (page S-67), Clear Quadrature Counter (page C-32)

Get & Clear Simple-64 I/O Unit Latches

I/O Unit Action

- **Function:** To read all on and off latches (as well as the state of all points) on a SNAP Simple I/O unit and optionally to clear latches.
- Typical Use: To read and clear all point states and all latches in a bank, instead of individually.
 - **Details:** Reads the states of all points and the states of all on-latches and off-latches at once. The command has no effect on output points.
 - Off-latches detect on-off-on input transitions; on-latches detect off-on-off transitions. These
 quick transitions occur too fast for the controller to detect otherwise, since they are
 processed by the I/O unit.
 - Argument 5 determines which latches are cleared, as follows:
 - 0 = No latches cleared
 - 1 = All on-latches cleared
 - 2 = All off-latches cleared
 - 3 = Both on- and off-latches cleared

Arguments:	<u>Argument 1</u>	<u>Argument 2</u>	<u>Argument 3</u>	<u>Argument 4</u>
	From	State	On-Latch	Off-Latch
	SNAP Simple 64	Integer 64 Variable	Integer 64 Variable	Integer 64 Variable
	Argument 5			

Argument 5

Clear Flag Integer 32 Literal Integer 32 Variable

Arguments 2, 3, and *4* are returned as 64-bit masks. If the point or latch is on, a 1 appears in the respective bit. If the point or latch is off, a 0 appears. For example:

	Point Number	63	62	61	60	59	58	57	56	\rightarrow	7	6	5	4	3	2	1	0
Bit	Binary	0	1	1	0	1	1	0	0	\rightarrow	0	1	0	0	0	0	1	0
mask	Hex		6	6		С)				4	4			2	2	

To save space, this example shows only the first eight points and the last eight points. You can see that the points (or latches) 1, 6, 58, 59, 61, and 62 are on.

Standard	Get & Clear Simp	le-64 I/O Unit Latches	
Example:	From	I/O_Unit_A	SNAP Simple 64
	State	Unit_A_State	Integer 64 Variable
	On-Latch	Unit_A_On_Latches	Integer 64 Variable
	Off-Latch	Unit_A_Off_Latches	Integer 64 Variable
	Clear Flag	3	Integer 32 Literal
OptoScript	GetClearSimpl	e64IoUnitLatches(Free	om, State, On-Latch, Off-Latch, Clear Flag)
Example:	GetCle	earSimple64IoUnitLatche	s(I/O_Unit_A, Unit_A_State,

Unit_A_On_Latches, Unit_A_Off_Latches, 3);

This is a procedure command; it does not return a value. See Chapter 11 of the *OptoControl User's Guide* for more information.

Notes: The ability of the I/O unit to detect fast input transitions is limited by the input module's turn-on and turn-off times. Check the specifications for the module to be used.

See Also: Get Off-Latch (page G-72), Clear Off-Latch (page C-28), Clear All Latches (page C-24), Get & Clear Digital-64 I/O Unit Latches (page G-16), Get & Clear Digital I/O Unit Latches (page G-15)

Get & Restart Off-Pulse Measurement

Function:	To read and clear the o	ff-time duration of a digital i	nput that has had an on-off-on transition.			
Typical Use:	To shut down or proces	s interlocking where a mome	entary pulse of a certain length is required.			
Details:	 Gets the duration of the first complete off-pulse applied to the digital input. Restarts the off-pulse measurement after reading the current value. Measurement starts on the first on-to-off transition and stops on the first off-to-on transition. Returns a float value representing seconds with a resolution of 100 microseconds. Maximum duration is 4.97 days. If used while a measurement is in progress, the measurement is terminated, the data is returned, and a new off-pulse measurement is started. Not available on SNAP Ethernet brains. 					
Arguments:	Argument 1 From Point Off Pulse	Argument 2 Put in Float Variable Integer 32 Variable				
Standard Example:	Get & Restart Off-Pu From Point Put in	se Measurement STANDBY_SWITCH OFF_TIME	Off Pulse Float Variable			
OptoScript Example:	OFF_TIME = GetRest This is a function comm value can be consumed	l by a variable (as shown) or				
Notes:	measurement has oThe accuracy of the	ccurred.	us first to see if a complete off-pulse the input module's turn-on and turn-off to be used.			

Dependencies: Applies only to inputs configured with the off-pulse measurement feature on digital multifunction I/O units.

See Also: Get Off-Pulse Measurement (page G-73), Get Off-Pulse Measurement Complete Status (page G-74)

Get & Restart Off-Time Totalizer

Function:	To read digital inpu	t total off time and restart.							
Typical Use:	To accumulate tota	l off time of a device to possibly indicate down-time.							
Details:	Returns a floatResets the totaMaximum durate	mulated off time of a digital input since it was last reset. representing seconds with a resolution of 100 microseconds. I to zero after execution. tion is 4.97 days. n SNAP Ethernet brains.							
Arguments:	Argument 1 From Point Off Totalizer	Argument 2 Put in Float Variable Integer 32 Variable							
Standard Example:	Get & Restart Off From Point Put in	-Time Totalizer Power_Status Off Totalizer System_Down_Time Integer 32 Variable							
OptoScript Example:	System_Down_Tin This is a function c can be consumed b	ETimeTotalizer(From Point) me = GetRestartOffTimeTotalizer(Power_Status); ommand; it returns the total off-time of the digital input. The returned value y a variable (as shown) or by another item, such as a mathematical expression re. See Chapter 11 of the OptoControl User's Guide for more information.							
Notes:	times. Check th	 The accuracy of the value returned is limited by the input module's turn-on and turn-off times. Check the specifications for the module to be used. Use Get Off-Time Totalizer to read the totalized value without resetting it. 							
Dependencies:	Applies only to inp	uts configured with the totalize-off feature on digital multifunction I/O units.							
See Also:	Get Off-Time Totali	zer (page G-75)							

Get & Restart On-Pulse Measurement

Function:	To read and clear the on-time duration of a digital input that has had an off-on-off transition.							
Typical Use:	To shut down or proc	ess interlocking where a m	omentary pulse of a certain leng	h is required.				
Details:	 Restarts the on-p Measurement statransition. Returns a float va Maximum duration If used while a mareturned, and a northered statement in the statement is statement in the statement in the statement is statement in the statement in the statement is statement in the statement in the statement in the statement is statement in the statement in the statement in the statement is statement in the statement in the statement in the statement is statement in the statement in the statement in the statement in the statement is statement in the statement in the statement in the statement in the statement is statement in the statemen	ulse measurement after rea arts on the first off-to-on tra alue representing seconds v on is 4.97 days.	ansition and stops on the first on- with a resolution of 100 microsec the measurement is terminated,	onds.				
Arguments:	Argument 1 From Point Off Pulse	<u>Argument 2</u> Put in Float Variable Integer 32 Variable						
Standard		Pulse Measurement						
Example:	From Point Put in	Standby_Switch On_Time	On Pulse Float Variable					
OptoScript Example:	On_Time = GetRes This is a function cor be consumed by a va	riable (as shown) or by ano		l expression or				
Notes:	measurement hasThe accuracy of t	s occurred.	tatus first to see if a complete or I by the input module's turn-on an Ile to be used.					
Dependencies:	Applies only to inputs I/O units.	s configured with the on-pul	se measurement feature on digita	Imultifunction				
See Also:	Get On-Pulse Measu G-78)	rement (page G-77), Get Or	n-Pulse Measurement Complete S	tatus (page				

Get & Restart On-Time Totalizer

Function:	To read digital input	total on time and restart.	
Typical Use:	To accumulate total	on time of a device.	
Details:	 Returns a float re Resets the total t Maximum duration 	epresenting seconds with a co zero after execution.	input since it was last reset. resolution of 100 microseconds.
Arguments:	Argument 1 From Point On Totalizer	Argument 2 Put in Float Variable Integer 32 Variable	
Standard Example:	Get & Restart On-1 From Point Put in	Time Totalizer Circ_Motor_Pwr Motor_Runtime	On Totalize Integer 32 Variable
OptoScript Example:	Motor_Runtime = This is a function cor can be consumed by	mmand; it returns the total a variable (as shown) or by a	<i>oint</i>) lizer(Circ_Motor_Pwr); on-time of the digital input. The returned value another item, such as a mathematical expression <i>btoControl User's Guide</i> for more information.
Notes:	times. Check the	specifications for the modu	d by the input module's turn-on and turn-off ule to be used. zed value without resetting it.
Dependencies:	Applies only to input I/O units.	s configured with the total	ize-on feature on digital multifunction
See Also:	Get On-Time Totalize	r (page G-79)	

Get & Restart Period

Function:	To read and clear the ela	apsed time during an on-of	f-on or an off-on-off transition of a digital input.
Typical Use:	To measure the period o	of a slow shaft rotation.	
Details:	 Put In parameter. Measurement starts next transition of the Restarts the period in 	s on the first transition (eit e same type (one complet measurement after readin esenting seconds with a re is 4.97 days.	•
Arguments:	Argument 1 From Point Period	Argument 2 Put in Float Variable Integer 32 Variable	
Standard Example:	Get & Restart Period From Point Put in	SHAFT_INPUT SHAFT_CYCLE	Period Integer 32 Variable
OptoScript Example:	This is a function comm variable (as shown) or b	estartPeriod(SHAFT_I and; it returns the period.	The returned value can be consumed by a nathematical expression or a control structure.
Notes:	This command measThe accuracy of the	ld be used to start the per sures the first complete pe value returned is limited l ecifications for the module	eriod only and restarts. by the input module's turn-on and turn-off
Dependencies:	Applies only to inputs c	onfigured with the period	feature on digital multifunction I/O units.
See Also:	Get Period (page G-80)		

Get Active Interrupt Mask

Communication—Serial Action

- **Function:** To determine on which port(s) the I/O unit that generated the interrupt is located.
- **Typical Use:** To reduce the number of I/O units that must be polled to determine which I/O unit generated the interrupt.
 - **Details:** Returns a bitmask of the active interrupts.
- Arguments: <u>Argument 1</u> Put in Integer 32 Variable

StandardGet Active Interrupt MaskExample:Put inINTERRUPT PO

Put in INTERRUPT_PORT_MASK *Integer 32 Variable* The effect of this is illustrated below:

	Port Number	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Interrupt_port	Binary	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	0
_mask	Hex		C)			()			()			6	6	

In this example, I/O units on controller COM ports 1 and 2 are generating interrupts.

OptoScript GetActiveInterruptMask()

Example: Interrupt_Port_Mask = GetActiveInterruptMask();

This is a function command; it returns a bitmask of the active interrupts. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression. See Chapter 11 of the OptoControl User's Guide for more information.

Notes:

- Use Bit Test to examine individual bits.
 - Use Generating Interrupt? to determine if a specified I/O unit has generated an interrupt.
- See Also: Interrupt on PortO? (page I-4), Interrupt on Port1? (page I-4), Interrupt on Port2? (page I-5), Interrupt on Port3? (page I-6), Interrupt on Port6? (page I-6), Generating Interrupt? (page G-9), Event Occurred? (page E-22), Clear I/O Unit Interrupt (page C-27), Clear Event Latch (page C-26)

G

Get Address of I/O Unit Causing Current Error

Controller Action

Function:	To return the address of the I/O unit that failed to respond if the top queue error is a 29.			
Typical Uses:	 Within an error handler, to log the date and time of a timeout error and the name of the I/O unit that failed to respond. Within an error handler, to alert an operator as to which I/O units are offline. 			
Details:	The controller generates a queue error 29 (timeout) whenever an I/O unit does not respond. This command can be used to determine the address of the I/O unit that failed to respond.			
Arguments:	<u>Argument 1</u> Put in Integer 32 Variable			
Standard Example:	Get Address of I/O Unit Causing Current Error Put in IO_UNIT_ADDR Integer 32 Variable			
OptoScript Example:	GetAddressOfIoUnitCausingCurrentError() IO_UNIT_ADDR = GetAddressOfIoUnitCausingCurrentError(); This is a function command; it returns the address of the I/O unit causing the top error in the error queue. The returned value can be consumed by a variable (as shown) or by another item, such as a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	 This command is typically used in an error handling chart. In a system with many I/O units, this command can pinpoint exactly which I/O units are not responding. The result can be put in an integer table or appended to an error message string for display on an HMI screen. Always use Error on I/O Unit? to determine if the top error in the error queue is an I/O unit error before using this command. Always use Remove Current Error and Point to Next Error after using this command. 			
Dependencies:	For this command to have any effect, the top error in the queue must be a 29.			
See Also:	Get Port of I/O Unit Causing Current Error (page G-92), Error on I/O Unit? (page E-20), Remove Current Error and Point to Next Error (page R-26)			

Get Analog Filtered Value

Function:	To read the digitally filtered input value of a specified analog channel.			
Typical Use:	To smooth noisy or erratic signals.			
Details:	 Digital filtering must be activated before using this command by using Set Analog Filter Weight. Digital filtering, if activated, is performed at the I/O unit. The analog input point is sampled 10 times a second with the filtered value stored locally on the I/O unit. The unfiltered analog input is still available using standard analog commands. Not available on SNAP Ethernet brains. 			
Arguments:	Argument 1 From Analog Input	Argument 2 Put in Float Variable Integer 32 Variable		
Standard Example:	Get Analog Filtered From Put in	I Value TEMP_SENSOR FILTERED_TEMP	Analog Input Float Variable	
OptoScript Example:	GetAnalogFilteredValue (<i>From</i>) FILTERED_TEMP = GetAnalogFilteredValue(TEMP_SENSOR); This is a function command; it returns the filtered value of the analog input. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	 Use Set Analog Filter Weight to restart filtering after a value of -32,768 is returned. To ensure that digital filtering will always be active, store changeable I/O unit values (such as filter weight) in permanent memory at the I/O unit. (You can do so through Debug mode.) 			
Dependencies:	Before using this command, Set Analog Filter Weight must be issued. Otherwise, a value of -32,768 will be returned to indicate an error.			
Result Data:	Channels without a module installed or with a thermocouple module that has an open thermocouple will return a value of -32,768 to indicate an error.			
See Also:	Get & Clear Analog Filtered Value (page G-10), Set Analog Filter Weight (page S-2)			

Get Analog Lower Clamp

Function:	To read the lower clamp value for an analog point.			
Typical Use:	To make sure an out-of-range value is not sent to an analog output point.			
Details:	 This command reads the clamp values that were set when you configured the output point. This command applies to SNAP analog output modules only. Other module families do not use clamping because modules with narrower ranges can be purchased. If no clamping has been applied to the point, then a 0.0 is returned. If scaling has also been applied to the point, the clamp value is returned as a scaled value. 			
Arguments:	Argument 1 From Analog Output	Argument 2 Put in Float Variable Integer 32 Variable		
Standard	Get Analog Lower Clamp			
Example:	From Put in	Variable_Pump Pump_Lower_Clamp	Analog Output Float Variable	
OptoScript	GetAnalogLowerClamp(From)			
Example:	<pre>Pump_Lower_Clamp = GetAnalogLowerClamp(Variable_Pump);</pre>			
	This is a function command; it returns the lower clamp value for the analog output. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
See Also:	Get Analog Upper Clamp (page G-37),			

Get Analog Maximum Value

Function:	To retrieve the peak value of a specified analog input since its last reading.			
Typical Use:	To capture the peak pressure over a given period of time.			
Details:	 The current value for each channel is read and stored at the I/O unit every seven milliseconds. However, the response time of the input module may be much slower due to smoothing built into the module. Check the specifications for the module to be used if high-speed readings are required. Min and max values are recorded at the I/O unit immediately after the current value is updated. 			
Arguments:	<u>Argument 1</u> From Analog Input	Argument 2 Put in Float Variable Integer 32 Variable		
Standard Example:	Get Analog Maximur From Put in	n Value PRES_SENSOR MAX_KPA	Analog Input Float Variable	
OptoScript Example:	GetAnalogMaxValue (<i>From</i>) MAX_KPA = GetAnalogMaxValue(PRES_SENSOR); This is a function command; it returns the maximum value of the analog input. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	Use Get & Clear Analog Maximum Value to clear the max value before actual readings commence.			
Dependencies:	If digital filtering is active (see Set Analog Filter Weight), min and max value detection is derived from the filtered reading, which is only updated every 100 milliseconds. This could reduce the ability to capture min and max values by several orders of magnitude.			
Result Data:	 The value returned will be the highest value recorded on this channel since the last time the maximum value was cleared, or since the unit was turned on. Channels without a module installed or with a thermocouple module that has an open thermocouple will return a value of -32,768 to indicate an error. 			
See Also:	Get & Clear Analog Maximum Value (page G-11), Get & Clear Analog Minimum Value (page G-12), Get Analog Minimum Value (page G-33)			

Get Analog Minimum Value

Function:	To retrieve the lowest value of a specified analog input since its last reading.			
Typical Use:	To capture the lowest pressure over a given period of time.			
Details:	 The current value for each channel is read and stored at the I/O unit every seven milliseconds. However, the response time of the input module may be much slower due to smoothing built into the module. Check the specifications for the module to be used if high-speed readings are required. Min and max values are recorded at the I/O unit immediately after the current value is updated. 			
Arguments:	<u>Argument 1</u> From Analog Input	Argument 2 Put in Float Variable Integer 32 Variable		
Standard	Get Analog Minim	um Value		
Example:	From	PRES_SENSOR	Analog Input	
	Put in	MIN_KPA	Float Variable	
OptoScript	GetAnalogMinVa			
Example:	<pre>MIN_KPA = GetAnalogMinValue(PRES_SENSOR); This is a function command; it returns the minimum value of the analog input. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the OptoControl User's Guide for more information.</pre>			
Notes:	Use Get & Clear Ana	log Minimum Value to clear	the min value before actual readings commence.	
Dependencies:	If digital filtering is active (see Set Analog Filter Weight), min and max value detection is derived from the filtered reading, which is only updated every 100 milliseconds. This could reduce the ability to capture min and max values by several orders of magnitude.			
Result Data:	 The value returned will be the lowest value recorded since the last time the minimum value was reset or since the unit was turned on. Channels without a module installed or with a thermocouple module that has an open thermocouple will return a value of -32,768 to indicate an error. 			
See Also:	•	Minimum Value (page G-12) Iaximum Value (page G-32)	, Get & Clear Analog Maximum Value (page	

Get Analog Square Root Filtered Value

Function:	To read and linearize the digitally filtered input value of a flow signal from a differential pressure (DP) transmitter.			
Typical Use:	To smooth noisy or erratic signals from a DP transmitter connected to an orifice plate or venturi tube.			
Details:	 Automatically linearizes flow values from DP transmitters (which require square root extraction) to engineering units. Digital filtering must be activated before using this command by using Set Analog Filter Weight. Digital filtering, if activated, is performed at the I/O unit. The input point is sampled 10 times a second. The unfiltered analog input is still available using standard analog commands. Not available on SNAP Ethernet brains. 			
Arguments:	<u>Argument 1</u> From Analog Input	<u>Argument 2</u> Put in Float Variable Integer 32 Variable		
Standard Example:	Get Analog Square R From Put in	Coot Filtered Value DP_FLOW_XMTR Filtered_Flow	Analog Input Float Variable	
OptoScript Example:	GetAnalogSquareRootFilteredValue(<i>From</i>) Filtered_Flow = GetAnalogSquareRootFilteredValue(DP_FLOW_XMTR); This is a function command; it returns the square root of the filtered value. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	 Use Set Analog Filter Weight to restart filtering after a value of -32,768 is returned. To ensure that filtering will always be active, store the filter value in permanent memory at the I/O unit. (You can do so through Debug mode.) Do not issue this command more than 10 times per second. Doing so will degrade the performance speed of the analog I/O unit. 			
Dependencies:	Before using this command, Set Analog Filter Weight must be executed. Otherwise, a value of -32,768 will be returned to indicate an error.			
Result Data:	Channels without a mo	dule installed will return	a value of -32,768 to indicate an error.	
See Also:	Get Analog Square Roo	ot Value (page G-35), Set	Analog Filter Weight (page S-2)	

Get Analog Square Root Value

Function:	To read and linearize the analog input value of a flow signal from a differential pressure (DP) transmitter.			
Typical Use:	To linearize flow signals from a DP transmitter connected to an orifice plate or venturi tube.			
Details:	 Automatically linearizes flow values from DP transmitters (which require square root extraction) to engineering units. Not available on SNAP Ethernet brains. 			
Arguments:	Argument 1 From Analog Input	<u>Argument 2</u> Put in Float Variable Integer 32 Variable		
Standard	Get Analog Square			
Example:	From Put in	DP_FLOW_XMTR FLOW_RATE	Analog Input Float Variable	
OptoScript Example:	GetAnalogSquareRootValue (<i>From</i>) FLOW_RATE = GetAnalogSquareRootValue(DP_FLOW_XMTR); This is a function command; it returns the square root of the value from the analog input. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	Do not issue this command more than 10 times per second. Doing so will degrade the performance speed of the analog I/O unit.			
Result Data:	Channels without a m	odule installed will return	a value of -32,768 to indicate an error.	
See Also:	Get Analog Square Ro	ot Filtered Value (page G-3	34)	

Get Analog Totalizer Value

Function:	To read the totalized (integrated) value of a specified analog input.			
Typical Use:	To examine a flow total that has been accumulating at the I/O unit to determine when to clear it.			
Details:	 Totalizing is performed at the I/O unit by sampling the input point and storing the total value locally on the I/O unit. The sample rate is set using the Set Analog Totalizer Rate Command. Totalizing will be bidirectional if the input range is -10 to +10, for example. Totalizing will stop when the total reaches either limit. Totalizing will resume after using Get & Clear Analog Totalizer Value. Totalizing will stop when an input channel is too far under range. Totalizing will resume when the input signal is back within range. Not available on SNAP Ethernet brains. 			
Arguments:	<u>Argument 1</u> From Analog Input	<u>Argument 2</u> Put in Float Variable Integer 32 Variable		
Standard Example:	Get Analog Totalizer From Put in	Value Flow_Rate Total_Barrels	Analog Input Float Variable	
OptoScript Example:	GetAnalogTotalizerValue (<i>From</i>) Total_Barrels = GetAnalogTotalizerValue(Flow_Rate); This is a function command; it returns the totalized value of the analog input. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	 See Notes for Set Analog Totalizer Rate before using this command. Use Get & Clear Analog Totalizer Value to clear the total before actual readings commence. Use this command periodically to simply "watch" the total. When it exceeds 30,000, use Get & Clear Analog Totalizer Value to capture the total to a float variable and reset it to zero. 			
Dependencies:	Before using this comn -32,768 will be returne	•	er Rate must be executed. Otherwise, a va	ilue of
Result Data:		will be an integer from - module installed will re	32,768 to 32,767. turn a value of -32,768 to indicate an erro	r.
See Also:	Get & Clear Analog Tot	talizer Value (page G-13)	, Set Analog Totalizer Rate (page S-6)	

Get Analog Upper Clamp

Function:	To read the upper clamp value for an analog point.		
Typical Use:	To make sure an out-of-range value cannot be sent to an analog output point.		
Details:	 This command reads the clamp values that were set when you configured the output point. This command applies to SNAP analog output modules only. Other module families do not use clamping because modules with narrower ranges can be purchased. If no clamping has been applied to the point, then a 0.0 is returned. If scaling has also been applied to the point, the clamp value is returned as a scaled value. 		
Arguments:	Argument 1 From Analog Output	Argument 2 Put in Float Variable Integer 32 Variable	
Standard Example:	Get Analog Upper C From Put in	C lamp Variable_Pump Pump_Upper_Clamp	Analog Output Float Variable
OptoScript Example:	GetAnalogUpperClamp (<i>From</i>) Pump_Upper_Clamp = GetAnalogUpperClamp(Variable_Pump); This is a function command; it returns the upper clamp value for the analog output. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
See Also:	Get Analog Lower Cla	mp (page G-31)	

Get ARCNET Host Destination Address

Function:	buffer or the destina NOTE: The newer co	ation address of the next ho ommand Get ARCNET Destin	ost message waiting in the ARCNET receive st message to be sent. ation Address on Port is preferred, as it provides still supported for older strategies.	
Typical Use:	To log ARCNET activity complete with source and destination addresses when ARCNET is not the host port.			
Details:	received is return	ned.	message, the source address of the message	
	 When used after address is return 		Host Destination Address, the destination	
	All references to	ARCNET host use port 4.		
Arguments:	Argument 1 Put in Float Variable Integer 32 Variable			
	integer 62 variable			
Standard Example:	-	Destination Address ARCNET_HOST	Integer 32 Variable	
	Get ARCNET Host Put in GetArcnetHost ARCNET_HOST = Get This is a function condition the next message. The second seco	ARCNET_HOST DestAddress() etArcnetHostDestAddres mmand; it returns the addre The returned value can be co		
Example: OptoScript	Get ARCNET Host Put in GetArcnetHost ARCNET_HOST = Get This is a function cont the next message. This item, such as a math OptoControl User's cont • See "Communication cont See "Communica	ARCNET_HOST DestAddress() etArcnetHostDestAddress immand; it returns the address the returned value can be conditioned to the conditioned to	ess () ; ess of the ARCNET host for the last message or ensumed by a variable (as shown) or by another	

Get ARCNET Destination Address on Port

Function:	On the specified port, to get the source address of the last ARCNET message waiting in the ARCNET receive buffer or the destination address of the next message to be sent.			
Typical Use:	To log ARCNET activity complete with source and destination addresses when ARCNET is not the host port.			
Details:	 When used after receiving an ARCNET message, the source address of the message received is returned. When used after the command Set ARCNET Destination Address on Port, the destination address is returned. 			
Arguments:	<u>Argument 1</u> On Port Integer 32 Literal Integer 32 Variable	<u>Argument 2</u> Put in Float Variable Integer 32 Variable		
Standard	Get ARCNET Destina	tion Address on Port		
Example:	On Port Put in	ARCNET_PORT ARCNET_ADDR	Integer 32 Variable Integer 32 Variable	
OptoScript	GetArcnetDestAd	dressOnPort(OnPa	prt)	
Example:	ARCNET_ADDR = GetArcnetDestAddressOnPort(ARCNET_PORT); This is a function command; it returns the address of the ARCNET host for the last message or the next message on the port. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:			s" in Chapter 10 of the <i>OptoControl User's Guide</i> . ss on Port, since this command will alter the	
See Also:	Set ARCNET Destination	on Address on Port (page	S-10)	

Get ARCNET Peer Destination Address

Function:	To get the source address of the last peer message waiting in the ARCNET receive buffer or the destination address of the next peer message to be sent.			
Typical Use:	To log peer activity complete with source and destination addresses.			
Details:	 When used after receiving a peer message, the source address of the message received is returned. When used after the command Set ARCNET Peer Destination Address, the destination address is returned. 			
A	 All references to peer use port 7, which is a special gateway to the ARCNET cable).		
Arguments:	<u>Argument 1</u> Put in Float Variable Integer 32 Variable			
Standard Example:	Get ARCNET Peer Destination AddressPut inPEER_ADDRInteger 32 Variable			
		y another		
Example: OptoScript	Put inPEER_ADDRInteger 32 VariableGetArcnetPeerDestAddress()PEER_ADDR = GetArcnetPeerDestAddress();This is a function command; it returns the address of the ARCNET peer for the last meet the next message. The returned value can be consumed by a variable (as shown) or by item, such as a mathematical expression or a control structure. See Chapter 11 of the	y another er's Guide.		

Get Chart Status

Chart Action

Function:	To determine the curr	To determine the current status of a specified chart.			
Typical Use:	To determine in detail the current status of a chart.				
Details:	 Status is returned as a 32-bit integer or float. Applicable bits are 0–3: Bit 0: Running Mode (0 = chart is stopped; 1 = chart is running) Bit 1: Suspended Mode (0 = chart is not suspended; 1 = chart is suspended) Bit 2: Step Mode (0 = chart is not being stepped through; 1 = chart is being stepped through) Bit 3: Break Mode (0 = chart does not have break points defined; 1 = chart has break points defined) Bits 4–31 are reserved for Opto 22 use. Running Mode is on whenever a chart is suspended from Running Mode. Step Mode is on whenever a chart is being automatically or manually stepped through. Break Mode is on whenever a chart has a break point defined in one or more of its blocks. A chart that has never been started is considered stopped. A chart that is not suspended is either running or stopped. 				
Arguments:	<u>Argument 1</u> Chart Chart	Argument 2 Put Status in Float Variable Integer 32 Variable			
Standard Example:	Get Chart Status Chart Put Status in	CHART_A STATUS	Chart Integer 32 Variable		
OptoScript Example:	GetChartStatus (<i>Chart</i>) STATUS = GetChartStatus(CHART_A); This is a function command; it returns the status of the chart. The returned value can be consumed by a variable (as shown) or by another item, such as a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.				
Notes:	 Bit testing (rather than number testing) should be used to determine the current status, since a chart can simultaneously have multiple bits set at once. For example: Break Mode, Bit 3 = 1 Step Mode, Bit 2 = 1 Running Mode, Bit 0 = 1 Reserved Bits, Bits 4–31 can have any value Avoid putting the returned status into a float variable, since the bits cannot be tested. 				
See Also:	Chart Suspended? (pa Bit Test (page B-17)	age C-15), Chart Stopped	l? (page C-14), Chart Running? (page C-13),		

Get Controller Address

Function:	To obtain the controller's assigned host port address.		
Typical Use:	To execute program logic branching based on the controller's address or serial port message ID.		
Details:	The range of values returned is from 1 to 255.		
Arguments:	Argument 1 Put in Float Variable Integer 32 Variable		
Standard Example:	Get Controller Address Put in	LC ADDR	Integer 32 Variable
OptoScript Example:		ss() erAddress(); ; it returns the control a variable (as shown) (ler's assigned host port address. The returned or by another item, such as a control structure.
Notes:	Use to determine if messag	es received from a no	n-host serial port are for this controller.

Get Controller Type

Function:	Returns a numeric code unique to the controller type.			
Typical Use:	In programs that must or running.	configure themselves acc	ording to the controller type in which they are	
Details:	Primarily used in factor	y QA testing.		
	Controller Type G4LC32 (UVPROM) G4LC32 (1 MB) G4LC32 (4 MB) G4LC32SX (UVPROM) G4LC32SX (1 MB) G4LC32SX (4 MB) M4RTU/DAS (1 MB) M4RTU/DAS (4 MB) G4LC32ISA (1 MB) G4LC32ISA (4 MB) G4LC32ISA-LT (1 MB) M4 (1 MB) M4 (1 MB) M4 (0 (1 MB) M4 (0 (4 MB) SNAP-LCM4 SNAP-LCSX SNAP-LCSX-PLUS	Code for OptoControl 216 218 222 217 220 224 221 225 219 223 226 227 228 229 230 236 232 234	Code for Cyrano 200 202 206 201 204 208 205 209 203 207 210 211 212 213 214	
Arguments:	<u>Argument 1</u> Put in Float Variable Integer 32 Variable			
Standard Example:	Get Controller Type Put in	TYPE_CODE	Integer 32 Variable	
OptoScript Example:	GetControllerType() TYPE_CODE = GetControllerType(); This is a function command; it returns a value indicating the controller type. The returned value can be consumed by a variable (as shown) or by another item, such as a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
See Also:	Get Firmware Version (page G-56)		

Get Counter

Digital Point Action

Function:	To read a digital input counter value.			
Typical Use:	To count pulses from turbine flow meters, magnetic pickups, encoders, proximity switches, etc.			
Details:	 Reads the current value of a digital input counter and places it in the <i>Put In</i> parameter. Does <i>not</i> reset the counter at the I/O unit to zero. Does <i>not</i> stop the counter from continuing to count. Valid range is 0 to 4,294,967,296 counts. 			
Arguments:	<u>Argument 1</u> From Point Counter	<u>Argument 2</u> Put in Float Variable Integer 32 Variable		
Standard	Get Counter			
Example:	From Point Put in	Bottle_Counter Number_of_Bottles	Counter Float Variable	
OptoScript Example:	GetCounter(From Point) Number_of_Bottles = GetCounter(Bottle_Counter); This is a function command; it returns the counter value of the digital input. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the OptoControl User's Guide for more information.			
Notes:	 The maximum speed at which the counter can operate is limited by the input module's turn-on and turn-off times. Check the specifications for the module to be used. Since 32-bit signed integers can only count up to 2,147,483,647, use a float to hold the counts if exceeding this amount. 			
Dependencies:	 Always use Start Counter once before using this command for the first time. Applies only to inputs configured with the counter feature on digital multifunction I/O units. 			
See Also:	Get & Clear Counter (pa Counter (page C-25)	age G-14), Start Counter (pa	age S-55), Stop Counter (page S-65), Clear	

Get Day

Time/Date Action

Function:	To read the day of the month (1 through 31) from the controller's real-time clock/calendar and put it into a numeric variable.									
Typical Use:	To trigger an event in an OptoControl program based on the day of the month.									
Details:	 The destination variable can be an integer or a float, although an integer is preferred. If the current date is March 2, 2000, this action would place the value 2 into the <i>Put In</i> parameter (<i>Argument 1</i>). 									
Arguments:	Argument 1 Put in Float Variable Integer 32 Variable									
Standard Example:	Get Day Put In Day_of_Month Integer 32 Variable									
OptoScript Example:	GetDay() Day_of_Month = GetDay(); This is a function command; it returns the numerical day of the month. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.									
Notes:	 This is a one-time read of the day of the month. If the date changes, you will need to execute this command again to get the current day of the month. To detect the start of a new day, use Get Day and put the result into a variable called DAY_OF_MONTH. Do this once in the Powerup chart and then continually in another chart. In this other chart, move DAY_OF_MONTH to LAST_DAY_OF_MONTH just before executing Get Day, then compare DAY_OF_MONTH with LAST_DAY_OF_MONTH using Not Equal? When they are not equal, midnight has just occurred. 									
See Also:	Get Day of Week (page G-46), Get Hours (page G-59), Get Minutes (page G-64), Get Month (page G-66), Get Seconds (page G-98), Get Year (page G-105), Set Day (page S-15), Set Day of Week (page S-16), Set Hours (page S-21), Set Minutes (page S-23), Set Month (page S-25), Set Seconds (page S-41) Set Year (page S-49)									

Get Day of Week

Time/Date Action

Function:	To read the number of the day of the week (0 through 6) from the controller's real-time clock/calendar and put it into a numeric variable.										
Typical Use:	To trigger an event in an OptoControl program based on the day of the week.										
Details:	 The destination variable can be an integer or a float, although an integer is preferred. Days are numbered as follows: Sunday = 0 Monday = 1 Tuesday = 2 Wednesday = 3 Thursday = 4 Friday = 5 Saturday = 6 If the current day is a Wednesday, this action would place the value 3 into the <i>Put In</i> 										
Arguments:	parameter (<i>Argument 1</i>). Argument 1 Put in Float Variable Integer 32 Variable										
Standard Example:	Get Day of Week Put In Day_of_Week Integer 32 Variable										
OptoScript Example:	GetDayOfWeek() Day_of_Week = GetDayOfWeek(); This is a function command; it returns a number indicating the day of the week. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.										
Notes:	 This is a one-time read of the day of the week. If the day changes, you will need to execute this command again to get the current day of the week. It is advisable to use this action once in the Powerup chart and once after midnight rollover thereafter. See Notes for Get Day. 										
See Also:	Get Day (page G-45), Get Hours (page G-59), Get Minutes (page G-64), Get Month (page G-66), Get Seconds (page G-98), Get Year (page G-105), Set Day (page S-15), Set Day of Week (page S-16), Set Hours (page S-21), Set Minutes (page S-23), Set Month (page S-25), Set Seconds (page S-41) Set Year (page S-49)										

Get Default Host Port

Function:	To read the host port config	guration set by the ju	mpers (H0 and H1) on the controller.						
Typical Use:	To determine whether a co	ntroller's default host	port is set to Ethernet, ARCNET, or serial.						
Details:	• The default host port is installation guide for definition defined and the second se		using jumpers H0 and H1. See the controller's						
	• The returned value will	be one of the followi	ing:						
	0, 1, 2, or 3 for serial 4 for ARCNE 8 for Etherne								
Arguments:	<u>Argument 1</u> Put in Integer 32 Variable								
Standard	Get Default Host Port								
Example:	Put In	Host_Port	Integer 32 Variable						
OptoScript	GetDefaultHostPort	:()							
Example:	<pre>Host_Port = GetDefaultHostPort();</pre>								
	This is a function command; it returns the configuration of the host port. The returned value can be consumed by a variable (as shown) or by another item, such as a a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.								

Get Digital I/O Unit as Binary Value

I/O Unit Action

Function:	To read the current on/off statu	s of all channels on the specified digital I/O unit.
Typical Use:	To efficiently read the status of	all digital channels on a single I/O unit with one command.
Details:	 updates the IVALs and XVAL Returns status (a 16-bit inte If a channel is on, there will a "0" in the respective bit. T 	tus of all 16 channels on the digital I/O unit specified and s for all 16 channels. Reads outputs as well as inputs. ger) to the numeric variable specified. be a "1" in the respective bit. If the channel is off, there will be he least significant bit corresponds to channel zero. led, it will not be read. If the entire I/O unit is disabled, none of
Arguments:	Argument 1 From B100 Digital Multifunction I/O Unit B3000 SNAP Digital B3000 SNAP Mixed I/O G4 Digital Local Simple I/O Unit G4 Digital Multifunction I/O Unit G4 Digital Remote Simple I/O Unit SNAP Remote Simple Digital	Argument 2 Put in Float Variable Integer 32 Variable
Standard Example:	•	t_Board_1 <i>G4 Digital Local Simple I/O Unit</i> D1_STATUS

	Channel Number	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Bit	Binary	0	1	1	0	1	1	0	0	0	1	0	0	0	0	1	0
mask	Hex		6			С				4				2			

In this example, channels 14, 13, 11, 10, 6, and 1 are currently on. The other channels are off.

OptoScript GetDigitalIoUnitAsBinaryValue(1/O Unit)

Example: IN_BD1_STATUS = GetDigitalIoUnitAsBinaryValue(Input_Board_1);

This is a function command; it returns the current on/off status of 16 digital points, in the form of a bitmask. The returned value can be consumed by a variable (as shown) or by another item, such as a control structure. See Chapter 11 of the *OptoControl User's Guide* for more information.

- **Notes:** For a 64-point digital I/O unit, do not use this command. Instead, use Get Digital-64 I/O Unit as Binary Value.
 - Use Bit Test to examine individual bits.
- See Also: Set Digital I/O Unit from MOMO Masks (page S-17), Get Digital I/O Unit as Binary Value (page G-48)

Get Digital-64 I/O Unit as Binary Value

I/O Unit Action

Example:

Example:

- **Typical Use:** To efficiently read the status of all digital channels on a single 64-point I/O unit with one command.
 - **Details:** Reads the current on/off status of all 64 channels on the digital I/O unit specified and updates the IVALs and XVALs for all 64 channels. Reads outputs as well as inputs.
 - Returns status (a 64-bit integer) to the numeric variable specified.
 - If a channel is on, there will be a "1" in the respective bit. If the channel is off, there will be a "0" in the respective bit. The least significant bit corresponds to channel zero.
 - If a specific channel is disabled, it will not be read. If the entire I/O unit is disabled, none of the channels will be read.

Arguments:	<u>Argument 1</u>	<u>Argument 2</u>
	From	Put in
	SNAP Digital 64	Integer 64 Variable

Standard Get Digital-64 I/O Unit as Binary Value

From	INPUT_BOARD_2
Put in	IN_BD2_STATUS

SNAP Digital 64 Integer 64 Variable

The effect of this command is illustrated below:

		Channel Number	63	62	61	60	59	58	57	56	\rightarrow	7	6	5	4	3	2	1	0
	Bit	Binary	0	1	1	0	1	1	0	0	\rightarrow	0	1	0	0	0	0	1	0
r	mask	Hex		6		Ċ				\rightarrow		2	1			2	2		

To save space, the example shows only the first eight channels and the last eight channels on the 64-channel I/O unit. Channels with a value of 1 are on; channels with a value of 0 are off.

OptoScript GetDigital64IoUnitAsBinaryValue(I/O Unit)

IN_BD2_STATUS = GetDigital64UnitAsBinaryValue(Input_Board_2);
This is a function command; it returns the current on/off status of all 64 digital points, in the form
of a bitmask. The returned value can be consumed by a variable (as shown) or by another item,
such as a control structure. See Chapter 11 of the OptoControl User's Guide for more information.

- Notes: Use Bit Test to examine individual bits.
- See Also: Set Digital-64 I/O Unit from MOMO Masks (page S-18), Get Digital I/O Unit as Binary Value (page G-48)

Get Digital I/O Unit Latches

I/O Unit Action

Details:

Function: To read all on and off latches (as well as the state of all points) on a digital I/O unit.

Typical Use: To read all point states and all latches in a bank, instead of individually.

- Reads the states of all points and the states of all on-latches and off-latches at once.
 - Off-latches detect on-off-on input transitions; on-latches detect off-on-off transitions. These quick transitions occur too fast for the controller to detect otherwise, since they are processed by the I/O unit.

Arguments:	<u>Argument 1</u>	Argument 2	Argument 3	Argument 4
	From	State	On-Latch	Off-Latch
	B100 Digital Multifunction I/O Unit	Integer 32 Variable	Integer 32 Variable	Integer 32 Variable
	B3000 SNAP Digital			
	B3000 SNAP Mixed I/O			
	G4 Digital Local Simple I/O Unit			
	G4 Digital Multifunction I/O Unit			
	G4 Digital Remote Simple I/O Unit			
	SNAP Remote Simple Digital			

Arguments 2, 3, and *4* are returned as 32-bit masks. If the point or latch is on, a 1 appears in the respective bit. If the point or latch is off, a 0 appears. For example:

		Point Number	31	30	29	28	27	26	25	24	\rightarrow	7	6	5	4	3	2	1	0
E	Bit	Binary	0	1	1	0	1	1	0	0	•	0	1	0	0	0	0	1	0
m	ask	Hex		6	6		С				•		4	1			2	2	

To save space, this example shows only the first eight points and the last eight points. You can see that the points (or latches) 1, 6, 26, 27, 29, and 30 are on.

Standard	Get Digital I/O Uni	t Latches							
Example:	From	I/0_Unit_A	B3000 SNAP Mixed I/O						
	State	Unit_A_State	Integer 32 Variable						
	On-Latch	Unit_A_On_Latches	Integer 32 Variable						
	Off-Latch	Unit_A_Off_Latches	Integer 32 Variable						
OptoScript GetDigitalIoUnitLatches(From, State, On-Latch, Off-Latch)									
Example:	GetDigitalIoUnitLatches(I/O_Unit_A, Unit_A_State, Unit_A_On_Latches, Unit_A_Off_Latches);								
	This is a procedure command; it does not return a value. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.								
Notes:	· · ·	unit to detect fast input tra Check the specifications for	nsitions is limited by the input module's turn-on the module to be used.						
Dependencies:	Applies only to input	ts on SNAP, digital multifun	ction, and remote simple I/O units.						
See Also:	Get & Clear Digital I/ C-28), Clear All Latcl		Get Off-Latch (page G-72), Clear Off-Latch (page						

Get Digital-64 I/O Unit Latches

I/O Unit Action

Function:	To read all on and off latches (as well as the state of all points) on a digital 64 I/O unit (such as
	an I/O unit with a SNAP-ENET-D64 brain).

Typical Use: To read all point states and all latches in a bank, instead of individually.

- Details:
- Reads the states of all points and the states of all on-latches and off-latches at once.
- Off-latches detect on-off-on input transitions; on-latches detect off-on-off transitions. These
 quick transitions occur too fast for the controller to detect otherwise, since they are
 processed by the I/O unit.

Arguments:	<u>Argument 1</u>	<u>Argument 2</u>	<u>Argument 3</u>	<u>Argument 4</u>		
	From	State	On-Latch	Off-Latch		
	SNAP Digital 64	Integer 64 Variable	Integer 64 Variable	Integer 64 Variable		

Arguments 2, 3, and *4* are returned as 64-bit masks. If the point or latch is on, a 1 appears in the respective bit. If the point or latch is off, a 0 appears. For example:

	Point Number	63	62	61	60	59	58	57	56	\rightarrow	7	6	5	4	3	2	1	0
Bit	Binary	0	1	1	0	1	1	0	0	\rightarrow	0	1	0	0	0	0	1	0
mask	Hex	6			()		\rightarrow		4	1			2	2			

To save space, this example shows only the first eight points and the last eight points. You can see that the points (or latches) 1, 6, 58, 59, 61, and 62 are on.

Standard	Get Digital-64 I/O Unit Latches					
Example:	From	I/O_Unit_A	SNAP Digital 64			
	State	Unit_A_State	Integer 64 Variable			
	On-Latch	Unit_A_On_Latches	Integer 64 Variable			
	Off-Latch	Unit_A_Off_Latches	Integer 64 Variable			
OptoScript		JnitLatches(From, St				
Example:	GetDigital64IoUnitLatches(I/O_Unit_A, Unit_A_State, Unit_A_On_Latches, Unit_A_Off_Latches);					
	This is a procedure cor <i>Guide</i> for more inform	•	value. See Chapter 11 of the <i>OptoControl User's</i>			
Notes:	The ability of the I/O unit to detect fast input transitions is limited by the input module's turn-on and turn-off times. Check the specifications for the module to be used.					
See Also:	Get & Clear Digital-64 (page C-28), Clear All		16), Get Off-Latch (page G-72), Clear Off-Latch			

Get Error Code of Current Error

Function:	To return the oldest error code in the error queue.					
Typical Use:	To allow a chart to perform error handling.					
Details:	 Returns a zero if the queue is empty. The same error code is read each time unless Remove Current Error and Point to Next Error is used first. The error queue can hold up to 64 errors. See the Errors Appendix in the <i>OptoControl User's Guide</i> for a list of errors that may appear in the error queue. 					
Arguments:	Argument 1 Put in Float Variable Integer 32 Variable					
Standard Example:	Get Error Code of Current ErrorPut inERROR_CODEInteger 32 Variable					
OptoScript Example:	GetErrorCodeOfCurrentError() ERROR_CODE = GetErrorCodeOfCurrentError(); This is a function command; it returns the code for the oldest error in the error queue. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.					
Notes:	 Use Remove Current Error and Point to Next Error to drop the oldest error from the queue so the next error can be evaluated. Use Debug mode to view the error queue for detailed information. 					
See Also:	Clear All Errors (page C-22), Get Error Count (page G-53), Remove Current Error and Point to Next Error (page R-26)					

G

Get Error Count

Function:	To determine the number of errors in the queue.				
Typical Use:	To allow an error handling chart to determine that there are no more errors to process.				
Details:	Returns a zero if the queue is empty.				
Arguments:	Argument 1 Put in Float Variable Integer 32 Variable				
Standard Example:	Get Error Count Put in ERROR_COUNT Integer 32 Variable				
OptoScript Example:	GetErrorCount() ERROR_COUNT = GetErrorCount(); This is a function command; it returns the number of errors in the error queue. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.				
Notes:	 To eliminate all errors from the queue, use Clear All Errors. Use Debug mode to view the error queue for detailed information. 				
See Also:	Clear All Errors (page C-22), Get Error Code of Current Error (page G-52), Remove Current Error and Point to Next Error (page R-26)				

Get Ethernet Session Name

Function:	Gets the full address	Gets the full address (session name) that's associated with the session number.				
Typical Use:	When the session na	me is no longer known o	r is in question.			
Details:	 If sent by the initiator (the node that used the command Open Ethernet Session), this command returns a string containing the full address of the Ethernet node associated with the session number, for example: T:10.192.56.192:2002. If sent by the acceptor (the node that used the command Accept Session on TCP Port), this command returns only the session connection type: T. 					
Arguments:	Argument 1 Session Integer 32 Literal Integer 32 Variable	Argument 2 Put in String Variable	Argument 3 Put Status in Integer 32 Variable			
Standard Example:	Get Ethernet Sessi Session Put in Put Status in	on Name Session_Number Session_Name Ethernet_Status	Integer 32 Variable String Variable Integer 32 Variable			
OptoScript Example:	GetEthernetSessionName (<i>Session, Put in</i>) Ethernet_Status = GetEthernetSessionName(Session_Number, Session_Name); This is a function command; it returns a status code (see below for status code numbers). The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.					
Dependencies:	Must use Open Ether	met Session first.				
Status Codes:	-75 = Invalid session sessions.	 -70 = No Ethernet card present. -75 = Invalid session number—Use only session numbers that correspond to currently open 				
See Also:	Open Ethernet Sessio	on (page 0-5), Accept Ses	sion on TCP Port (page A-2)			

Get Event Latches

Event/Reaction Action

Function:	Gets all event latches in the specified group.				
Typical Use:	To get all event latches in the specified group with one command rather than issuing a separate command for each one.				
Details:	 There can be up to 16 event/reaction groups, each containing as many as 16 event latches. If all related event latches are in the same group, this command could be quite useful. The value returned is an integer with the lower 16 bits representing the 16 latches in the group. If the variable has a value greater than zero, one or more latches are set. 				
Arguments:	Argument 1Argument 2Event/Reaction GroupPut inEvent/Reaction GroupInteger 32 Variable				
Standard Example:	Get Event Latches Event/Reaction Group ER_E_STOP_GROUP_A Put in Group_Latch_Status Integer 32 Variable				
OptoScript Example:	GetEventLatches (<i>E/R Group</i>) Group_Latch_Status = GetEventLatches(ER_E_STOP_GROUP_A); This is a function command; it returns a bitmask representing the status of event latches in the event/reaction group. The returned value can be consumed by a variable (as shown) or by another item, such as a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.				
Notes:	Bit Test could be used to test each of the lower 16 bits numbered 0–15.				
See Also:	Get & Clear Event Latches (page G-18), Clear All Event Latches (page C-23)				

Get Firmware Version

Function:	Returns a string containing the firmware (kernel) version.				
Typical Use:	In programs that must configure themselves according to the firmware version under which they are running.				
Details:	Primarily used in factory QA	A testing.			
Arguments:	<u>Argument 1</u> Put in String Variable				
Standard Example:	Get Firmware Version Put in	REV_CODE	String Variable		
OptoScript Example:	GetFirmwareVersion(Put in) GetFirmwareVersion(REV_CODE); This is a procedure command; it does not return a value.				
See Also:	Get Controller Type (page G	6-43)			

Get Frequency

Digital Point Action

Function:	To read digital input fr	To read digital input frequency value.				
Typical Use:	To read the speed of re	To read the speed of rotating machinery, velocity encoders, etc.				
Details:	Returns an integer	 Reads the current frequency of a digital input and places it in the <i>Put In</i> parameter. Returns an integer value from 0 to 65,535 (see Notes below). Resolution is 1 Hertz. 				
Arguments:	Argument 1 From Point Frequency	<u>Argument 2</u> Put in Float Variable Integer 32 Variable				
Standard Example:	Get Frequency From Point Put in	SHAFT_PICKUP MOTOR_SPEED	Frequency Integer 32 Variable			
OptoScript Example:	GetFrequency (<i>From Point</i>) MOTOR_SPEED = GetFrequency(SHAFT_PICKUP); This is a function command; it returns th frequency value of the digital input. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.					
Notes:	 Since the resolution is 1 Hertz, significant errors may be encountered at frequencies less than 100 Hertz. Use Get Period, then divide 1 by the period to get the frequency with resolution to 0.2 Hertz at 60 Hertz. The maximum frequency that can be read is limited by the input module's turn-on and turn-off times. Check the specifications for the module to be used. 					
Dependencies:	Applies only to inputs	configured with the frequ	uency feature on digital multifunction I/O units.			

Get High Bits of Integer 64

Logical Action

Function:	To read only the upper	To read only the upper 32 bits of a 64-bit integer and place them in a 32-bit integer.				
Typical Use:	To convert half of a 64-bit integer into a 32-bit integer for faster manipulation. Often used when only part of a 64-point digital rack is populated with points.					
Details:	 Returns the upper 32 bits, which represent the upper 32 channels on a 64-channel digital-only rack, to the numeric variable specified. The least significant bit corresponds to channel 32; the most significant bit corresponds to channel 63. 					
Arguments:	<u>Argument 1</u> High Bits From Integer 64 Variable	<u>Argument 2</u> Put in Integer 32 Variable				
Standard	Get High Bits of Inte	ger 64				
Example:	High Bits From	INPUT_BOARD_2	Integer 64 Variable			
	Put in	IN_BD2_HIGH	Integer 32 Variable			
OptoScript	GetHighBitsOfIn	t64(High Bits From)				
Example:	IN_BD2_HIGH = GetH	HighBitsOfInt64(INPU	T_BOARD_2);			
	This is a function command; it returns the upper 32 bits of a 64-bit integer. The returned value can be consumed by a variable (as shown) or by another item, such as a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.					
Notes:	Ethernet I/O brain, whi	ch uses "integer 64" com	nation from a digital-only SNAP-ENET-D64 mands, into a program that doesn't directly OptoDisplay, OptoServer, and third-party			
See Also:	Get Low Bits of Integer	r 64 (page G-63), Make Int	teger 64 (page M-1)			

Get Hours

Time/Date Action

Function:	To read the hour (0 through 23) from the controller's real-time clock/calendar and put it into a numeric variable.						
Typical Use:	To trigger an event in an C	To trigger an event in an OptoControl program based on the hour of the day, or to log an event.					
Details:	 The destination variable can be an integer or a float, although an integer is preferred. Time is in 24-hour format. For example, 8 a.m. = 08:00:00, 1 p.m. = 13:00:00, and 11:59:00 p.m. = 23:59:00. If the current time is 2:35 p.m. (14:35:00), this action would place the value 14 into the <i>Put In</i> parameter (<i>Argument 1</i>). 						
Arguments:	Argument 1 Put in Float Variable Integer 32 Variable						
Standard Example:	Get Hours Put In	HOURS	Integer 32 Variable				
OptoScript Example:	GetHours() HOURS = GetHours(); This is a function command; it returns the hour of the day (0 through 23) from the controller's real-time clock. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl</i> <i>User's Guide</i> for more information.						
Notes:	 This is a one-time read of the hour. If the hour changes, you will need to execute this command again to get the current hour. Put this command in a small program loop that executes frequently to ensure that the variable always contains the current hour. 						
See Also:	G-66), Get Seconds (page	G-98), Get Year (pages - 21), Set Minute	G-46), Get Minutes (page G-64), Get Month (page ge G-105), Set Day (page S-15), Set Day of Week es (page S-23), Set Month (page S-25), Set Seconds				

Get ID of Block Causing Current Error

Function:	Gets the ID number of the block that caused the top queue error.		
Typical Use:	In an error handling chart to build a history of errors in a string table.		
Details:	Only works when the top queue error is <i>not</i> an I/O unit error (queue errors over 29).		
Arguments:	Argument 1 Put in Integer 32 Variable		
Standard Example:	Get Id of Block Causing Current Error Integer 32 Variable Put in Error_Block_ID		
OptoScript Example:	GetIdOfBlockCausingCurrentError() Error_Block_ID = GetIdOfBlockCausingCurrentError(); This is a function command; it returns the ID number of the block that caused the top error in the error queue. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl</i> <i>User's Guide</i> for more information.		
Notes:	Blocks are numbered starting with zero.		
Dependencies:	The top queue error must <i>not</i> be an I/O unit error.		
See Also:	Get Name of Chart Causing Current Error (page G-67), Get Name of I/O Unit Causing Current Error (page G-68)		

Get Julian Day

Time/Date Action

Function:	Gets the number of days starting with January 1 up to and including today's date.		
Typical Use:	Wherever Julian dates are required.		
Details:	Value returned will be from 1 to 366. For example, January 1 will always be Julian day 1. December 31 will be Julian day 365 (or 366 in a leap year).		
Arguments:	<u>Argument 1</u> Put in Integer 32 Variable		
Standard Example:	Get Julian DayPut inTodays_Julian_DayInteger 32 Variable		
OptoScript Example:	<pre>GetJulianDay() Todays_Julian_Day = GetJulianDay(); This is a function command; it returns the number of the current day, computed since the beginning of the year. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the OptoControl User's Guide for more information.</pre>		
See Also:	Copy Date to String (MM/DD/YY) (page C-61)		

Get Length of Table

Miscellanous Action

Function:	To obtain the declared length (size) of a float or integer table.			
Typical Use:	To determine the la	To determine the last index when reading or writing to a numeric table.		
Details:	A size of 10, for exa	A size of 10, for example, means there are 10 elements numbered 0–9.		
Arguments:	Argument 1 Table Float Table Integer 32 Table Integer 64 Table Pointer Table String Table	Argument 2 Put in Float Variable Integer 32 Variable		
Standard Example:	Get Length of Tab Table Put in	le Config_Data Config_Data_Size	Integer 32 Table Integer 32 Variable	
OptoScript Example:	GetLengthOfTable(<i>Table</i>) Config_Data_Size = GetLengthOfTable(Config_Data); This is a function command; it returns the length of the table. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	Always use to determine table size when program logic must act on all elements of a table. Then if the size of the table is later changed, the program will automatically adjust to the new size.			

Get Low Bits of Integer 64

Logical Action

Function:	To read only the lower 32 bits of a 64-bit integer and place them in a 32-bit integer.			
Typical Use:		To convert half of a 64-bit integer into a 32-bit integer for faster manipulation. Often used when only part of a 64-point digital rack is populated with points.		
Details:	 Returns the lower 32 bits, which represent the lower 32 channels on a 64-channel digital-only rack, to the numeric variable specified. The least significant bit corresponds to channel zero; the most significant bit corresponds to channel 32. 			
Arguments:	Argument 1 Low Bits From Integer 64 Variable	Argument 2 Put in Integer 32 Variable		
Standard	Get Low Bits of Inte	ger 64		
Example:	Low Bits From	INPUT_BOARD_2	Integer 64 Variable	
	Put in	IN_BD2_LOW	Integer 32 Variable	
OptoScript	GetLowBitsOfInt	:64 (Integer 64)		
Example:	<pre>IN_BD2_LOW = GetLowBitsOfInt64(INPUT_BOARD_2);</pre>			
	This is a function command; it returns the lower 32 bits of a 64-bit integer. The returned value can be consumed by a variable (as shown) or by another item, such as a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	This command is useful if you want to get information from a digital-only SNAP-ENET-D64 Ethernet I/O brain, which uses "integer 64" commands, into a program that doesn't directly support 64-bit integers. Such programs include OptoDisplay, OptoServer, and third-party products.			
See Also:	Get High Bits of Integer 64 (page G-58), Make Integer 64 (page M-1)			

Get Minutes

Time/Date Action

Function:	To read the minute (0 through 59) from the controller's real-time clock/calendar and put it into a numeric variable.		
Typical Use:	To trigger an event in an OptoControl program based on minutes past the hour, or to log an event.		
Details:	 The destination variable can be an integer or a float, although an integer is preferred. Time is in 24-hour format. For example, 8 a.m. = 08:00:00, 1 p.m. = 13:00:00, and 11:59:00 p.m. = 23:59:00. If the current time is 2:35 p.m. (14:35:00), this action would place the value 35 into the <i>Put In</i> parameter (<i>Argument 1</i>). 		
Arguments:	<u>Argument 1</u> Put in Float Variable Integer 32 Variable		
Standard Example:	Get Minutes Put In	MINUTES	Integer 32 Variable
OptoScript Example:	GetMinutes() MINUTES = GetMinutes(); This is a function command; it returns the current minute (0 through 59) from the controller's real-time clock. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl</i> <i>User's Guide</i> for more information.		
Notes:	 This is a one-time read of the minutes. If the minute changes, you will need to execute this command again to get the current minute value. Put this command in a small program loop that executes frequently to ensure that the variable always contains the current minute value. 		
See Also:	Get Day (page G-45), Get Hours (page G-59), Get Day of Week (page G-46), Get Month (page G-66), Get Seconds (page G-98), Get Year (page G-105), Set Day (page S-15), Set Day of Week (page S-16), Set Hours (page S-21), Set Minutes (page S-23), Set Month (page S-25), Set Seconds (page S-41) Set Year (page S-49)		

Get Mixed I/O Unit as Binary Value

I/O Unit Action

Function:	To read the current on/off status of all digital channels on the specified mixed I/O unit.			
Typical Use:	To efficiently read the status of all digital channels on a single mixed I/O unit with one command.			
Details:	 Reads the current on/off status of all 32 digital channels on the mixed I/O unit specified. Updates the IVALs and XVALs for all 32 channels. Reads outputs as well as inputs. Does not read analog channels at any position on the rack. Returns status (a 32-bit integer) to the numeric variable specified. If a channel is on, there will be a "1" in the respective bit. If the channel is off, there will be a "0" in the respective bit. If the channel is analog, there will be a "0" in the respective bit. If a specific channel is disabled, it will not be read. If the entire I/O unit is disabled, none of the channels will be read. The least significant bit corresponds to channel zero. 			
Arguments:	Argument 1Argument 2FromPut inB3000 SNAP Mixed I/OInteger 32 Variable			
Standard Example:	Get Mixed I/O Unit as Binary ValueFromINPUT_BOARD_2B3000 SNAP Mixed I/OPut inIN_BD2_STATUSInteger 32 VariableThe effect of this command is illustrated below:			
	Channel Number 31 30 29 28 27 26 25 24 - 7 6 5 4 3 2 1 0			
	Bit Binary 0 1 1 0 1 0 0 0 1 0 0 1 0 0 1 0 0 1 0 1 0 0 1 0 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 <			
	mask Hex 6 C — 4 2			
	To save space, the example shows only the first eight and the last eight digital channels on the mixed I/O unit. Channels with a value of 1 are on; channels with a value of 0 are off if digital, or they are analog channels.			
OptoScript Example:	GetMixedIoUnitAsBinaryValue (<i>I/O Unit</i>) IN_BD2_STATUS = GetMixedIoUnitAsBinaryValue(INPUT_BOARD_2); This is a function command; it returns the on/off status of all digital points on the I/O unit, in the form of a bitmask. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			

Notes: Use Bit Test to examine individual bits.

See Also: Set Mixed I/O Unit from MOMO Masks (page S-24)

Get Month

Time/Date Action

Function:	To read the month value (1 through 12) from the controller's real-time clock/calendar and put it into a numeric variable.			
Typical Use:	To determine when to begin and end Daylight Savings Time.			
Details:	 The destination variable can be an integer or a float, although an integer is preferred. If the current date is March 2, 2000, this action would place the value 3 into the <i>Put In</i> parameter (<i>Argument 1</i>). 			
Arguments:	Argument 1 Put in Float Variable Integer 32 Variable			
Standard Example:	Get Month Put In MONTH Integer 32 Variable			
OptoScript Example:	GetMonth() MONTH = GetMonth(); This is a function command; it returns a value representing the current month (1 through 12). The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	 This is a one-time read of the month. If the month changes, you will need to execute this command again to get the value of the current month. Put this command in a small program loop that executes frequently to ensure that the variable always contains the current month value. 			
See Also:	Get Day (page G-45), Get Hours (page G-59), Get Minutes (page G-64), Get Day of Week (page G-46), Get Seconds (page G-98), Get Year (page G-105), Set Day (page S-15), Set Day of Week (page S-16), Set Hours (page S-21), Set Minutes (page S-23), Set Month (page S-25), Set Seconds (page S-41) Set Year (page S-49)			

Get Name of Chart Causing Current Error

Function:	Gets the name of the chart that caused the top queue error.		
Typical Use:	In an error handling chart to build a history of errors in a string table.		
Details:	Only works when the top queue error is <i>not</i> an I/O unit error (queue errors over 29).		
Arguments:	Argument 1 Put in String Variable		
Standard Example:	Get Name of Chart Causin Put in C	n g Current Error CHART_NAME	String Variable
OptoScript Example:	GetNameOfChartCausingCurrentError(<i>Put in</i>) GetNameOfChartCausingCurrentError(CHART_NAME); This is a procedure command; it does not return a value.		
Notes:	String length for name should be at least 50.		
Dependencies:	The top queue error must <i>not</i> be an I/O unit error.		
See Also:	Get ID of Block Causing Current Error (page G-60), Get Name of I/O Unit Causing Current Error (page G-68)		

Get Name of I/O Unit Causing Current Error

Function:	Gets the name of the I/O unit that caused the top queue error.		
Typical Use:	In an error handling chart to build a history of errors in a string table.		
Details:	Only works when the top queue error is an I/O unit error (queue errors under 30).		
Arguments:	Argument 1 Put in String Variable		
Standard Example:	Get Name of I/O U Put in	Init Causing Current Error IO_UNIT_NAME	String Variable
OptoScript Example:	GetNameOfIoUnitCausingCurrentError(<i>Put in</i>) GetNameOfIoUnitCausingCurrentError(IO_UNIT_NAME); This is a procedure command; it does not return a value.		
Notes:	String length for name should be at least 50.		
Dependencies:	The top queue error must be an I/O unit error.		
See Also:	Get ID of Block Causing Current Error (page G-60), Get Name of Chart Causing Current Error (page G-67)		

Get Nth Character

String Action

Function:	To get the decimal ASCII value for a character in a string.		
Typical Use:	To examine characters in a string one by one, especially when the characters may not be printable ASCII.		
Details:	 Quotes ("") are used in OptoScript code, but not in standard OptoControl code. Valid range for the <i>Index</i> parameter (<i>Argument 2</i>) is 1 to the string length. A negative result (-46) indicates an error in the value of the <i>Index</i> parameter used. 		
Arguments:	Argument 1 From String String Literal String Variable	<u>Argument 2</u> Index Integer 32 Literal Integer 32 Variable	<u>Argument 3</u> Put Result in Float Variable Integer 32 Variable
Standard Example:	The following example gets the decimal ASCII value for a character in the string "ABC." If the <i>Index</i> is 1, the returned value will be 65 (the decimal ASCII value for "A"). Quotes are shown in the example for clarity only; do not use quotes in standard commands.		
	Get Nth Character From String Index Put Result in	"ABC" INDEX ASCII_VALUE	String Literal Integer 32 Variable Integer 32 Variable
OptoScript Example:	GetNthCharacter (<i>From String, Index</i>) ASCII_VALUE = GetNthCharacter("ABC", INDEX); This is a function command; it returns the ASCII value for a character within a string. Quotes are required in OptoScript code. The returned value can be consumed by a variable (as shown) or by another item, such as a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	 See "String Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Use to search a string for a particular character, such as a carriage return (character 13). To avoid searching past the end of the string, use Get String Length to determine the end of the string. 		
Status Codes:	-46 = Bad limit—index	was negative or greate	er than the string length.
See Also:	Get Substring (page G-103), Append Character to String (page A-8), Get String Length (page G-102)		

Get Number of Characters Waiting on Serial or ARCNET Port

Communication—Serial Action

Function:	To get the number of characters in the receive buffer of a communication port and put it into a numeric variable.		
Typical Use:	To determine if there are any characters or a particular number of characters in the receive buffer before actually receiving them.		
Details:	 A value of 0 means the receive buffer is empty. A negative value indicates an error. Each character counts as one regardless of what it is. As characters are received on ports 0–3, the count will increase. For ports 4 and 7–10, any value greater than zero means that a complete message is waiting in the receive buffer. For ports 4 and 7 (ARCNET), only four messages can be in the receive buffer. For this command to be meaningful, the port should not be in use by any other chart. 		
Arguments:	Argument 1Argument 2On PortPut inInteger 32 LiteralFloat VariableInteger 32 VariableInteger 32 Variable		
Standard Example:	Get Number of Characters Waiting on Serial or ARCNET PortOn Port1Integer 32 LiteralPut inCHAR_COUNTInteger 32 Variable		
OptoScript Example:	GetNumCharsWaitingOnPort (<i>On Port</i>) CHAR_COUNT = GetNumCharsWaitingOnPort(1); This is a function command; it returns the number of characters in the receive buffer. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	 See "Communication—Serial Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Use to determine if the number of characters expected equals the number of characters actually received in the buffer. If result > 0, there are characters in the receive buffer. If result = 0, there are no characters in the receive buffer. If result < 0, there was an error executing this command. There may or may not be any characters in the receive buffer. 		
Queue Errors:	-40 = Timeout—specified port already in use. -51 = Invalid port number—use ports 0–10.		

Get Number of Characters Waiting on Ethernet Session

Communication—Network Action

Function:	To get the number of characters waiting on an Ethernet session and put it into a numeric variable.		
Typical Use:	To determine if there are any characters or a particular number of characters waiting before actually receiving them.		
Details:	 A value of 0 means the receive buffer is empty. Each character counts as one regardless of what it is. A negative value indicates an error. This function can be used to determine whether a session is closed. 		
Arguments:	Argument 1Argument 2On SessionPut inInteger 32 LiteralFloat VariableInteger 32 VariableInteger 32 Variable		
Standard Example:	Get Number of Characters Waiting on Ethernet SessionOn SessionSESSIONInteger 32 VariablePut inCHAR_COUNTInteger 32 Variable		
OptoScript Example:	GetNumCharsWaitingOnEnetSession (<i>On Session</i>) CHAR_COUNT = GetNumCharsWaitingOnEnetSession(SESSION); This is a function command; it returns the number of characters waiting on an Ethernet session. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	 Use to determine if the number of characters expected equals the number of characters actually received in the buffer. If result > 0, there are characters waiting. If result = 0, there are no characters waiting. If result < 0, there was an error executing this command. There may or may not be any characters waiting. 		
Queue Errors:	-42 = Receive timeout. -74 = Session not open. -75 = Invalid session number—use 0–127. -77 = Controller doesn't support Ethernet.		

Get Off-Latch

Function:	To read the state of an off-latch.		
Typical Use:	To ensure detection of an extremely brief on-to-off transition of a digital input.		
Details:	 Reads an off-latch of a single digital input. Off-latches detect on-to-off input transitions that would otherwise occur too fast for the controller to detect, since they are processed locally by the digital multifunction I/O unit. Places the value read into the argument specified by the <i>Put In</i> parameter. The argument will contain the value -1 (True) if the latch is set and 0 (False) if the latch is not set. 		
Arguments:	<u>Argument 1</u> From Point Digital Input	Argument 2 Put in Digital Output Float Variable Integer 32 Variable	
Standard Example:	Get Off-Latch From Point Put in	START_BUTTON RELEASED	Digital Input Float Variable
OptoScript Example:	For OptoScript, use the command Off-Latch Set? instead.		
Notes:	The ability to detect fast input transitions is limited by the input module's turn-on and turn-off times. Check the specifications for the module to be used.		
Dependencies:	Applies only to inputs configured with the off-latch feature on digital multifunction I/O units.		
See Also:	Get & Clear Off-Latch (p Off-Latch Set? (page 0-2		(page C-28), Clear All Latches (page C-24),

Get Off-Pulse Measurement

Function:	To read the off-time duration of a digital input that has had an on-off-on transition.			
Typical Use:	To shut down or process interlocking where a momentary pulse of a certain length is required.			
Details:	 Gets the duration of the first complete off-pulse applied to the digital input. Measurement starts on the first on-to-off transition and stops on the first off-to-on transition. Returns a float value representing seconds with a resolution of 100 microseconds. Maximum duration is 4.97 days. Not available on SNAP Ethernet brains. 			
Arguments:	Argument 1 From Point Off Pulse	Argument 2 Put in Float Variable Integer 32 Variable		
Standard Example:	Get Off-Pulse MeasurementFrom PointOverheat_SwitchOff PulsePut inOFF_TIMEFloat Variable			
OptoScript Example:	GetOffPulseMeasurement (<i>From Point</i>) OFF_TIME = GetOffPulseMeasurement(Overheat_Switch); This is a function command; it returns the duration of the first off-pulse for the digital input. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	 Use Get Off-Pulse Measurement Complete Status first to see if a complete off-pulse measurement has occurred. The accuracy of the value returned is limited by the input module's turn-on and turn-off times. Check the specifications for the module to be used. 			
Dependencies:	Applies only to inputs configured with the off-pulse measurement feature on digital multifunction I/O units.			
See Also:	Get & Restart Off-Pu (page G-74)	lse Measurement (page G-23)	, Get Off-Pulse Measurement Complete Status	

Get Off-Pulse Measurement Complete Status

Function:	To read the completion status of an off-pulse measurement.			
Typical Use:	To determine that a complete measurement has occurred before reading the measurement.			
Details:	 Gets the completion status of an off-pulse measurement and stores it in the <i>Put In</i> parameter. The argument will contain a -1 (True) if the measurement is complete or a 0 (False) if it is incomplete. Not available on SNAP Ethernet brains. 			
Arguments:	Argument 1 From Point Off Pulse	Argument 2 Put in Float Variable Integer 32 Variable		
Standard	Get Off-Pulse Mea	surement Complete Stat	us	
Example:	From Point	Overheat_Switch	Off Pulse	
	Put in	Pulse_Complete	Integer 32 Variable	
OptoScript	GetOffPulseMea	asurementCompleteS	tatus(From Point)	
Example:			entCompleteStatus(Overheat_S	
	This is a function command; it returns a value of true (-1) or false (0), indicating whether a complete measurement has occurred. The returned value can be consumed by a variable (as in the example shown) or by a control structure, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	• Use this command to see if a complete off-pulse measurement has occurred. The command will not interfere with a current off-pulse measurement.			
		tion status is True, use Get rement to read the value.	Off-Pulse Measurement or Get & Re	start
Dependencies:	Applies only to inputs configured with the off-pulse measurement feature on digital multifunction I/O units.			
See Also:	Get Off-Pulse Measurement (page G-73), Get & Restart Off-Pulse Measurement (page G-23)			

Get Off-Time Totalizer

Function:	To read digital input total off time.		
Typical Use:	To accumulate the total off time of a device to possibly indicate downtime.		
Details:	 Reads the accumulated off time of a digital input since it was last reset. Returns a float representing seconds with a resolution of 100 microseconds. Maximum duration is 4.97 days. Does not reset the total. Not available on SNAP Ethernet brains. 		
Arguments:	Argument 1 From Point Off Totalizer	Argument 2 Put in Float Variable Integer 32 Variable	
Standard Example:	Get Off-Time Totalia From Point	Heater_Output	Off Totalizer
OptoScript Example:	Put inHeater_Down_TimeFloat VariableGetOffTimeTotalizer(From Point)Heater_Down_Time = GetOffTimeTotalizer(Heater_Output);This is a function command; it returns the total time the digital input was off. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the OptoControl User's Guide for more information.		
Notes:	 To ensure the totalizer is cleared at start-up, use Get & Restart Off-Time Totalizer once before using this command for the first time. The accuracy of the value returned is limited by the input module's turn-on and turn-off times. Check the specifications for the module to be used. 		
Dependencies:	Applies only to inputs	configured with the totalize	e-off feature on digital multifunction I/O units.
See Also:	Get & Restart Off-Tim	e Totalizer (page G-24)	

Get On-Latch

Function:	To read the state of an on-latch.		
Typical Use:	To ensure detection of an extremely brief off-to-on transition of a digital input.		
Details:	 Reads an on-latch of a single digital input. On-latches detect off-to-on input transitions that would otherwise occur too fast for the controller to detect, since they are processed locally by the digital multifunction I/O unit. Places the value read into the argument specified by the <i>Put In</i> parameter. The argument will contain the value -1 (True) if the latch is set and 0 (False) if the latch is not set. 		
Arguments:	<u>Argument 1</u> From Point Digital Input	Argument 2 Put in Digital Output Float Variable Integer 32 Variable	
Standard Example:	Get On-Latch From Point Put in	ESTOP_BUTTON EMERGENCY_STOP	Smart Digital Input Float Variable
OptoScript Example:	For OptoScript, use the command On-Latch Set? instead.		
Notes:	The ability to detect fast input transitions is limited by the input module's turn-on and turn-off times. Check the specifications for the module to be used.		
Dependencies:	Applies only to inputs configured with the on-latch feature on digital multifunction I/O units.		
See Also:	Get & Clear On-Latch (p On-Latch Set? (page O-4	•	(page C-29), Clear All Latches (page C-24),

Get On-Pulse Measurement

Function:	To read the on-time duration of a digital input that has had an off-on-off transition.			
Typical Use:	To shut down or process interlocking where a momentary pulse of a certain length is required.			
Details:	 Gets the duration of the first complete on-pulse applied to the digital input. Measurement starts on the first off-to-on transition and stops on the first on-to-off transition. Returns a float representing seconds with a resolution of 100 microseconds. Maximum duration is 4.97 days. Not available on SNAP Ethernet brains. 			
Arguments:	<u>Argument 1</u> From Point On Pulse	Argument 2 Put in Float Variable Integer 32 Variable		
Standard Example:	Get On-Pulse MeasurementFrom PointOverspeed_SwitchOn PulsePut inOn_TimeFloat Variable			
OptoScript Example:	GetOnPulseMeasurement (<i>From Point</i>) On_Time = GetOnPulseMeasurement(Overspeed_Switch); This is a function command; it returns the duration of the first on-pulse for the digital input. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	 Use Get On-Pulse Measurement Complete Status first to see if a complete on-pulse measurement has occurred. The accuracy of the value returned is limited by the input module's turn-on and turn-off times. Check the specifications for the module to be used. 			
Dependencies:	Applies only to inputs configured with the on-pulse measurement feature on digital multifunction I/O units.			
See Also:	Get & Restart On-Pulse Measurement (page G-25), Get On-Pulse Measurement Complete Status (page G-78)			

Get On-Pulse Measurement Complete Status

Function:	To read the completion status of an on-pulse measurement.			
Typical Use:	To determine that a complete measurement has occurred before reading the measurement.			
Details:	 Gets the completion status of an on-pulse measurement and stores it in the <i>Put In</i> parameter. The argument will contain a -1 (True) if the measurement is complete or a 0 (False) if it is incomplete. Not available on SNAP Ethernet brains. 			
Arguments:	<u>Argument 1</u> From Point On Pulse	Argument 2 Put in Float Variable Integer 32 Variable		
Standard	Get On-Pulse Mea	asurement Complete Stat	us	
Example:	From Point Put in	Pressure_Switch Pulse_Complete	<i>On Pulse</i> Integer 32 Variable	
OptoScript Example:	GetOnPulseMeasurementCompleteStatus (<i>From Point</i>) Pulse_Complete = GetOnPulseMeasurementCompleteStatus(Pressure_Switch); This is a function command; it returns a value of true (-1) or false (0), indicating whether a complete measurement has occurred. The returned value can be consumed by a variable (as in the example shown) or by a control structure, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	 Use this command to see if a complete on-pulse measurement has occurred. The command will not interfere with a current on-pulse measurement. Once the completion status is True, use Get On-Pulse Measurement or Get & Restart On-Pulse Measurement to read the value. 			
Dependencies:	Applies only to inputs configured with the on-pulse measurement feature on digital multifunction I/O units.			
See Also:	Get & Restart On-Pulse Measurement (page G-25), Get On-Pulse Measurement (page G-77)			

Get On-Time Totalizer

Function:	To read digital input total on time.			
Typical Use:	To accumulate total o	To accumulate total on time of a device.		
Details:	 Reads the accumulated on time of a digital input since it was last read. Returns a float representing seconds with a resolution of 100 microseconds. Maximum duration is 4.97 days. Does not reset the total. Not available on SNAP Ethernet brains. 			
Arguments:	Argument 1 From Point On Totalizer	Argument 2 Put in Float Variable Integer 32 Variable		
Standard Example:	Get On-Time Totali From Point Put in	zer Pump_Power Pump_Runtime	On Totalizer Float Variable	
OptoScript Example:	GetOnTimeTotalizer (<i>From Point</i>) Pump_Runtime = GetOnTimeTotalizer(Pump_Power); This is a function command; it returns the total time the digital input was on. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	 To ensure the totalizer is cleared at start-up, use Get & Restart On-Time Totalizer once before using this command for the first time. The accuracy of the value returned is limited by the input module's turn-on and turn-off times. Check the specifications for the module to be used. 			
Dependencies:	Applies only to input	s configured with the total	ize-on feature on digital multifunction I/O units.	
See Also:	Get & Restart On-Time Totalizer (page G-26)			

Get Period

Function:	To read the elapsed time during an on-off-on or an off-on-off transition of a digital input.		
Typical Use:	To measure the period of a slow shaft rotation.		
Details:	 Measurement starts on the first transition (either off-to-on or on-to-off) and stops on the next transition of the same type (one complete cycle). Does not restart the period measurement. Returns a float representing seconds with a resolution of 100 microseconds. Maximum duration is 4.97 days. Not available on SNAP Ethernet brains. 		
Arguments:	Argument 1 From Point Period	<u>Argument 2</u> Put in Float Variable Integer 32 Variable	
Standard	Get Period		
Example:	From Point Put in	SHAFT_INPUT SHAFT_CYCLE	Period Float Variable
OptoScript Example:	GetPeriod (<i>From Point</i>) SHAFT_CYCLE = GetPeriod(SHAFT_INPUT); This is a function command; it returns the period for the digital input. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	 This command measures the first complete period only. No period measurement is performed after the first measurement until the Get & Restart Period command is used. The accuracy of the value returned is limited by the input module's turn-on and turn-off times. Check the specifications for the module to be used. 		
Dependencies:	 The Get & Restart Period command must be used to start the measurement. Applies only to inputs configured with the period feature on digital multifunction I/O units. 		
See Also:	Get & Restart Period	d (page G-27)	

Get Period Measurement Complete Status

Function:	To read the completion status of a period measurement.			
Typical Use:	To determine that a complete measurement has occurred before reading the measurement.			
Details:	 Gets the completion status of a period measurement and stores it in the <i>Put In</i> parameter. The argument will contain a -1 (True) if the measurement is complete or a 0 (False) if it is incomplete. Not available on SNAP Ethernet brains. 			
Arguments:	Argument 1 From Point Period	Argument 2 Put in Float Variable Integer 32 Variable		
Standard	Get Period Measu	rement Complete Status		
Example:	From Point Put in	Pressure_Switch Period_Complete	Period Integer 32 Variable	
OptoScript	GetPeriodMeas	urementCompleteSta	tus(From Point)	
Example:	Period_Complete = GetPeriodMeasurementCompleteStatus(Pressure_Switch);			
	This is a function command; it returns a value of true (-1) or false (0), indicating whether a complete measurement has occurred. The returned value can be consumed by a variable (as in the example shown) or by a control structure, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	 Use this command to see if a complete period measurement has occurred. The command will not interfere with a current period measurement. 			
		•	Period or Get & Restart Period to read th	ne value.
Dependencies:	Applies only to inputs configured with the period measurement feature on digital multifunction I/O units.			
See Also:	Get & Restart Period (page G-27), Get Period (page G-80)			

Get PID Control Word

Function:	Reads the bits that represent the PID configuration.		
Typical Use:	To verify the PID configuration when troubleshooting.		
Details:	 Bit assignments: 11 1 = Use SqRt value from input channel. 0 = Use actual input value. 10 1 = Setpoint was above high clamp. Write zero to clear. 9 1 = Setpoint was below low clamp. Write zero to clear. 8 1 = Input channel under-range. Write zero to clear. 7 1 = Loop active. 0 = Loop reset (stopped). 6 1 = Loop in auto mode. 0 = Loop in manual mode. 5 1 = Output enabled. 0 = Output disabled (disconnected). 4 1 = Output tracks input in manual mode. 0 = no action. 3 1 = Setpoint tracks input in manual mode. 0 = no action. 2 1 = Input from host. 0 = Input from channel. 1 1 = Setpoint from channel. 0 = Setpoint from host. 0 1 = Use filtered value from input channel. Must have filtering active on the input channel. 0 = Use current value of input channel. • This command is not for use with SNAP Ethernet I/O or the SNAP-PID-V module. 		
Arguments:	From PID Loop F	Argument 2 Put in Integer 32 Variable	
Standard Example:	Get PID Control Word From PID Loop Put in	Extruder_Zone08 PID_CTRL_WORD	PID Loop Integer 32 Variable
OptoScript Example:	GetPidControlWord(<i>From PID Loop</i>) PID_CTRL_WORD = GetPidControlWord(Extruder_Zone08); This is a function command; it returns the bits that represent the PID configuration. The returned value can be consumed by a variable (as in the example shown) or by a control structure, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	The PID Control Word is a	actually a 16-bit number.	The four most significant bits are reserved.
See Also:	Set PID Control Word (page S-29)		

Get PID D Term

Function:	Reads the derivative value from the PID.			
Typical Use:	To store "as found" PID	To store "as found" PID parameters for later use.		
Details:	 Reads the derivative value from the PID in the I/O unit. If the PID is disabled or the I/O unit is disabled, the last known value will be returned instead (the IVAL). This command is not for use with SNAP Ethernet I/O or the SNAP-PID-V module. 			
Arguments:	Argument 1 From PID Loop PID Loop	<u>Argument 2</u> Put in Float Variable Integer 32 Variable		
Standard Example:	Get PID D Term From PID Loop Put in	Extruder_Zone08 Zone08_DTerm	PID Loop Float Variable	
OptoScript Example:	GetPidDTerm(From PID Loop) Zone08_DTerm = GetPidDTerm(Extruder_Zone08); This is a function command; it returns the derivative value from the PID loop. The returned value can be consumed by a variable (as in the example shown) or by a mathematical expression, a control structure, etc. See Chapter 11 of the OptoControl User's Guide for more information.			
Notes:	Always use a float vari	Always use a float variable to store the result.		
See Also:	Set PID D Term (page S-30)			

Get PID I Term

Function:	Reads the Integral value from the PID.		
Typical Use:	To store "as found" PID parameters for later use.		
Details:	 Reads the Integral value from the PID in the I/O unit. If the PID is disabled or the I/O unit is disabled, the last known value will be returned instead (the IVAL). This command is not for use with SNAP Ethernet I/O or the SNAP-PID-V module. 		
Arguments:	Argument 1 From PID Loop PID Loop	Argument 2 Put in Float Variable Integer 32 Variable	
Standard Example:	Get PID I Term From PID Loop Put in	Extruder_Zone08 Zone08_ITerm	PID Loop Float Variable
OptoScript Example:	GetPidITerm(<i>From PID Loop</i>) Zone08_ITerm = GetPidITerm(Extruder_Zone08); This is a function command; it returns the integral value from the PID loop. The returned value can be consumed by a variable (as in the example shown) or by a mathematical expression, a control structure, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	Always use a float variable to store the result.		
See Also:	Set PID I Term (page S-31)		

Get PID Input

Function:	To read the input value (also known as the process variable) of the PID.		
Typical Use:	To verify that the input to the PID is within the working range.		
Details:	 The value read has the same engineering units as the specified PID input channel. A value of -32,768 means the input is out of range and the PID output is no longer being updated. This command is not for use with SNAP Ethernet I/O or the SNAP-PID-V module. 		
Arguments:	<u>Argument 1</u> From PID Loop PID Loop	Argument 2 Put in Float Variable Integer 32 Variable	
Standard Example:	Get PID Input From PID Loop Put in	HEATER_3 PID_INPUT_VALUE	PID Loop Float Variable
OptoScript Example:	GetPidInput (<i>From PID Loop</i>) PID_INPUT_VALUE = GetPidInput(HEATER_3); This is a function command; it returns the input value of the PID loop. The returned value can be consumed by a variable (as in the example shown) or by a mathematical expression, a control structure, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	 See "PID Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Use to detect bad or out-of-range PID input values. When such a value is found, use the Move command to change the PID output as required. 		
Dependencies:	 Communication to the PID must be enabled for this command to read the actual value from the PID. Requires an analog multifunction I/O unit (HRD I/O units are not supported). 		
See Also:	Enable Communication to PID Loop (page E-7)		

Get PID Mode

Function:	Gets the auto/manual mode of the PID.			
Typical Use:	To store "as found" PID parameters for later use.			
Details:	 Reads auto/manual mode from the PID in the I/O unit. If the PID is disabled or the I/O unit is disabled, the last known value will be returned instead (the IVAL). Checks bit 6 of the PID control word. Returns a -1 (logical True) if in auto, otherwise a zero (logical False) is returned. This command is not for use with SNAP Ethernet I/O or the SNAP-PID-V module. 			
Arguments:	<u>Argument 1</u> From PID Loop PID Loop	Argument 2 Put in Float Variable Integer 32 Variable		
Standard Example:	Get PID Mode From PID Loop Put in	Extruder_Zone08 ZONE08_MODE	PID Loop Integer 32 Variable	
OptoScript Example:	GetPidMode (<i>From PID Loop</i>) ZONE08_MODE = GetPidMode(Extruder_Zone08); This is a function command; it returns a -1 if the PID loop is in auto mode or a zero if the PID loop is in manual mode. The returned value can be consumed by a variable (as in the example shown) or by a mathematical expression, a control structure, etc. See Chapter 11 of the <i>OptoControl</i> <i>User's Guide</i> for more information.			
See Also:	Set PID Mode to Auto (bage S-33), Set PID Moo	de to Manual (page S-34)	

Get PID Output

Function:	To read the output value of the PID.		
Typical Use:	To read the PID output and send it to a digital time proportional output (TPO) on a digital I/O unit.		
Details:		• •	as the specified PID output channel. et I/O or the SNAP-PID-V module.
Arguments:	<u>Argument 1</u> From PID Loop PID Loop	<u>Argument 2</u> Put in Float Variable Integer 32 Variable	
Standard Example:	Get PID Output From PID Loop Put in	HEATER_3 PID_OUTPUT_VALUE	PID Loop Float Variable
OptoScript Example:	GetPidOutput (<i>From PID Loop</i>) PID_OUTPUT_VALUE = GetPidOutput(HEATER_3); This is a function command; it returns the output value of the PID loop. The returned value can be consumed by a variable (as in the example shown) or by a mathematical expression, a control structure, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	 See "PID Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Define the output channel as one of the upper eight channels (these channels do not have to physically exist). Scale this output channel 0–100, since the digital TPO wants to see a range of 0–100. Use Set TPO Percent to send the value read from the PID output to the digital TPO. Do this based on elapsed time. For example, if the TPO period is five seconds, send the value read at least every five seconds. This command can also be used to detect when the PID output is updated (which is always at the end of the scan period). 		
Dependencies:	 Communication to the PID must be enabled for this command to read the actual value from the PID. Requires an analog multifunction I/O unit (HRD I/O units are not supported). 		
See Also:	Enable Communication to PID Loop (page E-7), Set TPO Percent (page S-44), Set TPO Period (page S-45)		

Get PID Output Rate of Change

Function:	To read the output rate-of-change limit of the PID.			
Typical Use:	To verify that the output rate-of-change limit is as expected.			
Details:	 The output rate-of-change value defines how much the PID output can change per scan period. The units are the same as those defined for the PID output channel. The default value is the span of the output channel. This allows the PID output to move as much as 100 percent per scan period. For example, if the PID output channel is 4–20 mA, 16.00 would be returned by default, representing 100 percent of the span. This command is not for use with SNAP Ethernet I/O or the SNAP-PID-V module. 			
Arguments:	<u>Argument 1</u> From PID Loop PID Loop	Argument 2 Put in Float Variable Integer 32 Variable		
Standard Example:	Get PID Output Rate of ChangeFrom PID LoopHEATER_3PID LoopPut inPID_RATE_LIMITFloat Variable			
OptoScript Example:	GetPidOutputRateOfChange(<i>From PID Loop</i>) PID_RATE_LIMIT = GetPidOutputRateOfChange(HEATER_3); This is a function command; it returns the output rate-of-change limit of the PID loop. The returned value can be consumed by a variable (as in the example shown) or by a mathematical expression, a control structure, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	 See "PID Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Many additional PID loop control features are available. See the <i>Mistic Analog and Digital Commands Manual</i> (Opto 22 form 270) or consult Opto 22 Product Support. 			
Dependencies:	 Communication to the PID must be enabled for this command to read the actual value from the PID. Requires an analog multifunction I/O unit (HRD I/O units are not supported). 			
See Also:	Enable Communication to PID Loop (page E-7), Set PID Output Rate of Change (page S-35), Set PID Scan Rate (page S-37)			

Get PID P Term

Function:	Reads the gain value from the PID.		
Typical Use:	To store "as found" PID parameters for later use.		
Details:	 Reads the gain value from the PID in the I/O unit. If the PID is disabled or the I/O unit is disabled, the last known value will be returned instead (the IVAL). This command is not for use with SNAP Ethernet I/O or the SNAP-PID-V module. 		
Arguments:	Argument 1 From PID Loop PID Loop	Argument 2 Put in Float Variable Integer 32 Variable	
Standard Example:	Get PID P Term From PID Loop Put in	Extruder_Zone08 Zone08_PTerm	PID Loop Float Variable
OptoScript Example:	<pre>GetPidPTerm(From PID Loop) Zone08_PTerm = GetPidPTerm(Extruder_Zone08); This is a function command; it returns the gain value from the PID. The returned value can be consumed by a variable (as in the example shown) or by a mathematical expression, a control structure, etc. See Chapter 11 of the OptoControl User's Guide for more information.</pre>		
Notes:	Always use a float variable to store the result.		
See Also:	Set PID P Term (page S-36)		

Get PID Scan Rate

Function:	Gets the PID calculation interval.		
Typical Use:	To store "as found" PID parameters for later use.		
Details:	 Reads the Scan Rate value from the PID in the I/O unit. If the PID is disabled or the I/O unit is disabled, the last known value will be returned instead (the IVAL). This command is not for use with SNAP Ethernet I/O or the SNAP-PID-V module. 		
Arguments:	<u>Argument 1</u> From PID Loop PID Loop	<u>Argument 2</u> Put in Float Variable Integer 32 Variable	
Standard Example:	Get PID Scan Rate From PID Loop Put in	Extruder_Zone08 Zone08_Scan_Rate	PID Loop Float Variable
OptoScript Example:	GetPidScanRate (<i>From PID Loop</i>) Zone08_Scan_Rate = GetPidScanRate(Extruder_Zone08); This is a function command; it returns the PID calculation interval (scan rate) for the PID loop. The returned value can be consumed by a variable (as in the example shown) or by a mathematical expression, a control structure, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	Always use a float variable to store the result.		
See Also:	Set PID Scan Rate (page S-37)		

Get PID Setpoint

Function:	To read the setpoint value of the PID.		
Typical Use:	To verify that the setpoint of the PID is as expected and to store the setpoint for later use.		
Details:	 The value read has the same engineering units as the specified PID setpoint. The setpoint can be an analog channel, or it can come from the program in the controller using Set PID Setpoint. This command is not for use with SNAP Ethernet I/O or the SNAP-PID-V module. 		
Arguments:	Argument 1 From PID Loop PID Loop	<u>Argument 2</u> Put in Float Variable Integer 32 Variable	
Standard Example:	Get PID Setpoint From PID Loop Put in	Heater_3 Pid_Setpoint_Value	PID Loop Float Variable
OptoScript Example:	GetPidSetpoint (<i>From PID Loop</i>) PID_Setpoint_Value = GetPidSetpoint(Heater_3); This is a function command; it returns the setpoint value of the PID loop. The returned value can be consumed by a variable (as in the example shown) or by a mathematical expression, a control structure, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	 See "PID Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Can be used to detect and log changes made to the PID setpoint. 		
Dependencies:	 Communication to the PID must be enabled for this command to read the actual value from the PID. Requires an analog multifunction I/O unit (HRD I/O units are not supported). 		
See Also:	Enable Communication to PID Loop (page E-7), Set PID Setpoint (page S-38)		

Get Port of I/O Unit Causing Current Error

Controller Action

- **Function:** To return the port number of the I/O unit that failed to respond if the top queue error is a 29.
- **Typical Use:** Within an error handler in conjunction with Get Address of I/O Unit Causing Current Error, to log the date and time of a timeout error as well as the name and port number of the I/O unit that failed to respond. Use only when there are several I/O units with the same address on different ports.
 - **Details:** The controller generates a queue error 29 (timeout) whenever an I/O unit does not respond. This command can be used to determine the port number of the I/O unit that failed to respond.

Arguments:	<u>Argument 1</u> Put in Integer 32 Variable	
Standard		t Causing Current Error
Example:	Put in	IO_UNIT_PORT

OptoScript Example: GetPortOfIoUnitCausingCurrentError() IO_UNIT_PORT = GetPortOfIoUnitCausingCurrentError(); This is a function command; it returns the port number of the I/O unit that caused the top error in the error queue. The returned value can be consumed by a variable (as in the example shown) or by a mathematical expression, a control structure, etc. See Chapter 11 of the OptoControl User's Guide for more information.

- Notes: This command is typically used in an error handling chart.
 - In a system with many I/O units, this command can pinpoint exactly which I/O units are not responding. The result can be put in an integer table or appended to an error message string for display on an HMI screen.

Integer 32 Variable

- Always use Error on I/O Unit? to determine if the top error in the error queue is an I/O unit error before using this command.
- Always use Remove Current Error and Point to Next Error after using this command.

Dependencies: For this command to have any effect, the top error in the queue must be a 29.

See Also: Get Address of I/O Unit Causing Current Error (page G-29), Error on I/O Unit? (page E-20), Remove Current Error and Point to Next Error (page R-26)

Get Priority

Chart Action

Function:	Returns the current pr	Returns the current priority of the chart using this command.							
Typical Use:	To determine the priority prior to changing it, so that it can be restored to its former value. Primarily used in a subroutine that increases its own priority while running and restores the priority of the chart that called it prior to ending.								
Details:	• Since charts with c	 The default priority of all charts is 1. Since charts with different priorities can call the same subroutine, this command allows the subroutine to save and restore the priority if the subroutine needs to change it. 							
Arguments:	<u>Argument 1</u> Put in Float Variable Integer 32 Variable								
Standard Example:	Get Priority Put in	PRIORITY	Integer 32 Variable						
OptoScript Example:	returned value can be	mand; it returns the prior consumed by a variable	rity of the chart in which the command exists. The (as in the example shown) or by a mathematical ter 11 of the <i>OptoControl User's Guide</i> for more						
See Also:	Get Priority of Host Ta	sk (page G-94), Set Prior	ity (page S-39)						

Get Priority of Host Task

Chart Action

Function:	Returns the current priority of the specified host task.							
Typical Use:	To determine the prior former value.	To determine the priority of a host task prior to changing it so that it can be restored to its former value.						
Details:	The default priority of	all tasks is 1.						
Arguments:	Argument 1 On Port Integer 32 Literal Integer 32 Variable	<u>Argument 2</u> Put in Integer 32 Variable						
Standard	Get Priority of Host		Integer 22 Literal					
Example:	On Port Put in	0 PRIORITY	Integer 32 Literal Integer 32 Variable					
OptoScript Example:	This is a function com consumed by a variable	orityOfHostTask(0) mand; it returns the pric e (as in the example sh	; prity of the host task. The returned value can be own) or by a mathematical expression, a contro ptrol User's Guide for more information.					
See Also:	Get Priority (page G-93	3), Set Priority of Host T	ask (page S-40)					

Get Quadrature Counter

Function:	To read a quadrature counter value.							
Typical Use:	To read incremental encoders for positional or velocity measurement.							
Details:	 Reads the current value of a quadrature counter and places it in an argument specified by the <i>Put In</i> parameter. Does not reset the counter at the I/O unit to zero. Does not stop the quadrature counter from continuing to count. Valid range is -2,147,483,648 to 2,147,483,647 counts. A positive value indicates forward movement (phase B leads phase A) and a negative value indicates reverse movement (phase A leads phase B). A quadrature counter occupies two adjacent channels. <i>Input module pairs specifically made for quadrature counting must be used</i>. The first channel must be an even channel number on the digital multifunction I/O unit. For example, positions 0 and 1, 4 and 5 are valid, but 1 and 2, 3 and 4 are not. 							
Arguments:	Argument 1Argument 2From PointPut inQuadrature CounterFloat VariableInteger 32 Variable							
Standard Example <i>:</i>	Get Quadrature CounterFrom PointENCODER_1Quadrature CounterPut inTABLE_POSITIONInteger 32 Variable							
OptoScript Example:	GetQuadratureCounter(From Point) TABLE_POSITION = GetQuadratureCounter(ENCODER_1); This is a function command; it returns the value of the quadrature counter. The returned value can be consumed by a variable (as in the example shown) or by a mathematical expression, a control structure, etc. See Chapter 11 of the OptoControl User's Guide for more information.							
Notes:	 The maximum encoder RPM will be related to the number of pulses per revolution that the encoder provides. The maximum input frequency is 12,500 Hz (pulses per second). Converting to minutes results in (12,500 pulses per second) * (60 seconds per minute) = 750,000 pulses per minute. Max Encoder RPM = (750,000 Pulses per Minute) / (Encoder Pulses [or lines] per Revolution) 							
Dependencies:	 Always use Start Quadrature Counter once before using this command for the first time. Applies only to input channels configured with the quadrature feature on digital multifunction I/O units. 							
See Also:	Get & Clear Quadrature Counter (page G-21), Start Quadrature Counter (page S-61), Stop Quadrature Counter (page S-67), Clear Quadrature Counter (page C-32)							

Get RTU/M4IO Temperature

Controller Action

Function:	To obtain the temperature inside the M4RTU or M4IO controller case.								
Typical Use:	To determine if heatin	To determine if heating or cooling is required or has failed.							
Details:	the local bus is co	 The temperature is reported in either Celsius or Fahrenheit depending on how I/O unit 1 on the local bus is configured. The temperature range is -40°C to 125°C (-40°F to 257°F). 							
Arguments:	<u>Argument 1</u> Put in Float Variable Integer 32 Variable								
Standard Example:	Get RTU/M4IO Temp Put in	p erature RTU_TEMP	Float Variable						
OptoScript Example:	RTU_TEMP = GetRtu This is a function com value can be consume	GetRtuM4IoTemperature() RTU_TEMP = GetRtuM4IoTemperature(); This is a function command; it returns the temperature inside the controller case. The returned value can be consumed by a variable (as in the example shown) or by a mathematical expression, a control structure, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.							
Notes:	 To read temperatu configuring I/O un select the I/O unit. Accuracy is: ±0.5°C from 0°C to ±1°C from -40°C to 	re in degrees Fahrenheit, r it 1. (To verify, select I/O U , and click CHANGE.)		when					
Dependencies:	An M4RTU or M4IO m	nust be in use.							
Result Data:	If this command is use -32,768 is returned.	ed for a controller other the	an an M4RTU or M4IO, an error value of						
See Also:	Get RTU/M4IO Voltag	e (page G-97)							

Get RTU/M4IO Voltage

Controller Action

Function:	To read the input voltage furnished to the M4RTU or M4IO power supply.								
Typical Use:	To monitor battery voltage supplied to the M4RTU or M4IO power supply to determine if it's getting low.								
Details:	 Reads voltage supplied Accuracy is plus or min Works with both AC and 	•	others.						
Arguments:	Argument 1 Put in Float Variable Integer 32 Variable								
Standard Example:	Get RTU/M4IO Voltage Put in	RTU_VOLTAGE	Float Variable						
OptoScript Example:	supply. The returned value	M4IoVoltage(); d; it returns the input voltag can be consumed by a vari a control structure, etc. See	ge supplied to the the controller's power iable (as in the example shown) or by a e Chapter 11 of the <i>OptoControl User's</i>						
Dependencies:	An M4RTU or M4IO must b	pe in use.							
Result Data:	If this command is used for is returned.	r a controller other than an	M4RTU or M4IO, an error value of -32,768						
See Also:	Get RTU/M4IO Temperatur	re (page G-96)							

Get Seconds

Time/Date Action

Function:	To read the second (0 through 59) from the controller's real-time clock/calendar and put it into a numeric variable.							
Typical Use:	To use seconds information in an OptoControl program.							
Details:	 The destination variable can be an integer or a float, although an integer is preferred. If the current time is 08:51:26, this action would place the value 26 into the <i>Put In</i> parameter (<i>Argument 1</i>). 							
Arguments:	Argument 1 Put in Float Variable Integer 32 Variable							
Standard Example:	Get SecondsPut InSECONDSInteger 32 Variable							
OptoScript Example:	GetSeconds() SECONDS = GetSeconds(); This is a function command; it returns the second (0 through 59) from the controller's real-time clock. The returned value can be consumed by a variable (as in the example shown) or by a mathematical expression, a control structure, etc. See Chapter 11 of the <i>OptoControl User's</i> <i>Guide</i> for more information.							
Notes:	 This is a one-time read of the second. If the second changes, you will need to execute this command again to get the value of the current second. Put this command in a small program loop that executes frequently to ensure that the variable always contains the current seconds value. 							
See Also:	Get Day (page G-45), Get Hours (page G-59), Get Minutes (page G-64), Get Month (page G-66), Get Day of Week (page G-46), Get Year (page G-105), Set Day (page S-15), Set Day of Week (page S-16), Set Hours (page S-21), Set Minutes (page S-23), Set Month (page S-25), Set Seconds (page S-41) Set Year (page S-49)							

G

Get Seconds Since Midnight

Time/Date Action

Function:	Gets the number of seconds since midnight.							
Typical Use:	In place of timers to determine time between events or to time stamp an event with a number rather than a string.							
Details:	Value returned is an integer from 0 to 86,400.							
Arguments:	Argument 1 Put in Float Variable Integer 32 Variable							
Standard Example:	Get Seconds Since Midnight Put in TIME_IN_SECONDS Integer 32 Variable							
OptoScript Example:	GetSecondsSinceMidnight() TIME_IN_SECONDS = GetSecondsSinceMidnight(); This is a function command; it returns the number of seconds since midnight. The returned value can be consumed by a variable (as in the example shown) or by a mathematical expression, a control structure, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.							
Notes:	To find elapsed time in HOURS, MINUTES, SECONDS since midnight using standard commands: Move the seconds to an integer 32 variable: <i>TEMP_VAR</i> Divide <i>TEMP_VAR</i> by: 3600 and move to: <i>HOURS</i> MODULO <i>TEMP_VAR</i> by: 3600 and move to: <i>TEMP_VAR</i> Divide <i>TEMP_VAR</i> by: 60 and move to: <i>MINUTES</i> MODULO <i>TEMP_VAR</i> by: 60 and move to: <i>SECONDS</i> . To find the same thing using OptoScript code: TEMP_VAR = GetSecondsSinceMidnight(); HOURS = TEMP_VAR / 3600; MINUTES = (TEMP_VAR % 3600 / 60; SECONDS = (TEMP_VAR % 3600) % 60;							
See Also:	Get Seconds (page G-98)							

Get Simple-64 I/O Unit as Binary Value

I/O Unit Action

Function:	To read the current on/off status of all digital channels on the specified SNAP Simple I/O unit.																	
Typical Use:	To efficiently read the status of all digital channels on a single I/O unit with one command.																	
Details:	 Reads the current on/off status of all 64 digital channels on the SNAP Simple I/O unit specified. Updates the IVALs and XVALs for all 64 channels. Reads outputs as well as inputs. Does not read analog channels at any position on the respectives status (a 64-bit integer) to the numeric variable specified. If a channel is on, there will be a "1" in the respective bit. If the channel is off, there will a "0" in the respective bit. If the channel is analog, there will be a "0" in the respective bit. If the channel is disabled, it will not be read. If the entire I/O unit is disabled, non the channels will be read. The least significant bit corresponds to channel zero. 							e ra will ve b	be bit.									
Arguments:	Argument 1Argument 2FromPut inSNAP Simple 64Integer 64 Variable																	
Standard Example:	Get Simple-64 I/O Unit as Binary ValueFromINPUT_BOARD_2SNAP Simple 64Put inIN_BD2_STATUSInteger 64 VariableThe effect of this command is illustrated below:																	
		Point Number	63	62	61	60	59	58	57	56	 7	6	5	4	3	2	1	0
	Bit mask	Binary Hex	0	1	1	0	1	1	0	0	0	1	0 1	0	0	0	1	0
		space, the exar Channels with																
		log channels.			51 1	aro	511,								9.00	, 0		~;

OptoScript
Example:GetSimple64IoUnitAsBinaryValue(I/O Unit)IN_BD2_STATUS = GetSimple64IoUnitAsBinaryValue(INPUT_BOARD_2);This is a function command; it returns the on/off status of all digital points on the I/O unit, in the
form of a bitmask. The returned value can be consumed by a variable (as shown) or by another
item, such as a mathematical expression or a control structure. See Chapter 11 of the
OptoControl User's Guide for more information.

Notes: Use Bit Test to examine individual bits.

See Also: Set Simple-64 I/O Unit from MOMO Masks (page S-42)

Get Simple-64 I/O Unit Latches

I/O Unit Action

Function: To read all on and off latches (as well as the state of all points) on a SNAP Simple I/O unit.

Typical Use:

Details:

To read all point states and all latches in a bank, instead of individually.

- Reads the states of all points and the states of all on-latches and off-latches at once.
- Off-latches detect on-off-on input transitions; on-latches detect off-on-off transitions. These
 quick transitions occur too fast for the controller to detect otherwise, since they are
 processed by the I/O unit.

Arguments:	<u>Argument 1</u>	Argument 2	Argument 3	Argument 4
	From	State	On-Latch	Off-Latch
	SNAP Simple 64	Integer 64 Variable	Integer 64 Variable	Integer 64 Variable

Arguments 2, 3, and *4* are returned as 64-bit masks. If the point or latch is on, a 1 appears in the respective bit. If the point or latch is off, a 0 appears. For example:

	Point Number	63	62	61	60	59	58	57	56	\rightarrow	7	6	5	4	3	2	1	0
Bit	Binary	0	1	1	0	1	1	0	0	\rightarrow	0	1	0	0	0	0	1	0
mask	Hex		6	6			()		\rightarrow		4	4			2	2	

To save space, this example shows only the first eight points and the last eight points. You can see that the points (or latches) 1, 6, 58, 59, 61, and 62 are on.

Standard	Get Simple-64 I/O U	Init Latches					
Example:	From	I/0_Unit_A	SNAP Simple 64				
	State	Unit_A_State	Integer 64 Variable				
	On-Latch	Unit_A_On_Latches	Integer 64 Variable				
	Off-Latch	Unit_A_Off_Latches	Integer 64 Variable				
OptoScript	GetSimple64IoU	nitLatches(From, Stat	e, On-Latch, Off-Latch)				
Example:	GetSimple64IoUnitLatches(I/O_Unit_A, Unit_A_State, Unit_A_On_Latches, Unit_A_Off_Latches);						
	This is a procedure con <i>Guide</i> for more inform		value. See Chapter 11 of the <i>OptoControl User's</i>				
Notes:	•	unit to detect fast input tran neck the specifications for t	sitions is limited by the input module's turn-on ne module to be used.				
See Also:	Get & Clear Simple-64 (page C-28), Clear All		22), Get Off-Latch (page G-72), Clear Off-Latch				

Get String Length

String Action

Function:	To get the length of a string.								
Typical Use:	To determine if a string is empty prior to searching it for a character.								
Details:	 Quotes ("") are used in OptoScript code, but not in standard OptoControl code. An empty string has a length of zero. The string length is not the same as the width. Width is the maximum string length and is set in the OptoControl Configurator; it does not change at run time. String length, on the other hand, may change dynamically as the string is modified at run time. Spaces and nulls count as part of the length. A string with width 10 containing "Hello " has a length of six (five for "Hello" plus one for the trailing space). 								
Arguments:	Argument 1Argument 2Of StringPut Result inString LiteralFloat VariableString VariableInteger 32 Variable								
Standard Example:	The following example gets the length of the string MY STRING (for example, if MY STRING is "ABC" then STRING LEN is 3):								
	Get String LengthOf StringMY_STRINGString LiteralPut Result inSTRING_LENInteger 32 Variable								
OptoScript Example:	<pre>GetStringLength(Of String) STRING_LEN = GetStringLength(MY_STRING); This is a function command; it returns the length of the string. The returned value can be consumed by a variable (as in the example shown) or by a mathematical expression, a control structure, etc. See Chapter 11 of the OptoControl User's Guide for more information.</pre>								
Notes:	 See "String Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Use before Get Nth Character to stay within the string length. 								
See Also:	Get Nth Character (page G-69)								

Get Substring

String Action

Function:	To copy a portion of a string.				
Typical Uses:	To parse or extract data from a string, to skip leading or trailing characters, or to extract data from strings that may contain starting and ending character sequences generated by barcode readers or scales.				
Details:	 Quotes ("") are used in OptoScript code, but not in standard OptoControl code. 				
	 Valid range for Start At Index (<i>Argument 2</i>) is 1 to the string length. If it is less than 1, 1 will be assumed. If the combination of the Start At Index (<i>Argument 2</i>) and Num. Characters (<i>Argument 3</i>) extend beyond the length of the source string, only the available portion of the source string will be returned. 				
	 The following are Start At 	e examples of this comman Number of Characters 3	d applied to the strin Substring Returne "MON"		
	4	3	"TUE"		
	1 14	4 3	"MONT" "RI"		
	16	5	""		
Arguments:	Argument 1 From String String Literal String Variable	Argument 2 Start at Index Integer 32 Literal Integer 32 Variable	<u>Argument 3</u> Num. Characters Integer 32 Literal Integer 32 Variable	Argument 4 Put Result in String Variable	
Standard Example:	The following example gets a single day from the string "MONTUEWEDTHRFRI"; quotes are shown here for clarity only. Do not use them in standard commands.				
	Get Substring From String Start at Index Num. Characters Put Result in	"MONTUEWEDTHRFRI" INDEX 3 STRING	String Literal Integer 32 Varial Integer 32 Litera String Variable	al	
OptoScript	GetSubstring (<i>From String, Start at Index, Num. Characters, Put Result in</i>) GetSubstring("MONTUEWEDTHRFRI", INDEX, 3, STRING);				
Example:	-			required in OptoScript code.	
Notes:	 See "String Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. You can get text that follows a delimiter (such as a space) within a string. Create a loop that first uses Get Nth Character to extract a character, then compares it to the delimiter (character 32 in the case of a space). If the character is equal to the delimiter, add 1 to the N argument and use the new N as the <i>Start At</i> parameter above. See Move from String Table for a similar example. 				

See Also: Get Nth Character (page G-69)

Get System Time

Time/Date Action

Function:	Gets the number of seconds since the controller has been turned on.			
Typical Use:	Accumulate "up-time."			
Details:	Value returned is an integer from zero to two billion.			
Arguments:	Argument 1 Put in Float Variable Integer 32 Variable			
Standard Example:	Get System Time Put in TIME_IN_SECONDS Integer 32 Variable			
OptoScript Example:	<pre>GetSystemTime() TIME_IN_SECONDS = GetSystemTime(); This is a function command; it returns the number of seconds since the controller was last turned on. The returned value can be consumed by a variable (as in the example shown) or by a mathematical expression, a control structure, etc. See Chapter 11 of the OptoControl User's Guide for more information.</pre>			
See Also:	Get Seconds Since Midnight (page G-99)			

Get Year

Time/Date Action

Function:	To read the year value (00 through 99) from the controller's real-time clock/calendar and put it into a numeric variable.		
Typical Use:	To use year information in an OptoControl program.		
Details:	 The destination variable can be an integer or a float, although an integer is preferred. If the current date is March 2, 2000, this action would place the value 00 into the <i>Put In</i> parameter (<i>Argument 1</i>). 		
Arguments:	Argument 1 Put in Float Variable Integer 32 Variable		
Standard Example:	Get Year Put In YEAR Integer 32 Variable		
OptoScript Example:	GetYear() YEAR = GetYear(); This is a function command; it returns the last two digits of the year (00 through 99). The returned value can be consumed by a variable (as in the example shown) or by a mathematical expression, a control structure, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	 This is a one-time read of the year. If the year changes, you will need to execute this command again to get the value of the current year. Put this command in a small program loop that executes frequently to ensure that the variable always contains the current year value. 		
See Also:	Get Day (page G-45), Get Hours (page G-59), Get Minutes (page G-64), Get Month (page G-66), Get Seconds (page G-98), Get Day of Week (page G-46), Set Day (page S-15), Set Day of Week (page S-16), Set Hours (page S-21), Set Minutes (page S-23), Set Month (page S-25), Set Seconds (page S-41) Set Year (page S-49)		

Greater?

Logical Condition

Function:	To determine if one numeric value is greater than another.
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Typical Use: To determine if a counter has reached an upper limit.

Details:

Argument 1	Argument 2	Result
 Determines if Arg 	<i>ument 1</i> is greater than <i>Arg</i>	<i>ument 2</i> . Examples:

0	0	False
-1	0	False
-1	-3	True
22.221	22.220	True

• Evaluates True if Argument 1 is greater than Argument 2, False otherwise.

Arguments:	Argument 1 Is Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter Up Timer Variable	Argument 2 Than Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter Up Timer Variable	
Standard Example:	ls Greater?	CALCULATED_VALUE	Integer 32 Variable
	Than	1000	Integer 32 Literal
OptoScript Example:	OptoScript doesn't use if (calculated_val		s built in. Use the > operator.
Notes:	comparison operato	rs in OptoScript code, see	<i>OptoControl User's Guide</i> . For more on Chapter 11 of the <i>OptoControl User's Guide</i> . match. To test for less than or equal, use

either Less Than or Equal? or the false exit.

Less? (page L-1), Not Equal? (page N-4), Greater Than or Equal? (page G-107), Less Than or Equal? See Also: (page L-2), Within Limits? (page W-1)

Greater Than or Equal?

Logical Condition

Function:	To determine if one nume	eric value is greater tha	n or equal to another.	
Typical Use:	To determine if a value h	To determine if a value has reached an upper limit.		
Details:	Argument 1 0 1 -32768 22221	Argument 2 0 -32767 2222	equal to <i>Argument 2</i> . Examples: Result True True False True n or equal to the second, False otherwise.	
Arguments:	Argument 1 Is Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter Up Timer Variable	Argument 2 To Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter Up Timer Variable		
Standard Example:	ls Greater Than or Equal To	ROOM_TEMP ? 78.5000	Analog Input Float Literal	
OptoScript Example:		command; the function	is built in. Use the >= operator.	
Notes:	comparison operators	s in OptoScript code, see	e <i>OptoControl User's Guide</i> . For more on e Chapter 11 of the <i>OptoControl User's Guide</i> . e match. To test for less than, use either Less?	

• When using analog values or digital features in this command, be sure to take into consideration the units that the value is read in and adjust the test values accordingly.

Greater Than or Equal to Table Element?

Logical Condition

Function: To determine if a numeric value is greater than or equal to a specified value in a float or integer table.

Typical Use: To store peak values.

• Determines if one value (*Argument 1*) is greater than or equal to another (a value at index *Argument 2* in float or integer table *Argument 3*). Examples:

0		
Value 1	Value 2	Result
0.0	0.0	True
0.0001	0.0	True
22.22	22.222	False
-32768	-32767	False
22221	2222	True

• Evaluates True if the first value is greater than or equal to the second, False otherwise.

Arguments:	Argument 1 Is Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 32 Variable Integer 64 Variable Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter Up Timer Variable	Argument 2 At Index Integer 32 Literal Integer 32 Variable	Argument 3 Of Table Float Table Integer 32 Table Integer 64 Table
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See Also: Less? (page L-1), Not Equal? (page N-4), Less Than or Equal? (page L-2), Within Limits? (page W-1)

				G
Standard	ls	THIS_READING	Float Variable	
Example:	Greater Than or E	Equal to Table Element?		
	At Index	TABLE_INDEX	Integer 32 Variable	
	Of Table	TABLE_OF_READINGS	Float Table	
OptoScript	OptoScript doesn't	use a command; the function	is built in. Use the >= operator.	
Example:	if (THIS_READIN	NG >= TABLE_OF_READINGS	[TABLE_INDEX]) then	
Notes:	comparison ope	erators in OptoScript code, see	e <i>OptoControl User's Guide</i> . For more on e Chapter 11 of the <i>OptoControl User's Guide</i> . ole Element? or the False exit.	
Queue Errors:	32 = Bad table inde	ex value—index was negative	or greater than or equal to table size.	
See Also:	Less Than Table Ele to Table Element? (o Table Element? (page N-5), Less Than or Equal	

Greater Than Table Element?

Logical Condition

Function:	To determine if a numeric value is greater than a specified value in a float or integer table.		
Typical Use:	To store peak values.		
Details:		alue (<i>Argument 1</i>) is grea e <i>Argument 3</i>). Examples	ter than another (a value at index <i>Argument 2</i> in :
	Value 1	Value 2	Result
	0.0	0.0	False
	0.0001	0.0	True
	-98.765	-98.765	False
	1	0	True
	22221	2222	True
	• Evaluates True if the	e first value is greater tha	an the second, False otherwise.

Arguments:	Argument 1 Is Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter Up Timer Variable	Argument 2 At Index Integer 32 Literal Integer 32 Variable	Argument 3 Of Table Float Table Integer 32 Table Integer 64 Table
Standard Example:	<i>ls</i> Greater Than Table El <i>At Index</i> <i>Of Table</i>	THIS_READING Iement? TABLE_INDEX TABLE_OF_READINGS	Float Variable Integer 32 Variable Float Table
OptoScript Example:		a command; the function	is built in. Use the > operator. FABLE_INDEX]) then
Notes:	comparison operator	rs in OptoScript code, see	e <i>OptoControl User's Guide</i> . For more on e Chapter 11 of the <i>OptoControl User's Guide</i> . ss Than or Equal to Table Element? or the False
Queue Errors:	32 = Bad table index val	lue—index was negative	or greater than the table size.
See Also:			to Table Element? (page N-5), Greater Than or or Equal to Table Element? (page L-3)

Η

Host Task Received a Message?

Chart Condition

Function:	To determine if a message has been received on the specified host port.		
Typical Use:	To determine if OptoDisplay has stopped communicating with the controller.		
Details:	Evaluates True if a message has been received on the specified host port since the last use of this command, False otherwise.		
Arguments:	Argument 1 On Port Integer 32 Literal Integer 32 Variable		
Standard Example:	On Port 4 Integer 32 Literal Host Task Received a Message?		
OptoScript Example:	HasHostTaskReceivedMessage(<i>On Port</i>) if (HasHostTaskReceivedMessage(4)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	See "Chart Commands" in Chapter 10 of the OptoControl User's Guide.		
Queue Errors:	30 = Incorrect port number—use zero to four or eight.		
See Also:	ARCNET Node Present? (page A-12) ARCNET Message Address Equal to? (page A-11)		

Hyperbolic Cosine

Function:	To derive the hyperbolic cosine of a value.		
Typical Use:	To solve hyperbolic calculations.		
Details:	 Calculates the hyperbolic cosine of <i>Argument 1</i> and places the result in <i>Argument 2</i>. <i>Argument 1</i> (the operand) must be a value from -88.33654 to 88.72283. 		
Arguments:	Argument 1 OfArgument 2 Put Result inAnalog InputAnalog OutputAnalog OutputDown Timer VariableDown Timer VariableFloat VariableFloat LiteralInteger 32 VariableFloat VariableUp Timer VariableInteger 32 VariableFloat Variable		
Standard Example:	Hyperbolic Cosine Of Put Result in	2.0 ANSWER	Float Literal Float Variable
OptoScript Example:	HyperbolicCosine(<i>Of</i>) ANSWER = HyperbolicCosine(2.0); This is a function command; it returns the hyperbolic cosine of the value. The returned value can be consumed by a variable (as in the example shown) or by a control structure, mathematical expression, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Queue Errors:	33 = Overflow error—result too large.		
See Also:	Hyperbolic Sine (page H-3), Hyperbolic Tangent (page H-4)		

Hyperbolic Sine

Function:	To derive the hyperbolic sine of a value.		
Typical Use:	To solve hyperbolic calculations.		
Details:	 Calculates the hyperbolic sine of <i>Argument 1</i> and places the result in <i>Argument 2</i>. <i>Argument 1</i> (the operand) must be a value from -88.33654 to 88.72283. 		
Arguments:	Argument 1 Of Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 32 Variable Up Timer Variable	Argument 2 Put Result in Analog Output Down Timer Variable Float Variable Integer 32 Variable Up Timer Variable	
Standard Example:	Hyperbolic Sine Of Put Result in	2.0 ANSWER	Float Literal Float Variable
OptoScript Example:	HyperbolicSine(<i>Of</i>) ANSWER = HyperbolicSine(2.0); This is a function command; it returns the hyperblic sine of the value. The returned value can be consumed by a variable (as in the example shown) or by a control structure, mathematical expression, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Queue Errors:	33 = Overflow error—result too large.		
See Also:	Hyperbolic Cosine (page H-2), Hyperbolic Tangent (page H-4)		

Hyperbolic Tangent

Function:	To derive the hyperbolic tangent of a value.		
Typical Use:	To solve hyperbolic calculations.		
Details:	 Calculates the hyperbolic tangent of <i>Argument 1</i> and places the result in <i>Argument 2</i>. <i>Argument 1</i> (the operand) must be a value between -8.21 and 8.665. The result is a value ranging from -1.0 to 1.0. 		
Arguments:	Argument 1 Of Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 32 Variable Up Timer Variable	Argument 2 Put Result in Analog Output Down Timer Variable Float Variable Integer 32 Variable Up Timer Variable	
Standard	Hyperbolic Tangent		
Example:	Of Put Result in	2.0 ANSWER	Float Literal Float Variable
OptoScript Example:	HyperbolicTangent(Of) ANSWER = HyperbolicTangent(2.0); This is a function command; it returns the hyperbolic tangent of the value. The returned value can be consumed by a variable (as in the example shown) or by a control structure, mathematical expression, etc. See Chapter 11 of the OptoControl User's Guide for more information.		
Queue Errors:	33 = Overflow error—result too large. 35 = Not a number—result invalid.		
See Also:	Hyperbolic Cosine (page H-2), Hyperbolic Sine (page H-3)		

Increment Variable

Function:	To increase the value specified by 1.		
Typical Use:	To control loop counters and other counting applications.		
Details:	Same as adding 1: 8 becomes 9, -1 becomes 0, 12.33 becomes 13.33, etc.		
Arguments:	Argument 1 [Value] Float Variable Integer 32 Variable Integer 64 Variable		
Standard Example:	Increment Variable LOOP_COUNTER Integer 32 Variable		
OptoScript Example:	IncrementVariable(<i>Variable</i>) IncrementVariable(LOOP_COUNTER); This is a procedure command; it does not return a value.		
Notes:	 See "Mathematical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Executes faster than adding 1. 		
	-		

Interrupt Disabled for Event?

Event/Reaction Condition

Function:	To determine if the interrupt for a specific event/reaction is inactive.		
Typical Use:	To verify the active/inactive state of the interrupt for a specific event/reaction.		
Details:	 Evaluates True if the interrupt for the specified event/reaction is not active, False if it is active. Event/reactions still occur when the interrupt is disabled as long as they are active. 		
Arguments:	Argument 1 Event/Reaction Analog Event/Reaction Digital Event/Reaction		
Standard Example:	Event/Reaction Sequence_Finished Interrupt Disabled for Event?		
OptoScript Example:	<pre>IsInterruptDisabledForEvent(Event/Reaction) if (IsInterruptDisabledForEvent(Sequence_Finished)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the OptoControl User's Guide for more information.</pre>		
Notes:	See "Event/Reaction Commands" in Chapter 10 of the OptoControl User's Guide.		
Dependencies:	 Event/reactions must be named and configured on the I/O unit before they can be referenced. Event/reactions are not supported on local simple I/O units. 		
See Also:	Enable Interrupt on Event (page E-10), Interrupt Enabled for Event? (page I-3)		

Interrupt Enabled for Event?

Event/Reaction Condition

Function:	To determine if the interrupt for a specific event/reaction is active.		
Typical Use:	To verify the active/inactive state of the interrupt for a specific event/reaction.		
Details:	 Evaluates True if the interrupt for the specified event/reaction is active, False if it is not active. Event/reactions still occur when the interrupt is disabled as long as they are active. 		
Arguments:	Argument 1 Event/Reaction Analog Event/Reaction Digital Event/Reaction		
Standard Example:	Event/Reaction Sequence_Finished Interrupt Enabled for Event?		
OptoScript Example:	<pre>IsInterruptEnabledForEvent(Event/Reaction) if (IsInterruptEnabledForEvent(Sequence_Finished)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the OptoControl User's Guide for more information.</pre>		
Notes:	See "Event/Reaction Commands" in Chapter 10 of the OptoControl User's Guide.		
Dependencies:	 Event/reactions must be named and configured on the I/O unit before they can be referenced. Event/reactions are not supported on local simple I/O units. 		
See Also:	Enable Interrupt on Event (page E-10), Interrupt Disabled for Event? (page I-2)		

Interrupt on Port0?

Communication—Serial Condition

Function:	To determine if the I/O unit that generated the interrupt is connected to COM Port 0 of the controller.
Typical Use:	To reduce the number of I/O units that must be polled to determine which I/O unit may have triggered the interrupt.
Details:	Evaluates True if the I/O unit that generated the interrupt is on COM Port 0, False otherwise.
Arguments:	None.
Standard Example:	Interrupt on Port0?
OptoScript Example:	<pre>IsInterruptOnPort0() if (IsInterruptOnPort0()) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the OptoControl User's Guide for more information.</pre>
Notes:	 Use Generating Interrupt? to determine which I/O unit on COM Port 0 generated the interrupt. See "Event/Reaction Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>.
See Also:	Interrupt on Port1? (page I-4), Interrupt on Port2? (page I-5), Interrupt on Port3? (page I-6), Interrupt on Port6? (page I-6), Generating Interrupt? (page G-9), Get Active Interrupt Mask (page G-28)

Interrupt on Port1?

Communication—Serial Condition

Function:	To determine if the I/O unit that generated the interrupt is connected to COM Port 1 of the controller.
Typical Use:	To reduce the number of I/O units that must be polled to determine which I/O unit may have triggered the interrupt.
Details:	Evaluates True if the I/O unit that generated the interrupt is on COM Port 1, False otherwise.
Arguments:	None.
Standard Example:	Interrupt on Port1?



OptoScript Example:	<pre>IsInterruptOnPort1() if (IsInterruptOnPort1()) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the OptoControl User's Guide for more information.</pre>
Notes:	 Use Generating Interrupt? to determine which I/O unit on COM Port 1 generated the interrupt. See "Event/Reaction Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>.
See Also:	Interrupt on Port0? (page I-4), Interrupt on Port2? (page I-5), Interrupt on Port3? (page I-6), Interrupt on Port6? (page I-6), Generating Interrupt? (page G-9), Get Active Interrupt Mask (page G-28)

Interrupt on Port2?

Communication—Serial Condition

Function:	To determine if the I/O unit that generated the interrupt is connected to COM Port 2 of the controller.
Typical Use:	To reduce the number of I/O units that must be polled to determine which I/O unit may have triggered the interrupt.
Details:	Evaluates True if the I/O unit that generated the interrupt is on COM Port 2, False otherwise.
Arguments:	None.
Standard Example:	Interrupt on Port2?
OptoScript Example:	IsInterruptOnPort2() if (IsInterruptOnPort2()) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.
Notes:	 Use Generating Interrupt? to determine which I/O unit on COM Port 2 generated the interrupt. See "Event/Reaction Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>.
See Also:	Interrupt on Port1? (page I-4), Interrupt on Port0? (page I-4), Interrupt on Port3? (page I-6), Interrupt on Port6? (page I-6), Generating Interrupt? (page G-9), Get Active Interrupt Mask (page G-28)

Interrupt on Port3?

Communication—Serial Condition

Function:	To determine if the I/O unit that generated the interrupt is connected to COM Port 3 of the controller.
Typical Use:	To reduce the number of I/O units that must be polled to determine which I/O unit may have triggered the interrupt.
Details:	Evaluates True if the I/O unit that generated the interrupt is on COM Port 3, False otherwise.
Arguments:	None.
Standard Example:	Interrupt on Port3?
OptoScript Example:	<pre>IsInterruptOnPort3() if (IsInterruptOnPort3()) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the OptoControl User's Guide for more information.</pre>
Notes:	 Use Generating Interrupt? to determine which I/O unit on COM Port 3 generated the interrupt. See "Event/Reaction Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>.
See Also:	Interrupt on Port1? (page I-4), Interrupt on Port2? (page I-5), Interrupt on Port0? (page I-4), Interrupt on Port6? (page I-6), Generating Interrupt? (page G-9), Get Active Interrupt Mask (page G-28)

Interrupt on Port6?

Communication—Serial Condition

Function:	To determine if the I/O unit that generated the interrupt is connected to COM Port 6 of the controller.
Typical Use:	To reduce the number of I/O units that must be polled to determine which I/O unit may have triggered the interrupt.
Details:	Evaluates True if the I/O unit that generated the interrupt is on COM Port 6, False otherwise.
Arguments:	None.
Standard Example:	Interrupt on Port6?



OptoScript Example:	<pre>IsInterruptOnPort6() if (IsInterruptOnPort6()) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the OptoControl User's Guide for more information.</pre>
Notes:	 Use Generating Interrupt? to determine which I/O unit on COM Port 6 generated the interrupt. See "Event/Reaction Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>.
See Also:	Interrupt on Port1? (page I-4), Interrupt on Port2? (page I-5), Interrupt on Port3? (page I-6), Interrupt on Port0? (page I-4), Generating Interrupt? (page G-9), Get Active Interrupt Mask (page G-28)

I/O Point Communication Enabled?

Simulation Condition

Function:	Checks a flag internal to the controller to determine if communication to the specified I/O point is enabled.			
Typical Use:	Primarily used in factory (Primarily used in factory QA testing and simulation.		
Details:	Evaluates True if commun	nication is enabled.		
Arguments:	Argument 1 I/O Point Analog Input Analog Output Digital Input Digital Output Local Simple Digital Input Local Simple Digital Output			
Standard Example:	I/O Point I/O Point Communication	PUMP_3_STATUS on Enabled?	Analog Input	
OptoScript Example:	IsIoPointCommEnabled (<i>I/O Point</i>) if (IsIoPointCommEnabled(PUMP_3_STATUS)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
See Also:	I/O Unit Communication E	Enabled? (page I-8)		

I/O Unit Communication Enabled?

Simulation Condition

Function:	Checks a flag internal to the controller to determine if communication to the specified I/O unit is enabled.			
Typical Use:	Primarily used in factory (DA testing and simulation	on.	
Details:	Evaluates True if commun	ication is enabled.		
Arguments:	Argument 1 I/O Unit B100 Digital Multifunction I/O I B200 Analog Multifunction I/O I B3000 SNAP Analog B3000 SNAP Digital B3000 SNAP Mixed I/O G4 Analog Multifunction I/O Uni G4 Digital Local Simple I/O Uni G4 Digital Remote Simple I/O Uni G4 Digital Remote Simple I/O U HRD Analog Current Output I/O HRD Analog RTD Input I/O Unit HRD Analog Thermocouple/mV HRD Analog Voltage Output I/O HRD Analog Voltage/Current In SNAP Digital 64 SNAP Remote Simple Digital	Unit nit t it Jnit Unit Input I/O Unit) Unit		
Standard Example:	I/O Unit I/O Unit Communicatio	PUMP_HOUSE	B3000 SNAP Digital	
OptoScript Example:	IsIoUnitCommEnabled(<i>I/O Unit</i>) if (IsIoUnitCommEnabled(PUMP_HOUSE)) then			
Example.	This is a function commar	nd; it returns a value of ntrol structure (as in the	true (non-zero) or false (0). The returned value example shown) or by a variable, I/O point, etc.	
See Also:	I/O Point Communication	Enabled? (page I-7), I/O	Unit Ready? (page I-9)	

I/O Unit Ready?

I/O Unit Condition

Function:	Tests communication with the specified I/O unit.		
Typical Use:	To determine if the I/O unit is operational and that communication with it is functional.		
Details:	Evaluates True if the te	est communication to th	e I/O unit was successful.
Arguments:	Argument 1 Is B100 Digital Multifunction I/O Unit B200 Analog Multifunction I/O Unit B3000 SNAP Digital B3000 SNAP Digital B3000 SNAP Mixed I/O G4 Analog Multifunction I/O Unit G4 Digital Local Simple I/O Unit G4 Digital Remote Simple I/O Unit HRD Analog Current Output I/O Unit HRD Analog TD Input I/O Unit HRD Analog Thermocouple/mV Input I/O Unit HRD Analog Voltage Output I/O Unit HRD Analog Voltage/Current Input I/O Unit SNAP Digital 64 SNAP Remote Simple Digital		
Standard Example:	/s I/O Unit Ready?	PUMP_HOUSE	B3000 SNAP Digital
OptoScript Example:	This is a function comr can be consumed by a	(PUMP_House)) then mand; it returns a value	of true (non-zero) or false (0). The returned value ne example shown) or by a variable, I/O point, etc. <i>le</i> for more information.
Notes:	 With Ethernet, if po unit, however, it with 	ill show as ready becaus	us. hit will not be ready. If you have just disabled the se the session is still open, even though it is not n to I/O Unit to open a new session.
See Also:	I/O Point Communicati	ion Enabled? (page I-7), I	/O Unit Communication Enabled? (page I-8)

IVAL Set Analog from Table

Function:	Writes to the internal value (IVAL) of all 16 analog channels.		
Typical Use:	Simulation, testing, and certification where either there are no I/O units or communication to the I/O units is disabled.		
Details:	The program will use IVALs exclusively when communication to the specified point or I/O unit is disabled. This command allows all 16 IVALs to be modified as if they were being changed by real I/O.		
Arguments:	Argument 1 Start at Index Integer 32 Literal Integer 32 Variable	Argument 2 Of Table Float Table	Argument 3 On I/O Unit B200 Analog Multifunction I/O Unit B3000 SNAP Analog B3000 SNAP Mixed I/O G4 Analog Multifunction I/O Unit HRD Analog Current Output I/O Unit HRD Analog RTD Input I/O Unit HRD Analog Thermocouple/mV Input I/O Unit HRD Analog Voltage Output I/O Unit HRD Analog Voltage/Current Input I/O Unit
Standard Example:	IVAL Set Analog fr Start at Index Of Table On I/O Unit	om Table 0 TEST_TAE AI_101	
OptoScript Example:	<pre>IvalSetAnalogFromTable(Start at Index, Of Table, On I/O Unit) IvalSetAnalogFromTable(0, TEST_TABLE, AI_101); This is a procedure command; it does not return a value.</pre>		
Notes:	Primarily used to write to inputs.		
Dependencies:	Communication to the specified I/O unit must be disabled for this command to work properly.		
See Also:	IVAL Set Analog Poir Disable Communicat		able Communication to All I/O Units (page D-5), ge D-9)

IVAL Set Analog Point

Simulation Action

Function:	Writes to the internal value (IVAL) of an analog input or output.		
Typical Use:	Simulation, testing, and certification where either there are no I/O units or communication to the I/O units is disabled.		
Details:	The program will use IVALs exclusively when communication to the specified point or I/O unit is disabled. This command allows the IVAL to be modified as if it were being changed by real I/O.		
Arguments:	Argument 1Argument 2ToOn PointFloat LiteralAnalog InputFloat VariableAnalog OutputInteger 32 LiteralVariableInteger 32 VariableVariable		
Standard	IVAL Set Analog Point	t	
Example:	To On Point	5.63 PROCESS_PH	Float Literal Analog Input
OptoScript Example:	<pre>IvalSetAnalogPoint(To, On Point) IvalSetAnalogPoint(5.63, PROCESS_PH); This is a procedure command; it does not return a value.</pre>		
Notes:	Primarily used to write t	o inputs.	
Dependencies:	Communication to the specified point or to the I/O unit on which it resides must be disabled for this command to work properly.		
See Also:	Disable Communication to All I/O Units (page D-5), Disable Communication to I/O Unit (page D-9)		

IVAL Set Counter

Function:	Writes to the internal value (IVAL) of a counter digital input.			
Typical Use:	Simulation, testing, and certification where either there are no I/O units or communication to the I/O units is disabled.			
Details:	The program will use IVALs exclusively when communication to the specified point or I/O unit is disabled. This command allows the IVAL to be modified as if it were being changed by real I/O.			
Arguments:	<u>Argument 1</u> To Integer 32 Literal Integer 32 Variable	<u>Argument 2</u> On Point Counter		
Standard Example:	IVAL Set Counter To On Point	2484 PROCESS_FLOW_TOTAL	Integer 32 Literal Counter	
OptoScript Example:	IvalSetCounter(<i>To, On Point</i>) IvalSetCounter(2484, PROCESS_FLOW_TOTAL); This is a procedure command; it does not return a value.			
Dependencies:	Communication to the specified point or to the I/O unit on which it resides must be disabled for this command to work properly.			
		Disable Communication to All I/O Units (page D-5), Disable Communication to I/O Unit (page D-9)		

IVAL Set Digital Binary

Simulation Action

Function:	Writes to the internal value (IVAL) of all 16 digital outputs on the specified I/O unit.		
Typical Use:	Simulation, testing, and certification where either there are no I/O units or communication to the I/O units is disabled.		
Details:	The program will use IVALs exclusively when communication to the specified I/O unit is disabled. This command allows the IVAL to be modified as if it were being changed by real I/O.		
Arguments:	Argument 1 On Mask Integer 32 Literal Integer 32 Variable	Argument 2 Off Mask Integer 32 Literal Integer 32 Variable	Argument 3 On I/O Unit B100 Digital Multifunction I/O Unit B3000 SNAP Digital B3000 SNAP Mixed I/O G4 Digital Local Simple I/O Unit G4 Digital Multifunction I/O Unit G4 Digital Remote Simple I/O Unit SNAP Remote Simple Digital
Standard	IVAL Set Digital Bina	ary	
Example:	On Mask Off Mask On I/O Unit	PUMPS_ON_MASK 0 PUMP_CTRL	Integer 32 Variable Integer 32 Literal B3000 SNAP Digital
OptoScript Example:	IvalSetDigitalBinary(<i>On Mask, Off Mask, On I/O Unit</i>) Ival SetDigitalBinary(PUMPS_ON_MASK, 0, PUMP_CTRL); This is a procedure command; it does not return a value.		
Dependencies:	Communication to the I/O unit must be disabled for this command to work properly.		
See Also:	Disable Communication to All I/O Units (page D-5), Disable Communication to I/O Unit (page D-9)		

IVAL Set Frequency

Function:	Writes to the internal value (IVAL) of a digital frequency input.		
Typical Use:	Simulation, testing, and certification where either there are no I/O units or communication to the I/O units is disabled.		
Details:	The program will use IVALs exclusively when communication to the specified point or I/O unit is disabled. This command allows the IVAL to be modified as if it were being changed by real I/O.		
Arguments:	Argument 1 To Integer 32 Literal Integer 32 Variable	Argument 2 On Point Frequency	
Standard Example:	IVAL Set Frequency To On Point	400 Process_Flow_Rate	Integer 32 Literal Frequency
OptoScript Example:	IvalSetFrequency(<i>To, On Point</i>) IvalSetFrequency(400, Process_Flow_Rate); This is a procedure command; it does not return a value.		
Notes:	Valid range is 0–65535.		
Dependencies:	Communication to the specified point or to the I/O unit on which it resides must be disabled for this command to work properly.		
See Also:	Disable Communication to All I/O Units (page D-5), Disable Communication to I/O Unit (page D-9)		

IVAL Set Off-Latch

Simulation Action

Function:	Writes to the internal value (IVAL) of a digital latch input.		
Typical Use:	Simulation, testing, and certification where either there are no I/O units or communication to the I/O units is disabled.		
Details:	 The program will use IVALs exclusively when communication to the specified point or I/O unit is disabled. This command allows the IVAL to be modified as if it were being changed by real I/O. Any non-zero value sets the latch; zero clears the latch. 		
Arguments:	<u>Argument 1</u> To Integer 32 Literal Integer 32 Variable	<u>Argument 2</u> On Point Digital Input	
Standard Example:	IVAL Set Off-Latch To On Point	-1 Process_Stop_Button	Integer 32 Literal Digital Input
OptoScript Example:	IvalSetOffLatch(<i>To, On Point</i>) IvalSetOffLatch(-1, Process_Stop_Button); This is a procedure command; it does not return a value.		
Dependencies:	Communication to the specified point or to the I/O unit on which it resides must be disabled for this command to work properly.		
See Also:	Disable Communication	on to All I/O Units (page D-5),	, Disable Communication to I/O Unit (page D-9)

IVAL Set Off-Pulse

Function:	Writes to the internal value (IVAL) of a digital pulse input.		
Typical Use:	Simulation, testing, and certification where either there are no I/O units or communication to the I/O units is disabled.		
Details:	The program will use IVALs exclusively when communication to the specified point or I/O unit is disabled. This command allows the IVAL to be modified as if it were being changed by real I/O.		
Arguments:	Argument 1 ToArgument 2 On PointFloat LiteralOff PulseFloat VariableOff PulseInteger 32 LiteralIteralInteger 32 VariableIteral		
Standard	IVAL Set Off-Pulse		
Example:	To On Point	150000 TIME_PULSE_INPUT	Integer 32 Literal Off Pulse
OptoScript	IvalSetOffPulse(
Example:	IvalSetOffPulse(150000, TIME_PULSE_INPUT); This is a procedure command; it does not return a value.		
Notes:	Valid range is 0–2 billio	n in units of 100 microseco	nds.
Dependencies:	Communication to the specified point or to the I/O unit on which it resides must be disabled for this command to work properly.		
See Also:	Disable Communication to All I/O Units (page D-5), Disable Communication to I/O Unit (page D-9)		

IVAL Set Off-Totalizer

Simulation Action

Function:	Writes to the internal value (IVAL) of a digital totalizer input.		
Typical Use:	Simulation, testing, and certification where either there are no I/O units or communication to the I/O units is disabled.		
Details:	The program will use IVALs exclusively when communication to the specified point or I/O unit is disabled. This command allows the IVAL to be modified as if it were being changed by real I/O.		
Arguments:	Argument 1Argument 2ToOn PointFloat LiteralOff TotalizerFloat VariableInteger 32 LiteralInteger 32 VariableVariable		
Standard Example:	IVAL Set Off-Totalizer To On Point	36000000 PUMP_OFF_TIME	Integer 32 Literal Totalizer Off
OptoScript Example:	<pre>IvalSetOffTotalizer(To, On Point) IvalSetOffTotalizer(36000000, PUMP_OFF_TIME); This is a procedure command; it does not return a value.</pre>		
Notes:	Valid range is 0–2 billion in units of 100 microseconds.		
Dependencies:	Communication to the specified point or to the I/O unit on which it resides must be disabled for this command to work properly.		
See Also:	Disable Communication	to All I/O Units (page D-5), Disable Communication to I/O Unit (page D-9)

IVAL Set On-Latch

Function:	Writes to the internal value (IVAL) of a digital latch input.		
Typical Use:	Simulation, testing, and certification where either there are no I/O units or communication to the I/O units is disabled.		
Details:	 The program will use IVALs exclusively when communication to the specified point or I/O unit is disabled. This command allows the IVAL to be modified as if it were being changed by real I/O. Any non-zero value sets the latch; zero clears the latch. 		
Arguments:	Argument 1 To Integer 32 Literal Integer 32 Variable	<u>Argument 2</u> On Point Digital Input	
Standard Example:	IVAL Set On-Latch To On Point	0 Process_Start_Button	Integer 32 Literal Digital Input
OptoScript Example:	IvalSetOnLatch(<i>To, On Point</i>) IvalSetOnLatch(0, Process_Start_Button); This is a procedure command; it does not return a value.		
Dependencies:	Communication to the specified point or to the I/O unit on which it resides must be disabled for this command to work properly.		
See Also:	Disable Communication to All I/O Units (page D-5), Disable Communication to I/O Unit (page D-9)		

IVAL Set On-Pulse

Simulation Action

Function:	Writes to the internal value (IVAL) of a digital pulse input.		
Typical Use:	Simulation, testing, and certification where either there are no I/O units or communication to the I/O units is disabled.		
Details:	The program will use IVALs exclusively when communication to the specified point or I/O unit is disabled. This command allows the IVAL to be modified as if it were being changed by real I/O.		
Arguments:	Argument 1 ToArgument 2 On PointFloat LiteralOn PulseFloat VariableOn PulseInteger 32 LiteralInteger 32 Variable		
Standard Example:	IVAL Set On-Pulse To On Point	133300 TIME_PULSE_INPUT	Integer 32 Literal On Pulse
OptoScript Example:	<pre>IvalSetOnPulse(To, On Point) IvalSetOnPulse(133300, TIME_PULSE_INPUT); This is a procedure command; it does not return a value.</pre>		
Notes:	Valid range is 0–2 billion in units of 100 microseconds.		
Dependencies:	Communication to the specified point or to the I/O unit on which it resides must be disabled for this command to work properly.		
See Also:	Disable Communication to All I/O Units (page D-5), Disable Communication to I/O Unit (page D-9)		

IVAL Set On-Totalizer

Function:	Writes to the internal value (IVAL) of a digital totalizer input.		
Typical Use:	Simulation, testing, and certification where either there are no I/O units or communication to the I/O units is disabled.		
Details:	The program will use IVALs exclusively when communication to the specified point or I/O unit is disabled. This command allows the IVAL to be modified as if it were being changed by real I/O.		
Arguments:	Argument 1 ToArgument 2 On PointFloat LiteralOn TotalizerFloat VariableOn TotalizerInteger 32 LiteralVariableInteger 32 VariableVariable		
Standard	IVAL Set On-Totalizer		
Example:	To On Point	72000000 PUMP_ON_TIME	Integer 32 Literal On Totalizer
OptoScript Example:	IvalSetOnTotalizer(<i>To, On Point</i>) IvalSetOnTotalizer(72000000, PUMP_ON_TIME); This is a procedure command; it does not return a value.		
Notes:	Valid range is 0–2 billion in units of 100 microseconds.		
Dependencies:	Communication to the specified point or to the I/O unit on which it resides must be disabled for this command to work properly.		
See Also:	Disable Communication to All I/O Units (page D-5), Disable Communication to I/O Unit (page D-9)		

IVAL Set Period

Simulation Action

Function:	Writes to the internal value (IVAL) of a digital input configured to measure a time period.		
Typical Use:	Simulation, testing, and certification where either there are no I/O units or communication to the I/O units is disabled.		
Details:	The program will use IVALs exclusively when communication to the specified point or I/O unit is disabled. This command allows the IVAL to be modified as if it were being changed by real I/O.		
Arguments:	Argument 1 ToArgument 2 On PointFloat LiteralPeriodFloat VariableHeriodInteger 32 LiteralHeriodInteger 32 VariableHeriod		
Standard	IVAL Set Period		
Example:	To On Point	5.63 Pump_On_Time	Float Literal Period
OptoScript Example:	<pre>IvalSetPeriod(To, On Point) IvalSetPeriod(5.63, Pump_On_Time); This is a procedure command; it does not return a value.</pre>		
Notes:	Value to write is in seconds.		
Dependencies:	Communication to the specified point or to the I/O unit on which it resides must be disabled for this command to work properly.		
See Also:	Get Period (page G-80), Disable Communication to All I/O Units (page D-5), Disable Communication to I/O Unit (page D-9)		

IVAL Set PID Control Word

Function:	Writes to the internal value (IVAL) of the bits that represent the PID configuration.		
Typical Use:	Simulation, testing, and certification where either there are no I/O units or communication to the I/O units is disabled.		
Details:	 Bit assignments: 11 1 = Use SqRt value from input channel. 10 1 = Setpoint was above high clamp. Write zero to clear. 9 1 = Setpoint was below low clamp. Write zero to clear. 8 1 = Input channel under-range. Write zero to clear. 7 1 = Loop active. 0 = Loop stopped. 6 1 = Loop in auto mode. 0 = Loop in manual mode. 5 1 = Output active. 0 = Output disconnected. 4 1 = Output tracks input in manual mode. 0 = no action. 3 1 = Setpoint tracks input in manual mode. 0 = no action. 2 1 = Input from host. 0 = Input from channel. 1 = Setpoint from channel. 0 = Setpoint from host. 0 1 = Use filtered value from input channel. Must have filtering active on the input channel. 0 = Use current value of input channel. To set any bit(s) put a 1 for each bit to set in the MOMO On parameter. To clear any bit(s) put a 1 for each bit to clear in the MOMO Off parameter. All MOMO bit positions with zeros will leave the corresponding PID control word bit unchanged. 		
Arguments:	<u>Argument 1</u> On Mask Integer 32 Literal Integer 32 Variable	Argument 2 Off Mask Integer 32 Literal Integer 32 Variable	Argument 3 For PID Loop PID Loop
Standard Example:	IVAL Set PID Control On Mask Off Mask For PID Loop	Word PID_CTRL_SET PID_CTRL_CLEAR EXTRUDER_ZONE08	Integer 32 Variable Integer 32 Variable PID Loop
OptoScript Example:	<pre>IvalSetPidControlWord(On Mask, Off Mask, For PID Loop) IvalSetPidControlWord(PID_CTRL_SET, PID_CTRL_CLEAR, EXTRUDER_ZONE08); This is a procedure command; it does not return a value.</pre>		
Dependencies:	Communication to the specified point or to the I/O unit on which it resides must be disabled for this command to work properly.		
See Also:	Disable Communication to All I/O Units (page D-5), Disable Communication to I/O Unit (page D-9)		

IVAL Set PID Process Term

Simulation Action

Function:	Writes to the internal value (IVAL) of a PID input.		
Typical Use:	Simulation, testing, and certification where either there are no I/O units or communication to the I/O units is disabled.		
Details:	The program will use IVALs exclusively when communication to the specified point or I/O unit is disabled. This command allows the IVAL to be modified as if it were being changed by real I/O.		
Arguments:	Argument 1 ToArgument 2 On PID LoopFloat LiteralPID LoopFloat VariablePID LoopInteger 32 LiteralHerein and and and and and and and and and an		
Standard	IVAL Set PID Proce		
Example:	To On PID Loop	1500 Influent_Flow_Controller	Integer 32 Literal PID Loop
OptoScript Example:	IvalSetPidProcessTerm(<i>To, On PID Loop</i>) IvalSetPidProcessTerm(1500, Influent_Flow_Controller); This is a procedure command; it does not return a value.		
Notes:	Valid range is equal to the scaling of the PID input channel.		
Dependencies:	Communication to the specified PID or to the I/O unit on which it resides must be disabled for this command to work properly.		
See Also:	Disable Communicati	on to All I/O Units (page D-5), I	Disable Communication to I/O Unit (page D-9)

IVAL Set Quadrature Counter

Function:	Writes to the internal value (IVAL) of a digital quadrature counter input.		
Typical Use:	Simulation, testing, and certification where either there are no I/O units or communication to the I/O units is disabled.		
Details:	The program will use IVALs exclusively when communication to the specified point or I/O unit is disabled. This command allows the IVAL to be modified as if it were being changed by real I/O.		
Arguments:	<u>Argument 1</u> To Integer 32 Literal Integer 32 Variable	<u>Argument 2</u> On Point Quadrature Counter	
Standard	IVAL Set Quadrature	Counter	
Example:	To On Point	63489 Process_Flow_Total	Integer 32 Literal Quadrature Counter
OptoScript Example:	IvalSetQuadratureCounter(<i>To, On Point</i>) IvalSetQuadratureCounter(63489, Process_Flow_Total); This is a procedure command; it does not return a value.		
Notes:	Valid range is 0 to ±2 billion.		
Dependencies:	Communication to the specified point or to the I/O unit on which it resides must be disabled for this command to work properly.		
See Also:	Disable Communication to All I/O Units (page D-5), Disable Communication to I/O Unit (page D-9)		

IVAL Set TPO Percent

Simulation Action

Function:	Writes to the internal value (IVAL) of a digital TPO output.		
Typical Use:	Simulation, testing, and certification where either there are no I/O units or communication to the I/O units is disabled.		
Details:	The program will use IVALs exclusively when communication to the specified point or I/O unit is disabled. This command allows the IVAL to be modified as if it were being changed by real I/O.		
Arguments:	Argument 1 ToArgument 2 On PointFloat LiteralTPOFloat VariableTPOInteger 32 LiteralVariableInteger 32 VariableVariable		
Standard	IVAL Set TPO Percent	t	
Example:	To On Point	43.66 ZONE_3_HEATER	Float Literal TPO
OptoScript Example:	<pre>IvalSetTpoPercent(To, On Point) IvalSetTpoPercent(43.66, ZONE_3_HEATER); This is a procedure command; it does not return a value.</pre>		
Notes:	Valid range is 0.0 to 100.0.		
Dependencies:	Communication to the specified TPO or to the I/O unit on which it resides must be disabled for this command to work properly.		
Dependencies.			

IVAL Set TPO Period

Function:	Writes to the internal value (IVAL) of a digital TPO period.		
Typical Use:	Simulation, testing, and certification where either there are no I/O units or communication to the I/O units is disabled.		
Details:	The program will use IVALs exclusively when communication to the specified point or I/O unit is disabled. This command allows the IVAL to be modified as if it were being changed by real I/O.		
Arguments:	Argument 1 Value Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 To TPO	
Standard Example:	IVAL Set TPO Period Value To	1.00 ZONE_3_HEATER	Float Literal TPO
OptoScript Example:	<pre>IvalSetTpoPeriod(Value, On Point) IvalSetTpoPeriod(1.00, ZONE_3_HEATER); This is a procedure command; it does not return a value.</pre>		
Notes:	Valid range is 0.1 to 429,496.7 seconds with resolution to 100 microseconds.		
Dependencies:	Communication to the specified TPO or to the I/O unit on which it resides must be disabled for this command to work properly.		
See Also:	Disable Communication to All I/O Units (page D-5), Disable Communication to I/O Unit (page D-9)		

IVAL Turn Off

Simulation Action

Function:	Writes to the internal value (IVAL) of a digital input.		
Typical Use:	Simulation, testing, and certification where either there are no I/O units or communication to the I/O units is disabled.		
Details:	The program will use IVALs exclusively when communication to the specified point or I/O unit is disabled. This command allows the IVAL to be modified as if it were being changed by real I/O.		
Arguments:	Argument 1 [Value] Digital Input Digital Output Local Simple Digital Input Local Simple Digital Output		
Standard Example:	IVAL Turn Off Process_Start_Button Digital Input		
OptoScript Example:	IvalTurnOff(<i>Point</i>) IvalTurnOff(Process_Start_Button); This is a procedure command; it does not return a value.		
Notes:	Turns Off the IVAL for the specified point.		
Dependencies:	Communication to the specified point or to the I/O unit on which it resides must be disabled for this command to work properly.		
See Also:	Disable Communication to All I/O Units (page D-5), Disable Communication to I/O Unit (page D-9)		

IVAL Turn On

Simulation Action

Function:	Writes to the internal value (IVAL) of a digital input.		
Typical Use:	Simulation, testing, and certification where either there are no I/O units or communication to the I/O units is disabled.		
Details:	The program will use IVALs exclusively when communication to the specified point or I/O unit is disabled. This command allows the IVAL to be modified as if it were being changed by real I/O.		
Arguments:	Argument 1 [Value] Digital Input Digital Output Local Simple Digital Input Local Simple Digital Output		
Standard Example:	IVAL Turn On PROCESS_START_BUTTON Digital Input		
OptoScript Example:	IvalTurnOn(<i>Point</i>) IvalTurnOn(Process_Start_Button); This is a procedure command; it does not return a value.		
Notes:	Turns On the IVAL for the specified point.		
Dependencies:	Communication to the specified point or to the I/O unit on which it resides must be disabled for this command to work properly.		
See Also:	Disable Communication to All I/O Units (page D-5), Disable Communication to I/O Unit (page D-9)		

Less?

Logical Condition

Function:	To determine if one numeric value is less than another.		
Typical Use:	To determine if a value is too low.		
Details:	Argument 1 0 -1 -1 22.221	nent 1 is less than Argum Argument 2 0 -3 22.220 e first value is less than th	<i>ent 2</i> . Examples: Result False True False False False ne second, False otherwise.
Arguments:	Argument 1. Is Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter Up Timer Variable	Argument 2 Than Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter Up Timer Variable	
Standard Example:	ls Less? Than	TANK_LEVEL FILL_SETPOINT	Analog Input Float Variable
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the < operator. if (TANK_LEVEL < FILL_SETPOINT) then		

Notes: See "Logical Commands" in Chapter 10 of the *OptoControl User's Guide*. The example shown is only one of many ways to use the < operator. For more information on comparison operators in OptoScript code, see Chapter 11 of the *OptoControl User's Guide*.
Use Within Limits? to test for an approximate match.
To test for greater than or equal to, use either Greater Than or Equal? or the False exit.

See Also: Greater? (page G-106), Not Equal? (page N-4), Greater Than or Equal? (page G-107), Equal? (page E-16)

Less Than or Equal?

Logical Condition

Function: To determine if one numeric value is less than or equal to another.

Typical Use: To determine if a value is too low.

Determines if Argument 1 is less than or equal to Argument 2. Examples:
 Argument 1
 Argument 2
 Result

0	0	True
-1	0	True
-1	-3	False
22.221	22.220	False

• Evaluates True if the first value is less than or equal to the second, False otherwise.

Arguments:	<u>Argument 1</u>	<u>Argument 2</u>
	ls	То
	Analog Input	Analog Input
	Analog Output	Analog Output
	Counter	Counter
	Digital Input	Digital Input
	Digital Output	Digital Output
	Down Timer Variable	Down Timer Variable
	Float Literal	Float Literal
	Float Variable	Float Variable
	Frequency	Frequency
	Integer 32 Literal	Integer 32 Literal
	Integer 32 Variable	Integer 32 Variable
	Integer 64 Literal	Integer 64 Literal
	Integer 64 Variable	Integer 64 Variable
	Local Simple Digital Input	Local Simple Digital Input
	Local Simple Digital Output	Local Simple Digital Output
	Off Pulse	Off Pulse
	Off Totalizer	Off Totalizer
	On Pulse	On Pulse
	On Totalizer	On Totalizer
	Period	Period
	Quadrature Counter	Quadrature Counter
	Up Timer Variable	Up Timer Variable

				L
Standard	ls	TEMPERATURE	Float Variable	
Example:	Less Than or Equal			
	Ιο	98.60	Float Literal	
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the <= operator. if (TEMPERATURE <= 98.60) then			
Notes:	 See "Logical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. The example shown is only one of many ways to use the < operator. For more information on comparison operators in OptoScript code, see Chapter 11 of the <i>OptoControl User's Guide</i>. Use Within Limits? to test for an approximate match. To test for greater than, use either the Greater? condition or the False exit. 			
See Also:	Greater? (page G-106), Not Equal? (page N-4), Greater Than or Equal? (page G-107), Within Limits? (page W-1)			n

Less Than or Equal to Table Element?

Logical Condition

Function:	To determine if a nume table.	ric value is less than or e	equal to a specified value in a float or integer
Typical Use:	To store low values.		
Details:	Argument 2 in float Value 1 0.0 0.0001 22.22 -32768 22221	or integer table <i>Argume</i> Value 2 0.0 0.0 22.222 -32767 2222	than or equal to another (a value at index <i>nt 3</i>). Examples: Result True False True True False or equal to the second, False otherwise.

Arguments:	Argument 1 Is Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter Up Timer Variable	Argument 2 At Index Integer 32 Literal Integer 32 Variable	Argument 3 Of Table Float Table Integer 32 Table Integer 64 Table
Standard Example:	<i>ls</i> Less Than or Equal to		Float Variable
	<i>At Index Of Table</i>	TABLE_INDEX TABLE_OF_READINGS	Integer 32 Variable Float Table
OptoScript Example:			n is built in. Use the <= operator. S[TABLE_INDEX]) then
Notes:	 See "Logical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. The example shown is only one of many ways to use the <= operator. For more information on comparison operators in OptoScript code, see Chapter 11 of the <i>OptoControl User's Guide</i>. To test for greater than, use either Greater Than Table Element? or the False exit. 		
Queue Errors:	32 = Bad table index value—index was negative or greater than or equal to the table size.		
See Also:			Equal to Table Element? (page N-5), Greater Than to Table Element? (page E-18)

Less Than Table Element?

Logical Condition

Function:	To determine if a numeric value is less than a specified value in a float or integer table.			
Typical Use:	To store low values.			
Details:	float or integer table Value 1 0.0 0.0001 -98.766 -32768 22221	e Argument 3). Example: Value 2 0.0 0.0 -98.765 -32767 2222	s than another (a value at index <i>Argument 2</i> in s: Result False False True True False the second, False otherwise.	
Arguments:	Argument 1 Is Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter Up Timer Variable	Argument 2 At Index Integer 32 Literal Integer 32 Variable	Argument 3 Of Table Float Table Integer 32 Table Integer 64 Table	
Standard Example:	<i>ls</i> Less Than Table Elen <i>At Index</i> <i>Of Table</i>	THIS_READING nent? TABLE_INDEX TABLE_OF_READINGS	Float Variable Integer 32 Variable Float Table	
OptoScript Example:			n is built in. Use the < operator. [TABLE_INDEX]) then	

Notes:	• See "Logical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i> . The example shown is only one of many ways to use the < operator. For more information on comparison operators in OptoScript code, see Chapter 11 of the <i>OptoControl User's Guide</i> .		
	To test for greater than or equal to, use either Greater Than or Equal to Table Element? or the False exit.		
Queue Errors:	32 = Bad table index value—index was negative or greater than or equal to table size.		
See Also:	Greater Than Table Element? (page G-109), Not Equal to Table Element? (page N-5), Greater Than or Equal to Table Element? (page G-108), Equal to Table Element? (page E-18)		

Low RAM Backup Battery?

Controller Condition

Function:	To determine if the battery backing up the static RAM on the controller is weak.
Typical Use:	To determine if the battery needs to be replaced.
Details:	Evaluates True if the voltage for the battery backing up static RAM is low, False otherwise.
Arguments:	None.
Standard Example:	Low RAM Backup Battery?
OptoScript Example:	IsRamBackupBatteryLow() if (IsRamBackupBatteryLow()) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.
Notes:	On the LC32, if the keypad (port 5) is in use by a chart, this condition will return False.
Queue Errors:	39 = Port already in use—LC32 keypad (port 5) is in use by another chart. 29 = Timeout—LC32 keypad (port 5) does not respond.
See Also:	Get RTU/M4IO Voltage (page G-97)

M

Make Integer 64

Logical Action

Function:	To combine two 32-bit integers into a single 64-bit integer.		
Typical Use:	To put the two halves of a 64-bit integer back together after separating them for faster individual manipulation.		
Details:	• Places one 32-bit integer in the upper half of a 64-bit integer and the other 32-bit integer in the lower half.		
		64 is made, the least sigr esponds to point 64 on a	nificant bit corresponds to point zero and the most 64-point digital rack.
Arguments:	Argument 1 High Integer Integer 32 Literal Integer 32 Variable	Argument 2 Low Integer Integer 32 Literal Integer 32 Variable	Argument 3 Put in Integer 64 Variable SNAP Digital 64*
			* Standard commands only
Standard Example:	Make Integer 64 High Integer Low Integer Put in	IN_BD2_HIGH IN_BD2_LOW IN_BD2_STATUS	Integer 32 Variable Integer 32 Variable Integer 64 Variable
OptoScript Example:	<pre>MakeInt64(High Integer, Low Integer) IN_BD2_STATUS = MakeInt64(IN_BD2_HIGH, IN_BD2_LOW); This is a function command; it returns the 64-bit integer. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. It cannot be consumed by an I/O unit, however. See Chapter 11 of the OptoControl User's Guide for more information on OptoScript. Although the returned value cannot be consumed by an I/O unit, you can accomplish the same thing by using OptoScript code such as the following: nnTemp1 = MakeInt64(nHiPart, nLoPart); SetDigital64IoUnitFromMomo(nnTemp1, bitnot nnTemp1, MyDig64);</pre>		
Notes:	This command is useful if you want to get information from a program that doesn't directly support 64-bit integers, such as OptoDisplay, OptoServer, and third-party products, and use that information in a digital-only SNAP-ENET-D64 Ethernet I/O brain.		
See Also:	Get High Bits of Integer 64 (page G-58), Get Low Bits of Integer 64 (page G-63)		

Maximum

Function:	To select the greater of two values.		
Typical Use:	To select the higher pressure or temperature reading.		
Details:	The greater of the two values is selected.		
Arguments:	Argument 1 Compare Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Up Timer Variable	Argument 2 With Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Up Timer Variable	Argument 3 Put Maximum in Analog Output Down Timer Variable Float Variable Integer 32 Variable Integer 64 Variable Up Timer Variable
Standard Example:	Maximum Compare With Put Maximum in	Pressure_A Pressure_B Highest_Pressure	Analog Input Analog Input Float Variable
OptoScript Example:	This is a function com consumed by a variab	= Max(Pressure_A, 1 mand; it returns the grea le (as shown) or by anoth	Pressure_B); ater of the two values. The returned value can be her item, such as a mathematical expression or a <i>Control User's Guide</i> for more information.
See Also:	Minimum (page M-3)		

Minimum

Function:	To select the lesser of two values.		
Typical Use:	To select the lower pressure or temperature reading.		
Details:	The lesser of the two	values is selected.	
Arguments:	Argument 1 Compare Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Up Timer Variable	Argument 2 With Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Up Timer Variable	Argument 3 Put Minimum in Analog Output Down Timer Variable Float Variable Integer 32 Variable Integer 64 Variable Up Timer Variable
Standard Example:	Minimum Compare With Put Minimum in	Pressure_A Pressure_B Lowest_Pressure	Analog Input Analog Input Float Variable
OptoScript Example:	This is a function com a variable (as shown)	Min(Pressure_A, P mand; it returns the less or by another item, such	ressure_B); ser value. The returned value can be consumed by a as a mathematical expression or a control <i>User's Guide</i> for more information.
See Also:	Maximum (page M-2)		

Modulo

Function: To ger	nerate the remainder	resulting from	integer division.
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- **Typical Use:** To capture the remainder whenever integer modulo calculations are needed.
 - Always results in an integer value. Examples: 40 modulo 16 = 8, 8 modulo 8 = 0.
 - If any arguments are floats, they are rounded to integers before the division occurs.

Arguments:	Argument 1 [Value] Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 32 Variable Integer 64 Variable Up Timer Variable	Argument 2 By Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 64 Literal Integer 64 Variable Up Timer Variable	Argument 3 Put Result in Analog Output Down Timer Variable Float Variable Integer 32 Variable Integer 64 Variable Up Timer Variable
Standard Example:	Modulo By Put Result in	Num_Parts_Produced Minutes_Elapsed Productivity_Remainder	Integer 32 Variable Integer 32 Variable Integer 32 Variable
OptoScript Example:			n is built in. Use the % operator. roduced % Minutes_Elapsed;
Notes:	 See "Mathematical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. In OptoScript code, the * operator can be used in several ways. For more information on mathematical expressions in OptoScript code, see Chapter 11 of the <i>OptoControl User's Guide</i>. 		
See Also:	Divide (page D-21), M	ultiply (page M-27)	

Move

Miscellaneous Action

Function: To	copy a digital, analog,	or numeric value to another location.
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Typical Use: To copy values between objects, even if they are dissimilar types.

- **Details:** OptoControl automatically converts the type of *Argument 1* to match that of *Argument 2*. The following rules are employed when copying values between objects of different types:
 - *From Float to Integer:* Floats are rounded up for fractions of 0.5 or greater, otherwise they are rounded down.
 - From Integer to Float: Integer values are converted directly to floats.
 - From Digital Input or Output: A value of -1 is returned for on, 0 for off.
 - From Latch: A value of -1 is returned for set latches, 0 for latches that are not set.
 - To Digital Output: A value of 0 turns the output off. Any non-zero value turns the output on.
 - *To Analog Output:* Values are sent as is. Expect some rounding consistent with the analog resolution of the I/O unit. If the value sent is outside the allowable range for the point, the output will go to the nearest range limit, either zero or full scale.

Arguments:	Argument 1 From Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 64 Literal Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter Up Timer Variable	Argument 2 To Analog Output Digital Output Down Timer Variable Float Variable Integer 32 Variable Integer 64 Variable Local Simple Digital Output TPO Up Timer Variable	
Standard Example:	Move From To	DIG1 DIG1_STATUS	Digital Input Integer 32 Variable
OptoScript Example:	OptoScript doesn't use a DIG1_STATUS = DIG1;	command; the function is	s built in. Use the = operator.

Notes: • In OptoScript code, simply make assignments where you	would use the Move command.
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- After you move a new value to an analog output, anywhere from 0–50 milliseconds will elapse before the analog output is actually updated. Reading the output value during this period will show the previous value. This limitation may be improved in future versions of analog I/O units.
- You can use Move with timers as the equivalent of two other commands:
 - With up timers, Move is the same as using Set Up Timer Target Value and Start Timer. The value moved is the target value, and it overwrites any target value already in place. The up timer starts immediately from zero.
 - With down timers, Move is the same as using Set Down Timer Preset Value and Start Timer. The value moved is the preset value the timer will start from, and it overwrites any preset value previously set. The timer starts immediately from the preset value.

Queue Errors: 33 = Overflow error—integer or float value was too large.

See Also: Move String (page M-15), and all Move to or Move from Table commands.

Move 32 Bits

Logical Action

Function:	To move the internal bit pattern of an integer 32 into a float, or to move a float into an integer 32.		
Typical Use:	To help parse or create binary data when communicating with other devices.		
Arguments:	Argument 1 From Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 To Float Variable Integer 32 Variable	
Standard	Move 32 Bits		
Example:	From To	Source_Data Float	Integer 32 Variable Float Variable
OptoScript Example:	Move32Bits (<i>From, To</i>) Move32Bits(Source_Data, Float); This is a procedure command; it does not return a value.		
Notes:	See "Logical Comma	nds" in Chapter 10 of the	OptoControl User's Guide.

Move Analog I/O Unit to Table

Function:	To read all 16 points of an analog Ι/Ο ι elements or more).	unit and move the ret	turned values to a float table (of 16
Typical Use:	To efficiently read all 16 points of analog data on a single I/O unit with one command.		
Details:	 This command is four times faster than using Move 16 times. Reads both inputs and outputs. Updates the IVALs and XVALs for all 16 points. Transfers 16 points of float data (in engineering units) from the analog I/O unit to a float table beginning at the index specified. If there are fewer than 16 elements of data from the specified index to the end of the table, no data will be written to the table and a 32 will be placed in the error queue. Points that are not configured will return a value of 0.0. If a specific point is disabled or if the entire I/O unit is disabled, only the internal values (IVALs) will be read. 		
Arguments:	Argument 1 From B200 Analog Multifunction I/O Unit B3000 SNAP Analog G4 Analog Multifunction I/O Unit HRD Analog Current Output I/O Unit HRD Analog RTD Input I/O Unit HRD Analog Thermocouple/mV Input I/O Unit HRD Analog Voltage Output I/O Unit HRD Analog Voltage/Current Input I/O Unit	Argument 2 To Index Integer 32 Literal Integer 32 Variable	Argument 3 Of Table Float Table
Standard Example:	Move Analog I/O Unit to TableFromANALOG_UNTo Index2Of TableDATA_TAB	Intege	Aultifunction I/O Unit r 32 Literal at Table
OptoScript Example:	MoveAnalogIoUnitToTable(<i>I/O Unit, To Index, Of Table</i>) MoveAnalogIoUnitToTable(ANALOG_UNIT_255, 2, DATA_TABLE); This is a procedure command; it does not return a value.		
Notes:	To speed up analog logic execution, use Disable Communication to I/O Unit after this command. This forces all references to points on the I/O unit to use IVAL data rather than getting data from the I/O unit one point at a time. If this procedure is followed, use Enable Communication to I/O Unit before using this command again. See Notes under Move Table to Analog I/O Unit for more information.		
Queue Errors:	32 = Bad table index value—index wa	s negative or greater	r than or equal to the table size.
See Also:	Move Table to Analog I/O Unit (page N	Л-17)	

Move Digital I/O Unit to Table

I/O Unit Action

Function:	To read the current on/off status of all points on the specified digital I/O unit and to move the
	state of each point into consecutive indices of a table.

Typical Use: To efficiently read the status of all digital points on a single I/O unit with one command.

Details:

- Reads the current on/off status of all 16 points on the digital I/O unit specified.
 - Updates the IVALs and XVALs for all 16 points.
 - Reads inputs as well as outputs.
 - If a point is on, there will be a "-1" in the respective table element.
 - If a point is off, there will be a "0" in the respective table element.
 - Point 0 corresponds to the beginning table element.
 - If a specific point is disabled, it will not be read.
 - If the entire I/O unit is disabled, none of the points will be read.
 - Returns status to the integer table beginning at the index specified. If there are fewer than 16 elements of data from the specified index to the end of the table, no data will be written to the table and a 32 will be placed in the error queue.

Arguments:	Argument 1 From B100 Digital Multifunction I/O Unit B3000 SNAP Digital G4 Digital Local Simple I/O Unit G4 Digital Multifunction I/O Unit G4 Digital Remote Simple I/O Unit SNAP Remote Simple Digital	Argument 2 Starting Index Integer 32 Literal Integer 32 Variable	<u>Argument 3</u> Of Table Integer 32 Table
Standard Example:	Starting Index	ET_VALVE_CTRL <i>G4 Dig</i> i 1	ital Multifunction I/O Unit nteger 32 Literal Integer 32 Table
OptoScript Example:	MoveDigitalIoUnitTo MoveDigitalIoUnitToTab This is a procedure command	le(INLET_VALVE_CTRL	, 1, IO_STATUS_TABLE);
Notes:			to index 1 of the table, point 1 of the I/O e I/O unit will map to index 16 of the table).
Queue Errors:	32 = Bad table index value—	-index was negative or g	reater than the table size.
See Also:	Get Digital I/O Unit as Binar	y Value (page G-48), Mov	e Table to Digital I/O Unit (page M-19)

Move Digital I/O Unit to Table Element

Function:	To read the current on/off status of all points on the specified digital I/O unit and to move the state of each point into a single element of a table.		
Typical Use:	To efficiently read the status of all digital points on a single I/O unit with one command.		
Details:	 Reads the current on/off status of all 16 points on the digital I/O unit specified. Updates the IVALs and XVALs for all 16 points. Reads inputs as well as outputs. Returns status (a 16-bit integer) to the integer table at the index specified. If a point is on, there will be a "1" in the respective bit of the table element. If a point is off, there will be a "0" in the respective bit of the table element. The least significant bit corresponds to point 0 on the I/O unit. If a specific point is disabled, it will not be read. If the entire I/O unit is disabled, none of the points will be read. Returns status to the integer table at the index specified. 		
Arguments:	Argument 1 FromArgument 2 To IndexArgument 3 Of TableB100 Digital Multifunction I/O Unit B3000 SNAP DigitalInteger 32 Literal Integer 32 VariableInteger 32 TableB3000 SNAP Mixed I/O G4 Digital Local Simple I/O Unit G4 Digital Remote Simple I/O Unit SNAP Remote Simple DigitalInteger 32 VariableInteger 32 Table		
Standard Example:	Move Digital I/O Unit to Table ElementFromINLET_VALVE_CTRLG4 Digital Multifunction I/O UnitTo Index1Integer 32 LiteralOf TableIO_STATUS_TABLEInteger 32 Table		
OptoScript Example:	OptoScript does not have an exact equivalent to this command. However, you can achieve the same result by using the command GetDigitalIoUnitAsBinaryValue and placing the result in the table element, like this: IO_STATUS_TABLE[1] = GetDigitalIoUnitAsBinaryValue(INLET_VALVE_CTRL);		
Notes:	In the above example, point 0 of the I/O unit will map to bit 0 of the table element, point 1 of the I/O unit will map to bit 1 of the table, etc.		
Queue Errors:	32 = Bad table index value—index was negative or greater than the table size.		
See Also:	Move Digital I/O Unit to Table (page M-8), Get Digital I/O Unit as Binary Value (page G-48)		

Move from Pointer Table Element

Pointers Action

Function:	To move an object from a pointer table to a pointer variable.			
Typical Use:	To retrieve objects from pointer tables.			
Details:	 This command allows you to retrieve objects from a pointer table and place them into pointer variables of the same type. Operations cannot be performed on objects from within a pointer table. 			
Arguments:	Argument 1 Index Integer 32 Literal Integer 32 Variable	Argument 2 Of Table Pointer Table	<u>Argument 3</u> To Pointer Pointer Variable	
Standard Example:	Move From Pointe Index Of Table To Pointer	r Table Element CURRENT_INDEX IO_POINTERS TANK_SWITCH	Integer 32 Variable Pointer Table Pointer Variable	
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the = operator. TANK_SWITCH = IO_POINTERS[CURRENT_INDEX];			
Notes:	 In OptoScript code, simply make an assignment from the table element. Be sure to move the object from the table into a pointer of the same type. If the types are different, an error will be posted to the error queue. 			
Queue Errors:	 60 = Wrong object type. 61 = NULL object error, caused by the table entry at that index being null. Use Move to Pointer Table to initialize the table entry. 			
See Also:	Move to Pointer (pag	je M-23)		

Move from String Table

String Action

Function:	To copy a string from a string table.			
Typical Uses:	To create a numeric-to-string lookup table.To retrieve strings from a table for further processing.			
Details:	 Quotes ("") are used for readability only. They are not part of the string. Do not type them or expect to see them. Valid range for <i>Index</i> (<i>Argument 1</i>) is zero to the table length - 1 (size - 1). 			
Arguments:	Argument 1Argument 2Argument 3From IndexOf TableToInteger 32 LiteralString TableString VariableInteger 32 VariableVariableString Variable			
Standard Example:	The following example performs a numeric-to-string-table lookup. Given the numeric value for the day of week, the command below gets the name of the day of week from a string table. Use Get Day of Week to get the value to use for <i>From Index</i> .			
	Move from String TableFrom IndexINDEXInteger 32 VariableOf TableSTRING_TABLEString TableToSTRINGString VariableThe results of this command are as follows:IndexSTRING0"SUN"1"MON"2"TUE"3"WED"4"THU"5"FRI"6"SAT"Integer 32 Variable			
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the = operator. STRING = STRING_TABLE[INDEX];			
Notes:	 See "String Commands" in Chapter 10 of the OptoControl User's Guide. In OptoScript code, simply make an assignment to the string. A string table is a good way to correlate a number to a string. Use Move to String Table or the Init utility to load the table with data. Multiple string tables can be used to create small databases of information. For example, one string table could contain a product name and another could contain the product ID code or barcode. It is essential to keep all related information at the same Index in each table. 			
Queue Errors:	32 = Bad table index value—index was negative or greater than or equal to the table size.			
See Also:	Move to String Table (page M-25), String Equal to String Table Element? (page S-70), Get Substring (page G-103), Get Length of Table (page G-62)			

Move from Table Element

Miscellaneous Action

Function:	To copy one value from either an integer or float table.		
Typical Use:	To copy a numeric table value to an I/O point or another numeric variable.		
Details:	the Move comma	nd.	cally handled according to the rules detailed for table length - 1 (size - 1).
Arguments:	Argument 1 From Index Integer 32 Literal Integer 32 Variable	Argument 2 Of Table Float Table Integer 32 Table Integer 64 Table	Argument 3 To Analog Output Digital Output Float Variable Integer 32 Variable Integer 64 Variable Local Simple Digital Output TPO
Standard Example:	Move from Table E From Index Of Table To	lement O LOOK_UP_TABLE PRESS_OUT	Integer 32 Literal Float Table Analog Output
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the = operator. PRESS_OUT = LOOK_UP_TABLE[0];		
Notes:	In OptoScript code, simply make an assignment from the table element.		
Queue Errors:	32 = Bad table index	value—index was negat	ve or greater than or equal to the table size.
See Also:	Move Table Element Elements (page S-50)		we to Table Element (page M-26), Shift Table

Move Mixed I/O Unit to Table

Function:	To read the current stat into consecutive indice	•	on the specified mixed I/O unit and to move them
Typical Use:	To efficiently read the status or value of all analog and digital points on a single I/O unit with one command.		
Details:	 Updates the IVALs Reads inputs as we If a digital point is of If a digital point is of For analog points, t Point 0 corresponds If a specific point is If the entire I/O uni Returns status to the elements of data from 	for all 64 points. all as outputs. on, there will be a "-1" i off, there will be a "0" in the analog value is writt is to the beginning table is disabled, it will not be t is disabled, none of the ne table beginning at the	read. e points will be read. e index specified. If there are fewer than 16 to the end of the table, no data will be written to
Arguments:	Argument 1 From B3000 SNAP Mixed I/O	Argument 2 Starting Index Integer 32 Literal	<u>Argument 3</u> Of Table
	DS000 SINAL MILLEU / O	Integer 32 Variable	Float Table Integer 32 Table
Standard Example:	Move Mixed I/O Uni From Starting Index Of Table	Integer 32 Variable	
	Move Mixed I/O Unit From Starting Index Of Table MoveMixedIoUnit	Integer 32 Variable t to Table VALVE_CTRL 4 IO_STATUS_TABLE ToTable (<i>I/O Unit, St</i>	Integer 32 Table B3000 SNAP Mixed I/O Integer 32 Literal Integer 32 Table tarting Index, Of Table) 4, IO_STATUS_TABLE) ;
Example: OptoScript	Move Mixed I/O Unit From Starting Index Of Table MoveMixedIoUnit This is a procedure cor In the above example,	Integer 32 Variable t to Table VALVE_CTRL 4 IO_STATUS_TABLE ToTable(I/O Unit, State) Table(VALVE_CTRL, 4 nmand; it does not retur	Integer 32 Table B3000 SNAP Mixed I/O Integer 32 Literal Integer 32 Table tarting Index, Of Table) 4, IO_STATUS_TABLE); rn a value. vill map to index 4 of the table, point 1 of the I/O
Example: OptoScript Example:	Move Mixed I/O Unit From Starting Index Of Table MoveMixedIoUnitTo This is a procedure cor In the above example, unit will map to index	Integer 32 Variable t to Table VALVE_CTRL 4 IO_STATUS_TABLE ToTable(<i>I/O Unit, St</i> Table(VALVE_CTRL, 4 nmand; it does not retur point 0 of the I/O unit w 5 of the table, and so on	Integer 32 Table B3000 SNAP Mixed I/O Integer 32 Literal Integer 32 Table tarting Index, Of Table) 4, IO_STATUS_TABLE); rn a value. vill map to index 4 of the table, point 1 of the I/O

Move Simple-64 I/O Unit to Table

Function:	To read the current status or value of all points on the specified SNAP Simple I/O unit and to move them into consecutive indices of a table.		
Typical Use:	To efficiently read the status or value of all analog and digital points on a single I/O unit with one command.		
Details:	 Updates the IVALs f Reads inputs as we If a digital point is of off, there will be a f For analog points, t Point 0 corresponds If a specific point is points will be read. Returns status to the elements of data from the second second	for all 64 points. Il as outputs. In, there will be a "-1" i "O" in the respective ta he analog value is writt to the beginning table disabled, it will not be	ten to the respective table element. element. read. If the entire I/O unit is disabled, none of the e index specified. If there are fewer than 16 to the end of the table, no data will be written to
		I I	
Arguments:	Argument 1 From SNAP Simple 64	<u>Argument 2</u> Starting Index Integer 32 Literal Integer 32 Variable	Argument 3 Of Table Float Table Integer 32 Table
Arguments: Standard Example:	<u>Argument 1</u> From	Argument 2 Starting Index Integer 32 Literal Integer 32 Variable	Argument 3 Of Table Float Table
Standard	Argument 1 From SNAP Simple 64 Move Simple-64 I/O From Starting Index Of Table MoveSimple64100	Argument 2 Starting Index Integer 32 Literal Integer 32 Variable Unit to Table VALVE_CTRL 4 IO_STATUS_TABLE nitToTable(<i>I/O Un</i>	Argument 3 Of Table Float Table Integer 32 Table SNAP Simple 64 Integer 32 Literal Integer 32 Table mit, Starting Index, Of Table) L, 4, IO_STATUS_TABLE);
Standard Example: OptoScript	Argument 1 From SNAP Simple 64 Move Simple-64 I/O From Starting Index Of Table MoveSimple64IoUnit This is a procedure con	Argument 2 Starting Index Integer 32 Literal Integer 32 Variable Unit to Table VALVE_CTRL 4 IO_STATUS_TABLE mitToTable(1/O Un ToTable(VALVE_CTRI nmand; it does not retu	Argument 3 Of Table Float Table Integer 32 Table SNAP Simple 64 Integer 32 Literal Integer 32 Table mit, Starting Index, Of Table) L, 4, IO_STATUS_TABLE); rn a value. will map to index 4 of the table, point 1 of the I/O
Standard Example: OptoScript Example:	Argument 1 From SNAP Simple 64 Move Simple-64 I/O From Starting Index Of Table MoveSimple64IoUnit This is a procedure con In the above example, unit will map to index S	Argument 2 Starting Index Integer 32 Literal Integer 32 Variable Unit to Table VALVE_CTRL 4 IO_STATUS_TABLE nitToTable(I/O Unit ToTable(VALVE_CTR: nmand; it does not retu point 0 of the I/O unit v 5 of the table, and so or	Argument 3 Of Table Float Table Integer 32 Table SNAP Simple 64 Integer 32 Literal Integer 32 Table mit, Starting Index, Of Table) L, 4, IO_STATUS_TABLE); rn a value. will map to index 4 of the table, point 1 of the I/O

Move String

String Action

Function:	To copy the contents of one string to another.		
Typical Use:	To save, initialize, or clear strings.		
Details:	 Quotes ("") are used in OptoScript code, but not in standard OptoControl code. If the width of the destination string variable is less than the width of the source, the remaining portion of the source string (characters on the right) will be discarded. The contents of the destination string are replaced with the source string. The length of the destination string will become that of the source string unless the declared width of the destination is less than the length of the source, in which case the length of the destination will match its declared width. 		
Arguments:	Argument 1 Move String String Literal String Variable	Argument 2 To String Variable	
Standard Example:	The following exampl do not use them in sta <i>Move String</i> <i>To</i>		le to "Hello"; quotes are shown for clarity only; String Literal String Variable
	The following exampl them. Move String <i>From</i> <i>Move to</i>	e clears a string variable; a "" MY_STRING	gain, quotes are shown for clarity, but do not use String Literal String Variable
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the = operator. Remember that quotes are required in OptoScript code. HELLO_STRING = "Hello"; MY_STRING = "";		
Notes:	 See "String Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. In OptoScript code, simply make an assignment to the string. 		
Dependencies:	The destination string	y variable must be wide en	ough to hold the source string.
See Also:	Append String to String (page A-9), Copy Time to String (page C-62)		

Move Table Element to Digital I/O Unit

Function:	To control multiple digital output points on the same I/O unit simultaneously with a single command.			
Typical Use:	To efficiently control a	a selected group of (digital outputs with one command.	
Details:	 This command is 16 times faster than using Turn On or Turn Off 16 times. Updates the IVALs and XVALs for all 16 points. Affects all output points. Does not affect input points. Uses only the lowest (least significant) 16 bits of the table element. Point zero corresponds to bit 0 (least significant bit) of the table element. A point is selected for deactivation by setting the respective bit of the table element to "0." A point is selected for activation by setting the respective bit of the table element to "1." If a specific point is disabled, only its internal value (IVAL) will be written to. If the entire I/O unit is disabled, only the internal values (IVALS) on all 16 points will be written to. 			
Arguments:	Argument 1 From Index Integer 32 Literal Integer 32 Variable	Argument 2 Of Table Integer 32 Table	Argument 3 Move to B100 Digital Multifunction I/O Unit B3000 SNAP Digital B3000 SNAP Mixed I/O G4 Digital Local Simple I/O Unit G4 Digital Multifunction I/O Unit G4 Digital Remote Simple I/O Unit SNAP Remote Simple Digital	
Standard Example:	Move Table Elemer From Index Of Table Move to	17 IO_STATUS_TAE	Integer 32 Literal	
OptoScript Example:	MoveTableElementToDigitalIoUnit(<i>From Index, Of Table, Move to</i>) MoveTableElementToDigitalIoUnit(17, IO_STATUS_TABLE, INLET_VALVE_CTRL); This is a procedure command; it does not return a value.			
Notes:		In the above example, bit 0 of the element at index 17 of the table will map to point 0 of the I/O unit, bit 1 of the element at index 17 will map to point 1 of the I/O unit, etc.		
Queue Errors:	32 = Bad table index	value—index was n	egative or greater than the table size.	
See Also:	Move Digital I/O Unit S-17)	to Table Element (pa	ge M-9), Set Digital I/O Unit from MOMO Masks (page	

Move Table Element to Table

Miscellaneous Action

Function:	To copy a single value from one table to another or from one table element to another table element within the same table.			
Typical Use:	To reorder the way da	ta are arranged or to cop	y temporary values to a	final location.
Details:	 The two tables can be the same table, different types, or the same type. Any value sent to an invalid index is discarded, and an error 32 is added to the error queue. The valid range for each index is zero to the table length - 1 (size - 1). 			
Arguments:	Argument 1 From Index Integer 32 Literal Integer 32 Variable	Argument 2 Of Table Float Table Integer 32 Table Integer 64 Table	Argument 3 To Index Integer 32 Literal Integer 32 Variable	Argument 4 Of Table Float Table Integer 32 Table Integer 64 Table
Standard	Move Table Elemen			
Example:	From Index Of Table To Index Of Table	17 I/O_STATUS_TABLE 27 I/O_STATUS_TABLE	Integer 32 Literal Integer 32 Table Integer 32 Literal Integer 32 Table	
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the = operator. I/O_STATUS_TABLE[27] = I/O_STATUS_TABLE[17];			
Notes:	 In OptoScript code, simply make an assignment to the table element. To move several values, put this command in a loop using variables for both indexes. 			
Queue Errors:	32 = Bad table index	value—index was negat	ive or greater than or eq	ual to the table size.
See Also:	Move to Table Elemen	t (page M-26)		

Move Table to Analog I/O Unit

Function:	To write values in a float table to all 16 points of an analog I/O unit.
Typical Use:	To efficiently write all 16 points of analog data on a single I/O unit with one command.
Details:	 This command is four times faster than using Move 16 times. Updates the IVALs and XVALs for all 16 points except XVALs for input points.
	• Transfers 16 points of data from the float table beginning at the index specified to the analog I/O unit. If there are fewer than 16 elements of data from the specified index to the

end of the table, no data will be written to the I/O unit and a 32 will be placed in the error queue.

- If a specific point is disabled or if the entire I/O unit is disabled, only the internal values (IVALs) will be written.
- Caution: writes to IVALs of input points.

Arguments:	Argument 1 Start at Index Integer 32 Literal Integer 32 Variable	Argument 2 Of Table Float Table	Argument 3 Move to B200 Analog Multifunction I/O Unit B3000 SNAP Analog G4 Analog Multifunction I/O Unit HRD Analog Current Output I/O Unit HRD Analog RTD Input I/O Unit HRD Analog Thermocouple/mV Input I/O Unit HRD Analog Voltage Output I/O Unit HRD Analog Voltage/Current Input I/O Unit
Standard	Move Table to Ana	alog I/O Unit	
Example:	Start at Index	16	Integer 32 Literal
	Of Table	DATA_TABLI	· · · · ·
	Move to	ANALUG_UNII_	255 G4 Analog Multifunction I/O Unit
OptoScript Example:		ogIoUnit(16, DAT	<i>t at Index, Of Table, Move to</i>) A_TABLE, ANALOG_UNIT_255); t return a value.
Notes:	If analog I/O units ar execution, perform t	•	ble Communication to I/O Unit to speed up analog logic rder shown:
	 Move Analog I/C updated by progr 	-	he I/O unit still disabled)—Copies output IVALs
	2. Enable Communi	cation to I/O Unit—	Re-establishes communications.
	3. Move Table to A outputs.	nalog I/O Unit: Write	s to the table Moved to above—Updates analog
	4. Move Analog I/C) Unit to Table—Upd	ates analog input IVALs.
	5. Disable Commun	ication to I/O Unit—	Disconnects communications.
	6. Program logic	. (not for use with co	mmands that access MIN, MAX, AVERAGE, etc.)
	7. Repeat 1 through		
Queue Errors:	32 = Bad table index	value—index was r	negative or greater than the table size.
See Also:	Move Analog I/O Ur	it to Table (page M-3	7)

Move Table to Digital I/O Unit

Function:	To control multiple digital output points on the same I/O unit simultaneously with a single command.		
Typical Use:	To efficiently control a selected group of digital outputs with one command.		
Details:	 This command is 16 times faster than using Turn On or Turn Off 16 times. Updates the IVALs and XVALs for all 16 points. Affects all output points. Does not affect input points. A point is selected for deactivation by setting the respective table element to 0. A point is selected for activation by setting the respective table element to 1. Point zero corresponds to the first specified table element. If a specific point is disabled, only its internal value (IVAL) will be written to. If the entire I/O unit is disabled, only the internal values (IVALS) on all 16 points will be written to. 		
Arguments:	Argument 1 Start at Index Integer 32 Literal Integer 32 Variable	Argument 2 Of Table Integer 32 Table	Argument 3 Move to B100 Digital Multifunction I/O Unit B3000 SNAP Digital G4 Digital Local Simple I/O Unit G4 Digital Multifunction I/O Unit G4 Digital Remote Simple I/O Unit SNAP Remote Simple Digital
Standard	Move Table to Digi	tal I/O Unit	
Example:	Start at Index Of Table Move to	17 IO_STATUS_TAE INLET_VALVE_C1	Integer 32 Literal LE Integer 32 Table TRL G4 Digital Multifunction I/O Unit
OptoScript Example:	MoveTableToDigitalIoUnit(<i>Start at Index, Of Table, Move to</i>) MoveTableToDigitalIoUnit(17, IO_STATUS_TABLE, INLET_VALVE_CTRL); This is a procedure command; it does not return a value.		
Notes:	In the above example, index 17 of the table will map to point 0 of the I/O unit, index 18 will map to point 1 of the I/O unit, etc.		
Queue Errors:	32 = Bad table index	value—index was ne	egative or greater than or equal to the table size.
See Also:	Set Digital I/O Unit fr	rom MOMO Masks (p	age S-17), Move Digital I/O Unit to Table (page M-8)

Move Table to Mixed I/O Unit

Function:	To control multiple analog and digital output points on the same I/O unit simultaneously with a single command.		
Typical Use:	To efficiently control a selected group of analog and digital outputs with one command.		
Details:	 This command is much faster than using Turn On, Turn Off, or Move for each point. Updates the IVALs and XVALs for all 64 points. Affects all output points. Does not affect input points. A digital point is turned off by setting the respective table element to 0. A digital point is turned on by setting the respective table element to non-zero. An analog point is set by the value in the respective table element. Point zero corresponds to the first specified table element. If a specific point is disabled, only its internal value (IVAL) will be written to. If the entire I/O unit is disabled, only the internal values (IVALS) on all 64 points will be written to. 		
Arguments:	Argument 1 Start at Index Integer 32 Literal Integer 32 Variable	Argument 2 Of Table Float Table Integer 32 Table	Argument 3 Move to B3000 SNAP Mixed I/O
Standard Example:	Move Table to Mixed Start at Index Of Table Move to	d I/O Unit 4 IO_STATUS_TABLE VALVE_CONTROL	Integer 32 Variable Integer 32 Table B3000 SNAP Mixed I/O
OptoScript Example:	MoveTableToMixedIoUnit(<i>Start at Index, Of Table, Move to</i>) MoveTableToMixedIoUnit(4, IO_STATUS_TABLE, VALVE_CONTROL); This is a procedure command; it does not return a value.		
Notes:	In the above example, index 4 of the table will map to point 0 of the I/O unit, index 5 will map to point 1 of the I/O unit, and so on.		
Queue Errors:	32 = Bad table index va	alue—index was negativ	ve or greater than or equal to the table size.
See Also:	Move Mixed I/O Unit to	o Table (page M-13)	

Move Table to Simple-64 I/O Unit

Function:	To control multiple analog and digital output points on the same SNAP Simple I/O unit simultaneously with a single command.		
Typical Use:	To efficiently control a selected group of analog and digital outputs with one command.		
Details:	 This command is much faster than using Turn On, Turn Off, or Move for each point. Updates the IVALs and XVALs for all 64 points. Affects all output points. Does not affect input points. A digital point is turned off by setting the respective table element to 0. A digital point is turned on by setting the respective table element to non-zero. An analog point is set by the value in the respective table element. Point zero corresponds to the first specified table element. If a specific point is disabled, only its internal value (IVAL) will be written to. If the entire I/O unit is disabled, only the internal values (IVALS) on all 64 points will be written to. 		
Arguments:	Argument 1 Start at Index Integer 32 Literal Integer 32 Variable	Argument 2 Of Table Float Table Integer 32 Table	<u>Argument 3</u> Move to SNAP Simple 64
Standard Example:	Move Table to Simpl Start at Index Of Table Move to	e-64 I/O Unit 4 IO_STATUS_TABLE VALVE_CONTROL	Integer 32 Variable Integer 32 Table SNAP Simple 64
OptoScript Example:	MoveTableToSimple64IoUnit(<i>Start at Index, Of Table, Move to</i>) MoveTableToSimple64IoUnit(4, IO_STATUS_TABLE, VALVE_CONTROL); This is a procedure command; it does not return a value.		
Notes:	In the above example, index 4 of the table will map to point 0 of the I/O unit, index 5 will map to point 1 of the I/O unit, and so on.		
Queue Errors:	32 = Bad table index value—index was negative or greater than or equal to the table size.		
See Also:	Move Simple-64 I/O Unit to Table (page M-14)		

Move Table to Table

Miscellaneous Action

Function:	To copy values from one table to another.				
Typical Use:	To copy temporary	To copy temporary values to a final location.			
Details:	 The two tables must be of the same type and must be different tables. They can be different sizes, but make sure the Length parameter is not too long for either table. The valid range for each table index is zero to the table length minus 1 (size - 1). 				
Arguments:	Argument 1 From Table Float Table Integer 32 Table Integer 64 Table	Argument 2 From Index Integer 32 Literal Integer 32 Variable	Argument 3 To Table Float Table Integer 32 Table Integer 64 Table	Argument 4 To Index Integer 32 Literal Integer 32 Variable	Argument 5 Length Integer 32 Literal Integer 32 Variable
Standard	Move Table to Ta	ble			
Example:	From Table From Index To Table To Index Length	Temp_Tal 0 Status_Ta 16 8	Inte ble Inte Inte	eger 32 Table ger 32 Literal eger 32 Table ger 32 Literal ger 32 Literal	
OptoScript Example:	MoveTableToTable (<i>From Table, From Index, To Table, To Index, Length</i>) MoveTableToTable(Temp_Table, 0, Status_Table, 16, 8); This is a procedure command; it does not return a value.				
Queue Errors:	 -6 = Data field error. Source and destination tables must be different. -12 = Invalid table index or length -29 = Wrong object type. Arguments 1 and 3 must both be tables and of the same type. 				
See Also:	Move to Table Element (page M-26)				

Move to Pointer

Pointers Action

Function:	To assign an object to a pointer			
Typical Use:	To initialize a pointer.			
Details:	The pointer will point to the object specified. Any operation that can be performed on the object can likewise be performed on the pointer. When you perform an operation on a pointer, you are actually performing the operation on the object.			
Arguments:	Argument 1 Object Analog Event/Reaction Analog Input Analog Output B100 Digital Multifunction I/O Unit B200 Analog Multifunction I/O Unit B200 Analog Multifunction I/O Unit B3000 SNAP Analog B3000 SNAP Analog B3000 SNAP Digital B3000 SNAP Mixed I/O Chart Counter Digital Event/Reaction Digital Input Digital Output Down Timer Variable Event/Reaction Group Float Table Float Variable Frequency G4 Analog Multifunction I/O Unit G4 Digital Local Simple I/O Unit G4 Digital Remote Simple I/O Unit HRD Analog Current Output I/O Unit	HRD Analog Volta	mocouple/mV Input I/O Unit age Output I/O Unit age/Current Input I/O Unit le le ital Input ital Output ter mple Digital	Argument 2 Pointer Pointer Variable
Standard Example:	5	MP_VALVE _POINTER	Digital Output Pointer Variable	
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the & operator to get the address of the object and use the = operator to make the assignment: IO_POINTER =& PUMP_VALVE;			
Notes:	 In OptoScript code, simply make an assignment to the pointer. For standard commands, the Move To Pointer command will be validated when the OK button in the Add Instruction dialog box is pressed. For OptoScript code, the type will be validated by the compiler. 			
See Also:	Clear Pointer (page C-30), Point	er Equal to NULL	? (page P-3)	

Move to Pointer Table

Pointers Action

Details:

Function: To assign an object to a pointer table element.

- **Typical Use:** To initialize a pointer table with objects of various types.
 - This command takes the pointer for the object being pointed to and moves it to the table element.
 - You cannot have pointers pointing to pointers. If you move a pointer to an element of a pointer table, the object being pointed to gets put in the table element.

Arguments:	Argument 1 Object Analog Event/Reaction Analog Input Analog Output B100 Digital Multifunction I/O Unit B200 Analog Multifunction I/O Unit B3000 SNAP Analog B3000 SNAP Analog B3000 SNAP Digital B3000 SNAP Mixed I/O Chart Counter Digital Event/Reaction Digital Input Digital Output Down Timer Variable Event/Reaction Group Float Table Float Variable Frequency G4 Analog Multifunction I/O Unit G4 Digital Aultifunction I/O Unit G4 Digital Remote Simple I/O Unit HRD Analog RTD Input I/O Unit	HRD Analog Thermocouple/mV Input I/O Unit HRD Analog Voltage Output I/O Unit HRD Analog Voltage/Current Input I/O Unit Integer 32 Table Integer 64 Table Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period PID Loop Quadrature Counter SNAP Digital 64 SNAP Remote Simple Digital String Table String Variable TPO Up Timer Variable	Argument 2 Index Integer 32 Literal Integer 32 Variable	Argument 3 Of Table Pointer Table
Standard Example:	Index Cur	alve_One Integer 32 N rent_Index Integer 32 N tal_Outputs Pointer 7	/ariable	
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the & operator to get the address of the object and use the = operator to make the assignment: Digital_Outputs[Current_Index] =& Valve_One;			
Notes:	In OptoScript code, simply make	e an assignment to the pointer t	able.	
See Also:	Move from Pointer Table Eleme	nt (page M-10), Pointer Table El	ement Equal to NUI	L? (page P-4)

Move to String Table

String Action

Function:	To put a string into a string table.			
Typical Use:	To load strings into a table for later retrieval.			
Details:	 Quotes ("") are used in OptoScript code, but not in standard OptoControl code. Valid range for <i>Index</i> (<i>Argument 2</i>) is zero to the table length - 1 (size - 1). Strings with a length greater than the width of the table will be truncated to fit. 			
Arguments:	Argument 1 FromArgument 2 To IndexArgument 3 Of TableString LiteralInteger 32 LiteralString TableString VariableInteger 32 VariableString Table			
Standard Example:	In the following example, quotes are shown for clarity only. Do not use them in standard commands. Move to String Table From "MON" String Literal To Index INDEX Integer 32 Variable Of Table STRING_TABLE String Table			
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the = operator. Remember that quotes are required in OptoScript code. STRING_TABLE[INDEX] = "MON";			
Notes:	 See "String Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. In OptoScript code, simply make an assignment to the table element. Use to log key events or application errors as if the string table were a "virtual line printer." For example, a string table called EVENT_LOG could be used as a circular buffer to store strings containing the time, the date, and a description such as "12-25-96, 1:00:00, Clogged chimney alarm." An integer variable would also be required to "remember" the next available <i>Index</i> (where the next entry goes). 			
Queue Errors:	32 = Bad table index value—index was negative or greater than or equal to the table size.			
See Also:	Move from String Table (page M-11), Get Length of Table (page G-62)			

Move to Table Element

Miscellaneous Action

Details:

Function: To copy a value from virtually any source to a table element.

Typical Use: To create a list of various values in a table.

- All numeric type conversions are automatically handled according to the rules detailed for the Move command.
 - Any value sent to an invalid index is discarded, and an error 32 is added to the error queue.
 - The valid range for each index is zero to the table length 1 (size 1).

Arguments:	Argument 1 From Analog Input Analog Output Counter Digital Input Digital Output Float Literal Float Variable Frequency Integer 32 Literal Integer 64 Literal Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter	Argument 2 To Index Integer 32 Literal Integer 32 Variable	Argument 3 Of Table Float Table Integer 32 Table Integer 64 Table
Standard Example:	Move to Table Eleme From To Index Of Table	nt 0 27 IO_STATUS_TABLE	Integer 32 Literal Integer 32 Literal Integer 32 Table
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the = operator. IO_STATUS_TABLE[27] = 0;		
Notes:	 In OptoScript code, simply make an assignment to the table element. To move the same value to several table elements, put this command in a loop using a variable for the index. 		
Queue Errors:	 32 = Bad table index value—index was negative or greater than or equal to the table size. 33 = Overflow—integer or float value was too large. 		
See Also:	Move from Table Element (page M-12)		

Multiply

Function:	To multiply two numeric values.		
Typical Use:	To multiply two numbers to get a third number or to modify one of the original numbers.		
Details:	 Multiplies Argument 1 and Argument 2 and places the result in Argument 3. Argument 3 can be the same as either of the first two arguments (unless they are read-only, such as analog inputs), or it can be a completely different argument . 		
Arguments:	Argument 1 [Value] Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 64 Literal Integer 64 Variable Up Timer Variable	Argument 2 Times Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 64 Literal Integer 64 Variable Up Timer Variable	Argument 3 Put Result in Analog Output Down Timer Variable Float Variable Integer 32 Variable Integer 64 Variable Up Timer Variable
Standard Example:	Multiply Times Put Result in	Ingredient_1_Weight Temperature_Adjust Corrected_Weight	Analog Input Float Variable Analog Output
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the * operator. Corrected_Weight = Ingredient_1_Weight * Temperature_Adjust;		
Notes:	 See "Mathematical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. In OptoScript code, the * operator can be used in many ways. For more information on mathematical expressions in OptoScript code, see Chapter 11 of the <i>OptoControl User's Guide</i>. <i>Speed Tip:</i> Use Bit Shift instead for integer math where the multiplier is 2, 4, 8, 16, 32, 64, and so on. 		
Queue Errors:	33 = Overflow error—result too large.		
See Also:	Divide (page D-21), Bit Shift (page B-15)		

Ν

Natural Log

Mathematical Action

Function:	To calculate the natural log (base e) of a value.				
Typical Use:	To solve natural log calculations.				
Details:	Takes the natural log o	of Argument 1 and places the	e result in Argument 2.		
Arguments:	Argument 1 Of Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 32 Variable Up Timer Variable	Argument 2 Put Result in Analog Output Down Timer Variable Float Variable Integer 32 Variable Up Timer Variable			
Standard Example:	Natural Log Of Put Result in	Fermentation_Rate Rate_Calculation	Float Variable Float Variable		
OptoScript Example:	NaturalLog(<i>Of</i>) Rate_Calculation = NaturalLog(Fermentation_Rate); This is a function command; it returns the natural log of the value. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.				
Notes:	OptoControl only implements a natural logarithm command. However, there is a simple way to compute logarithms for bases other than base e. Here's how to compute a logarithm for base x using only the natural logarithm command: $Log_{base}(number) = \frac{ln(number)}{ln(base)}$				
	For example:	Log ₁₀ (100) =	$\frac{n(100)}{n(10)} = 2$		
	Just remember that the range of the logarithm argument is a number greater than zero. A controller error will be flagged if the argument is less than or equal to zero.				
	To get a \log_{10} , divide the result of this command by 2.302585, which is $\ln(10)$. NUMBER LOG _e LOG ₁₀ 1 0 0 10 2.302585 1 100 4.605170 2 1000 6.907755 3				

Queue Errors: 33 = Overflow error—result too large.

35 = Not a number—result invalid.

See Also: Raise to Power (page R-2)

NOT				
Logical Action				
Function:	To perform a logical NO	T (True/False toggle) o	n any allowable value.	
Typical Uses:	• To invert the logical	state of an integer var	able.	
	• To toggle the state of	U .		
	 To have a digital out 	put assume the invers	e state of a digital input.	
Details:	 Performs a logical N Argument 1 0 	OT on <i>Argument 1</i> and Argument 2 -1	puts result in <i>Argument 2</i> . Examples:	
	-1	0		
	22Performs this action	0 on a <i>copy</i> of <i>Argumen</i>	t 1, then moves the copy to Argument 2.	
		e (non-zero), the result	will be False (0). If <i>Argument 1</i> is False (0), the	
Arguments:	Argument 1 [Value] Digital Input Digital Output Float Literal Float Variable Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output	Argument 2 Put Result in Digital Output Float Variable Integer 32 Variable Integer 64 Variable Local Simple Digital Outpu		
Standard Example:	NOT Put Result in	Current_State DOUT1	Integer 32 Variable Digital Output	
OntoScript			0 1	
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the not operator. DOUT1 = not Current_State;			
Notes:	shown is only one or operators in OptoScIt is advisable to use	f many ways to use the ript code, see Chapter e only integers or digite	the <i>OptoControl User's Guide</i> . The example not operator. For more information on logica 11 of the <i>OptoControl User's Guide</i> . Il channels with this command. <i>1</i> , make both arguments the same.	

• To toggle all 32 bits, use Bit NOT.

NOT?	
Logical Condition	1
Function:	To determine if a value is False (zero, off).
Typical Use:	To perform False testing.
Details:	 Determines if Argument 1 is False. Examples: Argument 1 Result 0 True -1 False 22 False Evaluates True if Argument 1 is False (zero, off). Evaluates False if Argument 1 is True (non-zero, on). Functionally equivalent to Variable False?
Arguments:	Argument 1 Is Digital Input Digital Output Float Literal Float Variable Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output
Standard Example:	<i>Is</i> CURRENT_STATE <i>Integer 32 Variable</i>
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the not operator. if (not Current_State) then
Notes:	 See "Logical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. The example shown is only one of many ways to use the not operator. For more information on logical operators in OptoScript code, see Chapter 11 of the <i>OptoControl User's Guide</i>. It is advisable to use only integers or digital channels with this command. To determine whether a value is True (non-zero), use either Variable True? or the False exit.
See Also:	AND? (page A-7), OR? (page O-8), XOR? (page X-3), Variable True? (page V-2)

Not Equal?

Logical Condition

- **Function:** To determine if two values are different.
- **Typical Use:** To perform reverse logic.
 - Details:

• Determines if *Argument 1* is different from *Argument 2*. Evaluates True if the two values are different, False otherwise. Examples:

	Argument 1	Argument 2	Result
	0	0	False
	-1	0	True
	255	65280	True
	22.22	22.22	False
Arguments:	<u>Argument 1</u>	<u>Argument 2</u>	
	ls	То	
	Analog Input	Analog Input	
	Analog Output	Analog Output	
	Counter	Counter	
	Digital Input	Digital Input	
	Digital Output	Digital Output	
	Down Timer Variable	Down Timer Variable	
	Float Literal	Float Literal	
	Float Variable	Float Variable	
	Frequency	Frequency	
	Integer 32 Literal	Integer 32 Literal	
	Integer 32 Variable	Integer 32 Variable	
	Integer 64 Literal	Integer 64 Literal	
	Integer 64 Variable	Integer 64 Variable	
	Local Simple Digital Input	Local Simple Digital Input	
	Local Simple Digital Output	Local Simple Digital Output	
	Off Pulse	Off Pulse	
	Off Totalizer	Off Totalizer	
	On Pulse	On Pulse	
	On Totalizer	On Totalizer	
	Period	Period	
	Quadrature Counter	Quadrature Counter	
	Up Timer Variable	Up Timer Variable	
Standard	ls	BATCH STEP	Integer 32 Variable
Example:		27.1.01.2012	integer ez ranazie
Example.	Not Equal?		
	То	4	Integer 32 Literal
OptoScript	OptoScript doesn't use	a command: the function	is built in. Use the <> operator.
Example:			
	if (BATCH_STEP <>	4) chen	

- Notes: See "Logical Commands" in Chapter 10 of the *OptoControl User's Guide*. In OptoScript code, the <> operator can be used in several ways. For more information on comparison operators in OptoScript code, see Chapter 11 of the *OptoControl User's Guide*.
 - Use Within Limits? to test for an approximate match. To test for equality, use either Equal? or the False exit.

ical Condition	1			
Function:	To determine if a nume	ric value is different fro	m a specified value in a float or integ	er table.
Typical Use:	To perform reverse logi	2.		
Details:	 Determines if one value (Argument 1) is different from another (a value at index Argument 2 in float or integer table Argument 3). Examples: 			
	Value 1 0.0 -98.765 -32768 2222 • Evaluates True if the	Value 2 0.0 -98.765 -32768 2222 e two values are differe	Result False True False False False False	
Arguments:	Argument 1	Argument 2	Argument 3	
	Is Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter Up Timer Variable	At Index Integer 32 Literal Integer 32 Variable	Of Table Float Table Integer 32 Table Integer 64 Table	
Standard Example:	<i>ls</i> Not Equal to Table El <i>At Index</i> <i>Of Table</i>	This_Reading ement? Table_Index Table_of_Readings	Float Variable Integer 32 Variable Float Table	

- Notes: See "Logical Commands" in Chapter 10 of the *OptoControl User's Guide*.
 - In OptoScript code, the <> operator can be used in several ways. For more information on comparison operators in OptoScript code, see Chapter 11 of the *OptoControl User's Guide*.
 - To test for equality, use either Equal to Table Element? or the False exit.

Queue Errors: 32 = Bad table index value—index was negative or greater than or equal to table size.

See Also: Greater Than Table Element? (page G-109), Less Than Table Element? (page L-5), Less Than or Equal to Table Element? (page L-3), Greater Than or Equal to Table Element? (page G-108), Equal to Table Element? (page E-18)

0

Off?

Function:	To determine if a digital input or output is off.			
Typical Use:	To determine the status of a digital input or output point.			
Details:	 Evaluates True if the specified point is off, False if the point is on. Speed Tip: Use Get Digital I/O Unit as Binary Value to get the state of all 16 points at once. Then use Bit Test to determine the state of individual points. 			
Arguments:	Argument 1 Is Digital Input Digital Output Local Simple Digital Input Local Simple Digital Output			
Standard Example:	<i>Is</i> Safety_Interlock <i>Local Simple Digital Input</i> Off?			
OptoScript Example:	<pre>IsOff(Point) if (IsOff(Safety_Interlock)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the OptoControl User's Guide for more information.</pre>			
Notes:	May be used with either input or output points.			
Dependencies:	Applies to all inputs and outputs on digital multifunction I/O units and local simple I/O units.			

Off-Latch Set?

Function:	Checks the status of the specified Off Latch.			
Typical Use:	To determine if a button was pressed or an object passed by a sensor.			
Details:	Evaluates True if the latch is set, which indicates that the specified input changed from On to Off.			
Arguments:	Argument 1 On Point Digital Input			
Standard Example:	On Point PUMP3_STOP_BUTTON Off-Latch Set?			
OptoScript Example:	IsOffLatchSet (<i>On Point</i>) if (IsOffLatchSet(PUMP3_STOP_BUTTON)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	Use Clear Off-Latch if True to reset the latch for next time.			
See Also:	On-Latch Set? (page 0-4)			

On?

Function:	To determine if a digital input or output is on.			
Typical Use:	To determine the status of a digital input or output point.			
Details:	Evaluates True if the specified point is on, False if the point is off.			
Arguments:	Argument 1 Is Digital Input Digital Output Local Simple Digital Input Local Simple Digital Output			
Standard	Is Motor_Power Local Simple Digital Input			
Example:	On?			
OptoScript Example:	IsOn(Point)			
слатріе.	if (IsOn(Motor_Power)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	 May be used with either input or output points. Speed Tip: Use Get Digital I/O Unit as Binary Value to get the state of all 16 points at once. Then use Bit Test to determine the state of individual points. 			
Dependencies:	Applies to all inputs and outputs on digital multifunction I/O units and local simple I/O units.			

On-Latch Set?

Function:	Checks the status of the specified On Latch.		
Typical Use:	To determine if a button was pressed or an object passed by a sensor.		
Details:	Evaluates True if the latch is set, which indicates that the specified input changed from Off to On.		
Arguments:	Argument 1 On Point Digital Input		
Standard Example:	On Point Clip_Missing_Prox On-Latch Set?		
OptoScript Example:	<pre>IsOnLatchSet(On Point) if (IsOnLatchSet(Clip_Missing_Prox)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the OptoControl User's Guide for more information.</pre>		
Notes:	Use Clear On-Latch if True to reset the latch for next time.		
See Also:	Off-Latch Set? (page 0-2)		

Open Ethernet Session

Communication—Network Action

Function:	To establish a dedicated link with another Ethernet node.			
Typical Use:	To communicate to other devices via Ethernet or to establish peer-to-peer communication between two or more controllers using Ethernet.			
Details:	 The full address (also called <i>session name</i>) of the other node must be known. Aliases can be used if supported by the network. You must prefix the address with [T:]. Valid ports are 8, 9, and 10. If the host port is Ethernet, do not use port 8 for peer-to-peer communication, since it is the host port. 			
Arguments:	Argument 1Argument 2Argument 3Session NameOn PortPut Result inString LiteralInteger 32 LiteralInteger 32 VariableString VariableInteger 32 VariableInteger 32 Variable			
Standard Example:	Open Ethernet SessionSession NameMIS_LINKString LiteralOn Port9Integer 32 LiteralPut Result inPEER3_SESSION_NUMBERInteger 32 Variable			
OptoScript Example:	OpenEthernetSession (Session Name, On Port) PEER3_SESSION_NUMBER = OpenEthernetSession(MIS_LINK, 9); This is a function command; it returns either the session number (0–127) or a status code as defined below.			
Notes:	 An Ethernet session is a logical link (a virtual dedicated cable) between two nodes. Up to 32 sessions total can be concurrently established on the three logical Ethernet ports 8, 9, and 10 to talk peer-to-peer or host. These three ports use the same Ethernet card. Controller Port # Typical Use TCP/IP Port #			
	 unit sessions are supported per controller. Upon success, a session number of 0-127 is returned as a local alias for the session name. The session number is used thereafter. Assigning the number may take as long as 15 seconds for a local node, much longer for a distant node. A negative value indicates failure (see Status Codes, below). Initialize the result variable with a negative number to avoid confusion with a successful returned value (zero is a valid session number). When connecting over a busy network or through switches, make sure the session is open by adding a delay (for example, 10 milliseconds) to the chart and checking the status of the session using Get Number of Characters Waiting on Ethernet Session. The amount of delay 			

	 needed depends on your network. See additional suggestions in the section on Ethernet peer-to-peer communication in the <i>OptoControl User's Guide</i>, Chapter 10. It can take up to two minutes for the controller's Ethernet adapter card to finish built-in TCP/IP communication retries, depending on how retries are set for the card. (See Opto form 1156, the <i>M4SENET-100 Installation Guide</i>, for more information.) If you use Open Ethernet Session again too soon, the resulting multiple attempts to open the session ca completely clog the queue. In your strategy, put in a delay between attempts to open an Ethernet session. 		
	 To open a session with a specific port of another device (for example, to establish peer-to-peer communications with the Ethernet peer port of another Opto 22 controller), the port number must be appended to the session name string. For example, if the TCP/IP address is 10.192.53.85 and the peer port is 2002, then the session name string would be T:10.192.53.85:2002. To find out a session number when another controller has initiated the link, use the 		
	command Accept Session on TCP Port.		
Result Data:	0-127 = Session number, which is assigned as a local alias for the session name.		
Status Codes:	 -40 = Timeout—specified port already in use. -51 = Invalid port number—use 8, 9, or 10. -70 = No Ethernet card present. -71 = All 32 sessions are in use. -72 = Timeout—Couldn't open the session. -77 = This controller doesn't support Ethernet. -79 = Open request has timed out. Make sure IP address is correct and cables are connected. 		
See Also:	Close Ethernet Session (page C-34), Accept Session on TCP Port (page A-2)		

OR

Logical Action

Function:	To perform a logical OR on any two allowable values.					
Typical Use:	To use the True state of either value to control an output or set an alarm.					
Details:	 Performs a logical OR on Argument 1 and Argument 2 and puts result in Argument 3. The result is -1 (True) if either value is non-zero, 0 (False) otherwise.Examples: Argument 1 Argument 2 Argument 3 0					
	-1 0 -1					
	0 -1 -1					
	 The result can be so 	ent directly to a digital ou	tput if desired.			
, 5 1						

0

Arguments:	Argument 1 [Value] Digital Input Digital Output Float Literal Float Variable Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output	Argument 2 With Digital Input Digital Output Float Literal Float Variable Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output	Argument 3 Put Result in Digital Output Float Variable Integer 32 Variable Integer 64 Variable Local Simple Digital Output
Standard Example:	OR With Put Result in	LIMIT_SWITCH1 LIMIT_SWITCH2 MOTOR1_OUTPUT	Local Simple Digital Input Local Simple Digital Output Digital Output
OptoScript Example:	OptoScript doesn't use MOTOR1_OUTPUT = LI		on is built in. Use the or operator. MIT_SWITCH2;
Notes:	 shown is only one of operators in OptoSci It is advisable to use In OptoScript code, we ample: x = a of In standard OptoCorr variable (such as RE 1. OR A with B, Mail 2. OR C with RESU 3. OR D with RESU 	f many ways to use the ript code, see Chapter e only integers or digita you can combine logica c b or c or d; htrol code, to OR multip SULT), do the following	
See Also:	Bit OR (page B-10)		

OR?

Logical Condition

Function: To determine if either or both of two values are True.

Typical Use: To OR? two values within an AND? type condition block.

Details:

•

Determines if Argu	<i>ument 1</i> or <i>Argument 2</i> is n	on-zero. Examples:
Argument 1	Argument 2	Result
Ο	Ω	False

0	0	1 0130
-1	0	True
0	-1	True
-1	-1	True

• Evaluates True if either argument is True (non-zero, on). Evaluates False if both arguments are False (zero, off).

Arguments:	Argument 1 Is Digital Input Digital Output Float Literal Float Variable Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output	Argument 2 [Value] Digital Input Digital Output Float Literal Float Variable Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output	
Standard Example:	ls OR?	<i>LIMIT_SWITCH1</i> LIMIT_SWITCH2	Local Simple Digital Input Digital Input
OptoScript Example:	OptoScript doesn't use a if (LIMIT_SWITCH1		on is built in. Use the or operator. then
Notes:	 See "Logical Commands" in Chapter 10 of the OptoControl User's Guide. The example shown is only one of many ways to use the or operator. For more information on logical operators in OptoScript code, see Chapter 11 of the OptoControl User's Guide. It is advisable to use only integers or digital points with this command. To determine whether both values are False (zero, off), use either Variable False? or the False exit. Multiple uses of OR? within a condition block result in the OR? pairs being AND?ed. 		

NOT (page N-2), AND? (page A-7) XOR? (page X-3) See Also:

Ρ

Pause Timer

Miscellaneous Action

Function:	To pause a timer variable.		
Typical Use:	Used with the Continue Timer command to trade on or off time of a variable or I/O point.		
Details:	 The timer must have been started with either the Start Timer or Move commands. To continue a paused timer from the value it was paused at, use the command Continue Timer. 		
Arguments:	<u>Argument 1</u> Timer Down Timer Variable Up Timer Variable		
Standard Example:	Pause Timer Timer	OVEN_TIMER	Down Timer Variable
OptoScript Example:	PauseTimer(<i>Timer</i>) PauseTimer(OVEN_TIME This is a procedure comma		a value.
Notes:	See "Miscellaneous Commands" in Chapter 10 of the <i>OptoControl User's Guide</i> for more information on using timers.		
See Also:	Start Timer (page S-62), S Preset Value (page S-19),		Continue Timer (page C-45), Set Down Timer alue (page S-46)

PID Loop Communication Enabled?

Simulation Condition

Function:	Checks a flag internal to the controller to determine if communication to the specified PID loop is enabled.		
Typical Use:	Primarily used in factory QA testing and simulation.		
Details:	Evaluates True if communication is enabled.		
Arguments:	Argument 1 PID Loop PID Loop		
Standard Example:	PID LoopFACTORY_HEAT_2BAPID Loop Communication Enabled?		
OptoScript Example:	IsPidLoopCommEnabled (<i>PID Loop</i>) if (IsPidLoopCommEnabled(FACTORY_HEAT_2BA)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
See Also:	I/O Point Communication Enabled? (page I-7)		

Pointer Equal to NULL?

Pointers Condition

Function:	To determine if a pointer is pointing to an object.		
Typical Use:	To verify that a pointer is pointing to an object (to prevent an undefined pointer).		
Details:	Evaluates False if the pointer is pointing to an object, True otherwise.		
Arguments:	Argument 1 Pointer Pointer Variable		
Standard Example:	PointerIO_PointerPointer VariablePointer Equal to NULL?		
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the == and null operators. if (IO_Pointer == null) then		
Notes:	 The example shown is only one way to use these operators. For more information on operators in OptoScript code, see Chapter 11 of the <i>OptoControl User's Guide</i>. If you try to perform an operation on a NULL pointer, an error 61 will be posted in the error queue. 		
See Also:	Clear Pointer (page C-30), Move to Pointer (page M-23)		

Pointer Table Element Equal to NULL?

Pointers Condition

Function:	To determine if a specific element of a pointer table contains an object.				
Typical Use:	To verify that an element in a pointer table is pointing to an object (to prevent an undefined pointer).				
Details:	Evaluates False if the	Evaluates False if the specified element is pointing to an object, True otherwise.			
Arguments:	Argument 1 Index Integer 32 Literal Integer 32 Variable	Argument 2 Of Table Pointer Table			
Standard	Index	Current_Index	Integer 32 Variable		
Example:	Pointer Table Elem Of Table	nent Equal to NULL? IO_Table	Pointer Table		
OptoScript Example:		se a command; the function rrent_Index] == null)	n is built in. Use the == and null operative then	ators.	
Notes:	 The example shown is only one way to use these operators. For more information on operators in OptoScript code, see Chapter 11 of the <i>OptoControl User's Guide</i>. If you try to perform an operation on a NULL pointer, an error 61 will be posted in the error queue. 				
See Also:	Clear Pointer Table E	lement (page C-31), Move	to Pointer Table (page M-24)		

R

Raise e to Power

Mathematical Action

Function:	To raise the constant e to a specified power.			
Typical Use:	To solve mathematical equations where the constant e is required.			
Details:	 Raises e to the power specified in <i>Argument 1</i>. The constant e, the base of the natural system of logarithms, has a value of 2.7182818. The power (<i>Argument 1</i>) must be between -88.33654 and 88.72283. 			
Arguments:	Argument 1 Exponent Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 32 Variable Up Timer Variable	Argument 2 Put Result in Analog Output Down Timer Variable Float Variable Integer 32 Variable Up Timer Variable		
Standard	Raise e to Power			
Example:	Exponent Put Result in	Gas_Pressure Pressure_Calculation	Analog Input Float Variable	
OptoScript	RaiseEToPower(Exponent)		
Example:	Pressure_Calculation = RaiseEToPower(Gas_Pressure);			
	This is a function command; it returns the result of the mathematical computation. The returned value can be consumed by a variable (as shown) or by another item, such as a math expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	See "Mathematical Commands" in Chapter 10 of the OptoControl User's Guide.			
Queue Errors:	33 = Overflow error—	-result too large.		
See Also:	Natural Log (page N-	1), Raise to Power (page R-2)		

Raise to Power

Mathematical Action

Function:	To raise a value to a specified power.				
Typical Use:	To solve exponentiati	To solve exponentiation calculations.			
Details:	 Raises Argument 1 to the power specified by Argument 2 and places the result in Argument 3. For use with positive numbers only. 				
Arguments:	Argument 1 Raise Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 32 Variable Up Timer Variable	Argument 2 To the Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 32 Variable Up Timer Variable	Argument 3 Put Result in Analog Output Down Timer Variable Float Variable Integer 32 Variable Up Timer Variable		
Standard	Raise to Power				
Example:	Raise To the Put Result in	10 2 TEN_SQUARED	Integer 32 Literal Integer 32 Literal Integer 32 Variable		
OptoScript Example:	value can be consum	wer(10, 2); mand; it returns the resu ed by a variable (as shov	ult of the mathematical computation. The returned vn) or by another item, such as a math expression <i>OptoControl User's Guide</i> for more information.		
Notes:	 See "Mathematical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Multiplying a number by itself is faster than raising a number to the power of 2. 				
Queue Errors:	33 = Overflow error—result too large. 35 = Not a number—result invalid.				
See Also:	Raise e to Power (pag	ge R-1), Square Root (pag	ge S-52)		

Ramp Analog Output

Analog Point Action

Function:	To change an analog o	output value to a new va	lue at a constant rate.		
Typical Use:	To raise or lower oven temperature from point A to point B at a specified rate.				
Details:	 When the I/O unit receives this command, it will assume control of the analog output channel. Ramping starts from the current output value and proceeds toward the specified 				
	 endpoint value. The ramp rate is specified in engineering units per second. A rate of zero is illegal (returns a queue error 7). 				
	• If this command is this command is e	executed while the out	e made at 50-millisecond intervals. out is ramping, the ramp rate will be changed. If the output will not get a chance to ramp at all.		
Arguments:	<u>Argument 1</u> Ramp Endpoint Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 Units/Sec Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 3 Point to Ramp Analog Output		
Standard Example:	Ramp Analog Outpu Ramp Endpoint Units/Sec Point to Ramp	It SOAK_TEMP RAMP_RATE TEMP_CONTROL	Float Variable Float Variable Analog Output		
OptoScript Example:	RampAnalogOutput(ut (<i>Ramp Endpoint, Un</i> SOAK_TEMP , RAMP_RA mmand; it does not retu			
Notes:	 To stop the ramp at any time, use Move (or an assignment in OptoScript code) to send the desired "static" value to the analog output channel. Use this command only to <i>change</i> or <i>start</i> the ramp. Be sure the analog output value is at the desired starting point before using this command. If the output value must be changed, <i>wait at least 50 milliseconds</i> before using this command. 				
Queue Errors:	7 = Value sent to I/O u	unit is out of range.			

Read Byte from PC Memory (ISA only)

Controller Action

Function:	Read one byte from r	memory on another card	n the PC.	
Typical Use:	To get eight-bit data from other cards plugged into the PC bus via the assigned memory address for the card.			
Details:	 When the ISA controller is used in a typical PC, this command must first get permission from the DMA controller in the PC to talk over the bus. This is a relatively slow process. When the ISA controller is used in a passive backplane as the bus master, this command executes immediately. The value read is treated as an unsigned short. 			
Arguments:	<u>Argument 1</u> From Address Integer 32 Literal Integer 32 Variable	Argument 2 Put in Integer 32 Variable		
Standard Example:	Read Byte from PC From Address Put in	Memory (ISA only) 851968 Byte_Read	Integer 32 Literal Integer 32 Variable	
OptoScript Example:	ReadByteFromPcMemory (<i>From Address</i>) Byte_Read = ReadByteFromPcMemory(851968); This is a function command; it returns the byte read from the other card. The returned value can be consumed by a variable (as shown) or by another item, such as a math expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	DMA channels.Memory on the PA -1 is returned if	C motherboard cannot be the DMA channel in the	, and Set DMA7 can be used to set up accessed. PC has not been configured. o card present at the address specified.	
Dependencies:	be configured for use	e by the ISA controller. Li	, one of the unused DMA channels in the kewise, the ISA controller must be config ntroller manual for details.	
See Also:	Read Word from PC	Viemory (ISA only) (page	R-12), Read Byte from PC Port (ISA only) (p	page R-5)

Read Byte from PC Port (ISA only)

Controller Action

Function:	Read one byte from a port in the PC.				
Typical Use:	To get eight-bit data f the card.	rom other cards plugged	l into the PC bus via the assigned port address for		
Details:	 When the ISA controller is used in a typical PC, this command must first get permission from the DMA controller in the PC to talk over the bus. This is a relatively slow process. When the ISA controller is used in a passive backplane as the bus master, this command executes immediately. The value read is treated as an unsigned short. 				
Arguments:	Argument 1 From Address Integer 32 Literal Integer 32 Variable	Argument 2 Put in Integer 32 Variable			
Standard Example:	Read Byte from PC From Address Put in	Port (ISA only) 744 BYTE_READ	Integer 32 Literal Integer 32 Variable		
OptoScript Example:	ReadByteFromPcPort (<i>From Address</i>) BYTE_READ = ReadByteFromPcPort(744); This is a function command; it returns the byte read from the PC port. The returned value can be consumed by a variable (as shown) or by another item, such as a math expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.				
Notes:	 Utilities Set DMA0, Set DMA5, Set DMA6, and Set DMA7 can be used to set up DMA channels. PC port addresses range from 000 to 3FF hex. A -1 is returned if the DMA channel in the PC has not been configured and must be entered in decimal. A value of 255 is returned when there is no card present at the port address specified. 				
Dependencies:	be configured for use	by the ISA controller. Lik	c, one of the unused DMA channels in the PC must kewise, the ISA controller must be configured to ntroller manual for details.		
See Also:	Read Word from PC P	ort (ISA only) (page R-13)), Read Byte from PC Memory (ISA only) (page R-4)		

Read Event/Reaction Hold Buffer

Event/Reaction Action

Function:	To get a value that was stored at the I/O unit as a reaction to a specific event.				
Typical Use:	To capture a counter value at the moment a digital input turned on (or off).				
Details:	 There are 256 32-bit holding buffers, one for each event/reaction. If a channel is configured as a counter and the reaction is to send its value to the hold buffer, the counts will be in the hold buffer for the specified event/reaction. Other values, such as period measurements and analog inputs, may also be captured. 				
Arguments:	Argument 1 Event/Reaction Analog Event/Reaction Digital Event/Reaction	Argument 2 Put in Float Variable Integer 32 Variable			
Standard	Read Event/Reaction Hold Buffer				
Example:	Event/Reaction Put in	Sequence_Finished Counter_Value	Analog Event/Reaction Integer 32 Variable		
OptoScript	ReadEventReacti	onHoldBuffer(Ever	nt/Reaction)		
Example:	Counter_Value = ReadEventReactionHoldBuffer(Sequence_Finished); This is a function command; it returns the value in the event/reaction hold buffer. The returned value can be consumed by a variable (as shown) or by another item, such as a math expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.				
Notes:	 See "Event/Reaction Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Use Event Occurred? to determine if there is a value to be read. 				
Dependencies:	 Event/reactions must be named and configured on the I/O unit before they can be referenced. Event/reactions are not supported on local simple I/O units. 				

Read Numeric Table from I/O Memory Map

Communication—I/O Action

Function:	Read a range of values from an Opto 22 SNAP Ethernet I/O memory map and store them into an integer 32 or float table.
Typical Use:	To access areas of the memory map not directly supported by OptoControl.
Details:	 This command works with SNAP Ethernet I/O units that have been configured in OptoControl. The controller must be connected to the I/O unit for this command to work.

- Argument 1, Length, is the length of data in the memory map in quads (groups of four bytes) and also the number of table elements. Maximum length is 64 quadlets (256 bytes).
- *Argument 4*, Mem address, includes only the last eight digits of the memory map address (the lower 32 bits).

Arguments:	Argument 1 Length Integer 32 Literal Integer 32 Variable	Argument 2 Start Index Integer 32 Literal Integer 32 Variable	<u>Argument 3</u> I/O Unit B3000 SNAP Mixed I/O SNAP Digital 64	Argument 4 Mem address Integer 32 Literal Integer 32 Variable	
	<u>Argument 5</u> To Float Table Integer 32 Table	Argument 6 Put Status in Integer 32 Variable			
Standard	Read Numeric Tab	le from I/O Memory	Мар		
Example:	Length	0x10	Integer 32 L	iteral	
·	Start Index	0x5	Integer 32 L		
	I/O Unit	MYIOUNIT	B3000 SNAP M	lixed I/O	
	Mem address	OxFFFFFFF	Integer 32 L	iteral	
	То	MYINTTABLE	Integer 32 1		
	Put Status in	STATUS	Integer 32 Va	riable	
OptoScript	ReadNumTableFr	omIoMemMap(Leng	gth, Start Index, I/O U	nit, Mem address, To)	
Example:		-	0(0x10, 0x5, MYIOU		
			MYINTTABLE);		
			atus code as listed bel		
	In OptoScript code, y example:	ou can use hex in som	ie arguments and anot	her format in others, for	
	STATUS = ReadNum	TableFromIoMemMap	0(16, 5, MYIOUNIT, MYINTTABLE);	OxFFFFFFFF,	
Notes:	 In Action blocks, use hex integer display for easy entering of memory map addresses. When you display integers in hex, note that the length of data and start index arguments are also in hex. 				
	• The controller does not convert the table type to match the area of the memory map being read. The controller has no knowledge of which memory map areas are integers and which are floats. You must write the correct type of data to the specified memory map address.				
	For example, unpredictable results would occur if you try to read an integer 32 table from the analog bank area of the memory map. A float table should be used instead. See the <i>SNAP Ethernet-Based I/O Units Programming & Protocols Guide</i> (Opto 22 form 1465) to determine the data types for specific areas of the memory map.				
Status Codes:	32 = Bad table index	value—index was ne	egative or greater than	the table size.	
	-47 = Received a NAI	K from the I/O unit.			
	-74 = Session not ope	,			
See Also:	Read Numeric Variab	le from I/O Memory N	Aap (page R-8) Write	Numeric Table to I/O Memory	
			o I/O Memory Map (pa		

Read Numeric Variable from I/O Memory Map

Communication–I/O Action

Function:	Read a value from an Opto 22 SNAP Ethernet I/O memory map and store that value in an integer 32 or float variable.					
Typical Use:	To access areas of the memory map not directly supported by OptoControl.					
Details:	This command works The controller must b			een configured in OptoControl. and to work.		
Arguments:	<u>Argument 1</u> I/O Unit B3000 SNAP Mixed I/O SNAP Digital 64	Argument 2 Mem address Integer 32 Literal Integer 32 Variable	<u>Argument 3</u> To Float Variable Integer 32 Variable	Argument 4 Put Status in Integer 32 Variable		
Standard Example:	Read Numeric Vari I/O Unit Mem address To Put Status In	able from I/O Memo MYIOUNIT 0xFFFFFFFF MYINTVAR STATUS	bry Map B3000 SNAP Integer 32 Integer 32 N Integer 32 N	Literal /ariable		
OptoScript Example:	ReadNumVarFrom STATUS = ReadNum This is a function con	- VarFromIoMemMap(N	YIOUNIT, OxFFFF	FFFF, MYINTVAR);		
Notes:	 In Action blocks, use hex integer display for easy entering of memory map addresses. The controller does not convert the variable type to match the area of memory map being read. The controller has no knowledge of which memory map areas are integers and which are floats. You must write the correct type of data to the specified memory map address. For example, unpredictable results would occur if you try to read an integer 32 variable from the analog point area of the memory map. A float variable should be used instead. See the <i>SNAP Ethernet-Based I/O Units Programming & Protocols Guide</i> (Opto 22 form 1465) to determine the data types for specific areas of the memory map. 					
Status Codes:	-47 = Received a NAH -74 = Session not ope					
See Also:	Read Numeric Table f (page W-6), Write Nu			umeric Table to I/O Memory Map W-8)		

Read String Table from I/O Memory Map

Communication—I/O Action

Function:	Read a range of values from an Opto 22 SNAP Ethernet I/O memory map and store them in a string table.				
Typical Use:	To access areas of the memory map not directly supported by OptoControl.				
Details:	 This command works with SNAP Ethernet I/O units that have been configured in OptoControl. The controller must be connected to the I/O unit for this command to work. <i>Argument 1</i>, Length, is the number of bytes to read in the memory map. Data is read in block sizes that are multiples of four. <i>Argument 4</i>, Mem address, includes only the last eight digits of the memory map address (the lower 32 bits). 				
Arguments:	Argument 1 Length Integer 32 Literal Integer 32 Variable	Argument 2 Start Index Integer 32 Literal Integer 32 Variable	<u>Argument 3</u> I/O Unit B3000 SNAP Mixed I/O SNAP Digital 64	Argument 4 Mem address Integer 32 Literal Integer 32 Variable	
	Argument 5 To String Table	<u>Argument 6</u> Put Status in Integer 32 Variable			
Standard	•	from I/O Memory Ma			
Example:	Length	0x10	Integer 32 L		
	Start Index I/O Unit	0x5 MYIOUNIT	Integer 32 L B3000 SNAP M		
	Mem address	OxFFFFFFF	Integer 32 L		
	То	MYSTRINGTABLE	•		
	Put Status in	STATUS	Integer 32 Va		
OptoScript	ReadStrTableF	romIoMemMap(Leng	th, Start Index, I/O U	nit, Mem address, To)	
Example:	STATUS = ReadSt	rTableFromIoMemMap	(0x10, 0x5, MYIOU MYSTRINGTABLE);	JNIT, OxFFFFFFFF,	
	This is a function co	mmand; it returns a sta	itus code as listed bel	0W.	
	In OptoScript, you ca	an use hex in some argu	uments and another fo	ormat in others, for example:	
	STATUS = ReadSt	rTableFromIoMemMap	<pre>(16, 5, MYIOUNIT, MYSTRINGTABLE);</pre>	Oxfffffff,	
Notes:	 In Action blocks, use hex integer display for easy entering of memory map addresses. When you display integers in hex, note that the length of data and start index arguments are also in hex. 				
	read. The contro	ller has no knowledge o	of which memory map	rea of the memory map being areas are strings and which n the specified memory map	

For example, unpredictable results would occur if you try to read a string table from the analog bank area of the memory map. A float table should be used instead. See the *SNAP Ethernet-Based I/O Units Programming & Protocols Guide* (Opto 22 form 1465) to determine the data types for specific areas of the memory map.

- The string table width needs to be at least 4. Since the command reads in quads (4-byte elements), the width of the string table is rounded down to even quads to make sure data will fit. You can read a total number of bytes not divisible by four; the remainder goes into the last table element. For example, to read 35 bytes into a table that's 7 bytes wide and 10 elements long, 4 bytes are read into each of the elements 0–7 (width is rounded down from 7 to 4 bytes), and the remaining 3 bytes go into element 8.
- Status Codes:32 = Bad table index value—index was negative or greater than the table size.-47 = Received a NAK from the I/O unit.-74 = Session not open.
 - See Also: Read String Variable from I/O Memory Map (page R-11), Write String Table to I/O Memory Map (page W-9), Write String Variable to I/O Memory Map (page W-11)

Read String Variable from I/O Memory Map

Communication—I/O Action

Function:	Read a value from an Opto 22 SNAP Ethernet I/O memory map and store that value in a string variable.					
Typical Use:	To access areas of the memory map not directly supported by OptoControl.					
Details:		rks with SNAP Ethe st be connected to t		•	ured in OptoControl. <.	
Arguments:	Argument 1 Length Integer 32 Literal Integer 32 Variable	Argument 2 I/O Unit B3000 SNAP Mixed I/O SNAP Digital 64	Argument 3 Mem address Integer 32 Literal Integer 32 Variable	<u>Argument 4</u> To String Variable	Argument 5 Put Status in Integer 32 Variable	
Standard	Read String Vari	able from I/O Me	mory Map			
Example:	Length I/O Unit Mem address To Put Status In	20 MYIOUN 0xFFFFI MYSTRINO STATU	NIT <i>B3000</i> FFF <i>Inte</i> GVAR <i>St</i>	ger 32 Literal SNAP Mixed I/O ger 32 Literal ring Variable ger 32 Variable		
OptoScript Example:	STATUS = ReadS	ReadStrVarFromIoMemMap(<i>Length, I/O Unit, Mem address, To</i>) STATUS = ReadStrVarFromIoMemMap(20, MYIOUNIT, 0xFFFFFFFF, MYSTRINGVAR); This is a function command; it returns a status code as listed below.				
Notes:	 In Action blocks, use hex integer display for easy entering of memory map addresses. The controller does not convert the variable type to match the area of memory map being read. The controller doesn't know which memory map areas are strings and which are other formats. You must read the correct type of data from the specified memory map address. For example, unpredictable results would occur if you try to read a string variable from the analog point area of the memory map. A float variable should be used instead. See the 					
		<i>t-Based I/O Units Pr</i> data types for spec			22 form 1465) to	
Status Codes:	-47 = Received a 1 -74 = Session not	NAK from the I/O ur open.	iit.			
See Also:	_	from I/O Memory N String Variable to I			I/O Memory Map	

Read Word from PC Memory (ISA only)

Controller Action

Function:	Read two bytes from memory on another card in the PC.				
Typical Use:	To get 16-bit data fro the card.	m other cards plugged int	o the PC bus via the assigned memory address	for	
Details:	 When the ISA controller is used in a typical PC, this command must first get permission from the DMA controller in the PC to talk over the bus. This is a relatively slow process. When the ISA controller is used in a passive backplane as the bus master, this command executes immediately. The value read is treated as an unsigned word. 				
Arguments:	<u>Argument 1</u> From Address Integer 32 Literal Integer 32 Variable	Argument 2 Put in Integer 32 Variable			
Standard Example:	Read Word from P From Address Put in	C Memory (ISA only) 851968 WORD_READ	Integer 32 Literal Integer 32 Variable		
OptoScript Example:	ReadWordFromPcMemory (<i>From Address</i>) WORD_READ = ReadWordFromPcMemory(851968); This is a function command; it returns the two bytes read from the other card. The returned value can be consumed by a variable (as shown) or by another item, such as a math expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.				
Notes:	 Utilities Set DMA0, Set DMA5, Set DMA6, and Set DMA7 can be used to set up DMA channels. Memory on the PC motherboard cannot be accessed. A -1 is returned if the DMA channel in the PC has not been configured. A value of 65535 is returned when there is no card present at the address specified. 				
Dependencies:	be configured for use	e by the ISA controller. Lik	, one of the unused DMA channels in the PC mu newise, the ISA controller must be configured t ntroller manual for details.		
See Also:	Read Byte from PC N	lemory (ISA only) (page R-	4), Read Word from PC Port (ISA only) (page R-1	13))	

Read Word from PC Port (ISA only)

Controller Action

Function:	Reads two bytes from a port in the PC.				
Typical Use:	To get 16-bit data from other cards plugged into the PC bus via the assigned port address for the card.				
Details:	 When the ISA controller is used in a typical PC, this command must first get permission from the DMA controller in the PC to talk over the bus. This is a relatively slow process. When the ISA controller is used in a passive backplane as the bus master, this command executes immediately. The value read is treated as an unsigned word. 				
Arguments:	<u>Argument 1</u> From Address Integer 32 Literal Integer 32 Variable	Argument 2 Put in Integer 32 Variable			
Standard Example:	Read Word from PC From Address Put in	Port (ISA only) 744 WORD_READ	Integer 32 Literal Integer 32 Variable		
OptoScript Example:	ReadWordFromPcPort (<i>From Address</i>) WORD_READ = ReadWordFromPcPort(744); This is a function command; it returns the two bytes read from the PC port. The returned value can be consumed by a variable (as shown) or by another item, such as a math expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.				
Notes:	 Utilities Set DMA0, Set DMA5, Set DMA6, and Set DMA7 can be used to set up DMA channels. PC port addresses range from 000 to 3FF hex. A -1 is returned if the DMA channel in the PC has not been configured. A value of 65535 is returned when there is no card present at the port address specified. 				
Dependencies:	When the ISA controller is used in a typical PC, one of the unused DMA channels in the PC must be configured for use by the ISA controller. Likewise, the ISA controller must be configured to use the chosen DMA channel. See the ISA controller manual for details.				
See Also:	Read Byte from PC Po	rt (ISA only) (page R-5), R	ead Word from PC Memory (ISA only) (page R-12))		

Receive Character via Serial Port

Communication—Serial Action

Function:	To get a single character from the receive buffer of a communication port and move it to a numeric variable.				
Typical Use:	0 0		haracter at a time. Use Append Character to S sired) to a string variable.	tring	
Details:	 Removes the oldest character from the receive buffer. Character values will be 0–255. If there are no characters in the receive buffer, a timeout error (-42) will eventually occur. A character 0 (ASCII null) will have a value of zero; a character 48 (ASCII zero) will have a value of 48. These values will appear in the numeric variable. When appending a character 48 to a string variable, the number 0 will appear in the string. 				
Arguments:	Argument 1 From Port Integer 32 Literal Integer 32 Variable	Argument 2 Put in Float Variable Integer 32 Variable			
Standard	Receive Character	via Serial Port			
Example:	From Port	1	Integer 32 Literal		
	Put in	CHAR	Integer 32 Variable		
OptoScript Example:	CHAR = ReceiveCh This is a function cor value can be consum	ed by a variable (as sho	-	ssion	
Notes:	 See "Communication—Serial Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Always use command Get Number of Characters Waiting on Serial or ARCNET Port before this command to avoid unnecessary timeout errors. 				
Dependencies:	Ports 0–3: baud rate,	parity, number of data	bits, number of stop bits.		
Queue Errors:	0 = No error. -40 = Timeout—specified port already in use. -42 = Timeout—probably didn't use the command Get Number of Characters Waiting on Serial or ARCNET Port before this command (see Configure Port Timeout Delay also). -51 = Invalid port number—use ports 0–10.				
See Also:	Configure Port (page	C-41), Append Characte	er to String (page A-8)		

Receive N Characters via ARCNET

Communication—Network Action

Function:	Gets a specified numbe	r of characters from the	e ARCNET receive buff	fer.		
Typical Use:	To move an entire message from the receive buffer to a string when the message contains multiple carriage returns. Can also be used to receive the message a piece at a time, especially when the message is longer than a single string can hold.					
Details:	 If N is greater than the number of characters in the receive buffer, all the characters will be returned along with a substring (-42). If N is greater than the string length, as many characters as will fit will be returned along with a String Too Short error (-48). 					
Arguments:	Argument 1 Put in String Variable	Argument 2 Number of Characters Integer 32 Literal Integer 32 Variable	Argument 3 From Port Integer 32 Literal Integer 32 Variable	Argument 4 Put Status in Float Variable Integer 32 Variable		
Standard Example:	Receive N Character Put in Number of Characters From Port Put Status in	s via ARCNET RECV_MSG OTY_CHARS 4 RECV_STATUS	<i>String Variable Integer 32 Variab Integer 32 Litera Integer 32 Variab</i>	ile al		
OptoScript Example:	ReceiveNCharsVia RECV_STATUS = Rece This is a function comm	iveNCharsViaArcnet	CRECV_MSG, QTY_CH	HARS, 4);		
Notes:	 To avoid losing additional incoming messages, "receive" the entire message as quickly as possible. This makes the receive buffer available for the next message. The receive buffer only holds four messages, regardless of their length. The length of the string variable should be greater than the longest expected string by at least 2. Use Receive String via ARCNET to get carriage return delimited pieces of the message in the receive buffer. Use Configure Port Timeout Delay to change the timeout time. Valid ports are 4 (also called ARCNET port) and 7 (also called peer port), as well as 12–19, which are twisted-pair ARCNET ports. All messages in the ARCNET receive buffer are 16-bit CRC error checked. 					
Status Codes:	0 = No error. -40 = Timeout—specified port already in use. -42 = Timeout—response not received with allotted time (see Configure Port Timeout Delay). -48 = String too short to hold response. -51 = Invalid port number—use 4 or 7.					
See Also:	Receive String via ARCI via ARCNET (page T-23		nit String via ARCNET	(page T-19), Transmit Table		

Receive N Characters via Ethernet

Communication—Network Action

Function:	Gets a specified number of characters from the Ethernet receive buffer.					
Typical Use:	To move an entire mess multiple carriage returns when the message is lo	s. Can also be used to re	ceive the message one	the message contains piece at a time, especially		
Details:	 If N is greater than the number of characters in the receive buffer, all the characters will be returned along with a substring (-42). If N is greater than the string length, as many characters as will fit will be returned along with a String Too Short error (-48). 					
Arguments:	Argument 1 Put in String Variable	Argument 2 Number of Characters Integer 32 Literal Integer 32 Variable	Argument 3 From Session Integer 32 Literal Integer 32 Variable	Argument 4 Put Status in Integer 32 Variable		
Standard Example:	Receive N Characters Put in Number of Characters From Session Put Status in	s via Ethernet RECV_MSG QTY_CHARS SESSION_NUMBER RECV_STATUS	String Variable Integer 32 Variab Integer 32 Variab Integer 32 Variab	le		
OptoScript Example:	ReceiveNCharsViaEthernet(Put in, Num. Characters, From Session) RECV_STATUS = ReceiveNCharsViaEthernet(RECV_MSG, QTY_CHARS, SESSION_NUMBER);					
Notes:	 This is a function command; it returns one of the status codes listed below. The length of the string variable should be greater than the longest expected string by at least 2. Use Receive String via Ethernet to get carriage return delimited pieces of the message in the receive buffer. Use Configure Port Timeout Delay to change the timeout time. All messages in the Ethernet receive buffer are 16-bit CRC error checked. 					
Dependencies:	 Must have previously used Open Ethernet Session to establish a session, or Accept Session on TCP Port to accept a session initiated by a peer. Before using this command, use Get Number of Characters Waiting on Ethernet Session to see if there is a message. 					
Status Codes:	 0 = No error. -40 = Timeout—specified port already in use. -42 = Timeout—insufficient characters available within allotted time (see Configure Port Timeout Delay). -48 = String too short to hold response. -70 = No Ethernet card present. 					

- -74 = Session wasn't open.
- -75 = Invalid session number—use 0–127.
- -77 = This controller doesn't support Ethernet.
- See Also: Receive String via Ethernet (page R-20), Transmit String via Ethernet (page T-20), Transmit Table via Ethernet (page T-24)

Receive N Characters via Serial Port

Communication—Serial Action

Function:	Gets a specific number of characters from the receive buffer of the specified serial port.			
Typical Use:	To move an entire message from the receive buffer to a string when the message contains multiple carriage returns. Can also be used to receive the message a piece at a time, especially when the message is longer than a single string can hold.			
Details:	 If N is greater than the number of characters in the receive buffer, all the characters will be returned along with a timeout error (-42). If N is greater than the string length, as many characters as will fit will be returned along 			
	with a String Too Short error (-48).			
Arguments:	Argument 1 Put in String Variable	Argument 2 Number of Characters Integer 32 Literal Integer 32 Variable	Argument 3 From Port Integer 32 Literal Integer 32 Variable	Argument 4 Put Status in Float Variable Integer 32 Variable
Standard Example:	Receive N Characters Put in Number of Characters From Port Put Status in	s via Serial Port RECV_MSG QTY_CHARS 4 RECV_STATUS	String Variable Integer 32 Variable Integer 32 Literal Integer 32 Variable	
OptoScript Example:	ReceiveNCharsViaSerialPort (<i>Put in, Num. Characters, From Port</i>) RECV_STATUS = ReceiveNCharsViaSerialPort(RECV_MSG, QTY_CHARS, 4); This is a function command; it returns one of the status codes listed below.			
Notes:	 Valid ports are 0-3. The length of the string variable should be greater than the longest expected string by at least 2. Use Receive String via Serial Port to get carriage return delimited pieces of the message in the receive buffer. Messages in the serial receive buffer are not error checked. 			
Status Codes:	0 = No error. -40 = Timeout—specified port already in use. -42 = Timeout—insufficient characters available within allotted time (see Configure Port Timeout Delay). -48 = String too short to hold response. -51 = Invalid port number—use 0–3.			
See Also:	Receive String via Serial Port (page R-21), Receive Character via Serial Port (page R-14), Transmit String via Serial Port (page T-22)			

Receive String via ARCNET

Function:	Gets the first carriage return delimited string found in the ARCNET receive buffer.		
Typical Use:	To parse the message in the receive buffer when the message contains multiple carriage return delimited strings.		
Details:	 All characters up to the first carriage return are moved from the receive buffer to the string. The carriage return is discarded. If there is no carriage return in the receive buffer, all the characters that will fit in the string will be returned along with a substring (-42). The characters remaining in the receive buffer will be discarded. If the carriage return delimited string is longer than the destination string length, as many characters as will fit will be returned along with a String Too Short error (-48). The characters remaining in the receive buffer up to the next carriage return will be discarded. 		
Arguments:	Argument 1 Put in String Variable	Argument 2 From Port Integer 32 Literal Integer 32 Variable	Argument 3 Put Status in Float Variable Integer 32 Variable
Standard Example:	Receive String via Put in From Port Put Status in	ARCNET RECV_MSG 7 RECV_STATUS	String Variable Integer 32 Literal Integer 32 Variable
OptoScript Example:	ReceiveStringViaArcnet (<i>Put in, From Port</i>) RECV_STATUS = ReceiveStringViaArcnet(RECV_MSG, 7); This is a function command; it returns one of the status codes listed below.		
Notes:	 To avoid losing additional incoming messages, "receive" the entire message as quickly as possible to make the receive buffer available for the next message. The receive buffer only holds one message regardless of length. Do not use to receive binary messages since there may be random carriage returns within the message. Use Receive N Characters via ARCNET instead. The string variable should be longer than the longest expected string by at least 2. Use Configure Port Timeout Delay to change the timeout time. Valid ports are 4 (also called ARCNET port) and 7 (also called peer port). When port 4 is not used as a host port, it is available for use as a standard ARCNET port. All messages in the ARCNET receive buffer are 16-bit CRC error checked. 		
Status Codes:	0 = No error. -40 = Timeout—specified port already in use. -42 = Timeout—no carriage return found in the receive buffer with allotted time (see Configure Port Timeout Delay). -48 = String too short to hold response.		

-51 = Invalid port number—use 4 or 7.

See Also: Receive Table via ARCNET (page R-23), Transmit String via ARCNET (page T-19), Transmit Table via ARCNET (page T-23)

Receive String via Ethernet

Function:	Gets the first carriage return delimited string found in the Ethernet receive buffer.		
Typical Use:	To parse the message in the receive buffer when the message contains multiple carriage return delimited strings.		
Details:	 All characters up to the first carriage return are moved from the receive buffer to the string. The carriage return is discarded. If there is no carriage return in the receive buffer, all the characters that will fit in the string will be returned and error code - 42 will be put in the status variable. The characters remaining in the receive buffer will be discarded. If the carriage return delimited string is longer than the destination string length, as many characters as will fit will be returned, and error code - 48 will be put in the status variable. The characters remaining in the receive buffer up to and including the first carriage return will be discarded. 		
Arguments:	Argument 1 Put in String Variable	Argument 2 From Session Integer 32 Literal Integer 32 Variable	Argument 3 Put Status in Float Variable Integer 32 Variable
Standard Example:	Receive String via E Put in From Session Put Status in	thernet RECV_MSG SESSION_NUMBER RECV_STATUS	<i>String Variable Integer 32 Variable Integer 32 Variable</i>
OptoScript Example:	ReceiveStringViaEthernet (<i>Put in, From Session</i>) RECV_STATUS = ReceiveStringViaEthernet(RECV_MSG, SESSION_NUMBER); This is a function command; it returns one of the status codes listed below.		
Notes:	 Do not use to receive binary messages, since there may be random carriage returns within the message. Use Receive N Characters via Ethernet instead. The string variable should be longer than the longest expected string by at least 2. Use Configure Port Timeout Delay to change the timeout time. All messages in the Ethernet receive buffer are 16-bit CRC error checked. 		
Dependencies:	 Must have previously used Open Ethernet Session to establish a session, or Accept Session on TCP Port to accept a session initiated by a peer. Before using this command, use Get Number of Characters Waiting on Ethernet Session to see if there is a message. 		

 Status Codes:
 0 = No error.

 -40 = Timeout—specified port already in use.

 -42 = Timeout—no carriage return received within allotted time (see Configure Port Timeout Delay).

 -48 = String too short to hold response.

 -70 = No Ethernet card present.

 -74 = Session not open.

 -75 = Invalid session number—use 0–127.

 -77 = This controller doesn't support Ethernet.

 See Also:
 Receive Table via Ethernet (page R-24), Transmit String via Ethernet (page T-20), Transmit Table via Ethernet (page T-24)

Receive String via Serial Port

Communication–Serial Action

Function:	To get a message from the receive buffer of a communication port and move it to a string variable.		
Typical Use:	To get ASCII messages from weigh scales, barcode readers, data entry terminals, and other controllers.		
Details:	 The message is expected to end with a carriage return (character 13). The string variable length must be at least two characters longer than the length of the longest message expected. The carriage return in the receive buffer is deleted as the message is moved to the string variable. For ports 0–3, multiple messages can be in the receive buffer as long as each is delimited by a carriage return. The status is an error code that indicates how successful this command was. A zero indicates OK; any negative value indicates an error. If the first set of characters in the receive buffer that is equal in length to the string variable does not contain a carriage return, these characters will be moved to the string variable without error. In addition, all remaining characters up to and including the first carriage return encountered (if any) <i>will be deleted</i> from the receive buffer. If the number of characters in the receive buffer is less than the length of the string variable <i>and</i> none of the characters in the receive buffer will be moved to the string variable. If this happens, all characters in the receive buffer will be moved to the string variable. If this happens, frequently, use Configure Port Timeout Delay to increase the timeout value. See Notes below. If the communication port is already in use, this command will wait for it to become available until a port-in-use timeout error (-40) occurs. 		

Arguments:	Argument 1 Put in String Variable	<u>Argument 2</u> From Port Integer 32 Literal Integer 32 Variable	Argument 3 Put Status in Float Variable Integer 32 Variable
Standard Example:	Receive String via Put in From Port Put Status in	Serial Port RECEIVED_MESSAGE 1 ERROR_CODE	<i>String Variable Integer 32 Literal Integer 32 Variable</i>
OptoScript Example:	ERROR_CODE = Rec		e, From Port) ort(RECEIVED_MESSAGE, 1); ne status codes listed below.
Notes:	 Always use Clea Always use Confuse the result of 24-character mes Always use the obefore this comm When there is a 10), use Clear Re When there are responsible using Gestion Substring with Scharacters expect If a timeout error for one second oknown state. Do not use this comparison of the second oknown state. 	r Receive Buffer once befor igure Port Timeout Delay of this formula: (longest mess ssage at 9600 baud results command Get Number of Cl hand to avoid an unnecessa single response terminated ceive Buffer after this com multiple responses termina I responses received startin cter in the string variable. et Nth Character where n=1 tart At set to 2 and Number ted. (-42) occurs and a partial s r so, then use Clear Receive	haracters Waiting on Serial or ARCNET Port
Dependencies:	Ports 0–3: baud rate	, parity, number of data bit	s, number of stop bits.
Status Codes:	-42 = Timeout—no c Port Timeout Delay). -48 = String variable received string by tw	is too short. The length of	receive buffer within allotted time (see Configure the string variable must be longer than the
See Also:	Receive Character vi	a Serial Port (page R-14), C	Configure Port (page C-41)

Receive Table via ARCNET

Function:	Moves the first 128 bytes in the receive buffer to an integer numeric table.			
Typical Use:	Efficient method of numeric data transfer from one controller to another.			
Details:	The 128 bytes represent 32 consecutive integer numeric table values sent by another controller. These values can be put in any integer numeric table starting at any index. If the table will not hold all 32 values, the remaining values are discarded.			
Arguments:	Argument 1 Start at Index Integer 32 Literal Integer 32 Variable	Argument 2 Of Table Float Table Integer 32 Table	Argument 3 From Port Integer 32 Literal Integer 32 Variable	Argument 4 Put Status in Float Variable Integer 32 Variable
Standard Example:	Receive Table via A Start at Index Of Table From Port Put Status in	ARCNET 0 PEER_DATA_TABLE 7 RECV_STATUS	Integer 32 Literal Float Table Integer 32 Literal Integer 32 Variable	
OptoScript Example:	ReceiveTableViaArcnet (<i>Start at Index, Of Table, From Port</i>) RECV_STATUS = ReceiveTableViaArcnet(0, PEER_DATA_TABLE, 7); This is a function command; it returns one of the status codes listed below.			
Notes:	 To avoid losing additional incoming messages, "receive" the entire message as quickly as possible. This makes the receive buffer available for the next message. The receive buffer only holds four messages, regardless of their length. Valid ports are 4 (also called ARCNET port) and 7 (also called ARCNET peer port), as well as 12–19, which are twisted-pair ARCNET ports. All messages in the ARCNET receive buffer are 16-bit CRC error checked. 			
Status Codes:	0 = No error. -40 = Timeout—specified port already in use. -42 = Timeout—no carriage return found in the receive buffer with allotted time (see Configure Port Timeout Delay). -51 = Invalid port number—use 4 or 7.			
Queue Errors:	32 = Bad table index value—index was negative or greater than or equal to the table size.			
See Also:	Receive String via ARCNET (page R-19), Transmit String via ARCNET (page T-19), Transmit Table via ARCNET (page T-23)			

Receive Table via Ethernet

Function:	Moves the first 128 bytes in the receive buffer to an integer numeric table.			
Typical Use:	Efficient method of numeric data transfer from one controller to another.			
Details:	The 128 bytes represent 32 consecutive integer numeric table values sent by another controller. These values can be put in any integer numeric table starting at any index. If the table will not hold all 32 values, the remaining values are discarded.			
Arguments:	<u>Argument 1</u> Start at Index Integer 32 Literal Integer 32 Variable	<u>Argument 2</u> Of Table Float Table Integer 32 Table	<u>Argument 3</u> From Session Integer 32 Literal Integer 32 Variable	Argument 4 Put Status in Integer 32 Variable
Standard	Receive Table via E	thernet		
Example:	<i>Start at Index Of Table From Session Put Status in</i>	0 PEER_DATA_TABLE SESSION_NUMBER ETHERNET_RECV_STATU	Integer 32 Liter Float Table Integer 32 Varial S Integer 32 Varial	ble
OptoScript Example:	ReceiveTableViaEthernet (<i>Start at Index, Of Table, From Session</i>) ETHERNET_RECV_STATUS = ReceiveTableViaEthernet(0, PEER_DATA_TABLE, SESSION_NUMBER); This is a function command; it returns one of the status codes listed below.			
Notes:	All messages in the Ethernet receive buffer are 16-bit CRC error checked.			
Dependencies:	 Must have previously used Open Ethernet Session to establish a session, or Accept Session on TCP Port to accept a session initiated by a peer. Before using this command, use Get Number of Characters Waiting on Ethernet Session to see if there is a message. 			
Status Codes:	 0 = No error. -40 = Timeout—specified port already in use. -42 = Timeout—insufficient characters available within allotted time (see Configure Port Timeout Delay). -70 = No Ethernet card present. -74 = Session not open. -75 = Invalid session number—use 0–127. -77 = This controller doesn't support Ethernet. 			
Queue Error:	32 = Bad table index value—index was negative or greater than or equal to the table size.			
See Also:	Receive String via Eth	ernet (page R-20)		

Receive Table via Serial Port

Communication—Serial Action

Function:	To get 32 numeric table values from a communication port.			
Typical Uses:	To receive shared numeric table data from another controller.To get large amounts of numeric table data efficiently.			
Details:	 Gets 128 bytes from the receive buffer and puts them directly in memory. If the table does not have at least 32 elements starting from the specified index, only a portion of the 128 bytes will be written to memory. Remaining bytes will be discarded. Valid table indices range from 0 to the declared table length. All remaining characters in the receive buffer will be discarded. 			
Arguments:	Argument 1 Start at Index Integer 32 Literal Integer 32 Variable	Argument 2 Of Table Float Table Integer 32 Table	<u>Argument 3</u> From Port Integer 32 Literal Integer 32 Variable	Argument 4 Put Status in Float Variable Integer 32 Variable
Standard Example:	Receive Table via Start at Index Of Table From Port Put Status in	Serial Port INDEX MY_TABLE 1 ERROR_CODE	Integer 32 Varial Integer 32 Floa Integer 32 Liter Integer 32 Varial	t al
OptoScript Example:	ReceiveTableViaSerialPort (<i>Start at Index, Of Table, From Port</i>) ERROR_CODE = ReceiveTableViaSerialPort(INDEX, MY_TABLE, 1); This is a function command; it returns one of the status codes listed below.			
Notes:	 See "Communication—Serial Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Always use Get Number of Characters Waiting on Serial or ARCNET Port to determine if the entire 128-byte packet is in the receive buffer. This number will be higher if an index or other data is sent as well. For example, if an index of 32 followed by a carriage return (character 13) was sent along with the 128 bytes, the total number of characters will be at least 131 (128+2+1). Do not use this command unless there are at least 128 bytes in the receive buffer, as the command will result in a timeout error (-42). If the data received must be put in the table at a different index each time, the index must be 			
	sent by the other index as an integ Use Receive Strin put the index into • Be sure to put flo	controller before the da er followed by a carriag ig via Serial Port to get t an integer variable. Fin	ta is sent. An easy way e return (character 13), he index. Then use Con ally, get the table data. e, integer data into an ir	to do this is to send the then send the 128 bytes. overt String to Integer 32 to

R

	 Use error-checked communications or calculate the CRC on the data to ensure the integrity of the 128-byte packet before putting it in the destination table. Since it must be received first, put it into a "holding table," check the CRC, then copy it to the final destination table. Use Transmit Table via Serial Port in the other controller to send this data.
Dependencies:	Ports 0–3: baud rate, parity, number of data bits, number of stop bits.
Status Codes:	0 = No error. -40 = Timeout—specified port already in use. -42 = Timeout—probably didn't use the command Get Number of Characters Waiting on Serial or ARCNET Port before this command (see Configure Port Timeout Delay also). -51 = Invalid port number— use ports 0–3.
See Also:	Receive Table via Serial Port (page R-25), Configure Port (page C-41)

Remove Current Error and Point to Next Error

Controller Action

Function:	To drop the oldest error from the queue and bring the next error to the top of the queue.		
Typical Use:	To access items in the error queue during error handling within the OptoControl strategy.		
Details:	 Must use before the next error in the queue can be evaluated. Once this command is executed, the previous error can no longer be accessed. Commands that have the word Error in their name always evaluate the top (oldest) error in the queue. 		
Arguments:	None.		
Standard Example:	Remove Current Error and Point to Next Error		
OptoScript Example:	RemoveCurrentError() RemoveCurrentError(); This is a procedure command; it does not return a value.		
Notes:	 Always use the condition Error? to determine if there are errors in the queue before using this command. Use Debug mode to view the error queue for detailed information. 		
Dependencies:	At least one error must exist in the error queue.		
See Also:	Error? (page E-19), Get Error Count (page G-53), Get Error Code of Current Error (page G-52), Get Name of Chart Causing Current Error (page G-67), Get Name of I/O Unit Causing Current Error (page G-68)		

Reset Controller

Controller Action

Function:	Causes an immediate reboot of the controller.
Typical Use:	In an error handler when the program CRC has been found to be compromised and the controller is configured to run from ROM.
Details:	If the program integrity is suspect and the controller is configured to run from ROM, rebooting will cause a fresh copy of the program to be loaded from ROM to RAM.
Arguments:	None.
Standard Example:	Reset Controller
OptoScript Example:	ResetController(); This is a procedure command; it does not return a value.
Notes:	The controller should be configured for Autoboot and a new strategy download.
See Also:	Calculate Strategy CRC (page C-5), Retrieve Strategy CRC (page R-28)

Retrieve Strategy CRC

Controller Action

Function:	Returns the 16-bit CRC originally calculated on the program in RAM during the last download.		
Typical Use:	Periodically used in an error handler to check the integrity of the running program.		
Details:	Use the returned value to compare with a newly calculated CRC that was obtained by using Calculate Strategy CRC. These two values should match exactly.		
Arguments:	Argument 1 Put in Integer 32 Variable		
Standard Example:	Retrieve Strategy CRC Put in ORIGINAL_CRC Integer 32 Variable		
OptoScript Example:	RetrieveStrategyCrc() ORIGINAL_CRC = RetrieveStrategyCrc(); This is a function command; it returns the CRC. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
See Also:	Calculate Strategy CRC (page C-5), Reset Controller (page R-27)		

Round

Mathematical Action

Function:	To round up or down to the nearest integer value.		
Typical Use:	To discard a fractional part of a number that isn't meaningful while still keeping the number as a float type.		
Details:	Fractional values less than 0.5 cause no change to the whole number. Fractional values of 0.5 and greater cause the whole number to be incremented by 1.		
Arguments:	Argument 1 [Value] Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 Put Result in Float Variable Integer 32 Variable	
Standard Example:	Round Put Result in	Boiler_Avg_Temp Boiler_Working_Temp	Float Variable Float Variable
OptoScript Example:	Round (<i>Value</i>) Boiler_Working_Temp = Round(Boiler_Avg_Temp); This is a function command; it returns the rounded integer value. The returned value can be consumed by a variable (as shown) or by another item, such as a mathematical expression or a control structure. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	Using Move (or an assignment in OptoScript code) to copy a float value to an integer variable will round automatically.		
See Also:	Truncate (page T-36)		

S

Seed Random Number

Mathematical Action

Function:	To set a random starting point for the random number generator.
Typical Use:	 To ensure the random number generator does not generate the same sequence of numbers each time it is started. To switch random number sequences on-the-fly by "re-seeding" the random number generator.
Details:	This command seeds the random number generator with a millisecond time value which will be unique each time the command is issued.
Arguments:	None.
Standard Example:	Seed Random Number
OptoScript Example:	SeedRandomNumber(); SeedRandomNumber(); This is a procedure command; it does not return a value.
See Also:	Generate Random Number (page G-5)

Set Analog Filter Weight

Analog Point Action

Function: To activate digital filtering and set the amount of filtering to use on an analog input point.

Typical Use: To smooth noisy or erratic input signals.

- **Details:** Not available on SNAP Ethernet brains.
 - When issued, this command copies the current input value to the filtered value to initialize it. Thereafter, a percentage of the difference between the current input value and the last filtered value is added to the last filtered value *at the rate of 10 times per second*.
 - To read the filtered value, use Get Analog Filtered Value, Get & Clear Analog Filtered Value, or Get Analog Square Root Filtered Value. *All other commands will read the unfiltered value!*
 - The digital filtering algorithm is an implementation of a first-order lag filter: New Filtered Value = ((Current Reading Old Filter Value) / Filter Weight) + Old Filter Value.
 - To calculate the filter weight value that will result in a particular time constant value, use: Filter Weight = (Time Constant [in seconds] + 0.1) * 10.
 A one-second time constant requires a filter weight of 11.
 - To calculate the time constant that a particular filter weight will result in, use: Time Constant (in seconds) = (Filter Weight / 10) - 0.1.
 - With a filter weight of 11, an input value that suddenly changes from 0 percent to 100 percent (a 100 percent step change) will take over five seconds to be fully recognized. This is considered to be a time constant of one second (which is the time it takes for the input to reach 63.21 percent of its final value), as shown below:

100% Step Change, Filter Weight Of 11					
Input Value	Time In Seconds	Value Read			
100%	0	0%			
100%	1	63.21%			
100%	2	86.47%			
100%	3	95.02%			
100%	4	98.17%			
100%	5	99.33%			

- A filter weight value of zero specifies digital filtering is to be discontinued.
- The filter weight will be used until power is removed from the I/O unit, or it will always be used if it is stored in permanent memory at the I/O unit.

Arguments:	Argument 1	<u>Argument 2</u>	
	То	On Point	
	Float Literal	Analog Input	
	Float Variable		
	Integer 32 Literal		
	Integer 32 Variable		

Standard	Set Analog Filter	Weight
Example:	То	FILTER_WEIGHT
	On Point	TEMP_IN1

Integer 32 Variable Analog Input

OptoScript Example:	SetAnalogFilterWeight(To, On Point) SetAnalogFilterWeight(FILTER_WEIGHT, TEMP_IN1); This is a procedure command; it does not return a value.
Notes:	 Do not continually issue this command, since it resets the filtered value to the current value. To ensure that digital filtering will always be active, store this and other changeable I/O unit values in permanent memory at the I/O unit. (You can do so through Debug mode.)

See Also: Get Analog Filtered Value (page G-30), Get & Clear Analog Filtered Value (page G-10), Get Analog Square Root Filtered Value (page G-34)

Set Analog Gain

Function:	To improve accuracy of an analog input signal.		
Typical Uses:	To improve calibration on a temperature input		
Details:	 For help in setting offset and gain, see Opto 22 form #1359, Using Offset and Gain Technical Note, available on our Web site at www.opto22.com. Always use Set Analog Offset before using this command. The default gain value is 1.0. The valid range for gain is 0.0003 to 16.0. For example, for a G4 analog input, a gain of 4.0 will cause a 25 percent input value to read 100 percent (full scale). The calculated gain will be used until power is removed from the I/O unit, or it will always be used if the gain is stored in permanent memory at the I/O unit. 		
Arguments:	Argument 1 To Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 On Point Analog Input	
Standard Example:	Set Analog Gain To On Point	GAIN_COEFFICIENT PRESS_IN	Float Variable Analog Input
OptoScript Example:	<pre>SetAnalogGain(To, On Point) SetAnalogGain(GAIN_COEFFICIENT, PRESS_IN); This is a procedure command; it does not return a value.</pre>		
Notes:	 This procedure should only have to be performed once. To ensure that the gain will always be used, store this and other changeable I/O unit values in permanent memory at the I/O unit. (You can do so through Debug mode.) 		
Dependencies:	Must use Set Analog	Offset first.	
See Also:	Set Analog Offset (page S-5), Calculate & Set Analog Gain (page C-1)		

Set Analog Offset

Function:	To improve the accuracy of an analog input signal.			
Typical Uses:	To improve calibration on a temperature input.			
Details:	 For help in setting offset and gain, see Opto 22 form #1359, Using Offset at Note, available on our Web site at www.opto22.com. Always use Set Analog Gain after using this command. The default offset value is 0. The valid range for offset varies by type, as s G4 analog (not high density) -4,095 to 4,095 (integer values only) G4 high density (such as G4HDAR) 0 to 65,535 Serial SNAP brains -25,000 to +25,000 SNAP Ethernet brains Any floating point number 			
	analog input, an offset o scale).	f -1,024 causes a 25	n units of raw counts. For example, for a G4 percent input value to read 0 percent (zero	
	 For Ethernet brains, offset and gain are in engineering units. For example, an offs affects actual input by one degree F. or C. 			
	• The calculated offset will be used if the offset is s	•	er is removed from the I/O unit, or it will always nemory at the I/O unit.	
Arguments:	To On	<u>ument 2</u> Point log Input		
	Integer 32 Variable			
Standard Example:		OFFSET PRESS_IN	Integer 32 Variable Analog Input	
	Integer 32 Variable Set Analog Offset <i>To</i>	PRESS_IN On Point) r, press_in);	Ănalog Input	
Example: OptoScript	Integer 32 Variable Set Analog Offset To On Point SetAnalogOffset(To, SetAnalogOffset(OFFSET This is a procedure comman This procedure should or To ensure that the offset	PRESS_IN <i>On Point</i>) F, PRESS_IN); d; it does not return hly have to be perform will always be used	Analog Input a value.	

Set Analog Totalizer Rate

Function:	To start the totalizer and to establish the sampling rate.			
Typical Use:	To accumulate total flow based on a varying flow rate signal.			
Details:	 The specified analog input point is sampled at the end of each time interval. The sampled value is added to the previous accumulated total. Valid range for the sampling rate is 0.0 to 3276.7 seconds. Setting the sampling rate to 0.0 seconds will discontinue totalizing. Totalizing will be bidirectional if the input range is bidirectional, such as -10 to +10. Not available on SNAP Ethernet brains. 			
Arguments:	Argument 1 To (Seconds) Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 On Point Analog Input		
Standard Example:	Set Analog Totaliz To (Seconds) On Point	er Rate TOTALIZE_RATE FUEL_FLOW	Float Variable Analog Input	
OptoScript Example:	SetAnalogTotalizerRate(<i>To Seconds, On Point</i>) SetAnalogTotalizerRate(TOTALIZE_RATE, FUEL_FLOW); This is a procedure command; it does not return a value.			
Notes:	 Use Get Analog Totalizer Value to "watch" the total accumulate. Wait for a reasonable value to accumulate (the greater the better, but less than 32,767) before proceeding. Use Get & Clear Analog Totalizer Value to move the accumulated total to a temporary float variable. Divide the temporary float variable by the appropriate divisor from the conversion table below, putting the result in the temporary float variable. Finally, add the temporary float variable to the cumulative total float variable. The following table uses a sampling rat of 1.0 seconds. (For other sample rates, divide these numbers by the sample rate.) Flow Rate Units Divisor (Float Literal) PER SECOND PER HOUR PER HOUR BER DAY Rescond the result to a float variable representing the total number of liters. The flow signal is scaled 0–1,000 liters per minute. Get & Clear Analog Totalizer Value From FLOW_RATE Analog Input Analog Input Analog Input Second the result of the sample rate. Divisor (Float Literal) PER blow and the result of the accumulated total from the I/O unit, scales it, then adds the result to a float variable representing the total number of liters. The flow signal is scaled 0–1,000 liters per minute. Get & Clear Analog Totalizer Value From FLOW_RATE Analog Input Analog Input Analog Input Divisor Second the accumulated total float variable representing the total number of liters. Divisor Second the result of the result of the second the result of the			it n te
	Put in	TEMP_FLOAT1	Float Variable	

Divide Temp_Float1 <i>By</i> Put Result in	60.0 TEMP_FLOAT1	Float Variable
Do Add Temp_Float1 <i>Plus</i> Put Result in	LITERS LITERS	Float Variable

See Also: Get Analog Totalizer Value (page G-36), Get & Clear Analog Totalizer Value (page G-13)

Set Analog TPO Period

Function:	To set the time proportional output period of an analog point where the analog TPO module is used.		
Typical Use:	To control the duty cycle of resistive heating elements used for temperature control.		
Details:	 Analog points will not function as TPOs until this command is issued. For a G4DA9 module, TPO periods are multiples of 2.048 seconds (for example, 2.048, 4.096, 6.144,) ranging from 2.048 to 522.2 seconds. If the value entered is not an exact multiple of 2.048 seconds, it is rounded to the nearest period value. For a SNAP-AOD-29 module, TPO periods are multiples of 0.251 seconds, ranging from 0.251 to 64.25 seconds. If the value entered is not an exact multiple, it is rounded to the nearest period value. The time proportion period specifies the total time the output is varied. Use Move to set the percent of on time by moving a value from 0–100 to the analog output point. Always use 0–100 for the analog TPO scaling. PID outputs can be analog TPO points. 		
Arguments:	Argument 1Argument 2To (Seconds)On PointFloat LiteralAnalog OutputFloat VariableInteger 32 LiteralInteger 32 VariableInteger 32 Variable		
Standard Example:	This example sets the period for the TPO point named TPO OUTPUT to 6.144 seconds (the value 6.0 is rounded automatically to the nearest period value, 6.144). If Move is used to set a 50 percent duty cycle (by Moving 50.0 to TPO OUTPUT), then the analog output will repeatedly cycle on for 3.072 seconds and off for 3.072 seconds.		
	Set Analog TPO PeriodTo (Seconds)6.0On PointTPO_OUTPUTAnalog Input		
OptoScript Example:	SetAnalogTpoPeriod(<i>To, On Point</i>) SetAnalogTpoPeriod(6.0, TPO_OUTPUT); This is a procedure command; it does not return a value.		
Notes:	 To ensure that the TPO period will always be correct, store this and other changeable I/O unit values in permanent memory at the I/O unit. (You can do so through Debug mode.) If the TPO period is not stored in permanent memory at the I/O unit, use Set Analog TPO Period immediately before Moving a new value to the TPO every time. This ensures that the TPO period will be configured properly if the I/O unit has experienced loss of power. Do not, 		

however, issue these commands more frequently than necessary since this can be counterproductive.

Dependencies: This command is valid only when used on a properly configured time proportional output module.

Set ARCNET Host Destination Address

Function:	To set the destination address of the next ARCNET message to be sent to the host. NOTE: The newer command Set ARCNET Destination Address on Port is preferred, as it provides the option to use other ports. This command is still supported for older strategies.			
Typical Use:	To direct an ARCNET host message to an address other than the address of the last ARCNET host message received.			
Details:	 No need to use this command when the destination is the same as the last ARCNET host message received. All references to ARCNET host use port 4. 			
Arguments:	Argument 1 To Integer 32 Literal Integer 32 Variable			
Standard Example:	Set ARCNET Host Destination Address To ARCNET_HOST Integer 32 Variable			
OptoScript Example:	SetArcnetHostDestAddress(To) SetArcnetHostDestAddress(ARCNET_HOST); This is a procedure command; it does not return a value.			
Notes:	 See "Communication—Network Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Always use this command after receiving an ARCNET host message unless responding to the source of the message. 			
See Also:	Get ARCNET Host Destination Address (page G-38)			

Set ARCNET Destination Address on Port

Function:	On the specified port, to set the destination address of the next ARCNET message to be sent.		
Typical Use:	To direct an ARCNET message to an address other than the address of the last ARCNET message received.		
Details:	No need to use this command when the destination is the same as the last ARCNET message received.		
Arguments:	<u>Argument 1</u> To Address Integer 32 Literal Integer 32 Variable	Argument 2 On Port Integer 32 Literal Integer 32 Variable	
Standard Example:	Set ARCNET Destinat To Address On Port	tion Address on Port ARCNET_DEST ARCNET_PORT	Integer 32 Variable Integer 32 Variable
OptoScript Example:	SetArcnetDestAddressOnPort(To Address, On Port) SetArcnetDestAddressOnPort(ARCNET_DEST, ARCNET_PORT); This is a procedure command; it does not return a value.		
Notes:	 See "Communication—Network Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Always use this command after receiving an ARCNET message unless responding to the source of the message. 		
See Also:	Get ARCNET Destinatio	n Address on Port (page G	-39)

Set ARCNET Mode Raw

Function:	Switches to a lower-level mode where the user has full access to the ARCNET packet header bytes.					
Typical Use:	To enable the controller to act as a network master or as an ARCNET pass-through device.					
Details:	 While in raw mode, you must send the following bytes. Also, these bytes will be in any message received on either port 4 or port 7. First byte is the Opto 22 vendor ID. It must be DA hex (218 decimal). Second byte is: 0 = normal. Use when originating or responding to a PC or to port 4 on another controller. 					
	1 = normal with packet ID numbers. Use when sending to a PC or to port 4 on another controller. Not for use with peer mode.					
	7 = peer. Use when sending to the peer port on another controller.					
	-x = normal response error code. Type is a signed short integer. Not for use with peer.					
	• Third byte is the packet ID only if the second byte = 1.					
Arguments:	Argument 1 Put Result in Float Variable Integer 32 Variable					
Standard Example:	Set ARCNET Mode Raw Put Result in MODE_STATUS Integer 32 Variable					
OptoScript Example:	SetArcnetModeRaw() MODE_STATUS = SerArcnetModeRaw(); This is a function command; it returns one of the status codes listed below.					
Notes:	Use Set ARCNET Mode Standard to switch modes.					
Status Codes:	0 = No error -40 = Lock Port Timeout -82 = No ARCNET card					
See Also:	Set ARCNET Mode Standard (page S-12)					

Set ARCNET Mode Standard

Function:	Switches to the normal higher-level mode where the ARCNET packet header bytes are handled automatically.				
Typical Use:	This is the factory default mode.				
Details:	Under normal conditions this mode is the desired mode since all the details are handled automatically.				
Arguments:	Argument 1 Put Result in Float Variable Integer 32 Variable				
Standard Example:	Set ARCNET Mode StandardPut Result inMODE_STATUSInteger 32 Variable				
OptoScript Example:	SetArcnetModeStandard() MODE_STATUS = SetArcnetModeStandard(); This is a function command; it returns one of the status codes listed below.				
Status Codes:	0 = No error -40 = Lock Port Timeout -82 = No ARCNET card				
Notes:	Use Set ARCNET Mode Raw to switch modes.				
See Also:	Set ARCNET Mode Raw (page S-11)				

Set ARCNET Peer Destination Address

Function:	To set the destination address of the next peer message to be sent.				
Typical Use:	To direct a peer message to an address other than the address of the last peer message received.				
Details:	 No need to use this command when the destination is the same as the last peer message received. All references to peer use port 7, which is a special gateway to the ARCNET cable. 				
Arguments:	Argument 1 To Integer 32 Literal Integer 32 Variable				
Standard	Set ARCNET Peer Destination Address				
Example:	To PEER_DEST Integer 32 Variable				
Example: OptoScript Example:	ToPEER_DESTInteger 32 VariableSetArcnetPeerDestAddress(To)SetArcnetPeerDestAddress(PEER_DEST);This is a procedure command; it does not return a value.				
OptoScript	SetArcnetPeerDestAddress(To) SetArcnetPeerDestAddress(PEER_DEST);				

Set Date

Time/Date Action

Function:	To set the date in the controller's real-time clock/calendar to the value contained in a string variable, using the standard United States format mm/dd/yy, where mm = month (01–12), dd = day (01–31), and yy = year (00–99).					
Typical Use:	To set the date from an OptoControl program.					
Details:	 The destination can be a string variable or a string literal. If the desired date to set is March 1, 2000, the <i>To</i> parameter (<i>Argument 1</i>) should contain the string "03/01/00." Executing this command would set the controller's real-time clock/calendar to March 1, 2000. Updates day of week also. All erroneous date strings are ignored. 					
Arguments:	Argument 1 To String Literal String Variable					
Standard Example:	Set DateToUS_DATE_STRINGString Variable					
OptoScript Example:	SetDate(To) SetDate(US_DATE_STRING); This is a procedure command; it does not return a value.					
Notes:	 In Debug mode OptoControl always sets the date, time, and day of week to the PC clock at the end of a download. To change the date, use an integer variable as a change trigger. Set the trigger variable True after the date string has the desired value. When the trigger is True, the program executes this command, then sets the trigger variable False. The controller's real-time clock/calendar will automatically increment the time and date after they are set. Do not issue this command continuously. 					
See Also:	Copy Date to String (DD/MM/YY) (page C-60), Copy Date to String (MM/DD/YY) (page C-61), Copy Time to String (page C-62)					

Set Day

Time/Date Action

Function:	To set the day of the month (1 through 31) in the controller's real-time clock/calendar.					
Typical Use:	To set the day of the month from an OptoControl program.					
Details:	 The <i>To</i> parameter (<i>Argument 1</i>) can be an integer or a float, although an integer is preferred. If the desired day of the month to set is March 2, 1999, the <i>To</i> parameter (<i>Argument 1</i>) should contain the value 2. Executing this command would then set the day of the month in the controller's real-time clock/calendar. Updates day of week also. All erroneous day values are ignored. 					
Arguments:	Argument 1 To Float Literal Float Variable Integer 32 Literal Integer 32 Variable					
Standard Example:	Set Day To DAY_OF_MONTH Integer 32 Variable					
OptoScript Example:	SetDay(To) SetDay(DAY_OF_MONTH); This is a procedure command; it does not return a value.					
Notes:	 Use to change the DAY to test program logic. Use an integer variable as a change trigger. Set the trigger variable True after the DAY_OF_MONTH variable has the desired value. When the trigger is True, the program executes this command, then sets the trigger variable False. Do not issue this command continuously. 					
See Also:	Get Day (page G-45), Get Day of Week (page G-46), Get Hours (page G-59), Get Minutes (page G-64), Get Month (page G-66), Get Seconds (page G-98), Get Year (page G-105), Set Day of Week (page S-16), Set Hours (page S-21), Set Minutes (page S-23), Set Month (page S-25), Set Seconds (page S-41) Set Year (page S-49)					

Set Day of Week

Time/Date Action

- **Function:** To set the day of the week value (0 through 6) in the controller's real-time clock/calendar. (This command does not work with OptoRuntimePC.)
- **Typical Use:** To set the day of the week from an OptoControl program.

Details:

- The *To* parameter (*Argument 1*) can be an integer or a float, although an integer is preferred.
 - Days are numbered as follows:

Sunday = 0	Thursday = 4
Monday = 1	Friday = 5
Tuesday = 2	Saturday = 6
Wednesday = 3	

- If the desired day of week to set is Wednesday, then the *To* parameter (*Argument 1*) should contain the value 3.
- Executing this command would set the day of the week in the controller's real-time clock/calendar.
- All erroneous day-of-week values are ignored.

Arguments:	Argument 1 To Float Literal Float Variable Integer 32 Literal Integer 32 Variable		
Standard Example:	Set Day of Week To	DAY_OF_WEEK	Integer 32 Variable
OptoScript Example:	SetDayOfWeek(<i>To</i> SetDayOfWeek(DAY_ This is a procedure co		n a value.
Notes:	 change trigger. Set example above) ha command, then set Do not issue this command Use this command 	the trigger variable True s the desired value. Whe ts the trigger variable Fal ommand continuously.	nly for testing. When finished testing, make sure
See Also:	G-64), Get Month (pag	e G-66), Get Seconds (pa S-21), Set Minutes (page	-46), Get Hours (page G-59), Get Minutes (page ge G-98), Get Year (page G-105), Set Day (page S-23), Set Month (page S-25), Set Seconds (page

Set Digital I/O Unit from MOMO Masks

I/O Unit Action

Function:	To control multiple digital output points on the same I/O unit simultaneously with a single command.							
Typical Use:	To efficiently control a selected group of digital outputs with one command.							
Details:	 Updates the IVALs affect input points. Uses only the lower corresponds to point A point is selected argument 1 (the musetting the respect value of "1." Any bunaffected. If a specific point is 	is command is 16 times faster than using Turn On or Turn Off 16 times. Idates the IVALs and XVALs for all 16 points. Affects only selected output points. Does not fect input points. es only the lowest (least significant) 16 bits of the integer. The least significant bit rresponds to point zero. point is selected for activation by setting the respective bit in the 16-bit data field of gument 1 (the must-on bit mask) to a value of "1." A point is selected for deactivation by tting the respective bit in the 16-bit data field of argument 2 (the must-off bit mask) to a lue of "1." Any bits set to a value of 0 in <i>both</i> arguments 1 and 2 will leave those points						
Arguments:	Argument 1 Must On Mask Integer 32 Literal Integer 32 Variable	Argument 2 Must Off Mask Integer 32 Literal Integer 32 Variable	Argument 3 Digital I/O Unit B100 Digital Multifunction I/O Unit B3000 SNAP Digital B3000 SNAP Mixed I/O G4 Digital Local Simple I/O Unit G4 Digital Multifunction I/O Unit G4 Digital Remote Simple I/O Unit SNAP Remote Simple Digital					
Standard	Set Digital I/O Unit f	rom MOMO Masks						
Example:	<i>Must On Mask Must Off Mask Digital I/O Unit</i> The effect of this com	PUMPS_ON_MASK 3840 PUMP_CTRL nand is illustrated below	Integer 32 Variable Integer 32 Literal B3000 SNAP Digital					
	Point Numbe	r 15 14 13 12 11 10						
	Must-on Binary Bit Mask Hex		0 0 1 1 1 1 0 0 0 0 0 F 0					
	Must-off Binary Bit Mask Hex	0 0 0 0 1 1	1 1 0 0 0 0 0 0 F 0 0 0 0 0					
		4, 5, 6, and 7 will be turr	ed on. Points 8, 9, 10, and 11 will be turned off.					

Points 0, 1, 2, 3, 12, 13, 14, and 15 are not changed.

OptoScript Example:

SetDigitalIoUnitFromMomo (Must-On Mask, Must-Off Mask, Digital I/O Unit) SetDigitalIoUnitFromMomo(PUMPS_ON_MASK, 3840, PUMP_CTRL);

This is a procedure command; it does not return a value.

- **Notes:** For a 64-point digital-only rack, use the command Set Digital-64 I/O Unit from MOMO Masks.
 - Use Bit Set or Bit Clear to change individual bits in an integer variable.

See Also: Get Digital I/O Unit as Binary Value (page G-48)

Set Digital-64 I/O Unit from MOMO Masks

I/O Unit Action

Function:	To control multiple digital output points on the same 64-point digital-only I/O unit simultaneously with a single command.				
Typical Use:	To efficiently control a	all digital outputs on a 64-	point digital rack with one command.		
Details:	 This command is 64 times faster than using Turn On or Turn Off 64 times. Updates the IVALs and XVALs for all 64 points. Affects only selected output points. Does not affect input points. A point is selected for activation by setting the respective bit in the 64-bit data field of argument 1 (the must-on bit mask) to a value of "1." A point is selected for deactivation by setting the respective bit in the 64-bit data field of argument 2 (the must-off bit mask) to a value of "1." Any bits set to a value of 0 in <i>both</i> arguments 1 and 2 will leave those points unaffected. The least significant bit corresponds to point zero. If a specific point is disabled or if the entire I/O unit is disabled, only the internal values (IVALs) will be written. 				
Arguments:	Argument 1 Must On Mask Integer 64 Literal Integer 64 Variable	Argument 2 Must Off Mask Integer 64 Literal Integer 64 Variable	Argument 3 Digital-64 I/O Unit SNAP Digital 64		
Standard Example:	Set Digital-64 I/O U Must On Mask Must Off Mask Digital-64 I/O Unit	nit from MOMO Masks PUMPS_ON_MASK 0xB0F240010308A020 PUMP_CTRL_UNIT	Integer 64 Variable Integer 64 Literal SNAP Digital 64		

The effect of this command is illustrated below:

ĺ	Point Number	63	62	61	60	59	58	57	56	\rightarrow	7	6	5	4	3	2	1	0
Must-on	Binary	0	0	0	0	0	1	1	0		1	1	0	0	0	0	1	0
Bit Mask	Hex	0			6			►	C			2						
Must-off	Binary	1	0	1	1	0	0	0	0	►	0	0	1	0	0	0	0	0
Bit Mask	Hex	В				0			►	2			0					

To save space, the example shows only the first eight points and the last eight points on the rack. For the points shown, points 58, 57, 7, 6, and 1 will be turned on. Points 63, 61, 60, and 5 will be turned off. Other points shown are not changed.

OptoScript	SetDigital64IoUnitFromMomo(Must-On Mask, Must-Off Mask, Digital-64 I/O Unit)						
Example:	<pre>SetDigital64IoUnitFromMomo(PUMPS_ON_MASK, 0xB0F240010308A020i64,</pre>						
	This is a procedure command; it does not return a value. (Note that Integer 64 literals in OptoScript code take an 164 suffix.						
Notes:	Use Bit Set or Bit Clear to change individual bits in an integer variable.						
See Also:	Get Digital-64 I/O Unit as Binary Value (page G-49)						

Set Down Timer Preset Value

Miscellaneous Action

Function:	To set the value from which a down timer counts down.							
Typical Use:	To initialize a down timer.							
Details:	 This command sets the value from which a down timer counts down, but it <i>does not start the timer</i>. To start the timer counting down, use the command Start Timer. The preset value will be persistent between calls to Start Timer. <i>Argument 1</i> must be a positive number in seconds. 							
Arguments:	Argument 1Argument 2Target ValueDown TimerFloat LiteralDown Timer VariableFloat VariableFloat Variable							
Standard								
Example:		at Literal ïmer Variable						
OptoScript Example:	-	SetDownTimerPreset(60.0, OVEN_TIMER);						
Notes:	• See "Miscellaneous Commands" in Chapter 10 of the <i>OptoControl User's Guide</i> for more information on using timers.							
	preset value to the timer. The timer will immediately st moved to it. Using Move overwrites any preset value p	• To set the preset value and start the timer in one step, use the Move command to move the preset value to the timer. The timer will immediately start counting down from the value moved to it. Using Move overwrites any preset value previously set, so subsequent Start Timer commands will start from the value most recently moved.						
See Also:	Start Timer (page S-62), Stop Timer (page S-68), Continue P-1), Down Timer Expired? (page D-22)	Timer (page C-45), Pause Timer (page						

Set End-of-Message Terminator

Communication—Serial Action

Function:	Defines the character that	at will be used to d	etermine end-of-message for a specifi	c chart.
Typical Use:	Used by Receive String v end-of-message.	via Serial Port and T	ransmit/Receive String via Serial Port	to determine
Details:	 equipment you use rearing is 0–255. The end-of-message buffer. This command only n commands Receive S 	equires a different t terminator is disca eeds to be used on string via Serial Por	ctory default end-of-message terminaterminator, use this command to change ded as the message is removed from ce in the specified chart that contains and Transmit/Receive String via Seria t to a specific piece of equipment.	ie it. Valid the receive the serial
Arguments:	Argument 1 To Character Integer 32 Literal Integer 32 Variable			
Standard Example:	Set End-of-Message T To Character	erminator 10	Integer 32 Literal	
OptoScript Example:	SetEndOfMessageTermi SetEndOfessageTermi This is a procedure comm	nator(10);		
Notes:	 line feed (character 1 This command is NOT 0 of the appropriate c individual piece of eq equipment. 	0), use 10 for the to T global to the entitionant or charts. It ap puipment. If necess	nated with a carriage return (characte erminator. e program. Typically, this command is plies to the whole chart in which it is u ary, use one chart or a subroutine for c urn as a terminator. You cannot chang	used in Block sed, not to an one piece of
See Also:	Receive String via Serial	Port (page R-21), T	ransmit/Receive String via Serial Port	(page T-34)

Set Hours

Time/Date Action

Function:	To set the hours value (0 through 23) in the controller's real-time clock/calendar.
Typical Use:	To set the hours value from an OptoControl program.
Details:	 The <i>To</i> parameter (<i>Argument 1</i>) can be an integer or a float, although an integer is preferred. Time is in 24-hour format. For example, 8 a.m. = 08:00:00, 1 p.m. = 13:00:00, and 11:59:00 p.m. = 23:59:00. If the desired hour to set is 2 p.m. (14:00:00), the <i>To</i> parameter (<i>Argument 1</i>) should contain the value 14. Executing this command would set the hours value in the controller's real-time clock/calendar. The controller's real-time clock/calendar will automatically increment the time and date after they are set. All erroneous hour values are ignored.
Arguments:	An endnedds nodi Valdes are ignored. Argument 1 To Float Literal Float Variable Integer 32 Literal Integer 32 Variable
Standard Example:	Set HoursToHOURSInteger 32 Variable
OptoScript Example:	SetHours(To) SetHour(HOURS); This is a procedure command; it does not return a value.
Notes:	 Use to change the HOUR to test program logic. Use an integer variable as a change trigger. Set the trigger variable True after the HOURS variable has the desired value. When the trigger is True, the program executes this command, then sets the trigger variable False. Do not issue this command continuously.
See Also:	Get Day (page G-45), Get Day of Week (page G-46), Get Hours (page G-59), Get Minutes (page G-64), Get Month (page G-66), Get Seconds (page G-98), Get Year (page G-105), Set Day of Week (page S-16), Set Day (page S-15), Set Minutes (page S-23), Set Month (page S-25), Set Seconds (page S-41) Set Year (page S-49)

Set I/O Unit Configured Flag

I/O Unit Action

Function:	Sets a flag internal to the controller to indicate that the I/O unit has been initialized by the controller.
Typical Use:	Where there is a standby controller configured to take over communication to the I/O units in the event of a primary controller failure.
Details:	 This command should be issued for each I/O unit, preferably in the Powerup chart. Use it in both the primary and standby controller programs to keep them the same. By default, the controller assumes it is the only controller attached to the I/O and therefore must configure each I/O unit. This command makes the standby controller think it has already configured all the I/O units, which allows it to begin communicating with the I/O units immediately and without disrupting any control being performed by the I/O units (assuming it has just taken over as the primary). This command has no effect in a controller that has already established communication with the I/O units.
Arguments:	Argument 1 For I/O UnitB100 Digital Multifunction I/O UnitB200 Analog Multifunction I/O UnitB3000 SNAP AnalogB3000 SNAP DigitalB3000 SNAP Mixed I/OG4 Analog Multifunction I/O UnitG4 Digital Local Simple I/O UnitG4 Digital Multifunction I/O UnitG4 Digital Remote Simple I/O UnitHRD Analog Current Output I/O UnitHRD Analog TD Input I/O UnitHRD Analog Thermocouple/mV Input I/O UnitHRD Analog Voltage Output I/O UnitHRD Analog Voltage Output I/O UnitHRD Analog Voltage Output I/O UnitSNAP Digital 64SNAP Remote Simple Digital
Standard Example:	Set I/O Unit Configured Flag For I/O Unit FURNACE_PID G4 Digital Remote Simple I/O Unit
OptoScript Example:	SetIoUnitConfiguredFlag(<i>For I/O Unit</i>) SetIOUnitConfiguredFlag(FURNACE_PID); This is a procedure command; it does not return a value.
Notes:	Any I/O units that actually need configuring will still be configured since they notify the controller of the need.
See Also:	Configure I/O Unit (page C-40)

Set Minutes

Time/Date Action

Function:	To set the minutes value (0 through 59) in the controller's real-time clock/calendar.			
Typical Use:	To set the minutes value from an OptoControl program.			
Detail:	 The <i>To</i> parameter (<i>Argument 1</i>) can be an integer or a float, although an integer is preferred. Time is in 24-hour format. For example, 8 a.m. = 08:00:00, 1 p.m. = 13:00:00, and 11:59:00 p.m. = 23:59:00. If the desired time to set is 2:35 p.m. (14:35:00), the <i>To</i> parameter (<i>Argument 1</i>) should contain the value 35. Executing this command would set the minutes value in the controller's real-time clock/calendar. The controller's real-time clock/calendar will automatically increment the time and date after they are set. All erroneous values for minutes are ignored. 			
Arguments:	Argument 1 To Float Literal Float Variable Integer 32 Literal Integer 32 Variable			
Standard Example:	Set MinutesToMINUTESInteger 32 Variable			
OptoScript Example:	SetMinutes (To) SetMinutes (MINUTES) ; This is a procedure command; it does not return a value.			
Notes:	 Use to change the MINUTES to test program logic. Use an integer variable as a change trigger. Set the trigger variable True after the MINUTES variable has the desired value. When the trigger is True, the program executes this command, then sets the trigger variable False. Do not issue this command continuously. 			
See Also:	Integer 32 Literal Integer 32 Variable Set Minutes To MINUTES SetMinutes (To) SetMinutes (MINUTES); This is a procedure command; it does not return a value. Use to change the MINUTES to test program logic. Use an integer variable as a change trigger. Set the trigger variable True after the MINUTES variable has the desired value. When the trigger is True, the program executes this command, then sets the trigger variable False. Do not issue this command continuously.			

Set Mixed I/O Unit from MOMO Masks

I/O Unit Action

Function:	To control multiple digital output points on the same mixed I/O unit simultaneously with a single
	command.

Typical Use: To efficiently control all digital outputs on a mixed I/O rack with one command.

Details:

- This command is 32 times faster than using Turn On or Turn Off 32 times.
- Updates the IVALs and XVALs for all 32 digital points. Affects only selected digital output points. Does not affect digital input points. Does not affect analog points in any position on the rack.
- A point is selected for activation by setting the respective bit in the 32-bit data field of *Argument 1* (the must-on bit mask) to a value of "1." A point is selected for deactivation by setting the respective bit in the 32-bit data field of *Argument 2* (the must-off bit mask) to a value of "1." Any bits set to a value of 0 in *both* arguments 1 and 2 will leave those points unaffected.
- The least significant bit corresponds to point zero.
- If a specific point is disabled or if the entire I/O unit is disabled, only the internal values (IVALs) will be written.

Arguments:	Argument 1	Argument 2	Argument 3
-	Must On Mask	Must Off Mask	Mixed I/O Unit
	Integer 32 Literal Integer 32 Variable	Integer 32 Literal Integer 32 Variable	B3000 SNAP Mixed I/O

Standard Set Mixed I/O Unit from MOMO Masks

Example:	Must On Mask	PUMPS_ON_MASK	Integer 32 Variable
	Must Off Mask	0xB001A020	Integer 32 Literal
	Mixed I/O Unit	PUMP_CTRL_UNIT	B3000 SNAP Mixed I/O

The effect of this command is illustrated below:

	Point Number	31	30	29	28	27	26	25	24	\rightarrow	7	6	5	4	3	2	1	0
Must-on	Binary	0	0	0	0	0	1	1	0	-	1	1	0	0	0	0	1	0
Bit Mask	Hex	0			6				С				2					
Must-off	Binary	1	0	1	1	0	0	0	0		0	0	1	0	0	0	0	0
Bit Mask	Hex		E	3		0				+	2				0			

To save space, the example shows only the first eight and the last eight digital points on the rack. For the points shown, points 26, 25, 7, 6, and 1 will be turned on. Points 31, 29, 28, and 5 will be turned off. Other points shown are not changed.

OptoScript

Example:

SetMixedIoUnitFromMomo (*Must-On Mask, Must-Off Mask, Mixed I/O Unit*) SetMixedIoUnitFromMomo(PUMPS_ON_MASK, 0xB001A020, PUMP_CTRL_UNIT); This is a procedure command; it does not return a value. Notes: Use Bit Set or Bit Clear to change individual bits in an integer variable.

See Also: Get Mixed I/O Unit as Binary Value (page G-65)

Set Month				
Time/Date Actior	ı			
Function:	To set the month value	e (1 through 12) in the c	ontroller's real-time clock/calendar.	
Typical Use:	To set the month from	an OptoControl program	n.	
Details:	 The <i>To</i> parameter (<i>Argument 1</i>) can be an integer or a float, although an integer is preferred. If the desired month to set is March, the <i>To</i> parameter (<i>Argument 1</i>) should contain the value 3. Executing this command would set the month in the controller's real-time clock/calendar. 			
	 The controller's real-time clock/calendar will automatically increment the time and date after they are set. 			
	,	th values are ignored.		
Arguments:	Argument 1 To Float Literal Float Variable Integer 32 Literal Integer 32 Variable			
Standard Example:	Set Month To	MONTH	Integer 32 Variable	
OptoScript Example:	SetMonth(<i>To</i>) SetMonth(MONTH); This is a procedure co	mmand; it does not retu	ırn a value.	
Notes:	trigger. Set the trig the trigger is True,	ger variable True after	n logic. Use an integer variable as a change the MONTH variable has the desired value. When this command, then sets the trigger variable False.	
See Also:	G-64), Get Month (pag	e G-66), Get Seconds (p s (page S-21), Set Minu	G-46), Get Hours (page G-59), Get Minutes (page age G-98), Get Year (page G-105), Set Day of Week tes (page S-23), Set Day (page S-15), Set Seconds	

Set Nth Character

String Action

Function:	Changes a character within a string.			
Typical Use:	When building communication strings prior to sending.			
Details:	 The character can be written to any position from 1 up to the current string length. Valid range for the character is 0–255. 			
Arguments:	<u>Argument 1</u> To Integer 32 Literal Integer 32 Variable	Argument 2 In String String Variable	<u>Argument 3</u> At Index Integer 32 Literal Integer 32 Variable	<u>Argument 4</u> Put Status In Float Variable Integer 32 Variable
Standard Example:	Set Nth Character To In String At Index Put Status In	62 MSG_RECEIVED POSITION STATUS	Integer 32 Literal String Variable Integer 32 Variable Integer 32 Variable	
OptoScript Example:	SetNthCharacter STATUS = SetNthCha This is a function comm	aracter(62, MSG_REG		low.
Notes:	 A status of zero indicates success. The string could initially be filled with nulls or spaces up to its declared length to avoid "string too short" errors. 			
Status Codes:	0 = Command successful -46 = Incorrect limit			
See Also:	Find Character in String	g (page F-1), Get Nth Ch	naracter (page G-69)	

Set Number of Retries to All I/O Units

I/O Unit Action

Function:	To change the factory de	efault retry setting.		
Typical Use:	To change the number o	f retries performed v	when there is a communication error.	
Details:	 The factory default is two retries, which results in a total of three attempts in succession before reporting an error. This setting affects all communication ports simultaneously. This setting has no effect on Ethernet I/O units. Retries are built into Ethernet TCP/IP. 			
Arguments:	Argument 1 To Integer 32 Literal Integer 32 Variable			
Standard Example:	Set Number of Retries To	s to All I/O Units 3	Integer 32 Literal	
		3 LesToAllIoUnit ToAllIoUnits(3);	s(To)	
Example: OptoScript	To SetNumberOfRetries SetNumberOfRetries This is a procedure com See "I/O Unit Comm The default number	3 DestoAllIoUnits (3); mand; it does not ref ands" in Chapter 10 of retries (two) is mo mmand, make sure th	s(To)	۶r

Set PC Byte Swap Mode (ISA only)

Controller Action

Function:	Changes the mode of the ISA controller PC bus driver to accommodate certain PC bus peculiarities.
Typical Use:	The need for this command will present itself when it is discovered that writes to odd addresses over the PC bus don't work properly, while writes to even addresses work OK.
Details:	Issuing this command once at the start of the user program will alleviate the problem. For PCs that don't require any modification to the bus driver, use Clear PC Byte Swap Mode (ISA only) or use nothing at all.
Arguments:	None.
Standard Example:	Set PC Byte Swap Mode (ISA only)
OptoScript Example:	SetPcByteSwapMode() SetPcByteSwapMode(); This is a procedure command; it does not return a value.
See Also:	Clear PC Byte Swap Mode (ISA only) (page C-30)

Set PID Control Word

Function:	Change the bits that co	ntrol the PID operation.		
Typical Use:	To alter the PID configu	ration.		
Typical Use: Details:	 Bit assignments: 11 1 = Use SqRt value from input point. 10 1 = Setpoint was above high clamp. Write zero to clear. 9 1 = Setpoint was below low clamp. Write zero to clear. 8 1 = Input point under-range. Write zero to clear. 7 1 = Loop active. 0 = Loop stopped. 6 1 = Loop in auto mode. 0 = Loop in manual mode. 5 1 = Output active. 0 = Output disconnected. 4 1 = Output tracks input in manual mode. 0 = no action. 3 1 = Setpoint tracks input in manual mode. 0 = no action. 2 1 = Input from host. 0 = Input from point. 1 = Setpoint from point. 0 = Setpoint from host. 0 1 = Use filtered value from input point. Must have filtering active on the input point. 			
	 0 = Use current value of input point. To set any bit(s) put a 1 for each bit to set in the On Mask parameter. To clear any bit(s) put a 1 for each bit to clear in the Off Mask parameter. All mask bit positions with zeros will leave the corresponding PID control word bit unchanged. This command is not for use with SNAP Ethernet I/O units or SNAP-PID-V modules. 			
Arguments:	Argument 1 On Mask Integer 32 Literal Integer 32 Variable	Argument 2 Off Mask Integer 32 Literal Integer 32 Variable	Argument 3 For PID Loop PID Loop	
Standard Example:	Set PID Control Word On Mask Off Mask For PID Loop	PID_CTRL_SET PID_CTRL_CLEAR EXTRUDER_ZONE08	Integer 32 Variable Integer 32 Variable PID Loop	
OptoScript Example:			CTRL_CLEAR, EXTRUDER_ZONE08);	
Note:	The PID Control Word is	actually a 16-bit numbe	er. The four most significant bits are reserved.	
See Also:	Get PID Control Word (p	age G-82)		

Set PID D Term

PID Action

Function: To change the derivative value of the PID.

Typical Use:

Details:

- Jse: To improve PID performance in systems with long delays.
 - The derivative is used to determine how much effect the change-in-slope of the PID input should have on the PID output.
 - Derivative is useful in predicting the future value of the PID input based on the change in trend of the PID input as recorded during the last three scan periods.
 - Derivative is used in systems with long delays between the time that the PID output changes and the time that the PID input responds to the change.
 - Too much derivative results in excessive amounts of PID output change.
 - Too little derivative results in a PID output that is always out of phase with the PID input in systems with long delays.
 - This command is not for use with SNAP Ethernet I/O units or SNAP-PID-V modules.

Arguments:	Argument 1 To Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 On PID Loop PID Loop	
Standard Example:	Set PID D Term To On PID Loop	D_TERM_VALUE HEATER_3	Float Variable PID Loop
OptoScript Example:	SetPidDTerm(<i>To, C</i> SetPidDTerm(D_TERM This is a procedure corr		a value.
Notes:	 Leave the derivative have been determin The derivative is mu wish to cut the derivative value Typical derivative value 	ied.	re you need it and until the gain and integral e, for example, if the gain is doubled, you may ffect the same. 20.
Dependencies:		he PID must be enabled fo	r this command to send the value to the PID. D I/O units are not supported).

See Also: Enable Communication to PID Loop (page E-7)

Set PID I Term

Function:	To change the integral value of th	To change the integral value of the PID.			
Typical Use:	To improve PID performance in sy	To improve PID performance in systems with steady-state errors.			
Details:	 The integral is used to reduce the error between the PID setpoint and the PID input to zero under steady-state conditions. Its value determines how much the error affects the PID output. Always use a positive integral value. Do not use zero. Too much integral results in excessive amounts of PID output change. Too little integral results in long lasting errors between the PID input and the PID setpoint. This command is not for use with SNAP Ethernet I/O units or SNAP-PID-V modules. 				
Arguments:	Argument 1 ToArgument On PID LoFloat LiteralPID LoopFloat VariableInteger 32 LiteralInteger 32 Variable				
Standard Example:		//_VALUE TER_3	Float Variable PID Loop		
OptoScript Example:	SetPidITerm(<i>To, On PID Low</i> SetPidITerm(I_TERM_VALUE, This is a procedure command; it d	HEATER_3);	lue.		
Notes:	 See "PID Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Use an initial value of 1.0 until a better value is determined. The integral is multiplied by the gain. Hence, for example, if the gain is doubled, you may wish to cut the integral in half to keep its effect the same. Typical integral values range from 0.1 to 20. 				
Dependencies:	 P term (gain) must not be zero Communication to the PID must Requires an analog multifunct 	st be enabled for th	is command to send the value to the PID. O units are not supported).		
See Also:	Enable Communication to PID Loc	p (page E-7)			

Set PID Input

Function:	To send an input value (also known as the process variable) to the PID when its input does not come from an analog input point on the same I/O unit.			
Typical Use:	To get an input from another I/O unit and forward it to the PID.			
Details:	• Use this command based on a timed interval. For example, if the PID scan rate is 1 second, send the input value to the PID approximately every second (anywhere from 0.9 seconds to 1.0 seconds would be adequate).			
	• This command is not for	r use with SNAP Ethernet	I/O units or SNAP-PID-V modules.	
Arguments:	To On	gument 2 I PID Loop D Loop		
Standard Example:	Set PID Input To On PID Loop	INPUT_VALUE HEATER_3	Float Variable PID Loop	
OptoScript Example:	SetPidInput (<i>To, On P</i> SetPidInput(IMPUT_VAL This is a procedure comma	LUE, HEATER_3);	lue.	
Notes:	 See "PID Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Do not send the input value to the PID any slower than the PID scan rate, since this will adversely affect the PID performance. Sending the input value to the PID more than 10 times per second can slow the performance of event/reactions on the I/O unit. 			
Dependencies:		PID must be enabled for th	is command to send the value to the PID. O units are not supported).	
See Also:	Enable Communication to F	PID Loop (page E-7), Set Pl	D Scan Rate (page S-37)	

Set PID Mode to Auto

Function:	To change the mode of the PID to auto.		
Typical Use:	To put the PID in auto mode from manual mode.		
Details:	 While in auto mode, the PID output functions normally. This command is not for use with SNAP Ethernet I/O units or SNAP-PID-V modules. 		
Arguments:	Argument 1 On PID Loop PID Loop		
Standard Example:	Set PID Mode to AutoOn PID LoopHEATER_3PID Loop		
OptoScript Example:	SetPidModeToAuto(On PID Loop) SetPidModeToAuto(HEATER_3); This is a procedure command; it does not return a value.		
Notes:	 Use Set PID Setpoint after using this command to restore the PID setpoint to its original value. This assumes that "setpoint tracking" is enabled (as it is by factory default) and that the original setpoint was saved prior to switching to manual mode. Even when the PID is in auto mode, the PID output can be changed manually. Use the Move command, Debug mode, or OptoDisplay to write directly to the PID output analog point. The new PID output value will be the starting value used at the end of the next PID scan period. This procedure can be helpful in presetting the PID output where it needs to be. 		
Dependencies:	 Communication to the PID must be enabled for this command to send the value to the PID. Requires an analog multifunction I/O unit (HRD I/O units are not supported). 		
See Also:	Enable Communication to PID Loop (page E-7), Set PID Mode to Manual (page S-34)		

Set PID Mode to Manual

PID Action

Function: To change the mode of the PID to manual.

Typical Use:

To put the PID in manual mode for maintenance, for testing, or simply to turn it off.

- Details: • While in manual mode, the PID output is not updated by the PID calculation. Instead, it retains its last value.
 - To change the PID output value, wait at least 10 milliseconds; then use the Move command, Debug mode, or OptoDisplay to write directly to the PID output analog point. The new PID output value will be the starting value when the PID is changed to auto mode.
 - While in manual mode, the PID setpoint is changed to match the PID input value. Although this provides for a "bumpless transfer" when switching back to auto mode, the original PID setpoint is lost. This feature can be disabled by changing the PID control word. See the *Mistic Analog and Digital Commands Manual* (Opto 22 form 270) or consult Opto 22 Product Support.
 - This command is not for use with SNAP Ethernet I/O units or SNAP-PID-V modules.

Arguments:	<u>Argument 1</u> On PID Loop PID Loop		
Standard Example:	Set PID Mode to Manual On PID Loop	HEATER_3	PID Loop
OptoScript Example:	SetPidModeToManual SetPidModeToManual(HEA This is a procedure comman	ATER_3);	n a value.
Notes:	Use Get PID Setpoint first to	save the PID setp	oint to a float variable.
Dependencies:			for this command to send the value to the PID. HRD I/O units are not supported).
See Also:	Enable Communication to Pl	D Loop (page E-7),	Set PID Mode to Auto (page S-33)

Set PID Output Rate of Change

Function:	To change the output rate-of-change limit of the PID.			
Typical Use:	To slow down the PID output rate-of-change as it responds to large input or setpoint changes.			
Details:	 Slows the PID output rate-of-change when a large change occurs to the setpoint or the input. The output rate-of-change value defines how much the PID output can change per scan period. The units are the same as those defined for the PID output point. The default value is the span of the output point. This allows the PID output to move as much as 100 percent per scan period. For example, if the PID output point is 4–20 mA, 16.00 			
	would be returned by default, representing 100 percent of the span.			
	• This command is not for use with SNAP Ethernet I/O units or SNAP-PID-V modules.			
Arguments:	Argument 1 ToArgument 2 On PID LoopFloat LiteralPID LoopFloat VariablePID LoopInteger 32 LiteralInteger 32 Variable			
Standard Example:	Set PID Output Rate of ChangeToPID_RATE_LIMITFloat VariableOn PID LoopHEATER_3PID Loop			
OptoScript Example:	<pre>SetPidOutputRateOfChange(To, On PID Loop) SetPidOutputRateOfChange(PID_RATE_LIMIT, HEATER_3); This is a procedure command; it does not return a value.</pre>			
Notes:	 See "PID Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Tune the loop before reducing the output rate-of-change. Set the output rate-of-change back to 100 percent before retuning the PID. Many additional PID loop control features are available. See the <i>Mistic Analog and Digital Commands Manual</i> (Opto 22 form 270) or consult the Opto 22 BBS. 			
Dependencies:	 Communication to the PID must be enabled for this command to send the value to the PID. Requires an analog multifunction I/O unit (HRD I/O units are not supported). 			
See Also:	Enable Communication to PID Loop (page E-7), Get PID Output Rate of Change (page G-88), Set PID Scan Rate (page S-37)			

Set PID P Term

PID Action

Function: To change the gain value of the PID.

Typical Use: To tune the PID for more or less aggressive performance.

- **Details:** Gain is the inverse of "proportional band," a term used in many PID applications.
 - Gain is used to determine the amount of PID output response to a change in PID input or PID setpoint.
 - Always use a non-zero gain value.
 - Gain has a direct multiplying effect on the integral and derivative values.
 - Use a negative gain to reverse the direction of the PID output (typical for cooling applications).
 - Too much gain results in excessive amounts of PID output change.
 - Too little gain results in long lasting errors between the PID input and the PID setpoint.
 - This command is not for use with SNAP Ethernet I/O units or SNAP-PID-V modules.

Arguments:	Argument 1 To Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 On PID Loop PID Loop		
Standard Example:	Set PID P Term To On PID Loop	GAIN HEATER_3	Float Variable PID Loop	
OptoScript Example:	SetPidPTerm(<i>To</i> , SetPidPTerm(GAIN, This is a procedure co	-	rn a value.	
Notes:	Use an initial valuTypical gain value	e of 1.0 or -1.0 until a be s range from 1 to 40 and improve response to ste		
Dependencies:			d for this command to send the value to the (HRD I/O units are not supported).	PID.
	E 11 0 1 11			

See Also: Enable Communication to PID Loop (page E-7)

Set PID Scan Rate

Function:	To change the scan rate (update period) for a PID calculation.					
Typical Use:	To adapt a PID to the characteristics of the closed-loop control system under program control.					
Details:	 This is the most important parameter of all the configurable PID parameters. Note that the loop may be impossible to tune if the scan rate is significantly different from the loop dead time. The value to send is in seconds. Values range from 0.1 to 6553.5 seconds in 0.1 second increments. The default is 0.1 seconds. 					
	 This command is use heat mode has a dif 	eful for adapting a PID ferent loop dead time t	to work for either heating or cooling when the han the cool mode. hernet I/O units or SNAP-PID-V modules.			
Arguments:	Argument 1 To Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 On PID Loop PID Loop				
Standard Example:	Set PID Scan Rate To On PID Loop	Scan_Rate Heater_3	Float Variable PID Loop			
OptoScript Example:	SetPidScanRate() SetPidScanRate(Sca This is a procedure com	n_Rate, Heater_3)				
Notes:	• Do not use frequent	·	<i>OptoControl User's Guide</i> . sely affect the PID performance.			
Dependencies:			I for this command to send the value to the PID. HRD I/O units are not supported).			
See Also:	Enable Communication	to PID Loop (page E-7)				

Set PID Setpoint

Function:	To change the setpoint value of the PID.						
Typical Use:	To raise or lower the	setpoint or to restore it to its	original value.				
Details:	• Values are the sar	ne as those for the PID input.	nits as the specified PID input. et I/O units or SNAP-PID-V modules.				
Arguments:	Argument 1 To Analog Input Analog Output Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 PID Loop PID Loop					
Standard Example:	Set PID Setpoint To PID Loop	PID_Setpoint_Value Heater_3	Float Variable PID Loop				
OptoScript Example:	-	(<i>To, On PID Loop</i>) D_Setpoint_Value, Heat mmand; it does not return a					
Notes:	 See "PID Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Sending the setpoint value to the PID more than 10 times per second can slow the performance of event/reactions on the I/O unit. Send a new setpoint value only when necessary. 						
Dependencies:	the PID.	 Communication to the PID must be enabled for this command to read the actual value from 					
See Also:	Enable Communicatio	n to PID Loop (page E-7), Set	PID Setpoint (page S-38)				

Set Priority

Function:	To increase the relativ	e percentage of executio	n time for the chart using this command.			
Typical Use:	To improve performance of the Interrupt chart or any time-sensitive task.					
Details:	 The new priority takes effect immediately. Valid priority settings range from 1 to 255. The priority can be changed on-the-fly to instantly adjust allocated time to a specific portion of a chart. Increasing a chart's priority will give it more time to execute while giving all other charts less time to execute. 					
Arguments:	Argument 1 To Float Literal Float Variable Integer 32 Literal Integer 32 Variable					
Standard Example:	Set Priority To	Priority	Integer 32 Variable			
OptoScript Example:	SetPriority(<i>To</i>) SetPriority(Prior This is a procedure co		n a value.			
Notes:	• See "Chart Comma		e OptoControl User's Guide.			
Notes:		ands" in Chapter 10 of the specific timing problem t	e <i>OptoControl User's Guide.</i> to resolve, there is no benefit to changing the			
Notes:	 Unless you have a priority from its de <i>Warning:</i> Setting capability of the he OptoDisplay. It is a Interrupt chart usa The suggested value 	ands" in Chapter 10 of the specific timing problem t fault value of 1. the priority too high in a pst task to communicate dvisable to use priority va ge: Put in Block 0 to give	to resolve, there is no benefit to changing the chart that runs in a loop will severely limit the with OptoControl in Debug mode or with alues of 5 or less for charts that run continuously. it increased priority (if needed) when it runs.			

Set Priority of Host Task

Function:	To increase the relative percentage of execution time for the host task.					
Typical Use:	To improve communication performance to anything connected to a host port.					
Details:	 The new priority takes effect at the next scheduled time in the 32-task queue for the host task. Valid priority settings range from 1 to 255. Increasing the host task priority will give it more time to execute while giving all other charts less time to execute. Valid range for the <i>On Port</i> parameter (<i>Argument 2</i>) is 0, 1, 2, 3, 4, 5, or 8, to be used as follows: 0, 1, 2, or 3 = serial COM ports 4 = ARCNET host port 5 = ISA bus port for G4LC32ISA and G4LC32ISA-LT controllers 8 = Ethernet. Due to the way Ethernet is processed, however, this command has little effect on Ethernet host ports. 					
Arguments:	Argument 1 To Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 On Port Integer 32 Literal Integer 32 Variable				
Standard	Set Priority of Host	Task				
Example:	To On Port	5 4	Integer 32 Literal Integer 32 Literal			
OptoScript Example:	SetPriorityOfHost	ostTask(<i>To, On Por</i> tTask(5, 4); ommand; it does not ret				
Notes:	 See "Chart Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Increase the host task priority to 5 to improve communication performance to an HMI. <i>Warning:</i> Setting the host task priority too high will severely limit the capability of all other charts. It is advisable to use priority values of 10 or less. 					
See Also:	Set Priority (page S-3	9)				

Set Seconds

Time/Date Action

Function:	To set the seconds value (0 through 59) in the controller's real-time clock/calendar.					
Typical Use:	To set the seconds from an OptoControl program.					
Details:	 The <i>To</i> parameter (<i>Argument 1</i>) can be an integer or a float, although an integer is preferred. Time is in 24-hour format. For example, 8 a.m. = 08:00:00, 1 p.m. = 13:00:00, and 11:59:00 p.m. = 23:59:00. If the desired time to set is 2:35:26 p.m., then the <i>To</i> parameter (<i>Argument 1</i>) should contain the value 26. Executing this command would set the seconds value in the controller's real-time clock/calendar. The controller's real-time clock/calendar will automatically increment the time and date after they are set. All erroneous values for seconds are ignored. 					
Arguments:	Argument 1 To Float Literal Float Variable Integer 32 Literal Integer 32 Variable					
Standard Example:	Set SecondsToSECONDSInteger 32 Variable					
OptoScript Example:	SetSeconds (To) SetSeconds (SECONDS) ; This is a procedure command; it does not return a value.					
Notes:	 Use to change the SECONDS to test program logic. Use an integer variable as a change trigger. Set the trigger variable True after the SECONDS variable has the desired value. When the trigger is True, the program executes this command, then sets the trigger variable False. Do not issue this command continuously. 					
See Also:	Get Day (page G-45), Get Day of Week (page G-46), Get Hours (page G-59), Get Minutes (page G-64), Get Month (page G-66), Get Seconds (page G-98), Get Year (page G-105), Set Day of Week (page S-16), Set Hours (page S-21), Set Minutes (page S-23), Set Month (page S-25), Set Day (page S-15) Set Year (page S-49)					

Set Simple-64 I/O Unit from MOMO Masks

I/O Unit Action

Function: To control multiple digital output points on the same 64-point SNAP Simple I/O unit simultaneously with a single command.

Typical Use: To efficiently control all digital outputs on a 64-point rack with one command.

Details:

• This command is 64 times faster than using Turn On or Turn Off 64 times.

- Updates the IVALs and XVALs for all digital points. Affects only selected digital output points. Does not affect digital input points. Does not affect analog points in any position on the rack.
- A point is selected for activation by setting the respective bit in the 64-bit data field of argument 1 (the must-on bit mask) to a value of "1." A point is selected for deactivation by setting the respective bit in the 64-bit data field of argument 2 (the must-off bit mask) to a value of "1." Any bits set to a value of 0 in *both* arguments 1 and 2 will leave those points unaffected.
- The least significant bit corresponds to point zero.
- If a specific point is disabled or if the entire I/O unit is disabled, only the internal values (IVALs) will be written.

Arguments:	<u>Argument 1</u>	<u>Argument 2</u>	<u>Argument 3</u>
	Must On Mask	Must Off Mask	Simple-64 I/O Unit
	Integer 64 Literal Integer 64 Variable	Integer 64 Literal Integer 64 Variable	SNAP Simple 64

Standard Set Simple-64 I/O Unit from MOMO Masks

Example:	Must On Mask	PUMPS_ON_MASK	Integer 64 Variable
	Must Off Mask	0xB0F240010308A020	Integer 64 Literal
	Simple-64 I/O Unit	PUMP_CTRL_UNIT	SNAP Simple 64

The effect of this command is illustrated below:

ĺ	Point Number	63	62	61	60	59	58	57	56	\rightarrow	7	6	5	4	3	2	1	0
Must-on	Binary	0	0	0	0	0	1	1	0	-	1	1	0	0	0	0	1	0
Bit Mask	Hex		C)			6	6				()			2	2	
Must-off	Binary	1	0	1	1	0	0	0	0		0	0	1	0	0	0	0	0
Bit Mask	Hex		E	3			()		-		2	2			()	

To save space, the example shows only the first eight points and the last eight points on the rack. For the points shown, points 58, 57, 7, 6, and 1 will be turned on. Points 63, 61, 60, and 5 will be turned off. Other points shown are not changed.

OptoScript

Example:

This is a procedure command; it does not return a value. (Note that Integer 64 literals in OptoScript code take an i64 suffix.

Notes: Use Bit Set or Bit Clear to change individual bits in an integer variable.

See Also: Get Simple-64 I/O Unit as Binary Value (page G-100)

Set Time						
Time/Date Action	1					
Function:	To set the time in th	e controller's real-time clocl				
Typical Use:	To set the time from an OptoControl program.					
Details:	 variable is prefer Time is in 24-hou and 11:59:00 p.m If the desired tim the string "14:35 Executing this co clock/calendar. The controller's r after they are se 	rred. Ir format. For example, 8 a.r n. = 23:59:00. ne to set is 2:35:00 p.m., the :00." Immand would set the time eal-time clock/calendar wil	constant or string variable, although a string n. = 08:00:00, 1 p.m. = 13:00:00, <i>From</i> parameter (<i>Argument 1</i>) should contain value in the controller's real-time I automatically increment the time and date			
Arguments:	Argument 1 From String Literal String Variable					
Standard Example:	Set Time From	TIME_STRING	String Variable			
OptoScript Example:	SetTime (<i>To</i>) SetTime (TIME_STH This is a procedure (RING) ; command; it does not return	a value.			
Notes:	 the end of a dow To change the tir after the time stuthis command, th The controller's r after they are se 	nload. ne, use an integer variable a ring has the desired value. V nen sets the trigger variable eal-time clock/calendar wil	date, time, and day of week to the PC clock at as a change trigger. Set the trigger variable True When the trigger is True, the program executes False. I automatically increment the time and date			
See Also:		(DD/MM/YY) (page C-60), C (page C-62), Set Date (page	Copy Date to String (MM/DD/YY) (page C-61), S-14).			

Set TPO Percent

Digital Point Action

Function:	To set the on time of an output point as a percentage.				
Typical Use:	To vary the net output percentage over time. Commonly used to control heater outputs in a pseudo-analog fashion.				
Details:	 Sets the percentage of on time for an output configured as a TPO. Valid range is 0 (always off) to 100 (always on). A TPO period of 10 seconds and an output of 20 percent will cause the output point to go on for 2.0 seconds (10 seconds x .20) and off for 8.0 seconds at 10-second intervals. 				
Arguments:	Argument 1Argument 2To (Percent)On PointFloat LiteralTPOFloat VariableTPOInteger 32 LiteralInteger 32 Variable				
Standard Example:	Set TPO PercentTo (Percent)New_OutputInteger 32 LiteralOn PointHeater_OutputTime Proportional Output				
OptoScript Example:	SetTpoPercent (To Percent, On Point) SetTpoPercent(New_Output, Heater_Output); This is a procedure command; it does not return a value.				
Notes:	 When using the output of a PID to drive a digital TPO, scale the analog output point (for the PID) to 0–100. (This analog point does not have to exist physically, but must be one of the 16 points on the I/O unit.) Use Move to copy the PID analog output value to the digital TPO point periodically. At low percentages, the output module's minimum turn-on and turn-off times may affect the accuracy of control. Check the specifications for the module to be used. Setting the value of a digital TPO overrides any prior Turn On or Turn Off command for the digital point. 				
Dependencies:	 A Set TPO Period command must be used at least once before this command to define the time period. Applies only to output points configured with the TPO feature on digital multifunction I/O units. 				
See Also:	Set TPO Period (page S-45)				

Set TPO Period

Digital Point Action

Function:	To set the time proportional output (TPO) period of an output point.				
Typical Use:	To vary the percentage of on time (duty cycle). Commonly used to control heater outputs in a pseudo-analog fashion.				
Details:	 Sets the period of a TPO to the specified value. The period is specified from 0.1 to 429,496.7000 seconds (4.97 days), with a resolution of 100 microseconds. This command must be used before the Set TPO Percent command. Not available on SNAP Ethernet brains. 				
Arguments:	Argument 1Argument 2To (Seconds)On PointFloat LiteralTPOFloat VariableTPOInteger 32 LiteralInteger 32 Variable				
Standard Example:	Set TPO PeriodTo (Seconds)60.0Float LiteralOn PointHeater_OutputTime Proportional Output				
OptoScript Example:	<pre>SetTpoPeriod(To Seconds, On Point) setTpoPeriod(60.0, Heater_Output); This is a procedure command; it does not return a value.</pre>				
Notes:	 The time proportion period specifies only the total time over which the output is varied. Set TPO Percent sets the on and off time within this period. For example, a TPO period of 30 seconds and an output of 25 percent will cause the output point to go on for 7.5 seconds (30 seconds x .25) and off for 22.5 seconds at 30-second intervals. Although the minimum TPO period is 0.1 seconds (and the resolution is 100 microseconds), at low percentages the minimum turn-on and turn-off times of the digital output module may be greater. Check the specifications for the module to be used. To ensure that the TPO period will always be correct, store this and other changeable I/O unit values in permanent memory at the I/O unit. (You can do so through Debug mode.) If the TPO period is not stored in permanent memory at the I/O unit, use this command immediately before Set TPO Percent every time. This ensures that the TPO period will be configured properly if the I/O unit has experienced loss of power. However, do not issue these commands more frequently than necessary, since this can be counterproductive. 				
Dependencies:	Applies only to output points configured with the TPO feature on digital multifunction I/O units.				
See Also:	Set TPO Percent (page S-44)				

Set Up Timer Target Value

Miscellaneous Action

Function:	To set the target value of an up timer.					
Typical Use:	Used to compare actual elapsed time with a target time for sequential control.					
Details:	 This command sets the target value <i>but does not start the timer.</i> All up timers automatically start from zero as soon as the strategy begins to run. Up timers do not stop timing when they reach their target value. Use the Up Timer Target Time Reached? command to determine if the target time has been reached. The target value must be a positive number. 					
Arguments:	Argument 1Argument 2Target ValueUp TimerFloat LiteralUp Timer VariableFloat Variable					
Standard	Set Up Timer Target Value					
Example:	Target Value60.0Float LiteralUp TimerOVEN_TIMERUp Timer Variable					
OptoScript Example:	SetUpTimerTarget (Target Value, Up Timer)					
Example.	SetUpTimerTarget(60.0, Oven_Timer); This is a procedure command; it does not return a value.					
Notes:	• See "Miscellaneous Commands" in Chapter 10 of the <i>OptoControl User's Guide</i> for more information on timers.					
	 To set the target value and start the timer in one step, use the Move command to move the target value to the timer. The timer will immediately start from zero. Using the Move command overwrites any target value previously set. 					
See Also:	Start Timer (page S-62), Stop Timer (page S-68), Pause Timer (page P-1), Continue Timer (page C-45), Up Timer Target Time Reached? (page U-1)					

Set Variable False

Logical Action

Function:	To move a False (0) value into an allowable value.		
Typical Use:	To clear a variable after it has been used for program logic.		
Details:	All numeric variables are False by default unless initialized by the user to a non-zero value.		
Arguments:	Argument 1 [Value] Float Variable Integer 32 Variable		
Standard Example:	Set Variable False Flag_Hopper_Full Integer 32 Variable		
OptoScript Example:	SetVariableFalse(<i>Variable</i>) SetVariableFalse(Flag_Hopper_Full); This is a procedure command; it does not return a value.		
Notes:	 See "Logical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. <i>Speed Tip:</i> This command is faster than Move for moving a zero to a variable. 		
See Also:	Set Variable True (page S-48)		

Set Variable True

Logical Action

Function:	To move a True (-1) value into an allowable value.		
Typical Use:	To set a variable to -1.		
Details:	All numeric variables are False by default unless initialized to a non-zero value.		
Arguments:	<u>Argument 1</u> [Value] Float Variable Integer 32 Variable		
Standard Example:	Set Variable True FLAG_JOB_DONE Integer 32 Variable		
OptoScript Example:	SetVariableTrue(<i>Variable</i>) SetVariableTrue(FLAG_JOB_DONE); This is a procedure command; it does not return a value.		
Notes:	 See "Logical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. <i>Speed Tip:</i> This command is faster than Move for moving a -1 to a variable. 		
See Also:	Set Variable False (page S-47)		

Set Year

Time/Date Action

Function:	To set the year value (00 through 99) in the controller's real-time clock/calendar.			
Typical Use:	To set the year from an OptoControl program.			
Details:	 The <i>To</i> parameter (<i>Argument 1</i>) can be an integer or a float, although an integer is preferred. If the desired year to set is 2000, the <i>To</i> parameter (<i>Argument 1</i>) should contain the value 00. Executing this command would set the year (00 through 99) in the controller's real-time clock/calendar. The controller's real-time clock/calendar will automatically increment the time and date after they are set. All erroneous month values are ignored. 			
Arguments:	Argument 1 To Float Literal Float Variable Integer 32 Literal Integer 32 Variable			
Standard Example:	Set Year To	YEAR	Integer 32 Variable	
OptoScript Example:	SetYear(<i>To</i>) SetYear(YEAR); This is a procedure con	mmand; it does not retur	n a value.	
Notes:	 the end of a downl To change the year after the year varia this command, the The controller's rea after they are set. 	oad. , use an integer variable ble has the desired value n sets the trigger variable	e date, time, and day of week to the F as a change trigger. Set the trigger va e. When the trigger is True, the progra e False. Il automatically increment the time an	ariable True m executes
See Also:	G-64), Get Month (pag	e G-66), Get Seconds (pag (page S-21), Set Minutes	-46), Get Hours (page G-59), Get Minu ge G-98), Get Year (page G-105), Set D (page S-23), Set Month (page S-25), S	ay of Week

Shift Table Elements

Miscellanous Action

Function:	To shift numeric table elements up or down.		
Typical Use:	To follow items on a conveyor.		
Details:	 For positive shift counts, entries shift toward the end of the table. For negative shift counts, entries shift toward the beginning (index zero) of the table. Entries at the beginning or end of the table are lost when shifted beyond those limits. Zeros are written to entries left empty by shifting. 		
Arguments:	Argument 1Argument 2Shift CountTableInteger 32 LiteralFloat TableInteger 32 VariableInteger 32 Table		
Standard Example:	Shift Table ElementsShift Count-5TableMY_TABLEFloat Table		
OptoScript Example:	<pre>ShiftTableElements(Shift Count, Table) ShiftTableElements(-5, MY_TABLE); This is a procedure command; it does not return a value.</pre>		
Notes:	 Use Move from Table Element before this command to capture values that will be shifted out of the table, if they need to be used. Use Move to Table Element (for example) after this command to fill vacated entries, if desired. 		
See Also:	Move Table Element to Table (page M-17), Move from Table Element (page M-12), Move to Table Element (page M-26)		

Sine

Mathematical Action

Function:	To derive the sine of an angle.			
Typical Use:	Trigonometric function for computing triangular height of the angle.			
Details:	<i>Argument 1</i> has aThe range of <i>Argu</i>	e of <i>Argument 1</i> and place range of -infinity to +infin ment 2 is -1.0 to 1.0, inclu examples of sine calculat Degrees 0.0 45 90 135 180 225 270 315 360	isive.	
Arguments:	Argument 1 Of Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 32 Variable Up Timer Variable	Argument 2 Put Result in Analog Output Down Timer Variable Float Variable Integer 32 Variable Up Timer Variable		
Standard Example:	Sine Of Put Result in	Radians SINE	Float Variable Float Variable	
OptoScript Example:	<pre>Sine(Of) SINE = Sine(Radians); This is a function command; it returns the sine of the angle. The returned value can be consumed by a variable (as in the example shown) or by a control structure, mathematical expression, etc. See Chapter 11 of the OptoControl User's Guide for more information.</pre>			
Notes:	 See "Mathematical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. To convert units of degrees to units of radians, divide degrees by 57.29578. Use Arcsine if the sine is known and the angle is desired. 			
Queue Errors:	35 = Not a number—r	result invalid.		
See Also:	Arccosine (page A-13)	, Cosine (page C-63), Tan	gent (page T-4)	

Square Root

Mathematical Action

Function:	To calculate the square root of a value.		
Typical Use:	To solve square root calculations.		
Details:	Takes the square root of Argument 1 and places the result in Argument 2.		
Arguments:	Argument 1 Of Analog Input Analog Output Down Timer Variable Float Literal Float Variable Integer 32 Literal Integer 32 Variable Up Timer Variable	Argument 2 Put Result in Analog Output Down Timer Variable Float Variable Integer 32 Variable Up Timer Variable	
Standard Example:	Square Root Of Put Result in	4 TWO	Integer 32 Literal Integer 32 Variable
OptoScript Example:	SquareRoot (<i>Of</i>) TWO = SquareRoot(4); This is a function command; it returns square root of the value. The returned value can be consumed by a variable (as in the example shown) or by a control structure, mathematical expression, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	 See "Mathematical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Executes faster than raising a number to the 0.5 power. Taking the square root of a negative value will result in zero. To convert a differential pressure value representing flow to the proper engineering units, convert its current value to a number between 0 and 1, take the square root of this number, then convert it to the desired engineering units. For example: A 0–100" flow signal that represents 0–50,000 CFH has a value of 50. 50/100 = 0.5. The square root of 0.5 is 0.7071. 0.7071 times 50,000 = 35355 CFH. 		
Queue Errors:	33 = Overflow error—result too large. 35 = Not a number—result invalid.		
See Also:	Raise to Power (page	R-2)	

Start Chart

Function:	To request that a stopped chart begin executing at Block 0 or to request that a suspended chart continue executing from the point at which it was suspended.			
Typical Use:	In the Powerup chart, to start all other charts that need to run. Also used by a main chart to start event-driven charts.			
Details:	 This command is only a request. If the chart is stopped and fewer than 32 tasks are running, then this chart will be added to the 32-task queue and this command will succeed. Otherwise, it has no effect. If the chart is suspended, then the chart is already part of the 32-task queue and this command will continue the chart from the point at which it is suspended. Upon success, the chart will start at its next scheduled time in the 32-task queue. 			
Arguments:	<u>Argument 1</u> Chart Chart	<u>Argument 2</u> Put Status in Float Variable Integer 32 Variable		
Standard Example:	Start Chart Chart Put Status in	CHART_B STATUS	Chart Integer 32 Variable	
OptoScript Example:	StartChart (<i>Chart</i>) STATUS = StartChart(CHART_B); This is a function command; it returns one of the status codes listed below.			
Notes:	 See "Chart Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Normally the status does not need to be checked, since the command will succeed in most cases. If there are any doubt or concerns, check the STATUS variable. Use Stop Chart to stop the Interrupt chart (if it's not in use) to free up a task in the 32-task queue, if desired. 			
Dependencies:	If the chart is stopped,	then a task must be av	ailable in the 32-task queue.	
Status Codes:	-1 = success 0 = failure			
See Also:	Continue Chart (page (C-44), Stop Chart (page	S-63), Start Default Host Task (page	S-56)

Start Continuous Square Wave

Digital Point Action

Function:	To generate a square v	vave on an output point.	
Typical Use:	To drive stepper motor controllers, pulse indicator lamps, or horns or counters connected to digital outputs.		
Details:	 Generates a digital waveform on the specified digital output point. <i>On Time</i> specifies the amount of time in seconds that the point will remain on during each pulse; <i>Off Time</i> specifies the amount of time the point will remain off. The minimum <i>On Time</i> and <i>Off Time</i> is 0.001 second with a resolution of 0.0001 second, making the maximum frequency 500 Hertz. The maximum <i>On Time</i> and <i>Off Time</i> is 429,496.7000 seconds (4.97 days on, 4.97 days off). Timing begins with the off state. If a square wave is already running when this command is used, the new timing will become effective on the next transition (on-to-off or off-to-on). Not available on SNAP Ethernet brains. 		
Arguments:	<u>Argument 1</u> On Time (Seconds) Float Literal Float Variable Integer 32 Literal Integer 32 Variable	<u>Argument 2</u> Off Time (Seconds) Float Literal Float Variable Integer 32 Literal Integer 32 Variable	<u>Argument 3</u> On Point Digital Output
Standard Example:	Start Continuous Sq On Time (Seconds)	uare Wave 0.100	Integer 32 Literal
	Off Time (Seconds) On Point	0.500 BLINKING_LAMP	Integer 32 Literal Digital Output
Standard Example:	StartContinuousSquareWave(<i>On Time (Seconds), Off Time (Seconds), On Point</i>) StartContinuousSquareWave(0.100, 0.500, BLINKING_LAMP); This is a procedure command; it does not return a value.		
Notes:	 Once the pulse train has started, the digital I/O unit maintains the waveform indefinitely. Use only to start or change the square wave. To stop a currently executing pulse train, use Turn Off. The minimum on or off time is 0.001 second; however, the digital output module's minimum turn-on and turn-off times may be greater. Check the specifications for the module to be used. 		
Dependencies:	Applies only to outputs	s on digital multifunctior	n I/O units.
See Also:	Turn Off (page T-37), Generate N Pulses (page G-4)		

Start Counter

Digital Point Action

Function:	To activate a digital input counter.			
Typical Use:	Once at the beginning of a program to activate a digital input counter.			
Details:	 Must be used to activate counter inputs on all I/O units <i>except</i> SNAP Ethernet I/O units. On SNAP Ethernet I/O units, counters start as soon as they are configured. (Start Counter is only used after you have used the command Stop Counter.) Does not reset the counter to zero. Retains any previously accumulated counts. 			
Arguments:	Argument 1 On Point Counter			
Standard	Start Counter			
Example:	On Point BAGGAGE_COUNTER Counter			
OptoScript	StartCounter(On Point)			
Example:	StartCounter(BAGGAGE_COUNTER); This is a procedure command; it does not return a value.			
Notes:	 To keep a counter active after a power failure at the I/O unit, use Debug mode to write or 			
Notes.	"burn" the current I/O unit configuration to EEPROM after the counter is started.			
	Use Clear Counter to clear a counter to zero.			
Dependencies:	Applies only to inputs configured with the counter feature on digital multifunction I/O units.			
See Also:	Get Counter (page G-44), Get & Clear Counter (page G-14), Stop Counter (page S-65), Clear Counter (page C-25)			

Start Default Host Task

Function:	To request that the default host task leave the suspended state and continue executing.		
Typical Use:	To resume use of the host task protocol on the default host port after the default host task was suspended to allow the port to be used for something else.		
Details:	 This command is only a request. If the default host task is suspended, this command will succeed. Otherwise, it has no effect. Upon success, the host task will run at its next scheduled time. 		
Arguments:	Argument 1 Put Status in Float Variable Integer 32 Variable		
Standard Example:	Start Default Host TaskPut Status inSTATUSInteger 32 Variable		
OptoScript Example:	StartDefaultHostTask() STATUS = StartDefaultHostTask(); This is a function command; it returns one of the status codes listed below.		
Notes:	 See "Chart Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Normally the status does not need to be checked, since the command will succeed in most cases. The default host task cannot be stopped, but it can be suspended so the port can be used for other purposes and protocols. While it is suspended, no debugging can be done unless another host task is running on another port. 		
Dependencies:	A task must be available in the 32-task queue.		
Status Codes:	-1 = success 0 = failure		
See Also:	Suspend Default Host Task (page S-74), Stop Host Task (page S-66), Start Host Task (ASCII) (page S-57), Start Host Task (Binary) (page S-58)		

Start Host Task (ASCII)

Function:	To request an additional host task on a port other than that of the default host task.			
Typical Use:	To connect a modem or radio to a host port for remote debugging or for use with the HMI.			
Details:	 Starts an additional host task that uses ASCII mode rather than binary mode. This command is only a request. If the task is stopped or suspended and fewer than 32 tasks are running, this command will succeed. Otherwise, it has no effect. Upon success, the host task is put into the 32-task queue and will start at its next scheduled time. The host task cannot be suspended; it can only be stopped using Stop Host Task. For Ethernet or ARCNET communication, you can use either this command or Start Host Task (Binary). 			
Arguments:	Argument 1 On Port Integer 32 Literal Integer 32 Variable	Argument 2 Put Status in Float Variable Integer 32 Variable		
Standard Example:	Start Host Task (ASC On Port Put Status in	II) 1 STATUS	Integer 32 Literal Integer 32 Variable	
OptoScript Example:	<pre>StartHostTaskAscii(On Port) STATUS = StartHostTaskAscii(1); This is a function command; it returns one of the status codes listed below.</pre>			
Notes:	 See "Chart Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Normally the status does not need to be checked, since the command will succeed in most cases. If there are any doubts or concerns, check the STATUS variable. If a PC running OptoControl in Debug mode or a PC running OptoDisplay is connected via modem or radio, it must also be in ASCII mode. 			
Dependencies:	A task must be availab	le in the 32-task queue).	
Status Codes:	-1 = success. 0 = failure.			
See Also:	Start Chart (page S-53) (Binary) (page S-58)	, Set Priority (page S-3	9), Stop Host Task (page S-66), , Start Host Task	

Start Host Task (Binary)

Function:	To request an additional host task on a port other than that of the default host task.		
Typical Use:	To connect a PC running OptoControl in Debug mode via a serial port while a PC running OptoDisplay is connected via ARCNET.		
Details:	 Starts an additional host task that uses binary mode rather than ASCII mode. This command is only a request. If the task is stopped or suspended and fewer than 32 tasks are running, this command will succeed. Otherwise, it has no effect. Upon success, the task is put into the 32-task queue and will start at its next scheduled time. This task cannot be suspended; it can only be stopped using Stop Host Task. For Ethernet or ARCNET communication, you can use either this command or Start Host Task (ASCII). Ethernet and ARCNET always use binary mode; serial can use either binary or ASCII. 		
Arguments:	Argument 1Argument 2On PortPut Status inInteger 32 LiteralFloat VariableInteger 32 VariableInteger 32 Variable		
Standard Example:	Start Host Task (Binary)On Port1Integer 32 LiteralPut Status inSTATUSInteger 32 Variable		
OptoScript Example:	StartHostTaskBinary(<i>On Port</i>) STATUS = StartHostTaskBinary(1); This is a function command; it returns one of the status codes listed below.		
Notes:	 See "Chart Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Normally the status does not need to be checked, since the command will succeed in most cases. If there are any doubts or concerns, check the STATUS variable. Debug mode must also be in binary mode. 		
Dependencies:	A task must be available in the 32-task queue.		
Status Codes:	-1 = success. 0 = failure.		
See Also:	Start Chart (page S-53), Set Priority (page S-39), Stop Host Task (page S-66), , Start Host Task (ASCII) (page S-57)		

Start Off-Pulse

Digital Point Action

Function:	To turn off a digital output for a specified time or to delay turning it on.
Typical Uses:	To serve as an alternative to the Turn On command.To "reset" another device.
Details:	 Same as using Turn Off followed by a delay followed by Turn On, or if the output was off already, same as a delay followed by Turn On. After the off time expires, this command leaves the point on. The time may be specified from 0.0005 to 429,496.7000 seconds (4.97 days), with a resolution of 100 microseconds. During the execution of this command, if another Start Off-Pulse is performed, the current off-pulse is canceled and the new off-pulse is generated. The output does not have to be configured with a feature to use this command. Not available on SNAP Ethernet brains.
Arguments:	Argument 1Argument 2Off Time (Seconds)On PointFloat LiteralDigital OutputFloat VariableInteger 32 LiteralInteger 32 VariableVariable
Standard Example:	Start Off-PulseOff Time (Seconds)RESET_TIMEOn PointPUMP_2_STOPDigital Output
OptoScript Example:	StartOffPulse(<i>Off Time (Seconds), On Point</i>) StartOffPulse(RESET_TIME, PUMP_2_STOP); This is a procedure command; it does not return a value.
Notes:	 A Turn On command may be used to abort an off-pulse before the end of the off time. The minimum off time is 0.0005 seconds; however, the digital output module's minimum turn-on and turn-off times may be greater. Check the specifications for the module to be used. <i>Caution:</i> If this command is used more frequently than the specified delay, the output will remain off.
Dependencies:	Applies only to outputs on digital multifunction I/O units.
See Also:	Start On-Pulse (page S-60), Turn Off (page T-37), Turn On (page T-40)

Start On-Pulse

Digital Point Action

Function:	To turn on a digital output for a specified period or to delay turning it off.
Typical Uses:	 As an alternative to the Turn Off command. To "reset" another device. To increment a counter. To latch devices connected to digital outputs that require a minimum pulse duration to latch, such as motor starters and latching relays.
Details:	 Same as using Turn On followed by a delay followed by Turn Off, or if the output was on already, same as a delay followed by Turn Off. After the on time expires, this command leaves the point off. The time may be specified from 0.0005 to 429,496.7000 seconds (4.97 days), with a resolution of 100 microseconds. During the execution of this command, if another Start On-Pulse is performed, the current on-pulse is cancelled and the new On-pulse is generated. The output does not have to be configured with a feature to use this command. Not available on SNAP Ethernet brains.
Arguments:	Argument 1Argument 2On Time (Seconds)On PointFloat LiteralDigital OutputFloat VariableInteger 32 LiteralInteger 32 VariableVariable
Standard Example:	Start On-PulseOn Time (Seconds)MIN_LATCH_TIMEOn PointPUMP_2_RUNDigital Output
OptoScript Example:	<pre>StartOnPulse(On Time (Seconds), On Point) StartOnPulse(MIN_LATCH_TIME, PUMP_2_RUN); This is a procedure command; it does not return a value.</pre>
Notes:	 A Turn Off command may be used to abort an on-pulse before the end of the on time. The minimum on time is 0.0005 seconds; however, the digital output module's minimum turn-on and turn-off times may be greater. Check the specifications for the module to be used. <i>Caution:</i> If this command is used more frequently than the specified delay, the output will remain on.
Dependencies:	Applies only to outputs on digital multifunction I/O units.
See Also:	Start Off-Pulse (page S-59), Turn Off (page T-37), Turn On (page T-40)

Start Quadrature Counter

Digital Point Action

Function:	To activate a digital input quadrature counter.			
Typical Use:	Once at the beginning of a program to activate a quadrature counter.			
Details:	 Must be used to activate quadrature counter inputs on all I/O units <i>except</i> SNAP Ethernet I/O units. On SNAP Ethernet I/O units, counters start as soon as they are configured. (Start Quadrature Counter is only used after you have used the command Stop Quadrature Counter.) 			
	 Does not reset the quadrature counter to zero. Potaina any proviously accumulated ecupto. 			
	 Retains any previously accumulated counts. A quadrature counter occupies two adjacent points. <i>Input module pairs specifically made for quadrature counting must be used.</i> The first point must be an even point number on the digital multifunction I/O unit. For example, positions 0 and 1, 4 and 5 are valid, but 1 and 2, 3 and 4 are not. 			
Arguments:	Argument 1 On Point Quadrature Counter			
Standard Example:	Start Quadrature Counter On Point Encoder_1 Quadrature Counter			
OptoScript Example:	StartQuadratureCounter(<i>On Point</i>) StartQuadratureCounter(Encoder_1); This is a procedure command; it does not return a value.			
Notes:	 Before using a quadrature counter, you must activate it with the Start Quadrature Counter command or no additional counts will accumulate. Use Clear Quadrature Counter to set the counts to zero. 			
Dependencies:	Applies only to input points configured with the quadrature feature on digital multifunction I/O units.			
See Also:	Get Quadrature Counter (page G-95), Get & Clear Quadrature Counter (page G-21), Clear Quadrature Counter (page C-32), Stop Quadrature Counter (page S-67)			

Start Timer

Miscellaneous Action

Function:	To start a timer variable.			
Typical Use:	To measure time elapsed since an event occurred.			
Details:	 When you use this command, up timer variables start from 0 and count up. Down timer variables start from their preset value and count down to 0. Since the default preset value for a down timer is zero, nothing will happen if you start the timer without first using the Set Down Timer Preset Value command. 			
Arguments:	<u>Argument 1</u> Timer Down Timer Variable Up Timer Variable			
Standard Example:	Start Timer Oven_Timer Down Timer Variable			
OptoScript Example:	StartTimer(<i>Timer</i>) StartTimer(Oven_Timer); This is a procedure command; it does not return a value.			
Notes:	 See "Miscellaneous Commands" in Chapter 10 of the <i>OptoControl User's Guide</i> for more information on timers. To set the target value (for an up timer) or the preset value (for a down timer) and start the timer at the same time, use the Move command. Start Timer always starts up timers from zero and down timers from their preset value. To restart a timer from the value where it was paused, use the command Continue Timer instead. 			
See Also:	Continue Timer (page C-45), Stop Timer (page S-68), Pause Timer (page P-1), Set Down Timer Preset Value (page S-19), Set Up Timer Target Value (page S-46)			

Stop Chart

Function:	To stop a specified cha	art.		
Typical Use:	To stop another chart or the chart in which the command appears.			
Details:	 Unconditionally stops any chart that is either running or suspended. Removes the stopped chart from the 32-task queue, making another task available. A chart can stop itself or any other chart. A chart that stops itself will immediately give up the remaining time allocated in its time slice(s). Stopping another chart won't take effect immediately but will take effect at the beginning of that chart's scheduled time in the queue. Charts that are stopped or suspended cannot start or continue themselves (nor can they do anything else). Stopped charts cannot be continued; they can only be started again (that is, their execution will begin again at Block 0, not at the point at which they were stopped). 			
Arguments:	Argument 1 Chart Chart			
Standard Example:	Stop Chart Chart	CHART_B	Chart	
OptoScript Example:	StopChart (<i>Chart</i>) StopChart (CHART_B This is a procedure co		a value.	
Notes:	 See "Chart Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Use Suspend Chart if you want to continue a chart from where it left off. 			
See Also:	Chart Stopped? (page	C-14), Start Chart (page S-	53), Suspend Chart (page S-72)	

Stop Chart on Error

Function:	To stop the chart that caused the error at the top of the error queue.
Typical Use:	To include in an error handler chart that runs with the other charts in a strategy. This chart monitors the error queue and takes appropriate action. Utilizing this command, the error handler chart can stop any chart that causes an error.
Details:	 Since OptoControl is a multitasking environment in the controller, an error handler chart cannot stop another chart instantaneously with this command (since the error handler chart itself only executes periodically). The actual time required depends on how many charts are running simultaneously as well as on the priority of each. See the Errors Appendix in the <i>OptoControl User's Guide</i> for a list of errors that may appear in the Error Queue.
Arguments:	None.
Standard Example:	Stop Chart on Error
OptoScript Example:	StopChartOnError() ; This is a procedure command; it does not return a value.
Notes:	 See "Chart Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. To get to each error in the error queue, the top error must be discarded, bringing the next error to the top. Use Remove Current Error and Point to Next Error to do this.
See Also:	Remove Current Error and Point to Next Error (page R-26), Get Error Count (page G-53), Suspend Chart on Error (page S-73)

Stop Counter

Digital Point Action

Function:	To deactivate a digital input counter.			
Typical Use:	To inhibit a counter until further notice.			
Details:	 Deactivates the specified counter. Stops counting incoming pulses to the digital input point until Start Counter is used. Does not reset the counter to zero. Retains any previously accumulated counts. 			
Arguments:	Argument 1 On Point Counter			
Standard Example:	Stop CounterOn PointBEAN_COUNTERCounter			
OptoScript Example:	StopCounter(<i>On Point</i>) StopCounter(BEAN_COUNTER); This is a procedure command; it does not return a value.			
Notes:	Use Clear Counter to set counts to zero.			
Dependencies:	Applies only to inputs configured with the counter feature on digital multifunction I/O units.			
See Also:	Get Counter (page G-44), Get & Clear Counter (page G-14), Start Counter (page S-55), Clear Counter (page C-25)			

Stop Host Task

Function:	To stop any additional host task or suspend the default host task.			
Typical Use:	To temporarily use the default host port to communicate with a non-host protocol device, such as a hand-held terminal.			
Details:	 the 32-task queue. A non-default host tag available. Unconditionally suspended 	sk will be removed t ends the default hos	ded, not stopped, so it will never lose its p from the 32-task queue, making another ta t task or stops a non-default host task. es effect at the beginning of the task's sch	ask
Arguments:	<u>Argument 1</u> On Port Integer 32 Literal Integer 32 Variable			
Standard Example:	Stop Host Task On Port	4	Integer 32 Literal	
OptoScript Example:	StopHostTask(On P StopHostTask(4); This is a procedure comm	-	urn a value.	
Notes:	See "Chart Commands" i	See "Chart Commands" in Chapter 10 of the OptoControl User's Guide.		
See Also:	Start Chart (page S-53), S Start Host Task (Binary) (j		sk (page S-56), Start Host Task (ASCII) (pa	ge S-57),

Stop Quadrature Counter

Digital Point Action

Function:	To deactivate a quadrature counter.			
Typical Use:	To inhibit a quadrature counter until further notice.			
Details:	 Stops the specified quadrature counter. Stops counting incoming quadrature pulses until Start Quadrature Counter is used. Does not reset the quadrature counter to zero. Retains any previously accumulated counts. A quadrature counter occupies two adjacent points. <i>Input module pairs specifically made for quadrature counting must be used.</i> The first point must be an even point number on the digital multifunction I/O unit. For example, positions 0 and 1, 4 and 5 are valid, but 1 and 2, 3 and 4 are not. 			
Arguments:	Argument 1 On Point Quadrature Counter			
Standard Example:	Stop Quadrature CounterOn PointTABLE_POSITIONQuadrature Counter			
OptoScript Example:	StopQuadratureCounter(<i>On Point</i>) StopQuadratureCounter(TABLE_POSITION); This is a procedure command; it does not return a value.			
Notes:	Use Clear Quadrature Counter to set quadrature counts to zero.			
Dependencies:	Applies only to input points configured with the quadrature feature on digital multifunction I/O units.			
See Also:	Get Quadrature Counter (page G-95), Get & Clear Quadrature Counter (page G-21), Clear Quadrature Counter (page C-32), Start Quadrature Counter (page S-61)			

Stop Timer

Miscellaneous Action

Function:	To stop a timer variable.		
Typical Use:	To stop timing an event.		
Details:	 Once an up timer or a down timer has been stopped, it is at zero. If you stop a timer and move the value to a variable, you will always get 0.0. To store the timer's value at the time it was stopped, or to be able to continue a timer, use the command Pause Timer instead. 		
Arguments:	<u>Argument 1</u> Timer Down Timer Variable Up Timer Variable		
Standard Example:	Stop Timer Timer OVEN_TIMER Down Timer Variable		
OptoScript Example:	StopTimer (<i>Timer</i>) StopTimer(OVEN_TIMER); This is a procedure command; it does not return a value.		
Notes:	See "Miscellaneous Commands" in Chapter 10 of the <i>OptoControl User's Guide</i> for more information on timers.		

String Equal?

String Condition

Function:	To compare two strings for equality.			
Typical Use:	To check passwords or barcodes for an exact match.			
Details:	Argument 1 "OPTO" "22" "2 2" Evaluates True if be Only an exact mate This test is case-se Quotes ("") are use Functionally equiva	Argument 2 "OPTO" "Opto" "22" oth strings are exactly the ch on all characters (incluc ensitive. For example, a "T ed in OptoScript code, but alent to the Test Equal Str	ling leading or trailing spaces) will return a True. " does not equal a "t." not in standard OptoControl code.	
Arguments:	Argument 1 Is String Literal String Variable	Argument 2 To String Literal String Variable		
Standard Example:	ls String Equal? To	NEW_ENTRY PASSWORD	String Variable String Variable	
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the == operator. if (NEW_ENTRY == PASSWORD) then			
Notes:	 See "String Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. The example shown is only one way to use the == operator. For more information on using comparison operators and strings in OptoScript code, see Chapter 11 of the <i>OptoControl User's Guide</i> Use String Equal to String Table Element? to compare with strings in a table. 			
See Also:	Test Equal Strings (pag	ge T-7), String Equal to St	ring Table Element? (page S-70)	

String Equal to String Table Element?

String Condition

Function:	To compare two strings	for equality.			
Typical Use:	To check passwords or	To check passwords or barcodes for an exact match with an entry in a string table.			
Details:	string table Argume String 1 "OPTO" "22" "2 2" Evaluates True if bo Only an exact match This test is case-ser Quotes ("") are used A valid range for the Functionally equival	<i>string 2</i> "OPTO" "Opto" "22" th strings are exactly to on all characters (inc nsitive. For example, a d in OptoScript code, b e <i>At Index</i> parameter (ent to the Test Equal S	equal to another (a string at index Argument 2 in Result True False True False the same, False otherwise. Iuding leading or trailing spaces) will return a Tr "T" does not equal a "t." put not in standard OptoControl code. Argument 2) is zero to the table length (size). Strings action. put not in standard OptoControl code.		
Arguments:	Argument 1 Is String Literal String Variable	Argument 2 At Index Integer 32 Literal Integer 32 Variable	Argument 3 Of Table String Table		
Standard Example:	The following example in a loop to see if the no <i>Is</i> String Equal to String <i>At Index</i> <i>Of Table</i>	ew barcode exists in a NEW_BARCODE	ode to a string in a string table. This could be do a table. <i>String Variable with Barcode</i> <i>Integer 32 Variable</i> <i>String Table</i>	one	
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the == operator. if (NEW_BARCODE == Current_Products[Loop_Index]) then				
Notes:	 See "String Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. The example shown is only one way to use the == operator. For more information on using comparison operators and strings in OptoScript code, see Chapter 11 of the <i>OptoControl User's Guide</i> 				
Queue Errors:	32 = Bad table index va	lue—index was nega	tive or greater than or equal to the table size.		
See Also:	Test Equal Strings (page	e T-7), String Equal? (p	bage S-69)		

Subtract

Mathematical Action

Function:	To find the difference between two numeric values.			
Typical Use:	To subtract two numbers to get a third number, or to reduce the first number by the amount of the second.			
Details:	 Subtracts Argument 2 from Argument 1 and places the result in Argument 3. Argument 3 can be the same as either of the first two arguments (unless they are read-only, such as analog inputs), or it can be a completely different argument. 			
Arguments:	Argument 1 [Value]Argument 2 MinusArgument 3 Put Result inAnalog InputAnalog InputAnalog OutputAnalog OutputAnalog OutputDown Timer VariableDown Timer VariableDown Timer VariableFloat VariableFloat LiteralFloat LiteralInteger 32 VariableFloat VariableInteger 32 LiteralUp Timer VariableInteger 32 VariableInteger 64 VariableUp Timer VariableInteger 64 LiteralInteger 64 LiteralUp Timer Variable			
Standard Example:	SubtractNum_Widgets_to_ProduceInteger 32 VariableMinusNum_Widgets_ProducedInteger 32 VariablePut Result inNum_Widgets_Left_to_MakeInteger 32 Variable			
OptoScript Example:	OptoScript doesn't use a command; the function is built in. Use the - operator. Num_Widgets_Left_to_Make = Num_Widgets_to_Produce - Num_Widgets_Produced;			
Notes:	 See "Mathematical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. In OptoScript code, the – operator has many uses. For more information on mathematical expressions in OptoScript code, see Chapter 11 of the <i>OptoControl User's Guide</i>. 			
Queue Errors:	33 = Overflow error—result too large.			
See Also:	Decrement Variable (page D-1), Add (page A-3)			

Suspend Chart

Function:	To suspend a specified	d chart.		
Typical Use:	To suspend another chart or the chart in which the command appears.			
Details:	 Does not remove the A chart can susper A chart that susper slice(s) and will no Suspending another of that chart's schee Charts that are sust anything else). Suspended charts to set the set of that set	longer use a time slice er chart won't take effect eduled time in the queue spended cannot start or can be continued from t	n the 32-task queue. art. ely give up the remaining time allocated in t immediately but will take effect at the bo	eginning
Arguments:	Argument 1 Chart Chart	<u>Argument 2</u> Put Status in Float Variable Integer 32 Variable		
Standard Example:	Suspend Chart Chart Put Status in	CHART_B STATUS	Chart Integer 32 Variable	
OptoScript Example:	SuspendChart(Chart) STATUS = SuspendChart(CHART_B); This is a function command; it returns one of the status codes listed below.			
Notes:	See "Chart Commands	s" in Chapter 10 of the	OptoControl User's Guide.	
Status Codes:	-1 = success. 0 = failure.			
See Also:	Chart Suspended? (pa	ge C-15), Start Chart (pa	age S-53), Continue Chart (page C-44)	

Suspend Chart on Error

Function:	To suspend the chart that caused the error at the top of the error queue.		
Typical Use:	To include in an error handler chart that runs with the other charts in a strategy. This chart monitors the error queue and takes appropriate action. Utilizing this command, the error handler chart can suspend any chart that causes an error.		
Details:	 Since OptoControl is a multitasking environment in the controller, an error handler chart cannot suspend another chart instantaneously with this command (since the error handler chart itself only executes periodically). The actual time required depends on how many charts are running simultaneously as well as on the priority of each. See the Errors Appendix in the <i>OptoControl User's Guide</i> for a list of errors that may appear in the Error Queue. 		
Arguments:	Argument 1 Put Status in Float Variable Integer 32 Variable		
Standard Example:	Suspend Chart on ErrorPut Status inSTATUSInteger 32 Variable		
OptoScript Example:	SuspendChartOnError() STATUS = SuspendChartOnError(); This is a function command; it returns one of the status codes listed below.		
Notes:	 See "Chart Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. To get to each error in the error queue, the top error must be discarded, which brings the next error to the top. Use Remove Current Error and Point to Next Error to do this. 		
Status Codes:	-1 = success 0 = failure		
See Also:	Remove Current Error and Point to Next Error (page R-26), Get Error Count (page G-53), Stop Chart on Error (page S-64)		

Suspend Default Host Task

Function:	To suspend the default host task.		
Typical Use:	To temporarily use the default host port to communicate with a non-host protocol device, such as a hand-held terminal.		
Details:	 Unconditionally suspends the default host task. This does not take effect immediately, but takes effect at the beginning of the task's scheduled time in the queue. The STATUS variable indicates success (-1) or failure (0). A failure indicates only that the default host task is already suspended. After this command has executed, the port that the default host task was using will become available for general use. 		
Arguments:	Argument 1 Put Status in Float Variable Integer 32 Variable		
Standard Example:	Suspend Default Host TaskPut Status inSTATUSInteger 32 Variable		
OptoScript Example:	SuspendDefaultHostTask()		
	STATUS = SuspendDefaultHostTask(); This is a function command; it returns a -1 indicating success or a 0 indicating failure.		
Notes:			

Т

Table Element Bit Clear

Function:	To clear a specific bit (set it to 0) at the specified index in an integer table.		
Typical Use:	To clear a bit in an integer table that is used as a flag.		
Details:	Valid range for the bit to clear is 0–31.		
Arguments:	Argument 1 Element Index Integer 32 Literal Integer 32 Variable	Argument 2 Of Integer Table Integer 32 Table	Argument 3 Bit To Clear Integer 32 Literal Integer 32 Variable
Standard Example:	Table Element Bit C Element Index Of Integer Table Bit To Clear	lear 4 PUMP_CTRL_BITS 15	Integer 32 Literal Integer 32 Table Integer 32 Literal
OptoScript Example:	TableElementBitClear (<i>Element Index, Of Integer Table, Bit to Clear</i>) TableElementBitClear(4, PUMP_CTRL_BITS, 15); This is a procedure command; it does not return a value.		
Queue Errors:	32 = Bad table index value—index was negative or greater than the table size.		
See Also:	Bit Clear (page B-4), Ta	able Element Bit Set (pa	ge T-2), Table Element Bit Test (page T-3)

Table Element Bit Set

Function:	To set a specific bit (set it to 1) at the specified index in an integer table.			
Typical Use:	To set a bit in an intege	To set a bit in an integer table that is used as a flag.		
Details:	Valid range for the bit t	Valid range for the bit to set is 0–31.		
Arguments:	Argument 1 Element Index Integer 32 Literal Integer 32 Variable	Argument 2 Of Integer Table Integer 32 Table	Argument 3 Bit to Set Integer 32 Literal Integer 32 Variable	
Standard Example:	Table Element Bit Se Element Index Of Integer Table Bit to Set	et 4 PUMP_CTRL_BITS 15	Integer 32 Literal Integer 32 Table Integer 32 Literal	
OptoScript Example:	TableElementBitSet (<i>Element Index, Of Integer Table, Bit to Set</i>) TableElementBitSet(4, PUMP_CTRL_BITS, 15); This is a procedure command; it does not return a value.			
Queue Errors:	32 = Bad table index value—index was negative or greater than the table size.			
See Also:	Bit Set (page B-14), Tal	ole Element Bit Clear (pa	ge T-1), Table Element Bit Test (page T-3)	

Table Element Bit Test

Logical Action

Function:	To test a specific bit at the specified index in an integer table to see if it is set or not.			
Typical Use:	To test a bit in an integer table that is used as a flag.			
Details:	 A logical True (-1) is returned if the bit is set, otherwise a logical False (0) is returned. Valid range for the bit to test is 0–31. 			
Arguments:	Argument 1 Element Index Integer 32 Literal Integer 32 Variable	Argument 2 Of Integer Table Integer 32 Table	Argument 3 Bit to Test Integer 32 Literal Integer 32 Variable	Argument 4 Put Result in Digital Output Float Variable Integer 32 Variable Local Simple Digital Output
Standard	Table Element Bit Test			
Example:	Element Index Of Integer Table Bit to Test Put Result in	4 Pump_Ctrl_Bits 15 RESULT	Integer 32 Literal Integer 32 Table Integer 32 Literal Integer 32 Variable	
OptoScript Example:	TableElementBitTest(Element Index, Of Integer Table, Bit to Test)RESULT = TableElementBitTest(4, Pump_Ctrl_Bits, 15);This is a function command; it returns the status of the bit, either set (-1) or not set (0). Thereturned value can be consumed by a variable (as in the example shown) or by a control structure,I/O point, etc. See Chapter 11 of the OptoControl User's Guide for more information.			
Notes:	The value returned is	The value returned is the bit status.		
Queue Errors:	32 = Bad table index v	32 = Bad table index value—index was negative or greater than the table size.		
See Also:	Table Element Bit Set	(page T-2), Table Eleme	nt Bit Clear (page T-1)	

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Tangent

Mathematical Action

Function:	To derive the tangent of an angle.			
Typical Use:	Trigonometric function for computing angular rise.			
Details:	 Computes the tangent (in radians) of <i>Argument 1</i> and places the result in <i>Argument 2</i>. Tangent produces a result ranging from zero to two times pi, or 6.283185. Range of <i>Argument 1</i> is -infinity to +infinity. Range of <i>Argument 2</i> is from -infinity to +infinity. Computing a tangent at pi / 2 ± n * pi intervals results in an error 33 (result too large). Tangent is sin (angle) / cos (angle). 			
Arguments:	Argument 1 OfArgument 2 Put Result inAnalog InputAnalog OutputAnalog OutputDown Timer VariableDown Timer VariableFloat VariableFloat LiteralInteger 32 VariableFloat VariableUp Timer VariableInteger 32 LiteralInteger 32 VariableInteger 32 VariableVariable			
Standard Example:	Tangent Of Put Result in	RADIANS TANGENT	Float Variable Float Variable	
OptoScript Example:	Tangent (<i>Of</i>) TANGENT = Tangent(RADIANS); This is a function command; it returns the tangent of the angle. The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.			
Notes:	 See "Mathematical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. To convert units of degrees to units of radians, divide degrees by 57.29578. Use Arctangent if the tangent is known and the angle is desired. 			
Queue Errors:	33 = Overflow error— 35 = Not a number—	8		
See Also:	Arctangent (page A-1	5), Cosine (page C-63), Sir	ie (page S-51)	

Test Equal

Logical Action

Function:	To determine if two values are equal.		
Typical Use:	To perform logic branching based on whether an argument equals a set value.		
Details:	 Determines if Argun is -1 (True) if both va Argument 1 0 -1 255 22.22 	nent 1 is equal to Argum	<i>pent 2</i> and puts result in <i>Argument 3</i> . The result Ilse) otherwise. Examples: Argument 3 -1 0 0 -1
Arguments:	Argument 1 [Value] Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter Up Timer Variable	Argument 2 With Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter Up Timer Variable	Argument 3 Put Result in Digital Output Float Variable Integer 32 Variable Local Simple Digital Output Up Timer Variable
Standard Example:	Test Equal With Put Result in	TOP_LEVEL 1000 FLAG_AT_THE_TOP	Integer 32 Variable Integer 32 Literal Integer 32 Variable
OptoScript Example:	For an OptoScript equivalent, see the Equal? command.		
Notes:	• See "Logical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i> .		

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- When working with floats, this command is useful for determining if two numeric values are *exactly* the same. However, in many cases it may be safer to use Test Greater or Equal or Test Less or Equal instead, since exact matches of non-integer types are rare.
- See Also: Test Greater (page T-8), Test Greater or Equal (page T-9), Test Less (page T-10), Test Less or Equal (page T-12), Test Not Equal (page T-13), Test Within Limits (page T-14)

Test Equal Strings

String Action

	-	c 11.		
Function:	lo compare two strin	To compare two strings for equality.		
Typical Use:	To check passwords	or barcodes for an exact m	atch.	
Details:	result is -1 (True) Argument 1 "OPTO" "OPTO" "22" "2 2"	if both strings are exactly t Argument 2 "OPTO" "Opto" "22" "22"	are equal and puts result in <i>Argument 3</i> . The the same, 0 (False) otherwise. Examples: Argument 3 -1 0 -1 0	
	•	ten on all characters (inclue sensitive. For example, a ""	ding leading or trailing spaces) will return a True.	
		sent directly to a digital or		
		ctionally equivalent to the	•	
	• Quotes ("") are us	sed in OptoScript code, but	not in standard OptoControl code.	
Arguments:	Argument 1 Compare String Literal String Variable	Argument 2 With String Literal String Variable	Argument 3 Put Result in Digital Output Float Variable Integer 32 Variable Local Simple Digital Output	
Standard Example:	The following example compares a password variable to a string constant. The resulting value in IS_AUTHORIZED could be used at several points in the program to determine if the user has sufficient authorization. Quotes are shown for clarity only; do not use them in standard commands.			
	Test Equal Strings Compare With Put Result in	Password "LISA" IS_AUTHORIZED	<i>String Variable String Literal Integer 32 Variable</i>	
	The following example compares a barcode to a string retrieved from a string table. This instruction would be in a loop that retrieves each entry from a string table and compares it. Test Equal Strings			
	Compare With Put Result In	BARCODE BARCODE_FROM_LIST IS_IN_LIST	<i>String Variable String Variable Integer 32 Variable</i>	
OptoScript:	For an OptoScript eq	uivalent, see the String Equ	ual? command.	
Notes:	 See "String Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Use String Equal to String Table Element? to compare with strings in a table. 			
See Also:	String Equal? (page S	S-69) String Equal to String	Table Element? (page S-70)	

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Test Greater

Logical Action

Function: 1	determine if one value is greater than anot	her.
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Typical Use:

Use: To determine if a counter has reached an upper limit or if an analog value is too high.

Details:

Determines if Argument 1 is greater than Argument 2 and puts result in Argument 3. The result is -1 (True) if Argument 1 is greater than Argument 2, 0 (False) otherwise. Examples:
 Argument 1 Argument 2 Argument 3

0	U	0
-1	0	0
-1	-3	-1
22.221	22.220	-1

• The result can be sent directly to a digital output if desired.

Arguments:	Argument 1 Is Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter	Argument 2 Greater than Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 32 Variable Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse On Totalizer Period Quadrature Counter	Argument 3 Put Result in Digital Output Float Variable Integer 32 Variable Local Simple Digital Output Up Timer Variable
Standard Example:	Up Timer Variable Test Greater Is Greater than Put Result in FLA	Up Timer Variable MY_DATA_COUNT 1000 AG_MY_DATA_IS_DONE	<i>Counter Integer 32 Literal Integer 32 Variable</i>
OptoScript Example:	For an OptoScript equivalent, see the Greater? command.		
Notes:	 See "Logical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Consider using Test Greater or Equal instead. 		
See Also:		est Greater or Equal (pagi jual (page T-13), Test Wit	e T-9), Test Less (page T-10), Test Less or Equal thin Limits (page T-14)

Test Greater or Equal

Logical Action

Function:	To determine if one valu	To determine if one value is greater than or equal to another.		
Typical Use:	To determine if an analog value has reached a maximum allowable value.			
Details:	Argument 3. The res 0 (False) otherwise. Argument 1 0 1 -32768 22221	sult is -1 (True) if <i>Argume</i>	equal to <i>Argument 2</i> and puts result in ent 1 is greater than or equal to <i>Argument 2</i> , Argument 3 -1 -1 0 -1 utput if desired.	
Arguments:	Argument 1 Is Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter Up Timer Variable	Argument 2 > or = Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter Up Timer Variable	Argument 3 Put Result in Digital Output Float Variable Integer 32 Variable Local Simple Digital Output Up Timer Variable	
Standard Example:	Test Greater or Equal Is > or = Put Result in F	ROOM_TEMP 78.5000 LAG_ROOM_TEMP_OK	Analog Input Float Literal Integer 32 Variable	
OptoScript Example:	For an OptoScript equivalent, see the Greater Than or Equal? command.			
Notes:	• See "Logical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i> .			

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• When using analog values or digital features in this command, be sure to take into consideration the units that the value is read in and adjust the test values accordingly.

See Also: Test Greater (page T-8), Test Equal (page T-5), Test Less (page T-10), Test Less or Equal (page T-12), Test Not Equal (page T-13), Test Within Limits (page T-14)

Test Less

Function:	To determine if one value is less than another.		
Typical Use:	To determine if a tank needs to be filled.		
Details:	 Determines if Argument 1 is less than Argument 2 and puts result in Argument 3. The result is -1 (True) if Argument 1 is less than Argument 2, 0 (False) otherwise. Examples: Argument 1 Argument 2 Argument 3 		
	0 -1	0 0	0 -1
	-1	-3	0
	22.221	22.220	0
	The result can be se	nt directly to a digital ou	itput if desired.
Arguments:	<u>Argument 1</u> Is	<u>Argument 2</u> Less than	<u>Argument 3</u> Put Result in
	Analog Input	Analog Input	Digital Output
	Analog Output Counter	Analog Output Counter	Float Variable Integer 32 Variable
	Digital Input	Digital Input	Local Simple Digital Output
	Digital Output	Digital Output	Up Timer Variable
	Down Timer Variable	Down Timer Variable	
	Float Literal	Float Literal	
	Float Variable	Float Variable	
	Frequency	Frequency	
	Integer 32 Literal Integer 32 Variable	Integer 32 Literal Integer 32 Variable	
	Integer 64 Literal	Integer 64 Literal	
	Integer 64 Variable	Integer 64 Variable	
	Local Simple Digital Input	Local Simple Digital Input	
	Local Simple Digital Output	Local Simple Digital Output	
	Off Pulse	Off Pulse	
	Off Totalizer On Pulse	Off Totalizer On Pulse	
	On Totalizer	On Totalizer	
	Period	Period	
	Quadrature Counter	Quadrature Counter	
	Up Timer Variable	Up Timer Variable	
Standard	Test Less		
Example:	ls	TANK_LEVEL	Analog Input
	Less than	FULL_TANK_LEVEL	Integer 32 Variable
	Put Result in Fl	LAG_TANK_FILL_VALVE	Local Simple Digital Output

OptoScript Example:	For an OptoScript equivalent, see the Less? command.
Notes:	 See "Logical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Consider using Test Less or Equal instead.
See Also:	Test Greater (page T-8), Test Greater or Equal (page T-9), Test Equal (page T-5), Test Less or Equal (page T-12), Test Not Equal (page T-13), Test Within Limits (page T-14)

Test Less or Equal

gical Action			
Function:	To determine if one value is less than or equal to another.		
Typical Use:	To determine if a temperature is below or the same as a certain value.		
Details:	The result is -1 (True Examples:	al to <i>Argument 2</i> and puts result in <i>Argument 3</i> . nan or equal to <i>Argument 2</i> , 0 (False) otherwise.	
	Argument 1	Argument 2	Argument 3
	0	0	-1
	-1	0	-1
	-1	-3	0
	22.221	22.220	0 Intruit if dealered
_	 The result can be se 	nt directly to a digital ou	itput il desireu.
Arguments:	Argument 1	Argument 2	Argument 3
	ls	< or =	Put Result in
	Analog Input	Analog Input	Digital Output
	Analog Output	Analog Output	Float Variable
	Counter	Counter	Integer 32 Variable
	Digital Input	Digital Input	Local Simple Digital Output
	Digital Output	Digital Output	Up Timer Variable
	Down Timer Variable	Down Timer Variable	
	Float Literal	Float Literal	
	Float Variable	Float Variable	
	Frequency	Frequency	
	Integer 32 Literal	Integer 32 Literal	
	Integer 32 Variable	Integer 32 Variable	
	Integer 64 Literal	Integer 64 Literal	
	Integer 64 Variable	Integer 64 Variable	
	Local Simple Digital Input Local Simple Digital Output	Local Simple Digital Input	
	Off Pulse	Local Simple Digital Output Off Pulse	
	Off Totalizer	Off Totalizer	
	On Pulse	On Pulse	
	On Totalizer	On Totalizer	
	Period	Period	
	Quadrature Counter	Quadrature Counter	
	Up Timer Variable	Up Timer Variable	
Standard	Test Less or Equal		
	-	TEMPERATURE	Float Variable
Example:	ls	-	
	< 0 <i>r</i> =	98.6	Float Literal
	Put Result in	FLAG_TEMP_OK	Integer 32 Variable
OptoScript Example:	For an OptoScript equiv	alent, see the Less Than	or Equal? command.
Notes:	• See "Logical Comma	ands" in Chapter 10 of th	ne OptoControl User's Guide.

• When using analog values or digital features in this command, be sure to take into consideration the units that the value is read in and adjust the test values accordingly.

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See Also: Test Greater (page T-8), Test Greater or Equal (page T-9), Test Less (page T-10), Test Equal (page T-5), Test Not Equal (page T-13), Test Within Limits (page T-14)

Test Not Equal

Function:	To determine if two values are different.		
Typical Use:	To check a counter.		
Details:	result is -1 (True) if t Argument 1 0 -1 255 22.22		Argument 2 and puts result in Argument 3. The same, 0 (False) otherwise. Examples: Argument 3 0 -1 -1 -1 0 utput if desired.
Arguments:	Argument 1 Is Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter Up Timer Variable	Argument 2 Not Equal to Analog Input Analog Output Counter Digital Input Digital Output Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output Off Pulse Off Totalizer On Pulse On Totalizer Period Quadrature Counter Up Timer Variable	Argument 3 Put Result in Digital Output Float Variable Integer 32 Variable Local Simple Digital Output Up Timer Variable
Standard Example:	Test Not Equal Is Not Equal to Put Result in	COUNTER_VALUE 100 FLAG_NOT_DONE	Integer 32 Variable Integer 32 Literal Integer 32 Variable

OptoScript Example:	For an OptoScript equivalent, see the Not Equal? command.
Notes:	See "Logical Commands" in Chapter 10 of the OptoControl User's Guide.
See Also:	Test Greater (page T-8), Test Greater or Equal (page T-9), Test Less (page T-10), Test Less or Equal (page T-12), Test Equal (page T-5), Test Within Limits (page T-14)

Test Within Limits

Logical Action

Typical Use: To check if a temperature is within an acceptable range.

Details: A logical True (-1) is returned if within limits, otherwise a logical False (0) is returned.

Arguments:	Argument 1 Is Analog Input Analog Output Counter Down Timer Variable Float Literal Float Variable Frequency Integer 32 Literal Integer 32 Variable Integer 64 Variable Off Pulse On Pulse Period TPO Up Timer Variable	Argument 2 >= Float Literal Float Variable Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable	Argument 3 And <= Float Literal Float Variable Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable	Argument 4 Put Result in Float Variable Integer 32 Variable
Standard	Test Within Limits			
Example:	ls >= And <= Put Result in	CURRENT_TEMP COLDEST_TEMP HOTTEST_TEMP RESULT	Float Variable Float Variable Float Variable Integer 32 Variable	
OptoScript Example:	For an OptoScript equivalent, see the Within Limits? command.			
See Also:	Test Greater (page T-8), Test Greater or Equal (page T-9), Test Less (page T-10), Test Less or Equal (page T-12), Test Not Equal (page T-13), Test Equal (page T-5)			

Timer Expired?

Miscellaneous Condition

Function:	To determine if the specified timer has reached its target value. For down timers, the target value is zero. For up timers, it is the value set by the command Set Up Timer Target Value.		
Typical Use:	To determine if it is time to take an appropriate action.		
Details:	Evaluates True if the specified timer has reached its target value, False otherwise.		
Arguments:	<mark>Argument 1</mark> Is Down Timer Variable Up Timer Variable		
Standard Example:	<i>Is</i> EGG_TIMER <i>Down Timer Variable</i> Timer Expired?		
OptoScript Example:	HasTimerExpired(<i>Timer</i>) if (HasTimerExpired(EGG_TIMER)) then This is a function command; it returns a -1 (True) if the timer has expired, O (False) if not. The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	 Although the timer resolution is 1 millisecond, the accuracy of a time period is limited by the number of charts running concurrently as well as by the priorities of the charts. See "Miscellaneous Commands" in Chapter 10 of the <i>OptoControl User's Guide</i> for more information on using timers. This command can be used the same as Down Timer Expired? and Up Timer Target Time Reached? 		
See Also:	Set Down Timer Preset Value (page S-19), Set Up Timer Target Value (page S-46), Start Timer (page S-62), Up Timer Target Time Reached? (page U-1), Down Timer Expired? (page D-22)		

Τ

Transmit Character via Serial Port

Communication—Serial Action

Function:	To send a single character to a communication port.			
Typical Uses:	To send a message to another device one character at a time.To send a line feed (character 10) to a serial printer.			
Details:	 Character values sent will be 0–255 (decimal). Only the last eight bits are sent when the value is >255. A value of 256 will be sent as a zero. A value of 257 will be sent as a 1. To send an ASCII null, use zero. To send an ASCII zero, use 48. Ports 0–3 (<i>RS-232 mode only</i>): Turns RTS on and leaves it on. CTS is on by default except for COM0 of the M4RTU or M4I0. If CTS is off or the timeout is too short (see Configure Port Timeout Delay), one character will be moved to the transmit buffer. When CTS turns on, the character will be sent. Sending more than one character with CTS off will eventually result in a -41 error. If CTS is enabled, the command does not transmit until CTS is raised high. 			
Arguments:	Argument 1 From Float Literal Float Variable Integer 32 Literal Integer 32 Variable	Argument 2 On Port Integer 32 Literal Integer 32 Variable	Argument 3 Put Status in Float Variable Integer 32 Variable	
Standard	Transmit Character	via Serial Port		
Example:	From	10	Integer 32 Literal	
	On Port	1	Integer 32 Literal	
	Put Status in	ERROR_CODE	Integer 32 Variable	
OptoScript	TransCharViaSe	rialPort(Character	; On Port)	
Example:	ERROR_CODE = TransCharViaSerialPort(10, 1);			
	This is a function command; it returns one of the status codes listed below.			
	In OptoScript code, you can also use a character literal for Argument 1. For example, you could			
			rather than having to use	
		uire a number, however.	ng the code more readable. Unprintable character	
Notes:	See "Communicat	tion—Serial Commands	" in Chapter 10 of the <i>OptoControl User's Guide</i> .	
	 Ports 0–3 (RS-232 unless RTS and C anything to CTS u 	? <i>mode only):</i> Always cor TS must be connected to nless it must be used to	nnect RTS to CTS on COM0 of the M4RTU or M4I0 a modem, printer, or other device. Never connect handshake with another device.	
	when using mode	ms that require RTS-CTS	d when there are a lot of characters to send or S handshaking. to Bit AND the checksum value with 255.	

	 Use Turn Off RTS After Next Character before this command to automatically lower RTS after the character is sent. When wiring RS-485 in 2-wire mode, this is necessary in order to be able to receive again after this command. This is also true if using RS-232 and the 2w/4w is inadvertently set to 2w. If talking to devices such as radio modems that require a delay between receiving a message and lowering RTS, use Turn Off RTS when necessary. You can also use Turn On RTS before this command.
Dependencies:	 Ports 0–3: baud rate, parity, number of data bits, number of stop bits. Ports 4, 6, and 7: Must use Transmit NewLine via Serial Port to actually send the message. Ports 8–10: Use either Transmit NewLine via Serial Port or Transmit String via Ethernet to send the message.
Status Codes:	0 = No error. -40 = Timeout—specified port already in use. -41 = Send timeout—CTS is off or timeout is too short (see Configure Port Timeout Delay). For ports 4 and 7–10, this error indicates the transmit buffer is full. -51 = Invalid port number—use port 0–10.
See Also:	Configure Port (page C-41), Turn On RTS (page T-41), Turn Off RTS (page T-38)

Transmit NewLine via Serial Port

Communication—Serial Action

Function:

This command has two context-sensitive functions:

- Ports 0–3: To send a carriage return (character 13) and a line feed (character 10) to a port.
- Ports 4 and 6–10: To send the message in the transmit buffer of the ARCNET port (port 4), the local port (port 6), or the peer port (port 7). For ports 4 and 7, a carriage return (character 13) is appended to the message sent. For 8–10, no carriage return is appended.

Typical Uses: • To send a carriage return/line feed to a serial printer.

• To send anything to ports 4 and 6–10.

Details:

- Ports 0–3: Sends two ASCII characters (13 and 10) to the specified port.
- Ports 0–3 (RS-232 mode only): Turns RTS on. Turns RTS off when finished. If CTS is not connected, it is on by default except on COM0 of the M4RTU or M4IO. If CTS is off or the timeout is too short (see Configure Port Timeout Delay), this command will eventually time out and return a -41 error.
- Ports 4, 6, and 7: Must use this command to actually send what was "sent" by any other command. Anything "sent" to one of these ports is held in the transmit buffer of the port until this command is used. An acknowledgment is expected from the destination. For ports 4 and 7, this acknowledgment is an automatic feature of ARCNET. This command will wait up to the port timeout value for the acknowledgment. Retries will also be performed up to

the retry limit. If no acknowledgment is received, this command will eventually time out and return a -41 error.

- Ports 4 and 7–10: All communications are 16-bit CRC error checked.
- Ports 8–10: This command can be used to send what is in the transmit buffer.
- **Caution:** The message could be sent and acknowledged but discarded by the destination with no error if a message is already held in its receive buffer.

Arguments:	<u>Argument 1</u> On Port Integer 32 Literal Integer 32 Variable	Argument 2 Put Status in Float Variable Integer 32 Variable	
Standard	Transmit NewLine vi	a Serial Port	
Example:	On Port Put Status in	1 ERROR_CODE	Integer 32 Variable Integer 32 Variable
OptoScript Example:	TransNewLineViaSerialPort(<i>On Port</i>) ERROR_CODE = TransNewLineViaSerialPort(1); This is a function command; it returns one of the status codes listed below.		
Notes:	 See "Communication—Serial Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Ports 0–3 (<i>RS-232 mode only</i>): Always connect RTS to CTS on COM0 of the M4RTU or M4I0 unless RTS and CTS must be connected to a modem, printer, or other device. Never connect anything to CTS unless it must be used to handshake with another device. Ports 4 and 7: To be sure that a message sent was actually received, configure the destination device to reply with an "ACK" or an empty string immediately after receiving the message. Wait for this "ACK" for a second or so to verify receipt of the message. 		
Dependencies:	 Ports 0–3: baud rate, parity, number of data bits, number of stop bits. Ports 4 and 7: Must use Set ARCNET Destination Address for port 4 or Set ARCNET Peer Destination Address for port 7 before using this command. 		
Status Codes:	0 = No error. -40 = Timeout—specified port already in use. -41 = Send timeout—CTS is off (ports 0–3), timeout is too short (see Configure Port Timeout Delay), or there is no response from peer. For ports 4 and 7, this error indicates the transmit buffer		
	is full. -51 = Invalid port numb	er—use port 0–7.	
See Also:	Configure Port (page C-41)		

Transmit String via ARCNET

Communication—Network Action

Function:	Sends a message to another ARCNET device.		
Typical Use:	Sending messages and data to other controllers via the peer port.		
Details:	 If the transmit buffer of the specified port has any characters in it (previously placed there by Transmit Character via Serial Port), they will be sent first, followed by any characters that may be in the string, for a total of 251 characters. If the string is empty, the transmit buffer contents will be sent. Transmit NewLine via Serial 		
		used to send the transmi	
		generated "ACK."	re empty, an empty message will be sent, which is
	•	0	niter between data sets or types when hore efficient than sending several short packets.
	• The message ser	t will have a carriage re	urn automatically appended.
Arguments:	<u>Argument 1</u> From String Literal String Variable	<u>Argument 2</u> On Port Integer 32 Literal Integer 32 Variable	<u>Argument 3</u> Put Status in Float Variable Integer 32 Variable
Standard	Transmit String via	ARCNET	
Example:	From On Port	XMIT_MSG 7	String Variable Integer 32 Literal
	Put Status in	, XMIT_STATUS	Integer 32 Variable
OptoScript	TransStringViaArcnet(String, On Port)		
Example:		ansStringViaArcnet	
	This is a function command; it returns one of the status codes listed below.		
Notes:	• An ARCNET level acknowledgment is expected from the destination. This is an automatic feature of ARCNET. This command will wait up to the port timeout value for the acknowledgment. Retries will also be performed up to the retry limit. If no acknowledgment is received, this command will eventually time out and return a -41 error. CAUTION: The message could be sent and acknowledged at the ARCNET level but discarded by the receiving controller without notification if its receive buffer is full.		
	 The ARCNET receive buffer can hold four messages of up to 251 characters each. After the message has been completely "received" by the user program, another message will be accepted into the receive buffer. To avoid message loss by the intended receiver, send one message at a time, waiting for a user generated "ACK" from the receiver before sending another message to the same receiver. 		
	• Valid ports are 4 (also called ARCNET port) and 7 (also called peer port), as well as 12–19, which are twisted-pair ARCNET ports.		
	 Use Configure Port Timeout Delay to change the timeout time. 		

	All messages sent via ARCNET are 16-bit CRC error checked.
Status Codes:	0 = No error.
	-40 = Timeout—specified port already in use.
	 -41 = Send timeout—timeout is too short (use Configure Port Timeout Delay), or there is no response from the receiver, or the transmit buffer is full. -51 = Invalid port number—use 4 or 7.
See Also:	Receive String via ARCNET (page R-19), Transmit Character via Serial Port (page T-16)

Transmit String via Ethernet

Communication—Network Action

Function:	Sends a message to another device via Ethernet.					
Typical Use:	Sending messages and data to other controllers via Ethernet ports 9 and 10 (peer ports).					
Details:	 If the transmit buffer of the specified port has any characters in it (previously placed there by Transmit Character via Serial Port), they will be sent first, followed by any characters that may be in the string, for a total of 1500 characters. If the string is empty, the transmit buffer contents will be sent. If both the string and the transmit buffer are empty, the Ethernet packet will not be sent. Consider using a carriage return as a delimiter between data sets or types when appropriate. Sending one long packet is more efficient than sending several short packets. Terminate the message with a carriage return when sending it to another controller. 					
Arguments:	Argument 1 From String Literal String Variable	Argument 2 Via Session Integer 32 Literal Integer 32 Variable	Argument 3 On Port Integer 32 Literal Integer 32 Variable	<u>Argument 4</u> Put Status in Integer 32 Variable		
Standard	Transmit String via Ethernet					
Example:	From Via Session	XMIT_MSG SESSION_NUMBER	<i>String Variable</i> Integer 32 Variable			
	On Port	9	Integer 32 Variable			
	Put Status in	ETHERNET_STATUS	Integer 32 Variable			
OptoScript Example:	TransStringViaEthernet(<i>String, Via Session, On Port</i>) ETHERNET_STATUS = TransStringViaEthernet(XMIT_MSG, SESSION_NUMBER, 9); This is a function command; it returns one of the status codes listed below.					
Notes:	• An Ethernet level acknowledgment is expected from the destination. This is an automatic feature of Ethernet. This command will wait up to the port timeout value for the acknowledgment. Retries will also be performed up to the retry limit. If no acknowledgment is received, this command will eventually time out and return a -41 error. CAUTION: The message could be sent and acknowledged at the Ethernet level but never processed by the					



application program in the receiving controller. Therefore, the receiving application program should acknowledge receipt of the message.

- The Ethernet receive buffer can hold up to 1,500 characters.
- An Ethernet session is a logical link (a virtual dedicated cable) between two nodes. Up to 32 sessions total can be concurrently established on the three logical Ethernet ports—8, 9, and 10. These three ports use the same Ethernet card.

Controller Port #	Typical Use	TCP/IP Port #
8	Host Port	2001
9	Peer Port	2002
10	Peer Port	2003

- Use Configure Port Timeout Delay to change the timeout time.
- All messages sent via Ethernet are 16-bit CRC error checked.

Dependencies: Must first use Open Ethernet Session to establish a session, or Accept Session on TCP Port to accept a session initiated by a peer.

Status Codes: 0 = No error.

-40 = Timeout—specified port already in use.

-41 = Send timeout—timeout is too short (use Configure Port Timeout Delay), or there is no response from the receiver or the transmit buffer is full.

- -51 = Invalid port number—use 8, 9, or 10.
- -70 = No Ethernet card present.
- -72 = Timeout—Couldn't open the session.
- -74 = Session not open.
- -75 = Invalid session number—Use 0–127.
- -77 = This controller doesn't support Ethernet.

See Also: Receive String via Ethernet (page R-20)

Transmit String via Serial Port

Communication—Serial Action

Function:	To send a message to a communication port.					
Typical Uses:	• To send data to another device or to send an alarm message to a serial printer.					
Details:	 If you have any controller except the G4 series, COMO is set up by default to use CTS. If the CTS signal is not received or the timeout is too short (see Configure Port Timeout Delay), this command will eventually time out and return a -41 error. A partial message may be sent if the timeout is too short. If the CTS signal is not received, however, no message will be sent. If you are using ports 0–3 in RS-232 mode, this command turns RTS on, and then turns RTS off when finished. If CTS is enabled, the command does not transmit until CTS is raised high 					
Arguments:	Argument 1 From String Literal String Variable	Argument 2 On Port Integer 32 Literal Integer 32 Variable	Argument 3 Put Status in Float Variable Integer 32 Variable			
Standard Example:	Transmit String vi From On Port Put Status in	a Serial Port Message1 1 Error_Code	<i>String Variable Integer 32 Literal Integer 32 Variable</i>			
OptoScript Example:	TransStringViaSerialPort(<i>String, On Port</i>) Error_Code = TransStringViaSerialPort(Message1, 1); This is a function command; it returns one of the status codes listed below.					
Notes:	 See "Communication—Serial Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Ports 0–3 (<i>RS-232 mode only</i>): If you are using any controller (except the G4 series) with a modem, printer, or other device that requires RTS/CTS flow control, make sure RTS and CTS are connected between the controller and the device. Otherwise, connect RTS to CTS on COM0 of the controller. Never connect RTS and CTS to a device unless the device requires RTS/CTS flow control. If you are communicating from one Opto 22 controller to another, you can optimize communications by adding a message delimiter before sending the message. First use the Append Character to String command to append a carriage return (character 13) to the message. Then transmit the message using this command. On the other controller, use Receive String via Serial Port to receive the message. 					
Dependencies:	Ports 0–3: baud rate, parity, number of data bits, number of stop bits.					
Status Codes:	0 = No error. -40 = Timeout—specified port already in use. -41 = Send timeout—CTS is off or timeout is too short (see Configure Port Timeout Delay). -51 = Invalid port number—use port 0–3.					
See Also:	Transmit Character v	via Serial Port (page T-16), Configure Port (page C-41)			

Transmit Table via ARCNET

Communication—Network Action

Function:	Sends 32 consecutive numeric table values (128 bytes) to another controller.					
Typical Use:	Efficient method of numeric data transfer from one controller to another.					
Details:	 If the table does not have 32 consecutive values starting with the specified index, 128 characters are still sent. Nulls are used as fill characters. The message sent will have a carriage return automatically appended. 					
Arguments:	Argument 1 Start at Index Integer 32 Literal Integer 32 Variable	Argument 2 Of Table Float Table Integer 32 Table	<u>Argument 3</u> On Port Integer 32 Literal Integer 32 Variable	Argument 4 Put Status in Float Variable Integer 32 Variable		
Standard Example:	Transmit Table via Start at Index Of Table On Port Put Status in	ARCNET 0 PEER_DATA_TABLE 7 XMIT_STATUS	Integer 32 Litera Float Table Integer 32 Litera Integer 32 Varial	al		
OptoScript Example:	XMIT_STATUS = Tra	rcnet (<i>Start at Index, C</i> ansTableViaArcnet(0 nmand; it returns one of t	, PEER_DATA_TABLE			
Notes:	 Use Transmit Character via Serial Port first to add a destination index, table ID, etc. if desired. These values could be sent as fixed length or carriage return delimited. An ARCNET level acknowledgment is expected from the destination. This is an automatic feature of ARCNET. This command will wait up to the port timeout value for the acknowledgment. Retries will also be performed up to the retry limit. If no acknowledgment is received, this command will eventually time out and return a -41 error. CAUTION: The message could be sent and acknowledged at the ARCNET level but discarded by the receiving controller without notification if too many messages are already held in its receive buffer. The ARCNET receive buffer can hold four messages of up to 251 characters each. After this message has been completely "received" by the user program, another message will be accepted into the receive buffer. To avoid message loss by the intended receiver, send one message at a time waiting for a user-generated "ACK" from the receiver before sending another message to the same receiver. Valid ports are 4 (also called ARCNET port) and 7 (also called ARCNET peer port), as well as ports 12–19, which are twisted-pair ARCNET ports. All messages sent via ARCNET are 16-bit CRC error checked. 					
Status Codes:	0 = No error. -40 = Timeout—speci	ified port already in use.				

Τ

-41 = Send timeout—timeout is too short (use Configure Port Timeout Delay), or there is no response from the receiver, or the transmit buffer is full.
-51 = Invalid port number—use 4 or 7.

Queue Errors: 32 = Bad table index value—index was negative or greater than or equal to the table size.

See Also: Receive Table via ARCNET (page R-23), Transmit String via ARCNET (page T-19)

Transmit Table via Ethernet

Communication—Network Action

Function:	Sends 32 consecutive numeric table values (128 bytes) to another controller.						
Typical Use:	Efficient method of numeric data transfer from one controller to another.						
Details:		ot have 32 consecut s are used as fill ch		g with the specified in	ndex, 128 characters		
Arguments:	<u>Argument 1</u> Start at Index Integer 32 Literal Integer 32 Variable	Argument 2 Of Table Float Table Integer 32 Table	<u>Argument 3</u> Via Session Integer 32 Literal Integer 32 Variable	Argument 4 On Port Integer 32 Literal Integer 32 Variable	<u>Argument 5</u> Put Status is Float Variable Integer 32 Variable		
Standard	Transmit Table v	via Ethernet					
Example:	Start at Index	0		nteger 32 Literal			
	Of Table	Peer_data_		Float Table			
	Via Session On Port	Session_		teger 32 Variable			
	Put Status in	9 Xmit_sta		nteger 32 Literal teger 32 Variable			
	T di Oldido III	Xiiiit_ste	1113 111	eger oz variabie			
OptoScript			, i i i i i i i i i i i i i i i i i i i	ble, Via Session, On			
Example:				er_data_table, Se			
	This is a function	command; it returns	s one of the statu	is codes listed below.			
Notes:	• An Ethernet session is a logical link (a virtual dedicated cable) between two nodes. Up to 32 sessions total can be concurrently established on the three logical Ethernet ports—8, 9, and 10. These three ports use the same Ethernet card.						
	Controller Port#	<i>/</i> 1		TCP/IP Port #			
	8 9	Host Po Peer Po		2001 2002			
	10	Peer Po		2003			
				l a destination index, n or carriage return de			
	 desired. These values could be sent as fixed length or carriage return delimited. An Ethernet level acknowledgment is expected from the destination. This is an automatic feature of Ethernet. This command will wait for the Ethernet TCP/IP acknowledgment. If no acknowledgment is received, this command will eventually time out and return a -41 error. Because of standard TCP/IP settings, this process could take about one minute. CAUTION: 						

	Т	•
	 The message could be sent and acknowledged at the Ethernet level but never processed by the application program in the receiving controller. Therefore, the receiving application program should acknowledge receipt of the message. The Ethernet receive buffer can hold up to 1500 characters. All messages sent via Ethernet are 16-bit CRC error checked. 	
Dependencies:	Must first use Open Ethernet Session to establish a session, or Accept Session on TCP Port to accept a session initiated by a peer.	
Status Codes:	0 = No error.	
	30 = Invalid port number for this session. Port number may be different from the open port, or the receiving end may have closed the session.	
	-40 = Timeout—specified port already in use.	
	-41 = Send timeout—timeout is too short (use Configure Port Timeout Delay), or there is no response from the receiver, or the transmit buffer is full.	
	-51 = Invalid port number—use 8, 9, or 10.	
	-70 = No Ethernet card present.	
	-72 = Timeout—Couldn't open the session.	
	-74 = Session not open.	
	-75 = Invalid session number—Use 0–127.	
	-77 = This controller doesn't support Ethernet.	

See Also: Receive Table via Ethernet (page R-24), Transmit String via Ethernet (page T-20)

Transmit Table via Serial Port

Communication–Serial Action

Function:	Sends 32 numeric table values to a communication port.
Typical Use:	To share numeric table data with another controller. To send large amounts of numeric table data efficiently.
Details:	Sends up to 32 table values directly from memory.
	• If the table does not have at least 32 elements starting from the specified index, zeros will be sent for the missing elements.
	• 128 bytes will be sent, four bytes per value. Since the values are sent directly from memory, it doesn't matter if the data is integer or float.
	 Valid table indices range from 0 to the declared table length.
	• Ports 0–3 (<i>RS-232 mode only</i>): Turns RTS on. Turns RTS off when finished. If CTS is not connected, it is on by default except on COM0 of the M4RTU or M4I0. If CTS is off or the timeout is too short (see Configure Port Timeout Delay), this command will eventually time out and return a -41 error. No message will be sent if CTS is off. A partial message may be sent if the timeout is too short.

Arguments:	Argument 1 Start at Index Integer 32 Literal Integer 32 Variable	Argument 2 Of Table Float Table Integer 32 Table	Argument 3 On Port Integer 32 Literal Integer 32 Variable	Argument 4 Put Status in Float Variable Integer 32 Variable		
Standard Example:	Transmit Table via S Start at Index Of Table On Port Put Status in	Serial Port INDEX My_table 1 Error_Code	Integer 32 Variable Integer 32 Table Integer 32 Literal Integer 32 Variable			
OptoScript Example:	Error_Code = Trar	nsTableViaSerialPo	Index, Of Table, On Port rt(Index, My_table, f the status codes listed be	1);		
Notes:	 See "Communication—Serial Commands" in Chapter 10 of the OptoControl User's Guide. Ports 0–3 (NRS-232 mode only): Always connect RTS to CTS on COM0 of the M4RTU or M4I0 unless RTS and CTS must be connected to a modem, printer, or other device. Never connect anything to CTS unless it must be used to handshake with another device. Use Move Analog I/O Unit to Table to read all 16 points of an I/O unit and put the result in a float table. Use Receive Table via Serial Port to receive this data in the other controller. Always send the starting table index before sending the values so that the receiving controller will know where to put the data. If there is only one block of data that always has the same starting index, there is no need to send the starting index separately. If sending both integer and float values, be sure to send a type code first so that the receiving controller will know what type of table to store the values in. If the values are stored in the wrong type of table, their value will be interpreted incorrectly. Use error-checked communications or calculate and send a CRC first to ensure the integrity of the 128-byte packet. 					
Dependencies:	Ports 0–3: baud rate,	parity, number of data	bits, number of stop bits.			
Status Codes:	-41 = Send timeout—	ified port already in use -CTS is off or timeout is aber—use port 0, 1, 2,	s too short (see Configure	Port Timeout Delay).		
Soo Also	Configuro Port (pago)	C /11)				

See Also: Configure Port (page C-41)

Transmit/Receive Mistic I/O Hex String with Checksum

Communication–I/O Action

Function:	Sends a binary string with checksum to a local simple I/O unit. Waits for and verifies the response.						
Typical Use:	Functional testing of local simple I/O units.						
Details:	 A zero result indicates the message was sent and the reply was received with no errors. Use Get Nth Character and/or Get Substring to parse the response. 						
Arguments:	Argument 1 From String Literal String Variable	<u>Argument 2</u> On Port Integer 32 Literal Integer 32 Variable	Argument 3 Put Result in String Variable	<u>Argument 4</u> Put Status in Float Variable Integer 32 Variable			
Standard Example:	Transmit/Receive From On Port Put Result in Put Status in	Mistic I/O Hex String v IO_Command 2 Response RECV_STATUS	with Checksum String Variable Integer 32 Literal String Variable Integer 32 Variable	,			
	TransReceMisticIoHexStringWithChecksum(<i>Hex String, On Port, Put Result in</i>) RECV_STATUS = TransReceMisticIoHexStringWithChecksum(IO_Command, 2, Response);						
OptoScript Example:	RECV_STATUS = Tr	cansReceMisticIoHexS	StringWithChecksum(I Response);	O_Command, 2,			
	RECV_STATUS = Tr	cansReceMisticIoHexS	StringWithChecksum(I	O_Command, 2,			
	RECV_STATUS = Tr	ransReceMisticIoHexS mmand; it returns one of	StringWithChecksum(I Response);	O_Command, 2,			
Example:	RECV_STATUS = Tr This is a function con For use with local sin 0 = No error. -40 = Timeout—spec -42 = Timeout—resp Delay). -43 = Too few charao -45 = Checksum veri -48 = String too shor	ransReceMisticIoHexS mmand; it returns one of mple I/O units only. cified port already in use bonse not received within cters received. fication failed.	GtringWithChecksum(I Response); the status codes listed be	O_Command, 2,			

Transmit/Receive Mistic I/O Hex String with CRC

Communication—I/O Action

Function:	Aids in sending custo	om commands using hex	to an I/O unit configured	for binary CRC mode.			
Typical Use:	Reading a group of 16 event latches from a multifunction I/O unit.						
Details:	 This command sends a hex string in mistic I/O format. The string is sent in Argument 1. The Argument 1 string must start with the address field and include everything up to the CRC (DVF) field. Do NOT include the CRC (DVF) field. Example: 000341 sends a powerup clear command to the brain at address 00. For details, see Opto 22 form #270. Look for the command you want to send, and then review the binary example of that command. This comand automatically calculates and appends the CRC to the command being transmitted, so you don't have to include it. The command sends the command string, gets the response, and verifies the CRC. A zero result indicates the response was received and verified. Hex is used to make the command string and the response string more readable. Communication to and from the I/O unit is binary CRC. 						
Arguments:	Argument 1 From String Literal String Variable	Argument 2 On Port Integer 32 Literal Integer 32 Variable	Argument 3 Put Result in String Variable	<u>Argument 4</u> Put Status in Float Variable Integer 32 Variable			
Standad Example:	Transmit/Receive From On Port Put Result in Put Status in	Mistic I/O Hex String v IO_Command 2 Response RECV_STATUS	with CRC String Variable Integer 32 Literal String Variable Integer 32 Variable	2			
OptoScript Example:	RECV_STATUS = Tr	ansReceMisticIoHexS	h Crc(<i>Hex String, On Po</i> StringWithCrc(IO_Com the status codes listed be	mand, 2, Response);			
Notes:		I/O units in binary CRC I String to Number when		a count or bit pattern.			
Status Codes:	 Use Convert Hex String to Number when the response represents a count or bit pattern. 0 = No error. -40 = Timeout—specified port already in use. -42 = Timeout—response not received within allotted time (see Configure Port Timeout Delay). -43 = Too few characters received. -45 = CRC verification failed. -48 = String too short to hold response. -51 = Invalid port number—use port 0–3. 						
See Also:	Transmit/Receive Mi	stic I/O Hex String with	Checksum (page T-27)				

Transmit/Receive OPTOMUX String

Communication–I/O Action

Function: To communicate as a master with an OPTOMUX device using a communication port. Typical Use: To communicate with OPTOMUX I/O. • For use with ports 0–3 only. Details: • Adds a leading ">" (character 62) to the OPTOMUX message. Calculates an eight-bit checksum and appends it to the end of the OPTOMUX message as two hex bytes. • Appends a carriage return (character 13) to the end of the OPTOMUX message. The OPTOMUX response is expected to start with either an A or an N and is expected to end with a carriage return. The two characters preceding the carriage return are expected to be the checksum when data is returned. The checksum is calculated and compared with what was sent. If there is a checksum error, or if "?" was substituted for the checksum characters, a -45 error will be returned. The checksum is not stripped from the message. Some valid responses are: N03, AB2EB9. • The string variable length for the OPTOMUX response must be greater than the length of the longest response expected. The carriage return in the receive buffer is deleted as the response is moved to the string variable. The status is an error code that indicates how successful this command was. A zero indicates OK; any negative value indicates an error. If the number of characters in the receive buffer is less than the length of the string variable and none of the characters is a carriage return, a timeout error (-42) will eventually occur. When this happens, all characters in the receive buffer will be moved to the string variable. If this happens frequently, use Configure Port Timeout Delay to increase the timeout value. See Notes below. • If the communications port is already in use, this command will wait for it to become available until a port-in-use timeout error (-40) occurs. RS-232 mode only: Turns RTS on. Turns RTS off when finished. If CTS is not connected, it is on by default except on COM0 of the M4RTU or M4IO. If CTS is off or the timeout is too short (see Configure Port Timeout Delay), this command will eventually time out and return a -41 error. No message will be sent if CTS is off. A partial message may be sent if the timeout is too short. Arguments: Argument 1 Argument 2 Argument 3 Argument 4 Put Result in Put Status in From **On Port** String Literal Integer 32 Literal String Variable Float Variable String Variable Integer 32 Variable Integer 32 Variable

Standard Example:	Transmit/Receive OPTOMUX StringFromOptomux_CommandString VariableOn Port1Integer 32 LiteralPut Result inOptomux_ResponseString VariablePut Status inError_CodeInteger 32 Variable					
OptoScript Example:	<pre>TransReceOptomuxString(String, On Port, Put Result in) Error_Code = TransReceOptomuxString(Optomux_Command, 1,</pre>					
Notes:	 See "Communication—Serial Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. Always use Clear Receive Buffer before using this command each time. Always use Configure Port Timeout Delay once before using this command. As a minimum, use the result of this formula: (longest message length / baud rate) * 40. For example, a 24-character message at 9600 baud results in a delay of 0.1 seconds. <i>RS-232 mode only:</i> Always connect RTS to CTS on COM0 of the M4RTU or M4IO unless RTS and CTS must be connected to a modem, printer, or other device. Never connect anything to CTS unless it must be used to handshake with another device. 					
Dependencies:	 Baud rate, parity, number of data bits, number of stop bits: Parity must be N; number of data bits must be 8; number of stop bits must be 1. Must use OPTOMUX protocol. 					
Status Codes:	 0 = No error. -40 = Timeout—specified port already in use. -41 = Send timeout—CTS is off or timeout is too short (see Configure Port Timeout Delay). For ports 4 and 7, this error indicates the transmit buffer is full. -42 = Timeout—no carriage return found in the receive buffer within allotted time (see Configure Port Timeout Delay). -43 = Too few characters received. -44 = Response not formatted correctly (illegal first character). -45 = CRC or checksum failed. -47 = Received a NAK (this is OK—not an error). -51 = Invalid port number—use port 0–3. 					
See Also:	Configure Port (page C-41)					

Transmit/Receive String via ARCNET

Communication—Network Action

Function:	Sends a message, ar	nd then waits for the resp	ponse.					
Typical Use:	Sending messages and data to other controllers via the peer port where a response is expected before continuing.							
Details:	• If the response ha	 See the Details section for Transmit String via ARCNET and Receive String via ARCNET. If the response has embedded carriage returns, use Receive String via ARCNET to get each additional carriage return delimited section. 						
Arguments:	<u>Argument 1</u> From String Literal String Variable	Argument 2 On Port Integer 32 Literal Integer 32 Variable	Argument 3 Put Result in String Variable	<u>Argument 4</u> Put Status in Float Variable Integer 32 Variable				
Standard Example:	Transmit/Receive S From On Port Put Result in Put Status in	String via ARCNET XMIT_MSG 7 RECV_MSG TR_STATUS	String Variable Integer 32 Literal String Variable Integer 32 Variable	9				
OptoScript Example:	TR_STATUS = Tran		<i>On Port, Put Result in</i>) et(XMIT_MSG, 7, RECV the status codes listed by					
Notes:	to send. Consider appropriate. Send Use Receive Strir controller followe	r using a carriage return a ding one long packet is m ng via ARCNET or Receive ad by Transmit String via	, or Append Character to as a delimiter between da hore efficient than sendin e N Characters via ARCN ARCNET for the reply. via ARCNET and Receive	ata sets or types when g several short packets. ET in the destination				
Status Codes:	-41 = Send timeout— response from the re	ceiver, or the transmit bu arriage return found in th ïmeout Delay). n failed.	e Configure Port Timeout					
See Also:			smit String via ARCNET (p	bage T-19)				

Τ

Transmit/Receive String via Ethernet

Communication—Network Action

Function:	Sends a message	e, and then waits for	the respon	ISE.			
Typical Use:	Sending messages and data to other controllers via Ethernet ports 9 and 10 (peer ports) and to MIS systems via Ethernet port 8.						
Details:	 See the Details section for Transmit String via Ethernet and Receive String via Ethernet. If the response has embedded carriage returns, use Receive String via Ethernet to get each additional carriage return delimited section. 						
Arguments:	Argument 1 From String Literal String Variable	<u>Argument 2</u> Via Session Integer 32 Literal Integer 32 Variable	Argument On Port Integer 32 I Integer 32 V	iteral	Argument 4 Put Result in String Variable	Argument 5 Put Status in Integer 32 Variable	
Standard Example:	Transmit/Recei From Via Session On Port Put Result in Put Status in	ve String via Ether XMIT_M SESSION_N 9 RECV_M TR_STA	1SG UMBER 1SG	Integ Integ Str	ing Variable er 32 Variable ger 32 Literal ing Variable er 32 Variable		
OptoScript Example:	TR_STATUS = T	ringViaEtherne ransReceStringVi command; it returns	laEtheret	(XMIT_N RECV_MS	MSG, SESSION_N SG);	IUMBER, 9,	
Notes:	sessions total 10. These thre Controller Port 8 9 10 • Use Move Str send. Conside appropriate. S • Use Receive S controller follo	an be concurrently ee ports use the sam # Typical U Host Po Peer Po Peer Po Peer Po Peer Po Peer Po er using a carriage re	r establishe ne Ethernet Jse rt o String or / eturn as a d cket is more r Receive N rring via Eth	d on the card. T Append C elimiter e efficier I Charact nernet fo	three logical Ether CP/IP Port # 2001 2002 2003 Character to String between data set it than sending set ters via Ethernet i r the reply.	everal short packets. n the destination	
Dependencies:		en Ethernet Sessior initiated by a peer.	to establis	sh a sess	ion, or Accept Se	ssion on TCP Port to	
Status Codes:	0 = No error. -40 = Timeout—s	specified port alread	y in use.				

-41 = Send timeout—timeout is too short (see Configure Port Timeout Delay), or there is no response from the receiver, or the transmit buffer is full. -42 = Timeout—response not received within allotted time (see Configure Port Timeout Delay). -48 = String too short to hold response. -51 = Invalid port number—use 8, 9, or 10. -70 = No Ethernet card present. -72 = Timeout—Couldn't open the session. -74 = Session not open. -75 = Invalid session number—Use 0–127. -77 = This controller doesn't support Ethernet. Queue Errors: 32 = Bad table index value—index was negative or greater than or equal to the table size. See Also: Receive String via Ethernet (page R-20), Transmit String via Ethernet (page T-20) Transmit String via Ethernet, Receive String via Ethernet

Т

Transmit/Receive String via Serial Port

Communication—Serial Action

Function:	Sends an ASCII message and gets an ASCII response, using a communication port.					
Typical Uses:	• To poll for ASCII other controllers		cales, barcode readers	, data entry terminals, and		
	• To send data to c	other devices where an in	mmediate response is	expected.		
Details:	• For use with port	s 0–3 only.				
	expected to end	ge return (character 13) with a carriage return (cl as the response is move	naracter 13). The carria			
	-	le length for the respons essage expected.	e must be at least two	greater than the length		
		error code that indicates / negative value indicate		ommand was. A zero		
	 If the first set of characters in the receive buffer that is equal to the length of the string variable does not contain a carriage return, these characters will be moved to the string variable without error and all remaining characters in the receive buffer will be discarded. 					
	 If the number of characters in the receive buffer is less than the length of the string variable and none of the characters is a carriage return, a timeout error (-42) will eventually occur. When this happens, all characters in the receive buffer will be moved to the string variable. If this happens frequently, use Configure Port Timeout Delay to increase the timeout value. See Notes below. 					
	 If the communication port is already in use, this command will wait for it to become available until a port-in-use timeout error (-40) occurs. If the receive buffer is empty, no message will be sent and an error -42 will be returned. 					
	• <i>RS-232 mode only:</i> Turns RTS on. Turns RTS off when finished. If CTS is not connected, it is on by default except on COM0 of the M4RTU or M4IO. If CTS is off or the timeout is too short (see Configure Port Timeout Delay), this command will eventually time out and return a -41 error. No message will be sent if CTS is off. A partial message may be sent if the timeout is too short.					
	No error checking	g is performed on any da	ta passed.			
Arguments:	Argument 1 From String Literal String Variable	<u>Argument 2</u> On Port Integer 32 Literal Integer 32 Variable	Argument 3 Put Result in String Variable	Argument 4 Put Status in Float Variable Integer 32 Variable		
Standard	Transmit/Receive	String via Serial Port				
Example:	From	Command	String Variab			
	On Port Put Result in	1 Posnanca	Integer 32 Lite			
	Put Result in Put Status in	Response Error_Code	String Variab Integer 32 Varia			

		Т
OptoScript	TransReceStringViaSerialPort(String, On Port, Put Result in)	
Example:	Error_Code = TransReceStringViaSerialPort(Command, 1, Response);	
	This is a function command; it returns one of the status codes listed below.	
Notes:	 See "Communication—Serial Commands" in Chapter 10 of the OptoControl User's Guide. Always use Clear Receive Buffer before using this command each time. Always use Configure Port Timeout Delay once before using this command. As a minimum, use the result of this formula: (longest message length / baud rate) * 40. For example, a 24-character message at 9600 baud results in a delay of 0.1 seconds. When there are multiple responses terminated by a carriage return and a line feed 	
	(character 10), all responses received starting with the second response will have a line feed as the first character in the string variable. To remove it, get the first character of the string variable using Get Nth Character where n=1. If the nth character is equal to 10, use Get Substring with <i>Start At</i> set to 2 and <i>Number Of</i> set greater than or equal to the number of characters expected.	
	 Do not use this command for binary messages, since they may contain numerous carriage returns at unpredictable locations. 	
	 When using this command to communicate with another controller, use Receive String via Serial Port in the other controller. 	
	• <i>RS-232 mode only:</i> Always connect RTS to CTS on COM0 of the M4RTU or M4I0 unless RTS and CTS must be connected to a modem, printer, or other device. Never connect anything to CTS unless it must be used to handshake with another device.	
Dependencies:	Baud rate, parity, number of data bits, number of stop bits.	
Status Codes:	0 = No error.	
	-40 = Timeout—specified port already in use.	
	-41 = Send timeout—CTS is off or timeout is too short (see Configure Port Timeout Delay).	
	-42 = Timeout—no carriage return found in the receive buffer within allotted time (see Configure Port Timeout Delay).	
	-51 = Invalid port number—use port 0–3.	
See Also:	Transmit String via Serial Port (page T-22), Receive Character via Serial Port (page R-14), Configure Port (page C-41)	

Truncate

Mathematical Action

Function: Discards the fractional part of a number without changing the whole part.

- **Typical Use:** In totalizing, to separate the whole part of a number from the fractional part to increase overall accuracy.
 - **Details:** Separating the whole part from the fractional part allows significantly greater accuracy on the fractional part since more significant digits are made available for the fractional part to use. This technique is especially useful when the total value is greater than 9999.

Arguments:	Argument 1 [Value] Down Timer Variable Float Literal Float Variable Up Timer Variable	Argument 2 Put Result in Down Timer Variable Float Variable Integer 32 Variable Integer 64 Variable Up Timer Variable	
Standard Example:	Truncate	Flow Total Raw	Float Variable
Example.	Put Result in	Flow_Total_Integer	Integer 32 Variable
OptoScript Example:		r = Truncate(Flow_To mand; it returns the whole	tal_Raw); part of the truncated number.
Notes:	Subtracting the resulti fractional part.	ing integer from the float v	will remove the whole part from the
See Also:	Round (page R-29)		

Turn Off

Digital Point Action

Function:	To turn off a digital output point.		
Typical Use:	To deactivate devices connected to digital outputs, such as motors, pumps, lights, etc.		
Details:	 Turns off the specified output. Discontinues any previously executing pulse, square wave, or TPO command immediately. The output will remain off until directed otherwise. 		
Arguments:	Argument 1 [Value] Digital Output Local Simple Digital Output		
Standard Example:	Turn Off Local Simple Digital Output		
OptoScript Example:	<pre>TurnOff(Output) TurnOff(The_Lights); This is a procedure command; it does not return a value. In OptoScript code, you could also assign the output a zero value to turn it off: The_Lights = 0;</pre>		
Notes:	 To cause an output on one I/O unit to assume the state of an input on another I/O unit, use Move in standard commands or an assignment in OptoScript code. Use NOT to cause an output on one I/O unit to assume the opposite state of an input on another I/O unit. Use event/reactions to cause an output to track an input on the same digital multifunction I/O unit. Turning off a digital TPO will forcefully turn off the point. The last TPO percent written can still be read. <i>Speed Tip:</i> Use Set Digital I/O Unit from MOMO Masks (with a value of 0) to turn off all 16 outputs at once. 		
Dependencies:	 If the output point or the I/O unit is disabled, no action will occur at the output point (XVAL). The IVAL, however, will be updated. 		
See Also:	Set Digital I/O Unit from MOMO Masks (page S-17), Start On-Pulse (page S-60), Start Off-Pulse (page S-59), Turn On (page T-40)		

Τ

Turn Off RTS

Communication—Serial Action

Function:	Lowers the RTS output on the specified serial port.		
Typical Use:	In half-duplex applications that require flow control, such as radio links.		
Details:	Use after Transmit Character via Serial Port to lower RTS.RTS will automatically turn on the next time a character or string is transmitted.		
Arguments:	Argument 1Argument 2On PortPut Status inInteger 32 LiteralFloat VariableInteger 32 VariableInteger 32 Variable		
Standard Example <i>:</i>	Turn Off RTS On Port Put Status in	3 COMM_STATUS	Integer 32 Literal Integer 32 Variable
OptoScript Example:	TurnOffRts(<i>On Port</i>) COMM_STATUS = TurnOffRts(3); This is a function command; it returns one of the status codes listed below.		
Notes:	No need to use when transmitting strings, since RTS is automatically turned off after the last character is sent.		
Status Codes:	0 = Success -51 = Invalid port		
See Also:	Turn On RTS (page T-41)		

Turn Off RTS After Next Character

Communication—Serial Action

Function:	To inform the communication hardware that the next character sent will be the last in this message.
Typical Use:	To turn off RTS after a complete message is sent.
Details:	 For use with ports 0–3 only. Must use when the last character of a message is sent as a single character <i>and</i> RTS must be turned off to receive a response (as when using half-duplex radio with RS-232 or 2-wire RS-485/422 communication). When messages are sent as a string, RTS turns off automatically after the last character in the string is sent.
Arguments:	None.
Standard Example:	Turn Off RTS After Next Character
	Turn Off RTS After Next Character TurnOffRtsAfterNextChar() TurnOffRtsAfterNextChar(); This is a procedure command; it does not return a value.
Example: OptoScript	<pre>TurnOffRtsAfterNextChar() TurnOffRtsAfterNextChar();</pre>

Τ

Turn On

Digital Point Action

Function:	To turn on a digital output point.		
Typical Use:	To activate devices connected to digital outputs, such as motors, pumps, lights, etc.		
Details:	 Turns on the specified output. Discontinues any previously executing pulse, square wave, or TPO command immediately. The output will remain on until directed otherwise. 		
Arguments:	Argument 1 [Value] Digital Output Local Simple Digital Output		
Standard Example:	Turn On INLET_VALVE Digital Output		
OptoScript Example:	<pre>TurnOn(Output) TurnOn(INLET_VALVE); This is a procedure command; it does not return a value. In OptoScript code, you could also assign the output any non-zero value to turn it on: INLET_VALVE = -1;</pre>		
Notes:	 To cause an output on one I/O unit to assume the state of an input on another I/O unit, use Move in standard commands or an assignment in OptoScript code. Use NOT to cause an output on one I/O unit to assume the opposite state of an input on another I/O unit. Use event/reactions to cause an output to track an input on the same digital multifunction I/O unit. Turning on a digital TPO will forcefully turn on the point. The last TPO percent written can still be read. <i>Speed Tip:</i> Use Set Digital I/O Unit from MOMO Masks (with a value of -1) to turn on all 16 outputs at once. 		
Dependencies:	 If the output point or the I/O unit is disabled, no action will occur at the output point (XVAL). The IVAL, however, will be updated. 		
See Also:	Set Digital I/O Unit from MOMO Masks (page S-17), Start On-Pulse (page S-60), Start Off-Pulse (page S-59), Turn Off (page T-37)		

Turn On RTS

Communication—Serial Action

Function:	Raises the RTS output on the specified serial port.		
Typical Use:	To "warm-up" the radio in half-duplex applications that require flow control.		
Details:	 Use before Transmit Character via Serial Port or Transmit String via Serial Port to raise the RTS output in advance. This allows the radio transmitter time to turn on before it gets any characters to send. RTS will automatically turn off right after using Transmit String via Serial Port. 		
Arguments:	<u>Argument 1</u> On Port Integer 32 Literal Integer 32 Variable	Argument 2 Put Status in Float Variable Integer 32 Variable	
Standard	Turn On RTS	_	
Example:	On Port Put Status in	3 COMM_STATUS	Integer 32 Literal Integer 32 Variable
OptoScript Example:	TurnOnRts (<i>On Port</i>) COMM_STATUS = TurnOnRts(3); This is a function command; it returns one of the status codes listed below.		
Notes:	Use Delay (mSec) immediately after this command to give the radio time to turn on. Twenty to 100 milliseconds is usually enough time.		
Status Codes:	0 = Success -51 = Invalid port		
See Also:	Turn Off RTS (page T-38	3)	

Τ

U

Up Timer Target Time Reached?

Miscellaneous Condition

Function:	To check if an up timer has reached its target time.		
Typical Use:	Used to go to the next step in a sequential process.		
Details:	Up timers do not stop timing when they reach their target value.Use the Set Up Timer Target Value command to set the target time.		
Arguments:	Argument 1 Up Timer Up Timer Variable		
Standard Example:	Up Timer Target Ti Up Timer	me Reached? OVEN_TIMER	Up Timer Variable
OptoScript Example:	HasUpTimerReachedTargetTime(Up Timer) if (HasUpTimerReachedTargetTime(OVEN_TIMER)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the <i>OptoControl User's Guide</i> for more information.		
Notes:	See "Miscellaneous Commands" in Chapter 10 of the <i>OptoControl User's Guide</i> for more information on using timers.		
See Also:	Start Timer (page S-62), Continue Timer (page C-45), Pause Timer (page P-1), Stop Timer (page S-68), Set Up Timer Target Value (page S-46)		

V

Variable False?

Logical Condition

Function:	To determine if the specified variable is zero.		
Typical Use:	To determine if further processing should take place.		
Details:	Evaluates True if the specified variable has a value of zero, False otherwise.		
Arguments:	Argument 1 Is Float Variable Integer 32 Variable Integer 64 Variable		
Standard Example:	<i>Is</i> Pressure_Difference <i>Integer 32 Variable</i> Variable False?		
OptoScript Example:	<pre>IsVariableFalse(Variable) if (IsVariableFalse(Pressure_Difference)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the OptoControl User's Guide for more information. A shorter way to achieve the same result in OptoScript code is to use the following: if (not Pressure_Difference) then</pre>		
See Also:	Variable True? (page V-2)		

Variable True?

Logical Condition

Function:	To determine if the specified variable is non-zero.		
Typical Use:	To determine if further processing should take place.		
Details:	Evaluates True if the specified variable has a non-zero value, False otherwise.		
Arguments:	Argument 1 Is Float Variable Integer 32 Variable Integer 64 Variable		
Standard Example:	<i>Is</i> Pressure_Difference <i>Integer 32 Variable</i> Variable True?		
OptoScript Example:	<pre>VariableTrue(Variable) if (IsVariableTrue(Pressure_Difference)) then This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the OptoControl User's Guide for more information. A shorter way to achieve the same result in OptoScript code is to use the following: if (Pressure_Difference) then</pre>		
See Also:	Variable False? (page V-1)		

Verify Checksum on String

Function:	Checks the validity of a message received via serial port.		
Typical Use:	Ensuring the integrity of the data in a message prior to using it.		
Details:	 Checksum type is eight-bit. The <i>Start Value</i> is also known as the "seed." It is usually zero. All characters except the last one are included in the verification. The last character must be the checksum. 		
Arguments:	Argument 1 Start Value Integer 32 Literal Integer 32 Variable	Argument 2 On String String Literal String Variable	Argument 3 Put Status in Integer 32 Variable
Standard Example:	Verify Checksum o Start Value On String Put Status In	n String O RESPONSE_MSG CKSUM_STATUS	Integer 32 Literal String Variable Integer 32 Variable
OptoScript Example:	VerifyChecksumOnString(<i>Start Value, On String</i>) CKSUM_STATUS = VerifyChecksumOnString(0, RESPONSE_MSG); This is a function command; it returns one of the status codes listed below.		
Status Codes:	0 = No error. -45 = Checksum verification failed. -49 = String was empty.		
See Also:	Generate Checksum	on String (page G-1)	

Verify Forward CCITT on String

Function:	Checks the validity of a message received via serial port.		
Typical Use:	Ensuring the integrity of the data in a message prior to using it.		
Details:	 CRC type is 16-bit forward CCITT. The <i>Start Value</i> is also known as the "seed." It is usually zero or -1. All characters except the last two are included in the verification. The last two characters must be the CRC. 		
Arguments:	Argument 1 Start Value Integer 32 Literal Integer 32 Variable	Argument 2 On String String Literal String Variable	Argument 3 Put Status in Integer 32 Variable
Standard Example:	Verify Forward CCITT Start Value On String Put Status In	on String -1 RESPONSE_MSG CRC_STATUS	Integer 32 Literal String Variable Integer 32 Variable
OptoScript Example:	<pre>VerifyForwardCcittOnString(Start Value, On String) CRC_STATUS = VerifyForwardCcittOnString(-1, RESPONSE_MSG); This is a function command; it returns one of the status codes listed below.</pre>		
Status Codes:	0 = No error. -45 = CRC verification failed. -49 = String was empty.		
See Also:	Verify Reverse CCITT on	ı String (page V-6), Gene	erate Forward CCITT on String (page G-2)

Verify Forward CRC-16 on String

Function:	Checks the validity of a message received via serial port.		
Typical Use:	Ensuring the integrity of the data in a message prior to using it.		
Details:	 CRC type is 16-bit forward. The <i>Start Value</i> is also known as the "seed." It is usually zero or -1. All characters except the last two are included in the verification. The last two characters must be the CRC. 		
Arguments:	<u>Argument 1</u> Start Value Integer 32 Literal Integer 32 Variable	Argument 2 On String String Literal String Variable	Argument 3 Put Status in Integer 32 Variable
Standard Example:	Verify Forward CRC-1 Start Value On String Put Status in	1 6 on String -1 RESPONSE_VSS CRC_STATUS	Integer 32 Literal String Variable Integer 32 Variable
OptoScript Example:	<pre>VerifyForwardCrc16OnString(Start Value, On String) CRC_STATUS = VerifyForwardCrc16OnString(-1, RESPONSE_VSS); This is a function command; it returns one of the status codes listed below.</pre>		
Status Codes:	0 = No error. -45 = CRC verification failed. -49 = String was empty.		
See Also:	Verify Reverse CRC-16	on String (page V-7), Ge	enerate Forward CRC-16 on String (page G-3)

Verify Reverse CCITT on String

Function:	Checks the validity of a message received via serial port.			
Typical Use:	Ensuring the integrity of the data in a message prior to using it.			
Details:	 CRC type is 16-bit reverse CCITT. The <i>Start Value</i> is also known as the "seed." It is usually zero or -1. All characters except the last two are included in the verification. The last two characters must be the CRC. 			
Arguments:	Argument 1 Start Value Integer 32 Literal Integer 32 Variable	Argument 2 On String String Literal String Variable	Argument 3 Put Status in Integer 32 Variable	
Standard Example:	Verify Reverse CCITT Start Value On String Put Status in	on String -1 RESPONSE_MSG CRC_STATUS	Integer 32 Literal String Variable Integer 32 Variable	
OptoScript Example:	<pre>VerifyReverseCcittOnString(Start Value, On String) CRC_STATUS = VerifyReverseCcittOnString(-1, RESPONSE_MSG); This is a function command; it returns one of the status codes listed below.</pre>			
Status Codes:	0 = No error. -45 = CRC verification failed. -49 = String was empty.			
See Also:	Verify Forward CCITT on String (page V-4), Generate Reverse CCITT on String (page G-6)			

Verify Reverse CRC-16 on String

Function:	Checks the validity of a message received via serial port.			
Typical Use:	Ensuring the integrity of the data in a message prior to using it.			
Details:	 CRC type is 16-bit reverse. The <i>Start Value</i> is also known as the "seed." It is usually zero or -1. All characters except the last two are included in the verification. The last two characters must be the CRC. 			
Arguments:	Argument 1 Start Value Integer 32 Literal Integer 32 Variable	Argument 2 On String String Literal String Variable	<u>Argument 3</u> Put Status in Integer 32 Variable	
Standard	Verify Reverse CRC-16 on String			
Example:	Start Value On String	-1 RESPONSE_MSG	Integer 32 Literal String Variable	
	Put Status in	CRC_STATUS	Integer 32 Variable	
OptoScript Example:	<pre>VerifyReverseCrcl6OnString(Start Value, On String) CRC_STATUS = VerifyReverseCrcl6OnString(-1, RESPONSE_MSG); This is a function command; it returns one of the status codes listed below.</pre>			
Status Codes:	0 = No error. -45 = CRC verification failed. -49 = String was empty.			
See Also:	Verify Forward CRC-16 on String (page V-5), Generate Reverse CRC-16 on Table (32 bit) (page G-8)			



Within Limits?

Logical Condition

Function: To determine if a value is greater than or equal to a low limit *and* less than or equal to a high limit.

Typical Use: To check if a temperature is within an acceptable range.

• Determines if *Argument 1* is no less than *Argument 2* and no greater than *Argument 3*. Evaluates True if *Argument 1* falls between *Argument 2* and *Argument 3* or equals either value. Evaluates False if *Argument 1* is less than *Argument 2* or greater than *Argument 3*. Examples:

	Argument 1	Argument 2	Argument 3	Result
	0.0	0.0	100.0	True
	-32768	0.0	100.0	False
	72.1 -1.0	68.0 -45.0	72.0 45.0	False True
	-1.0	-40.0	40.0	nue
Arguments:	Argument 1	Argument 2	Argument 3	
	ls	>=	And < =	
	Analog Input	Float Literal	Float Literal	
	Analog Output	Float Variable	Float Variable	
	Counter	Integer 32 Literal	Integer 32 Literal	
	Down Timer Variable	Integer 32 Variable	Integer 32 Variable	
	Float Literal	Integer 64 Literal	Integer 64 Literal	
	Float Variable	Integer 64 Variable	Integer 64 Variable	
	Frequency			
	Integer 32 Literal Integer 32 Variable			
	Integer 64 Literal			
	Integer 64 Variable			
	Off Pulse			
	Off Totalizer			
	On Pulse			
	On Totalizer			
	Period			
	TPO			
	Up Timer Variable			
Standard	This example evaluat	es True if <i>Current Temp</i>	is greater than or equal to <i>C</i>	oldest Temp and less
Example:		<i>est_Temp</i> . It evaluates F	•	
Example:	ls		Float Variable	
		Current_Temp	FIUAL VAIIADIE	
	Within Limits?			
	>=	Coldest_Temp	Float Variable	
	And <=	Hottest_Temp	Float Variable	
OntoSoriat	Tani da biar indi	Walna Law Line II		
OptoScript	IsWithinLimits (Value, Low Limit, High Limit)			
Example:	if IsWithinLimits(Current_Temp, Coldest_Temp, Hottest_Temp) then			ıp) then

This is a function command; it returns a value of true (non-zero) or false (0). The returned value can be consumed by a control structure (as in the example shown) or by a variable, I/O point, etc. See Chapter 11 of the *OptoControl User's Guide* for more information.

- Notes: See "Logical Commands" in Chapter 10 of the *OptoControl User's Guide*.
 - Use to replace two conditions: Less Than or Equal? and Greater Than or Equal?

See Also: Less Than or Equal? (page L-2) Greater Than or Equal? (page G-107)

Write Byte to PC Memory (ISA only)

Controller Action

Function:	Writes one byte to memory on another card in the PC.			
Typical Use:	To send eight-bit data to other cards plugged into the PC bus via the assigned memory address for the card.			
Details:	• When the ISA controller is used in a typical PC, this command must first get permission from the DMA controller in the PC to talk over the bus. This is a relatively slow process.			
	 When the ISA controller is used in a passive backplane as the bus master, this command is executed immediately. 			
	• The value sent is treated as an unsigned short.			
Arguments:	<u>Argument 1</u> From Integer 32 Literal Integer 32 Variable	Argument 2 To Address Integer 32 Literal Integer 32 Variable	<u>Argument 3</u> Put Status in Float Variable Integer 32 Variable	
Standard Example:	Write Byte to PC M	emory (ISA only) _{0x22}	Integer 32 Literal	
Example.	To Address	0xD0000	Integer 32 Literal	
	Put Status in	Write_Status	Integer 32 Variable	
OptoScript Example:	<pre>WriteByteToPcMemory(Byte, To Address) Write_Status = WriteByteToPcMemory(0x22, 0xD0000); This is a function command; it returns one of the status codes listed below.</pre>			
Notes:	• The numeric mode was changed to hex before entering the address of the port in the above example. (D0000 hex = 851968.)			
	 Memory on the PC motherboard cannot be accessed. The status returned is the error code. If the DMA channel in the PC wasn't configured properly, a bus error may be posted to the error queue, the chart will stop, and the PC may hang. 			
Dependencies:	When the ISA controller is used in a typical PC, one of the unused DMA channels in the PC must be configured for use by the ISA controller. Likewise, the ISA controller must be configured to use the chosen DMA channel. See the ISA controller manual for details.			
Status Codes:	0 = No error. -77 = This is not an ISA controller.			
	-78 = Illegal memory a			
Queue Errors:	38 = Bus error—DMA not configured.			
See Also:	Write Word to PC Memory (ISA only) (page W-12), Write Byte to PC Port (ISA only) (page W-4)			

Write Byte to PC Port (ISA only)

Controller Action

Function:	Writes one byte to a port on another card in the PC.			
Typical Use:	To send eight-bit data to other cards plugged into the PC bus via the assigned port address for the card.			
Details:	 When the ISA controller is used in a typical PC, this command must first get permission from the DMA controller in the PC to talk over the bus. This is a relatively slow process. When the ISA controller is used in a passive backplane as the bus master, this command executes immediately. The value sent is treated as an unsigned short. 			
Arguments:	<u>Argument 1</u> From Integer 32 Literal Integer 32 Variable	Argument 2 To Address Integer 32 Literal Integer 32 Variable	Argument 3 Put Status in Float Variable Integer 32 Variable	
Standard Example:	Write Byte to PC Po From To Address Put Status in	rt (ISA only) 22 851968 Write_Status	Integer 32 Literal Integer 32 Literal Integer 32 Variable	
OptoScript Example:	WriteByteToPcPort(Byte, To Address) Write_Status = WriteByteToPcPort(22, 851968); This is a function command; it returns one of the status codes listed below.			
Notes:	 Utilities Set DMA0, Set DMA5, Set DMA6, and Set DMA7 can be used to set up DMA channels. PC port addresses range from 000 to 3FF hex and must be entered in decimal. The status returned is the error code. If the DMA channel in the PC wasn't configured properly, a bus error may be posted to the error queue, the chart will stop, and the PC may hang. 			
Dependencies:	When the ISA controller is used in a typical PC, one of the unused DMA channels in the PC must be configured for use by the ISA controller. Likewise, the ISA controller must be configured to use the chosen DMA channel. See the ISA controller manual for details.			
Status Codes:	0 = No error. -77 = This is not an ISA controller. -78 = Illegal memory address.			
Queue Errors:	38 = Bus error—DMA not configured.			
See Also:	Write Word to PC Port (ISA only) (page W-13), Write Byte to PC Memory (ISA only) (page W-3)			

Write I/O Unit Configuration to EEPROM

I/O Unit Action

Function:	Stores all channel parameters, watchdog settings, PID parameters, and event/reactions to EEPROM at the I/O unit.			
Typical Use:	Allows the I/O unit to be fully functional at powerup. No further configuration by a controller is needed.			
Details:	This command takes about one second to complete. During this time, no other communication to the I/O unit port is permitted. It should only be used where it will execute just once each time the program runs—typically in the Powerup chart <i>after</i> all special configuration commands are sent to the I/O unit.			
Arguments:	Argument 1 On I/O UnitB100 Digital Multifunction I/O UnitB200 Analog Multifunction I/O UnitB3000 SNAP AnalogB3000 SNAP DigitalB3000 SNAP Mixed I/OG4 Analog Multifunction I/O UnitG4 Digital Local Simple I/O UnitG4 Digital Remote Simple I/O UnitG4 Digital Remote Simple I/O UnitHRD Analog Current Output I/O UnitHRD Analog TD Input I/O UnitHRD Analog Voltage Output I/O UnitHRD Analog Voltage/Current Input I/O UnitSNAP Digital 64SNAP Remote Simple Digital			
Standard Example:	Write I/O Unit Configuration to EEPROM On I/O Unit FURNACE_PID G4 Analog Multifunction I/O Unit			
OptoScript Example:	<pre>WriteIoUnitConfigToEeprom(On I/O Unit) WriteIoUnitConfigToEeprom(FURNACE_PID); This is a procedure command; it does not return a value.</pre>			

Write Numeric Table to I/O Memory Map

Communication–I/O Action

Function:	Write a range of values from an integer 32 or float table into an Opto 22 SNAP Ethernet I/O memory map address.			
Typical Use:	To access areas of t	he memory map not di	rectly supported by Op	otoControl.
Details:	 This command works with SNAP Ethernet I/O units that have been configured in OptoControl. The controller must be connected to the I/O unit for this command to work. Argument 1, Length, is the number of table elements and also the length of data in the memory map in quads (groups of four bytes). Argument 4, Mem address, includes only the last eight digits of the memory map address (the lower 32 bits). 			
Arguments:	Argument 1 Length Integer 32 Literal Integer 32 Variable Argument 5 From	Argument 2 Start Index Integer 32 Literal Integer 32 Variable Argument 6 Put Status in	Argument 3 I/O Unit B3000 SNAP Mixed I/O SNAP Digital 64	Argument 4 Mem Address Integer 32 Literal Integer 32 Variable
	Float Table Integer 32 Table	Integer 32 Variable		
Standard	Write Numeric Ta	ble to I/O Memory M	lap	
Example:	Length Start Index I/O Unit Mem Address From Put Status in	0x10 0x5 MYIOUNIT 0xFFFFFFFF MYINTTABLE STATUS	Integer 32 Literal Integer 32 Literal B3000 SNAP Mixed I/O Integer 32 Literal	
OptoScript Example:	•			
Notes:	• Use hex integer display for easy entering of memory map addresses. When you display			

- Use hex integer display for easy entering of memory map addresses. When you display integers in hex, note that the length of data and start index arguments are also in hex.
 - The controller does not convert the table type to match the area of the memory map being written to. The controller has no knowledge of which memory map areas are integers and which are floats. You must write the correct type of data to the specified memory map address.



For example, unpredictable results would occur if you try to write an integer 32 table to the analog bank area of the memory map. A float table should be used instead. See the *SNAP Ethernet-Based I/O Units Programming & Protocols Guide* (Opto 22 form 1465) to determine the data types for specific areas of the memory map.

Status Codes: 0 = Success -32 = Bad table index value—index was negative or greater than the table size. -47 = Received a NAK from the I/O unit. -74 = Session not open.

See Also: Read Numeric Variable from I/O Memory Map (page R-8), Read Numeric Table from I/O Memory Map (page R-6), Write Numeric Variable to I/O Memory Map (page W-8)

Write Numeric Variable to I/O Memory Map

Communication—I/O Action

Function:	Write a value from an integer 32 or float variable into an Opto 22 SNAP Ethernet I/O memory map address.				
Typical Use:	To access areas of the memory map not directly supported by OptoControl.				
Details:	This command works with SNAP Ethernet I/O units that have been configured in OptoControl. The controller must be connected to the I/O unit for this command to work.				
Arguments:	Argument 1 I/O Unit B3000 SNAP Mixed I/O SNAP Digital 64	<u>Argument 2</u> Mem Address Integer 32 Literal Integer 32 Variable	<u>Argument 3</u> From Float Variable Integer 32 Variable	Argument 4 Put Status in Integer 32 Variable	
Standard	Write Numeric Var	iable to I/O Memor	у Мар		
Example:	I/O Unit	MYIOUNIT	B3000 SNAP		
	Mem Address	OxFFFFFFF	Integer 32		
	From	MYINTVAR	Integer 32		
	Put Status in	STATUS	Integer 32	Variable	
OptoScript	WriteNumVarToI	oMemMap(I/O Unit	, Mem Address, Var	iable)	
Example:	STATUS = WriteNu	mVarToIoMemMap(M	YIOUNIT, OxFFFF	FFFF, MYINTVAR);	
This is a function command; it returns one of the status codes listed be			listed below.		
Notes:	 Use hex integer display in OptoControl for easy entering of memory map addresses. If you copy a memory map address from the SNAP Ethernet brain's built-in Web pages, be sure you delete any spaces within the address. 				
	• The controller does not convert the variable type to match the area of memory map being written to. The controller has no knowledge of which memory map areas are integers and which are floats. You must write the correct type of data to the specified memory map address.				
	For example, if you are using the SNAP PID module (SNAP-PID-V), use an integer to write the setpoint, which is in counts, and use a float to write the analog output.				
	As another example, unpredictable results would occur if you try to write an integer 32 variable to the analog point area of the memory map. Use a float variable instead.				
		<i>ernet-Based I/O Unit</i> data types for specifi	U	<i>ptocols Guide</i> (Opto 22 form 1465) pry map.	
Status Codes:	0 = Success				
	-47 = Received a NAK from the I/O unit.				
	-74 = Session not open.				
Sec Alco-	·		App (page D. Q) Deer	Numerie Table from 1/0 Memory	
See Also:	Map (page R-6), Writ			I Numeric Table from I/O Memory ge W-6)	

Write String Table to I/O Memory Map

Communication—I/O Action

Function:	Write a range of values from a string table into the Opto 22 SNAP Ethernet I/O memory map.				
Typical Use:	To access areas of the memory map not directly supported by OptoControl.				
Details:	OptoControl. The <i>Argument 1</i> , Ler	ngth, is the number of by em address, includes on	nected to the I/O unit ytes you want to send	been configured in t for this command to work. I, up to a maximum of 255. of the memory map address	
Arguments:	Argument 1 Length Integer 32 Literal Integer 32 Variable	Argument 2 Start Index Integer 32 Literal Integer 32 Variable	Argument 3 I/O Unit B3000 SNAP Mixed I/O SNAP Digital 64	Argument 4 Mem Address Integer 32 Literal Integer 32 Variable	
	<u>Argument 5</u> From String Table	<u>Argument 6</u> Put Status in Integer 32 Variable			
Standard	Write String Table	e to I/O Memory Map			
Example:	Length	0x10	Integer 32 L		
	Start Index	0x5	Integer 32 Literal		
	I/O Unit	MYIOUNIT	B3000 SNAP N		
	Mem Address	OxFFFFFFF	Integer 32 L		
	From	MYSTRINGTABLE	0		
	Put Status in	STATUS	Integer 32 Va	nrable	
OptoScript	WriteStrTable	ToloMemMap(Length	ı, Start Index, I/O Un	it, Mem Address, Table)	
Example:	<pre>STATUS = WriteStrTableToIoMemMap(0x10, 0x5, MYIOUNIT, 0xFFFFFFF, MYSTRINGTABLE);</pre>				
	This is a function command; it returns one of the status codes listed below.				
	In OptoScript, you can use hex in one argument while not using it in others, for example:				
	STATUS = WriteStrTableToIoMemMap(16, 5, MYIOUNIT, OxFFFFFFFF, MYSTRINGTABLE);				
Notes:	 Use hex integer display for easy entering of memory map addresses. When you display integers in hex, note that the length of data and start index arguments are also in hex. 				
	• The controller does not convert the table type to match the area of the memory map being written to. The controller has no knowledge of which memory map areas are strings and which are other formats. You must write the correct type of data to the specified memory map address.				
	For example, unpredictable results would occur if you try to write a string table to the analog bank area of the memory map. A float table should be used instead. See the <i>SNAP</i>				

Ethernet-Based I/O Units Programming & Protocols Guide (Opto 22 form 1465) to determine the data types for specific areas of the memory map.

- Status Codes: 0 = Success
 - 3 = Bad length error. Length cannot be more than 255 bytes.
 - -32 = Bad table index value—index was negative or greater than the table size.
 - -47 = Received a NAK from the I/O unit.
 - -74 = Session not open.
 - See Also: Read String Table from I/O Memory Map (page R-9), Read String Variable from I/O Memory Map (page R-11), Write String Variable to I/O Memory Map (page W-11)

Write String Variable to I/O Memory Map

Communication—I/O Action

Function:	Write a value from a string variable into an Opto 22 SNAP Ethernet I/O memory map address.			
Typical Use:	To access areas of the memory map not directly supported by OptoControl.			
Details:	This command works with SNAP Ethernet I/O units that have been configured in OptoControl. The controller must be connected to the I/O unit for this command to work.			
Arguments:	<u>Argument 1</u> I/O Unit B3000 SNAP Mixed I/O SNAP Digital 64	<u>Argument 2</u> Mem Address Integer 32 Literal Integer 32 Variable	Argument 3 From String Variable	Argument 4 Put Status in Integer 32 Variable
Standard Example:	Write String Variable to I/O Memory MapI/O UnitMYIOUNITB3000 SNAP Mixed I/OMem Address0xFFFFFFFFInteger 32 LiteralFromMYSTRINGVARString VariablePut Status inSTATUSInteger 32 Variable			teral ble
OptoScript Example:	WriteStrVarToIoMemMap(<i>I/O Unit, Mem Address, Variable</i>) STATUS = WriteStrVarToIoMemMap(MYIOUNIT, OxFFFFFFFF, MYSTRINGVAR); This is a function command; it returns a status code as listed below.			
Notes:	 Use hex integer display for easy entering of memory map addresses. The controller does not convert the variable type to match the area of memory map being written to. The controller has no knowledge of which memory map areas are strings and which are other formats. You must write the correct type of data to the specified memory map address. For example, unpredictable results would occur if you try to write a string variable to the analog point area of the memory map. A float variable should be used instead. See the <i>SNAP Ethernet-Based I/O Units Programming & Protocols Guide</i> (Opto 22 form 1465) to determine the data types for specific areas of the memory map. 			
Status Codes:	0 = Success -47 = Received a NAK from the I/O unit. -74 = Session not open.			
See Also:	Read String Table from I/O Memory Map (page R-9), Read String Variable from I/O Memory Map (page R-11), Write String Table to I/O Memory Map (page W-9)			

Write Word to PC Memory (ISA only)

Controller Action

Function:	Writes two bytes to memory on another card in the PC.		
Typical Use:	To send 16-bit data to other cards plugged into the PC bus via the assigned memory address for the card.		
Details:	 When the ISA controller is used in a typical PC, this command must first get permission from the DMA controller in the PC to talk over the bus. This is a relatively slow process. When the ISA controller is used in a passive backplane as the bus master, this command is executed immediately. 		
Arguments:	 Argument 1 From Integer 32 Literal Integer 32 Variable 	treated as an unsigned v Argument 2 To Address Integer 32 Literal Integer 32 Variable	Argument 3 Put Status in Float Variable Integer 32 Variable
Standard Example:	Write Word to PC F From To Address Put Status in	Memory (ISA only) 65314 851968 WRITE_STATUS	Integer 32 Literal Integer 32 Literal Integer 32 Variable
OptoScript Example:	<pre>WriteWordToPcMemory (Word, To Address) WRITE_STATUS = WriteWordToPcMemory(65314, 851968); This is a function command; it returns one of the status codes listed below.</pre>		
Notes:	 Utilities Set DMA0, Set DMA5, Set DMA6, and Set DMA7 can be used to set up DMA channels. Memory on the PC motherboard cannot be accessed. The status returned is the error code. If the DMA channel in the PC wasn't configured properly, a bus error may be posted to the error queue, the chart will stop, and the PC may hang. 		
Dependencies:	When the ISA controller is used in a typical PC, one of the unused DMA channels in the PC must be configured for use by the ISA controller. Likewise, the ISA controller must be configured to use the chosen DMA channel. See the ISA controller manual for details.		
Status Codes:	0 = No error. -77 = This is not an ISA controller. -78 = Illegal memory address.		
Queue Errors:	38 = Bus error—DMA not configured.		
See Also:	Write Word to PC Port (ISA only) (page W-13), Write Byte to PC Memory (ISA only) (page W-3)		

Write Word to PC Port (ISA only)

Controller Action

Function:	Writes two bytes to a port on another card in the PC.			
Typical Use:	To send 16-bit data to other cards plugged into the PC bus via the assigned port address for the card.			
Details:	 When the ISA controller is used in a typical PC, this command must first get permission from the DMA controller in the PC to talk over the bus. This is a relatively slow process. When the ISA controller is used in a passive backplane as the bus master, this command is executed immediately. 			
	The value sent is treated as an unsigned word.			
Arguments:	Argument 1 From Integer 32 Literal Integer 32 Variable	Argument 2 To Address Integer 32 Literal Integer 32 Variable	Argument 3 Put Status in Float Variable Integer 32 Variable	
Standard Example:	Write Word to PC Po From To Address Put Status in	ort (ISA only) 65314 744 WRITE_STATUS	Integer 32 Literal Integer 32 Literal Integer 32 Variable	
OptoScript Example:	WriteWordToPcPort(Word, To Address) WRITE_STATUS = WriteWordToPcPort(65314, 744); This is a function command; it returns one of the status codes listed below.			
Notes:	 Utilities Set DMA0, Set DMA5, Set DMA6, and Set DMA7 can be used to set up DMA channels. PC port addresses range from 000 to 3FF hex. The status returned is the error code. If the DMA channel in the PC wasn't configured properly, a bus error may be posted to the error queue, the chart will stop, and the PC may hang. 			
Dependencies:	When the ISA controller is used in a typical PC, one of the unused DMA channels in the PC must be configured for use by the ISA controller. Likewise, the ISA controller must be configured to use the chosen DMA channel. See the ISA controller manual for details.			
Status Codes:	0 = No error. -77 = This is not an ISA controller. -78 = Illegal memory address.			
Queue Errors:	38 = Bus error—DMA	not configured.		
See Also:	Write Word to PC Memory (ISA only) (page W-12), Write Byte to PC Port (ISA only) (page W-4)			

Χ

XOR

Logical Action

Function:	To perform a logical EXCLUSIVE OR on any two allowable values.			
Typical Use:	To toggle a logic state such as a digital output from True to False or False to True.			
Details:	• Performs a logical EXCLUSIVE OR on <i>Argument 1</i> and <i>Argument 2</i> and puts result in <i>Argument 3</i> . The result is -1 (True) if either <i>Argument 1</i> or <i>Argument 2</i> value is non-zero (but not both); otherwise the result is 0 (False). Examples:			
	Argument 1	Argument 2	Argument 3	
	0	0	0	
	0	1	-1	
	1	0	-1	
	1	1	0	
	0	-1	-1	
	-1	0	-1	
	1	-1	0	
	22	0	-1	
	22	22	0	
	The result can be sent	t directly to a digita	l output if desired.	
Arguments:	Argument 1	Argument 2	Argument 3	
5	[Value]	With	Put Result in	
	Digital Input	Digital Input	Digital Output	
	Digital Output	Digital Output	Float Variable	
	Float Literal	Float Literal	Integer 32 Variable	
	Float Variable	Float Variable	Integer 64 Variable	
	Integer 32 Literal	Integer 32 Literal	Local Simple Digital Output	
	Integer 32 Variable	Integer 32 Variable		
	Integer 64 Literal	Integer 64 Literal		
	Integer 64 Variable	Integer 64 Variable		
	Local Simple Digital Input	Local Simple Digital		
	Local Simple Digital Output	Local Simple Digital	Output	
Standard	XOR			
Example:		SUPPLY_FAN	Local Simple Digital Output	
•	With	-1	Integer 32 Literal	
	Put Result in	SUPPLY_FAN	Local Simple Digital Output	
		_		
	In this example, if SUPPL	Y FAN is on it will t	urn off, and vice versa.	
OptoScript	OptoScript doesn't use a	command; the func	tion is built in. Use the xor operator.	
Example:	Supply_Fan = Supply_	Fan xor -1;		
	Suppry_ran - Suppry_			
Notes:	 See "Logical Commands" in Chapter 10 of the OptoControl User's Guide. The example shown is only one of many ways to use the xor operator. For more information on logical operators in OptoScript code, see Chapter 11 of the OptoControl User's Guide. 			

- It is advisable to use only integers or digital channels with this command.
- To manipulate individual bits or toggle a value between zero and any other value, use Bit XOR.

See Also: Bit XOR (page B-18) Not Equal? (page N-4)

XOR?

Logical Condition

Function:	To determine if two values are at opposite True/False states.
-----------	---

Typical Use: To determine if a logic value has changed state.

Details:

• Determines if Argument 1 and Argument 2 have different Tr	rue/False states. Examples:
---	-----------------------------

Argument 1	Argument 2	Result
0	0	False
0	1	True
1	0	True
1	1	False
0	-1	True
-1	0	True
-1	-1	False
22	0	True
22	-4	False

- Evaluates True if one item is True (non-zero, on) and the other is False (zero, off). Evaluates False if both items are True or if both items are False.
- Functionally equivalent to the Not Equal? condition when using allowable values.

Arguments:	Argument 1 Is Digital Input Digital Output Float Literal Float Variable Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Input Local Simple Digital Output	Argument 2 Is Digital Input Digital Output Float Literal Float Variable Integer 32 Literal Integer 32 Variable Integer 64 Literal Integer 64 Variable Local Simple Digital Inpu Local Simple Digital Outp	
Standard Example:	ls XOR?	Limit_Switch1_Prev	Integer 32 Variable
	ls	Limit_Switch1	Local Simple Digital Input
OptoScript	OptoScript doesn't use a	command; the function	on is built in. Use the xor operator.
Example:	if (Limit_Switch_Pr	rev xor Limit_Swit	tch) then
Notes:	 See "Logical Commands" in Chapter 10 of the <i>OptoControl User's Guide</i>. The example shown is only one of many ways to use the xor operator. For more information on logical operators in OptoScript code, see Chapter 11 of the <i>OptoControl User's Guide</i>. It is advisable to use only integers or digital channels with this command. To test two values for equivalent True/False states, use the False exit. 		
See Also:	NOT (page N-2), AND? (page A-7), OR? (page (D-8)

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